



TATA MOTORS

LPT 709/34 EX - EURO II, RHD

PARTS LIST

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Tata Motors Limited

Mumbai • Jamshedpur • Pune • Lucknow • Thane



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PRELIMINARY REMARKS

This list comprises of parts for Engine, Gear Box, Front Axle, Rear Axle, Frame, Cab, Cowl, Hydraulics etc. of the following version of LPT 709/34 EX - Euro II, RHD model.

VC NO.	CHASSIS TYPE	SALES DESIGNATION	DESCRIPTION	APPERTAINING ENGINE
2641 8534 000R	386 526	LPT 709/34 EX - Euro II, RHD	Full Forward Control Chassis with Cab, without Load Body, 497 TCIC Euro-II Engine, S-Cam Full Air Brake, Heating and Demisting, 3400 mm W.B.	497 TCIC Euro II Engine



TATA MOTORS

INSTRUCTIONS

1. The designation "Left and Right" as well as "Front" and "Rear" refer to driving direction.
2. The indication "First", "Second" (e.g. cross member of frame) are counted from the Radiator side.
3. The word "Optional" in the remarks column against an item having two or more part numbers indicates that depending or availability, the item will be supplied under any one of these part numbers.
4. The designation "AR" in column "Quantity" stands for "As Required".
5. The illustrations of parts of the table are only for easy reference and they may not be exact replica of the part.
6. The parts fitted on the vehicle are subject to modification without prior notice.
7. This is a publication of the Parts Head Quarters of the TATA MOTORS LIMITED.

Any correspondence relating to this Parts List may be made to :

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Tata Motors Ltd.,
Parts Head Quarters,
Teen Hath Naka,
Gyan Sadhana College Service Road,
Thane-400 604.



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INTRODUCTION

WHEN ORDERING PARTS, PLEASE INDICATE

Chassis Type and Chassis Number

Engine Type and Engine Number

Part No. — See Column "PART NUMBER"

Precise Description — See Column "DESCRIPTION"

WHEN ORDERING PARTS FOR AGGREGATES, PLEASE INDICATE THE AGGREGATE NUMBER

Gear Box Unit No. —

Rear Axle Unit No. —

Steering Unit No. —



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CHASSIS GROUP INDEX

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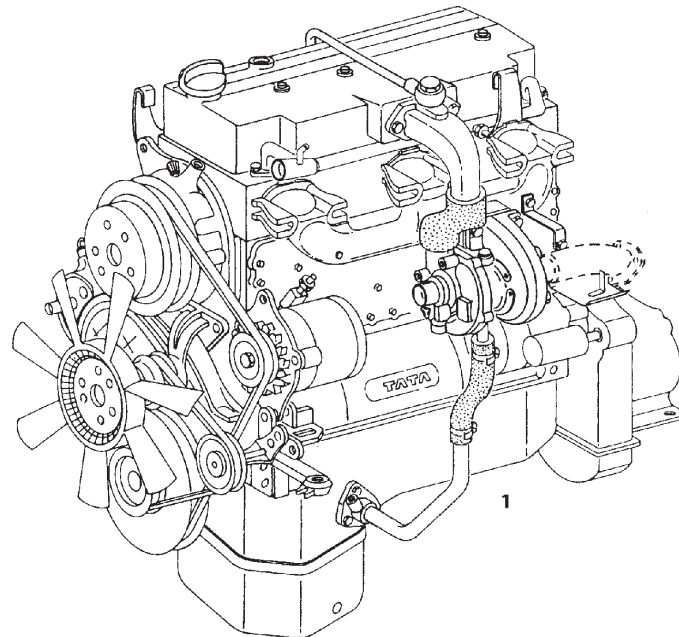




TABLE 01.1

ENGINE

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
1	2527 0100 03 48	ENGINE Assy. 497 TCIC Euro II Engine With Clutch, EMOS, PS, HD	1	

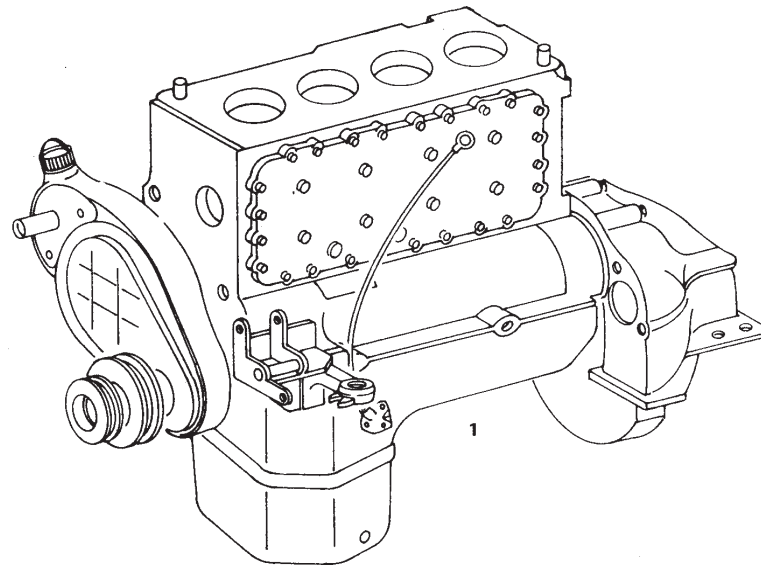


TABLE 01.2
HALF BLOCK AND LONG BLOCK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
1	2527 0199 01 37	HALF BLOCK AND LONG BLOCK HALF BLOCK Half Block 497 TCIC Euro II	1	
—	2527 0199 01 38	LONG BLOCK Long Block 497 TCIC Euro II	1	

TABLE 01.3

ENGINE GASKET KIT

GROUP 01

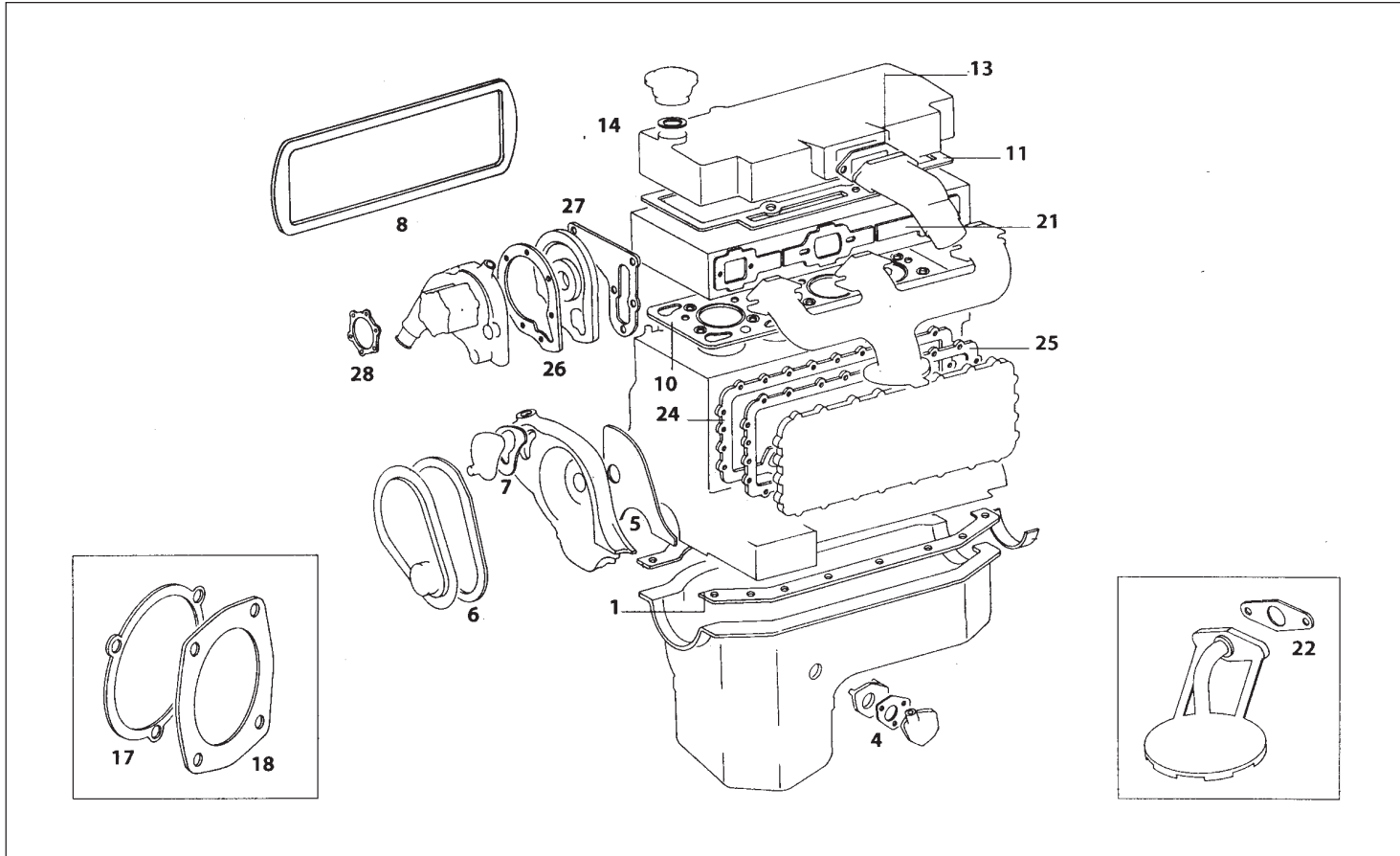


TABLE 01.3	ENGINE GASKET KIT	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
—	2527 0199 01 01	ENGINE GASKET KIT		
1		Gasket Kit (Engine Overhaul) Consisting of :	1	
4		Assy Gasket Oil Sump	1	
5		Gasket (Flange)	2	
6		Gasket (Timing Gear HSG to Cyl. Block)	1	
7		Gasket for TGH Cover	1	
8		Gasket Top Cover	1	
—		Gasket PRC Cover	1	
10		Gasket for Nozzle Holder	4	
11		Cylinder Head Gasket	1	
—		Gasket Cyl. Head Cover	1	
13		Gasket	1	
14		Gasket (Intake Elbow)	1	
—		Rubber Ring (Breather)	1	
17		Gasket Ring (For Cyl. Head)	5	
18		Gasket Cylinder Sleeve Cyl. Block	1	
21		Gasket (A/C Cyl. Head)	1	
		Gasket Exh. Manifold	1	

TABLE 01.3

ENGINE GASKET KIT

GROUP 01

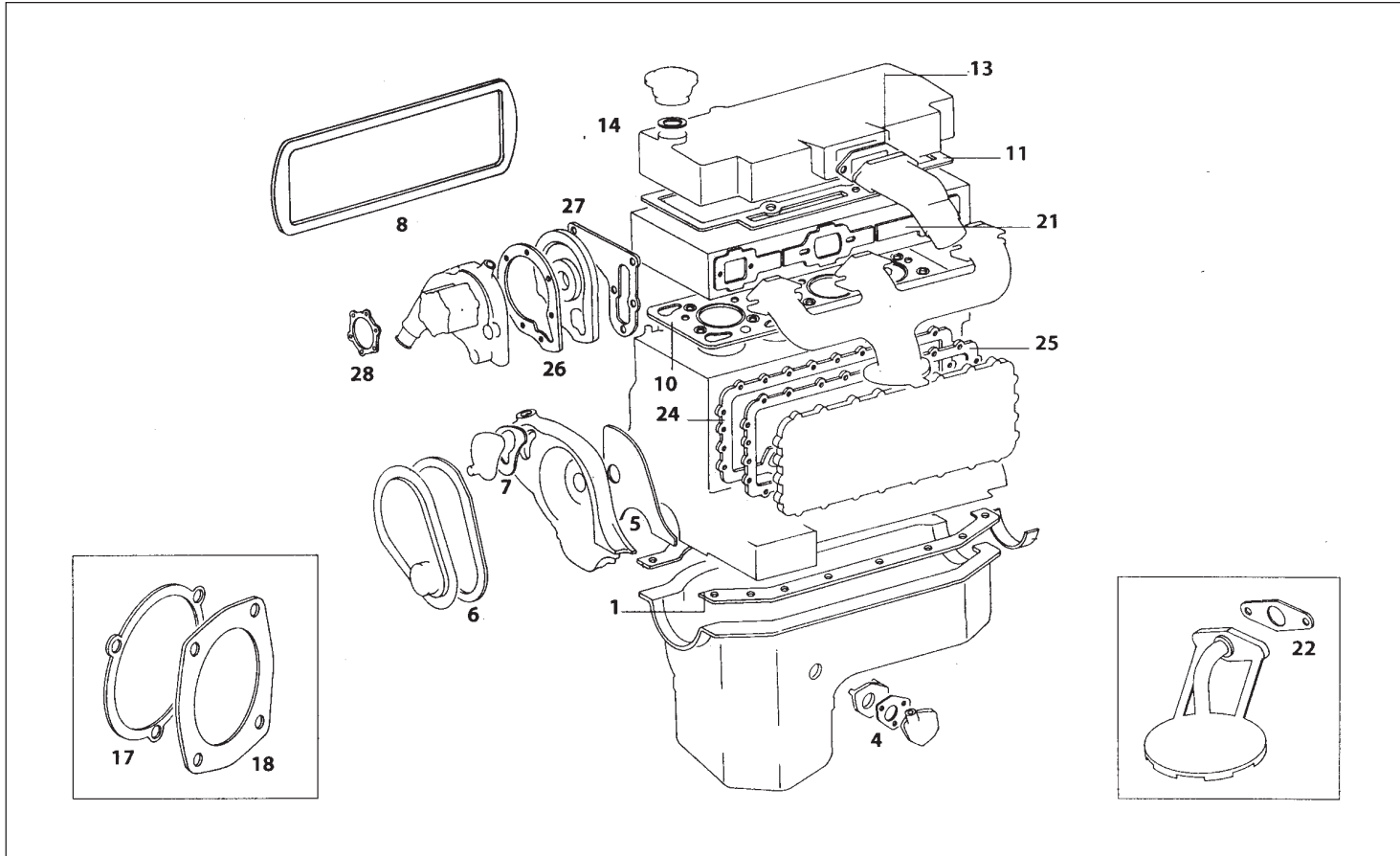


TABLE 01.3
ENGINE GASKET KIT
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
22		Gasket (Strainer Hsg.)	1	
—		Gasket (Oil Filler)	1	
24		Gasket (Assy. Cooler on Cyl. Blk.)	2	
25		Gasket (Cooler)	1	
26		Gasket (Water Pump)	1	
27		Gasket	1	
28		Gasket	2	
—		Washer 10x13.5 AL	1	
—		Washer 14x18 AL	16	
—		Washer 16x20 CU	2	
—		Washer 18x22 AL	1	
—		Washer 22x27 AL	1	
—		Washer 10x13.5 CU	4	
—		Washer 14x18 CU	1	
—		Washer 18x22 CU	2	
—		Washer 20x24 CU	1	
—		Washer 24x29 CU	1	
—		Sealing Washer A 8x12	4	

TABLE 01.3

ENGINE GASKET KIT

GROUP 01

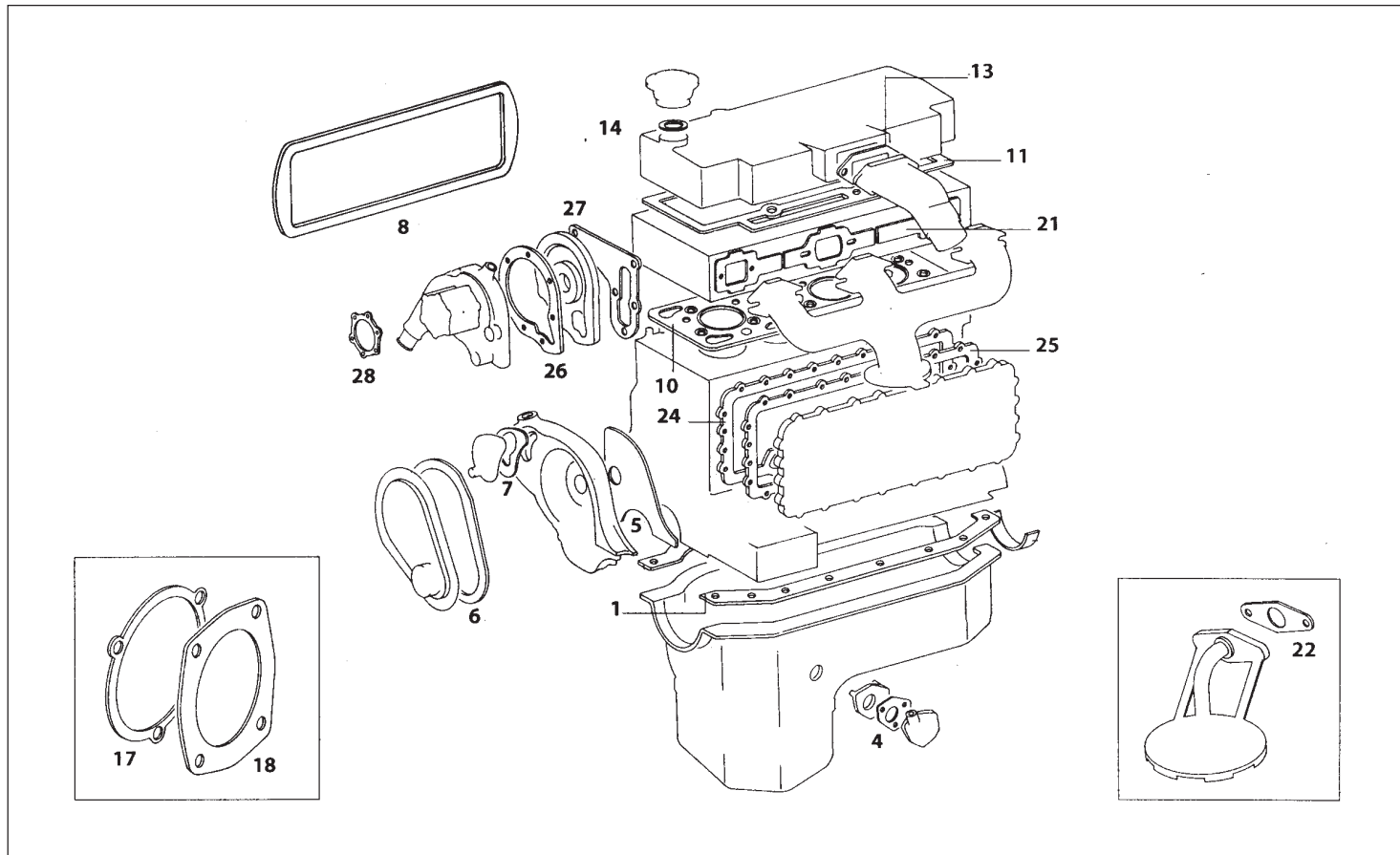


TABLE 01.3
ENGINE GASKET KIT
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
—	2527 0199 01 02	Sealing Washer 8x11.5 CU	12	
—		Washer 26x32 AL	1	
—		Decarbonising Gasket Kit Consisting of :	1	
11		Gasket (Cyl. Head Cover)	1	
10		Gasket (Cylinder Head)	1	
—		Gasket (for Nozzle Holder)	4	
21		Gasket (Exh. Manifold)	1	
—		Gasket (Exh. Pipe)	1	

TABLE 01.4

CYLINDER BLOCK

GROUP 01

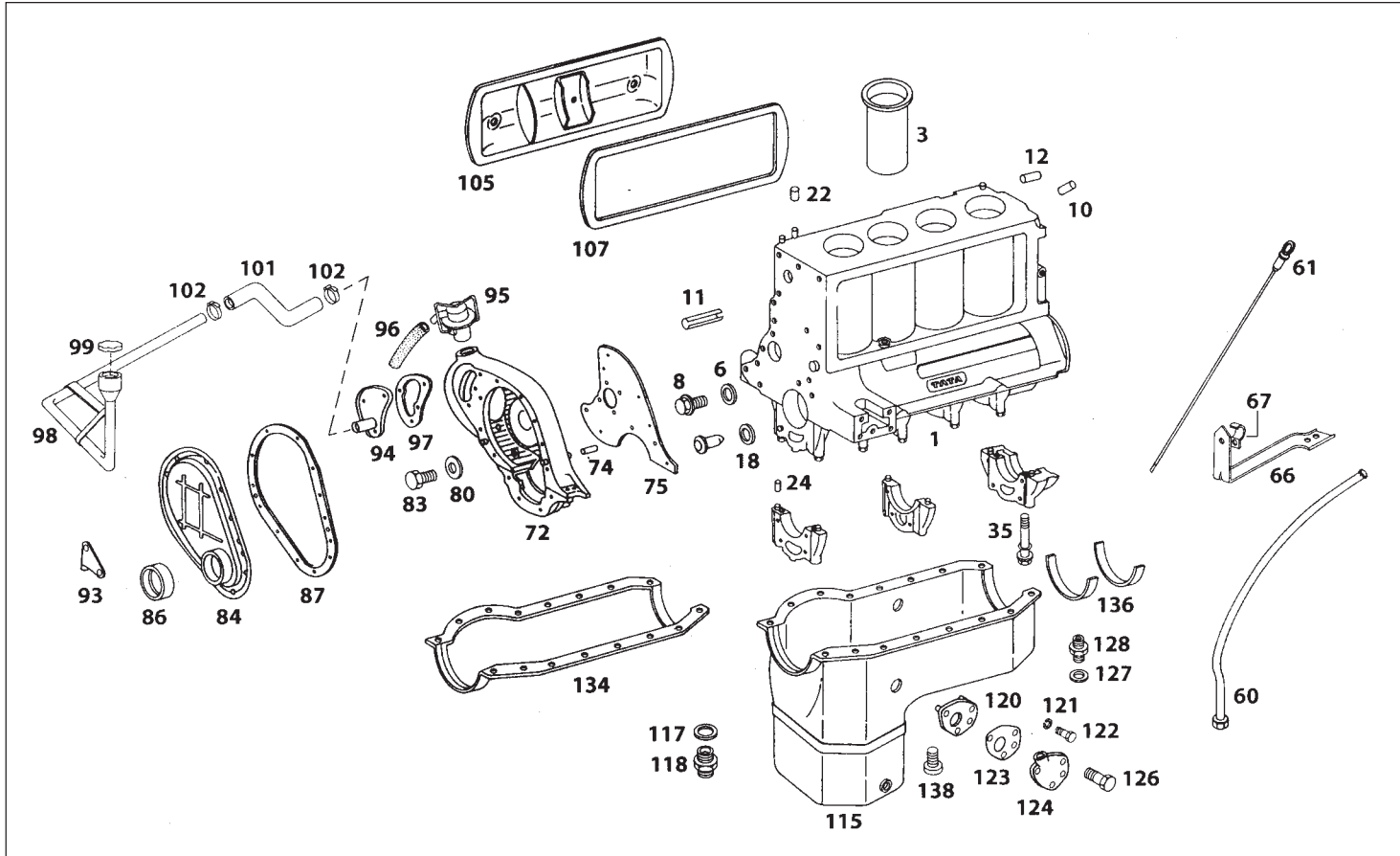


TABLE 01.4
CYLINDER BLOCK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		CYLINDER BLOCK		
1	2527 0110 01 73	Assy. Cyl. Block (with Liner)	1	
3	2527 0110 37 27	Cylinder Liner	4	
—	352 011 03 35	Screw Plug	1	
6	1622 071028 2	Washer 18x22 CU	1	
8	2523 0110 72 01	Sealing Plug	1	
10	312 188 11 35P	Sleeve	1	
11	321 992 00 25	Clamping Sleeve	1	
12	1305 091030 4	Cyl. Pin 12 H 8x30	2	
18	1622 071025 8	Washer 16x22	2	
22	312 991 02 60	Cyl. Pin (Cyl. Head To Cyl. Block)	2	
24	1305 050816 6	Cyl. Pin 8 M 6x16	10	
—	352 011 03 35	Screw Plug	1	
35	352 011 01 71	Bolt for Main Bearing Cap	10	
—	186 991 00 55	Locating Pin	1	
60	2527 0117 01 74	Assy. Tube (Dipstick)	1	
61	2527 0117 01 72	Assy. Oil Dipstick	1	
—	1705 050010 1	O-Ring 6.00x1.80	1	

TABLE 01.4

CYLINDER BLOCK

GROUP 01

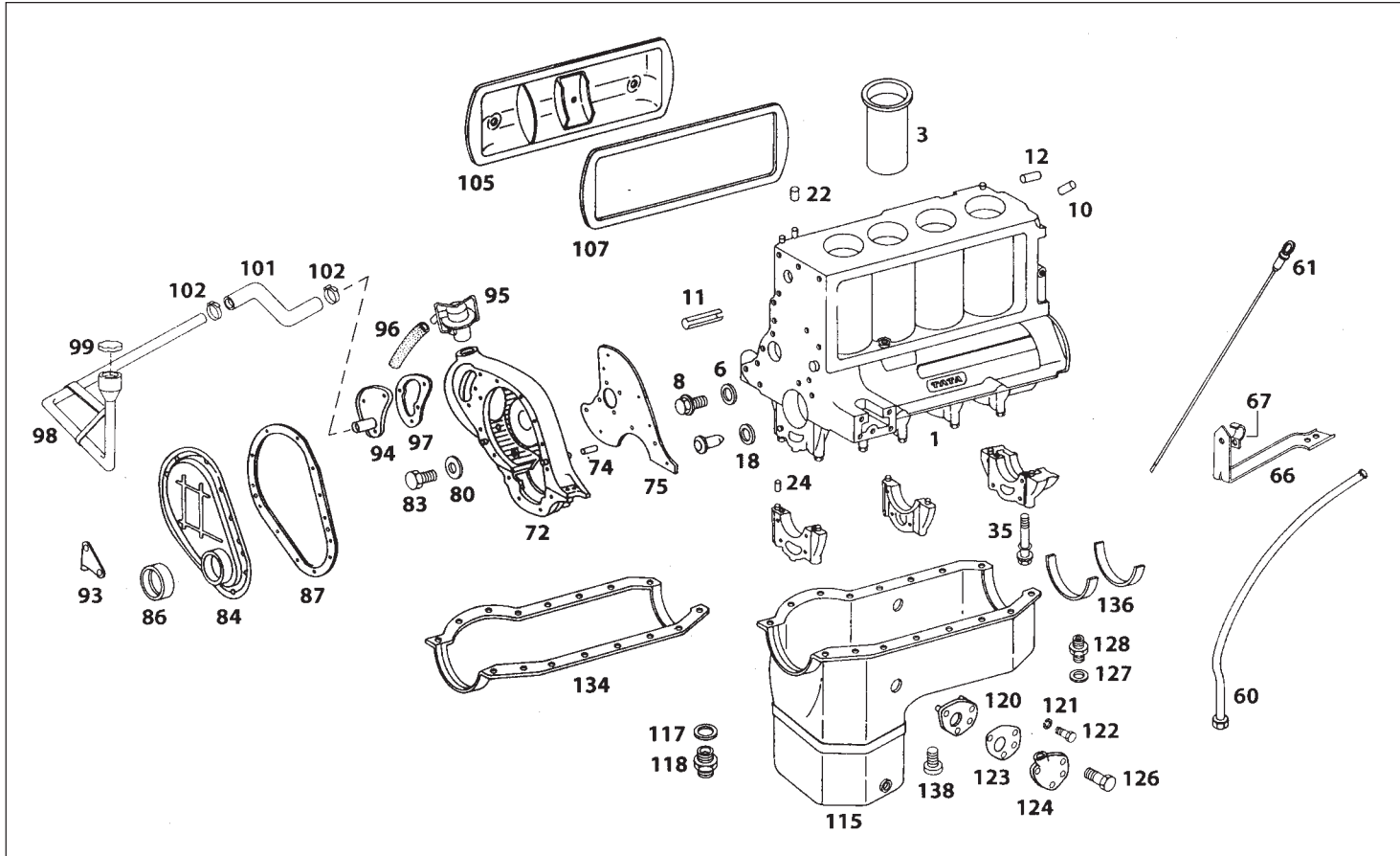


TABLE 01.4
CYLINDER BLOCK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
66	2527 0117 01 70	Bracket (for Mounting Dipstick Tube)	1	
67	2527 0117 42 05	Clamp for Dipstick Tube	1	
		TIMING GEAR HOUSING		
72	2527 0114 01 17	Assy. Timing Gear Housing with Cover	1	
74	1305 050816 6	Cyl. Pin 8 M 6x16	2	
75	2525 0114 53 02	Gasket (Timing Gear Hsg To Cyl. Block)	1	
80	312 994 03 10	Locking Plate	3	
83	1132 399804 5	Hex Screw M 10x25	3	
84	2527 0114 37 06	Cover Front (TGH) W/o Oil Hole	1	
86	2534 0310 78 01	Seal (Crankshaft Front)	1	
87	2527 0114 53 05	Gasket (Timing Gear Housing Cover)	1	
95	2523 0117 01 22	Assy. Breather	1	
96	2527 0117 58 08	Hose	1	
		PUSH ROD CHAMBER COVER		
105	2527 0114 01 02	Assy. Cover Push Rod Chamber	1	
107	2527 0114 53 03	Gasket (Push Rod Chamber Cover)	1	
		OIL SUMP		
115	2527 0113 01 25	Assy Oil Sump	1	

TABLE 01.4

CYLINDER BLOCK

GROUP 01

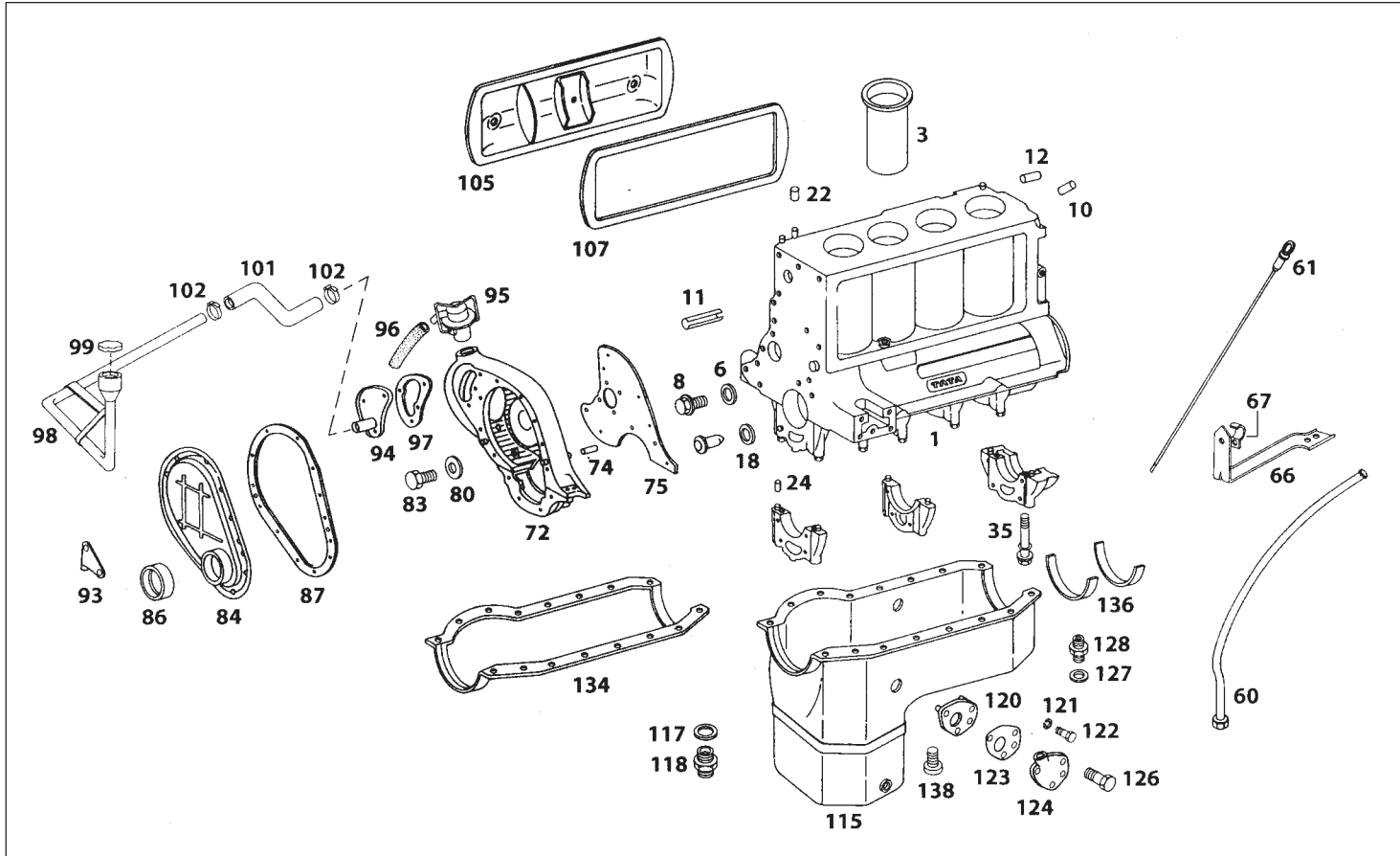


TABLE 01.4
CYLINDER BLOCK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
117	1622 071028 2	Washer 18x22	1	
118	2534 0113 01 11	Assy. Magnetic Drain Plug	1	
120	2523 0113 37 02	Retaining Flange (Dipstick)	1	
121	1252 069801 7	Spring Washer B 6	1	
122	1132 399806 1	Hex. Screw M 6x12	1	
123	352 018 03 80	Gasket (Flange)	1	
124	2523 0113 37 03	Assy. Flange (Oil Sump)	1	
126	1134 229603 5	Hex. Screw M 8x20	3	
127	1622 051021 6	Washer 14x18 AL	1	
128	2523 0117 85 01	Double Socket	1	
134	2527 0113 01 41	Assy. Gasket (Oil Sump)	1	
138	2523 0113 01 14	Assy. Combi Screw	12	

TABLE 01.5

CYLINDER HEAD AND COVER

GROUP 01

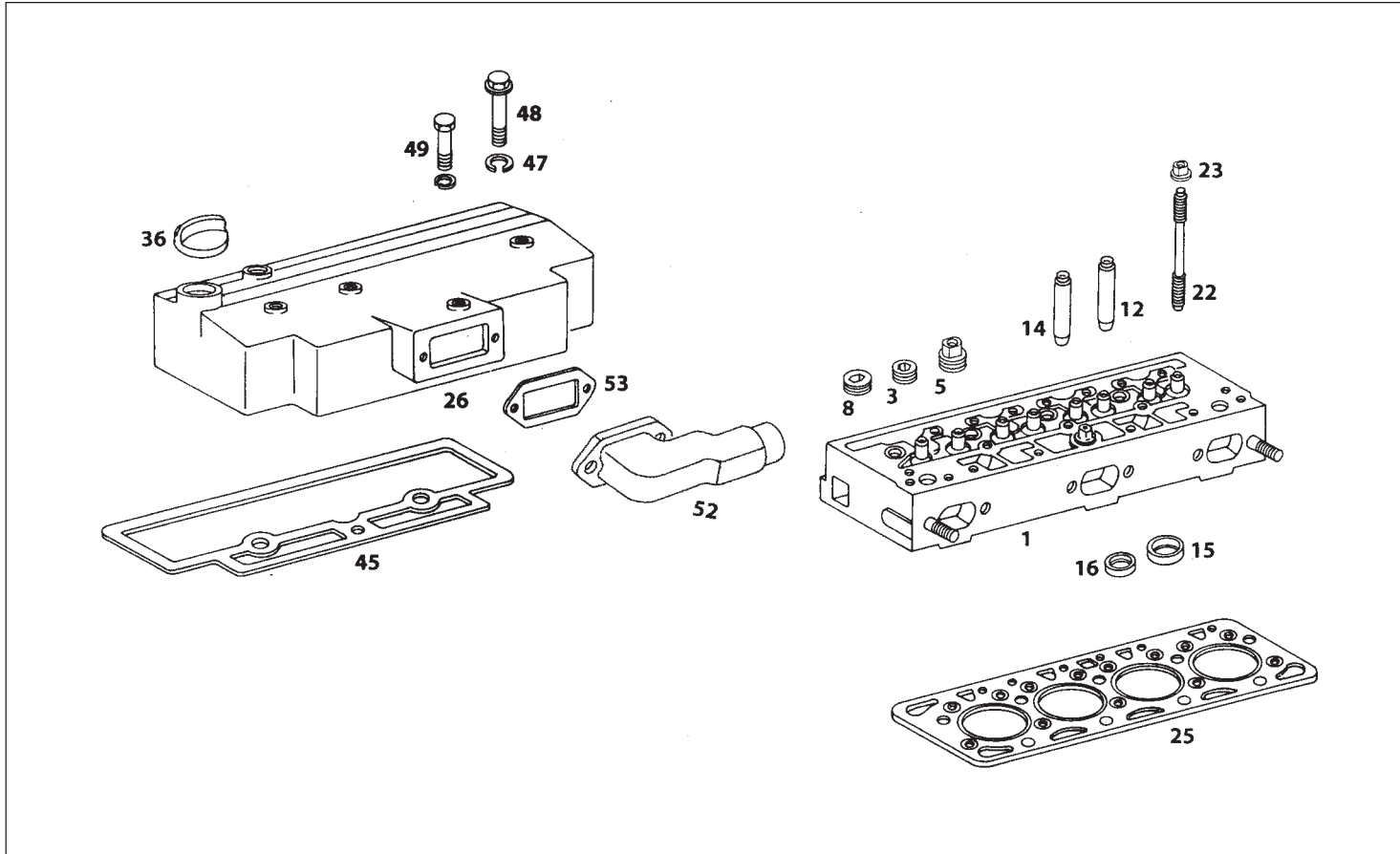


TABLE 01.5
CYLINDER HEAD AND COVER
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		CYLINDER HEAD AND COVER		
1	2527 0115 01 69	Assy. Cyl. Head with Valves	1	
—	2527 0115 01 68	Assy. Cyl. Head without Valves	1	
3	1608 180300 9	Plug MC 30x1.5	3	
	1608 180220 7	Plug MC 22x1.5	2	
5	312 016 00 61	Sealing Plug	1	
8	1608 180240 1	Plug MC 24x1.5	2	
12	2534 0515 34 02	Valve Guide Inlet (STD 15.00 mm Dia)	4	
—	2534 0515 99 09	Valve Guide Seal Inlet	4	
14	2534 0515 34 15	Valve Guide Exhaust (STD 15.00 mm Dia)	4	
—	2534 0515 99 10	Valve Guide Seal Exhaust	4	
—	2527 0115 01 39	Set Valve Seat Ring Consisting of :	1	
15		Valve Seat Ring Inlet (STD)	4	
16		Valve Seat Ring Exhaust (STD)	4	
22	322 990 05 05	Stud Bolt (Cylinder Block)	17	
23	315 038 00 72	Hex Nut (Cylinder Block)	17	
25	2534 0115 53 01	Gasket, Cylinder Head (Non re-torque)	1	Option al
25	2527 0115 5310	Gasket Cylinder Head (MLS)	1	Optional

TABLE 01.5

CYLINDER HEAD AND COVER

GROUP 01

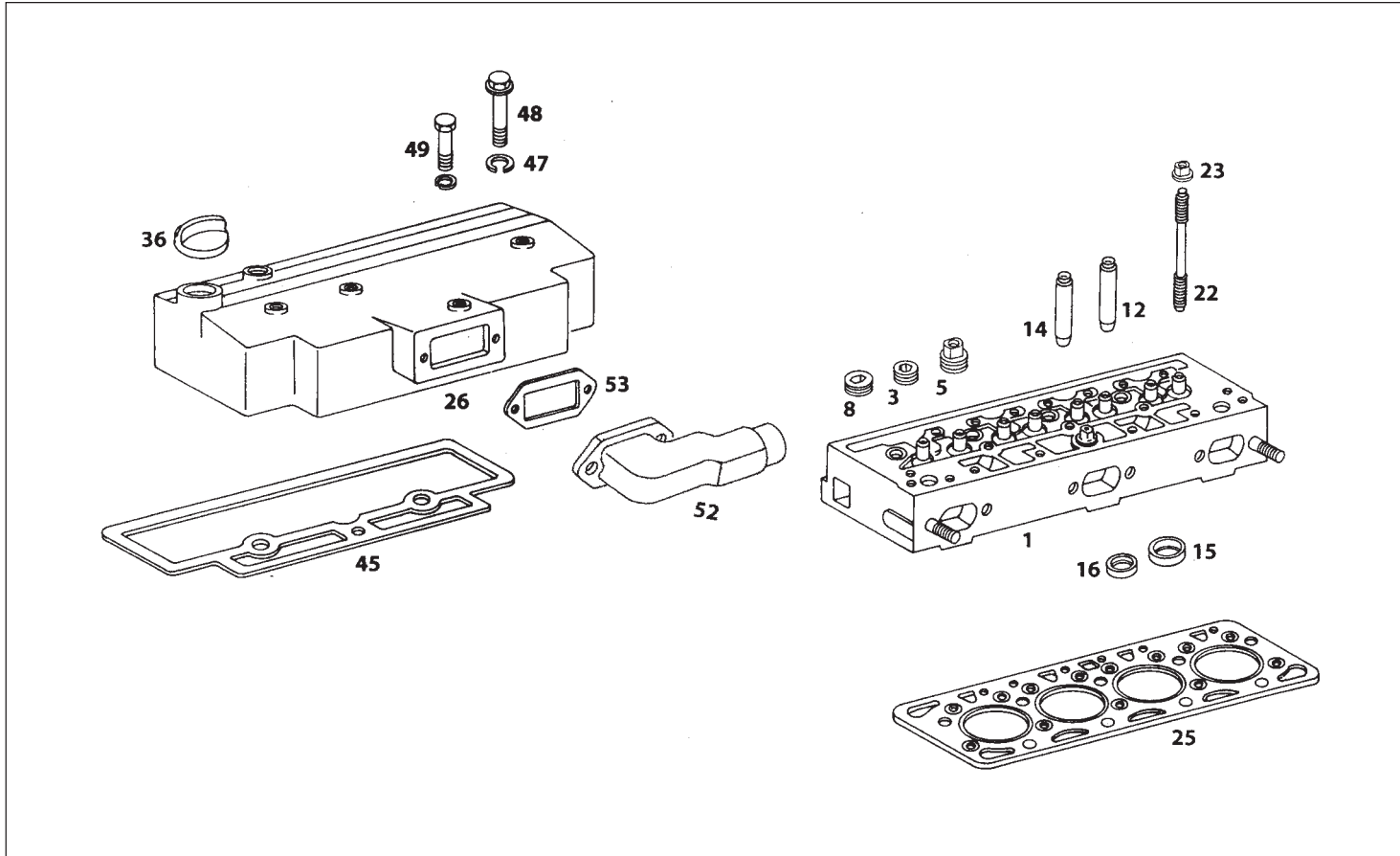


TABLE 01.5
CYLINDER HEAD AND COVER
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
26	2534 0115 01 84	Assy. Cylinder Head Cover	1	
36	2790 0115 01 13	Assy. Cap	1	
45	2527 0115 53 02	Gasket, Cylinder Head Cover	1	
47	1622 071012 6	Washer 8x14 Cu	4	
48	322 990 00 19	Stretch Bolt	3	
49	1106 409608 9	Hex Bolt M 8x125	1	
52	2527 0115 38 36	Air Intake Elbow	1	
53	2533 0115 53 02	Gasket (Air Intake Elbow)	1	
53	2527 0115 99 04	Straight Reducer	1	

TABLE 03.1

MOVING PARTS

GROUP 03

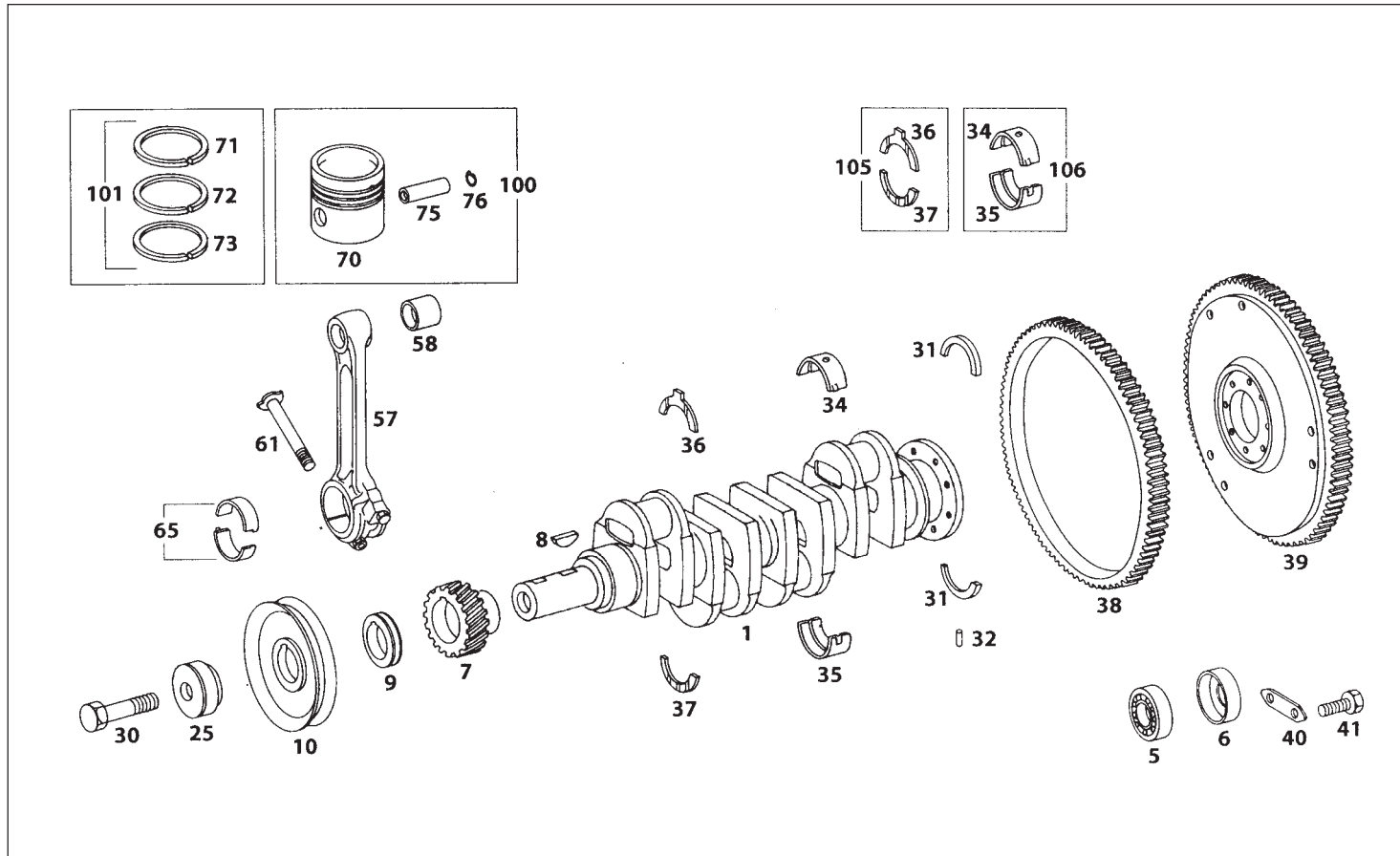


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		MOVING PARTS		
		CRANKSHAFT		
1	2527 0310 79 33	Crankshaft (Integral)	1	
5	2534 0310 31 02	Ball Bearing	1	
6	312 031 05 33	Locking Ring Crankshaft	1	
7	352 052 00 03	Crankshaft Gear	1	
8	1365 051009 1	Key 8x13	2	
10	2527 0313 70 06	Pulley (Crankshaft)	1	
—	2525 0313 82 01	Oil Slinger	1	
—	2527 0313 86 03	Spacer (Suitable For Oil Slinger)	1	
25	2523 0313 86 03	Thrust Spacer	1	
30	2523 0313 32 02	Vibration Damper Lock	1	
31	2525 0310 78 01	Sealing Ring Half	2	
32	186 991 00 55	Locating Pin	2	
		FLYWHEEL		
38	2527 0311 01 19	Assy. Flywheel with Ring Gear	1	
39	352 032 11 05	Ring Gear	1	
40	312 994 02 32	Locking Plate (Flywheel to Crankshaft)	4	

TABLE 03.1

MOVING PARTS

GROUP 03

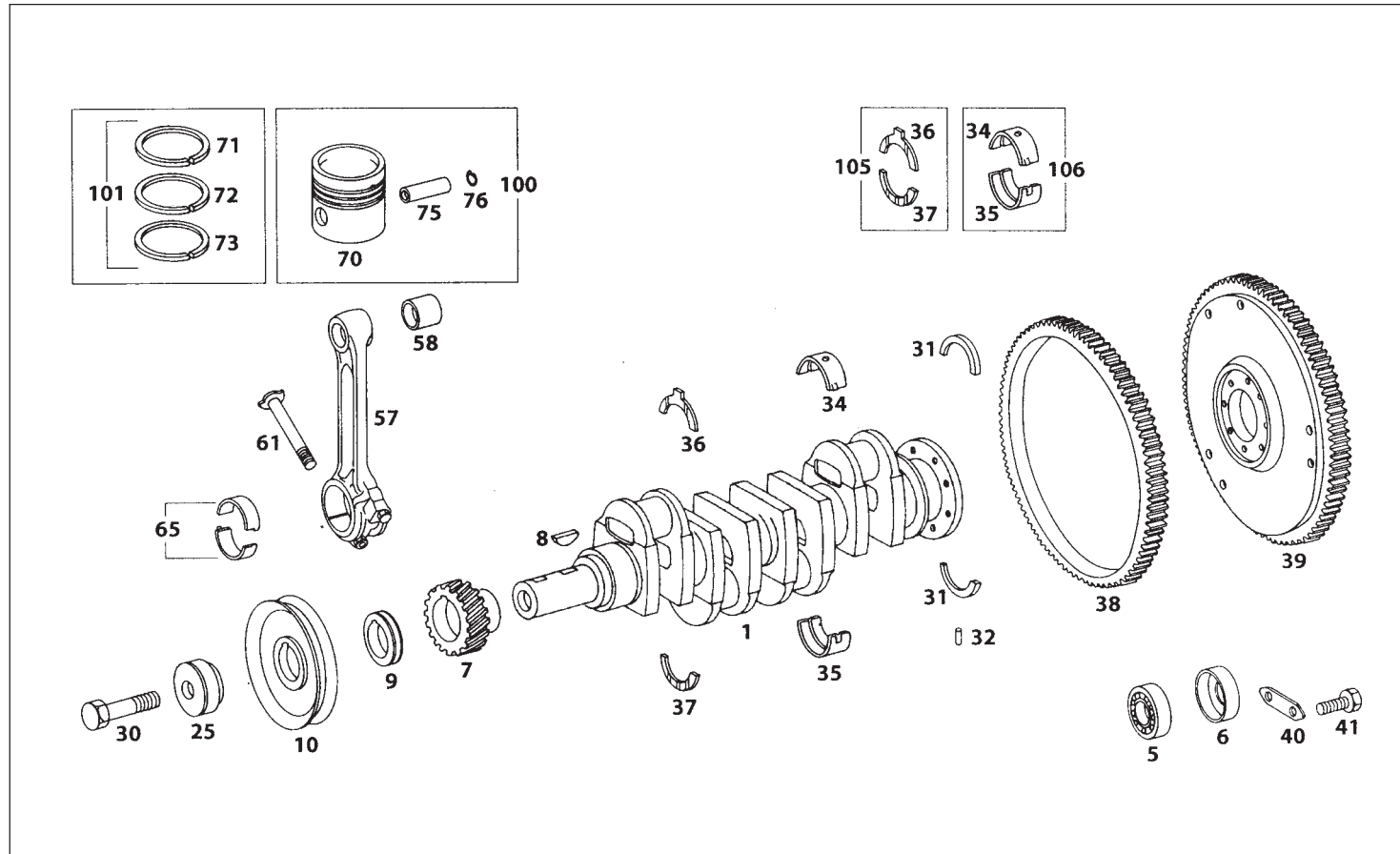


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
41	312 990 03 01	Hex Head Bolt (Flywheel to Crankshaft)	8	
		CONNECTING ROD		
57	2525 0315 01 07	Assy. Con Rod (without Bearing Shells)	4	
61	2525 0315 32 01	Connecting Rod Bolt	8	
		CONNECTING ROD BEARING SET		
65	8854 0343 25 34	Connecting Rod Bearing Set STD	1	For Selection
		Consisting of :		
		Con. Rod Bearing Half STD	8	
65	8854 0345 25 34	Connecting Rod Bearing Set R/S I	1	For Selection
		Consisting of :		
		Con. Rod Bearing Half R/S I	8	
65	8854 0346 25 34	Connecting Rod Bearing Set R/S II	1	For Selection
		Consisting of :		
		Con. Rod Bearing Half R/S II	8	
65	8854 0347 25 34	Connecting Rod Bearing Set R/S III	1	For Selection
		Consisting of :		
		Con. Rod Bearing Half R/S III	8	

TABLE 03.1

MOVING PARTS

GROUP 03

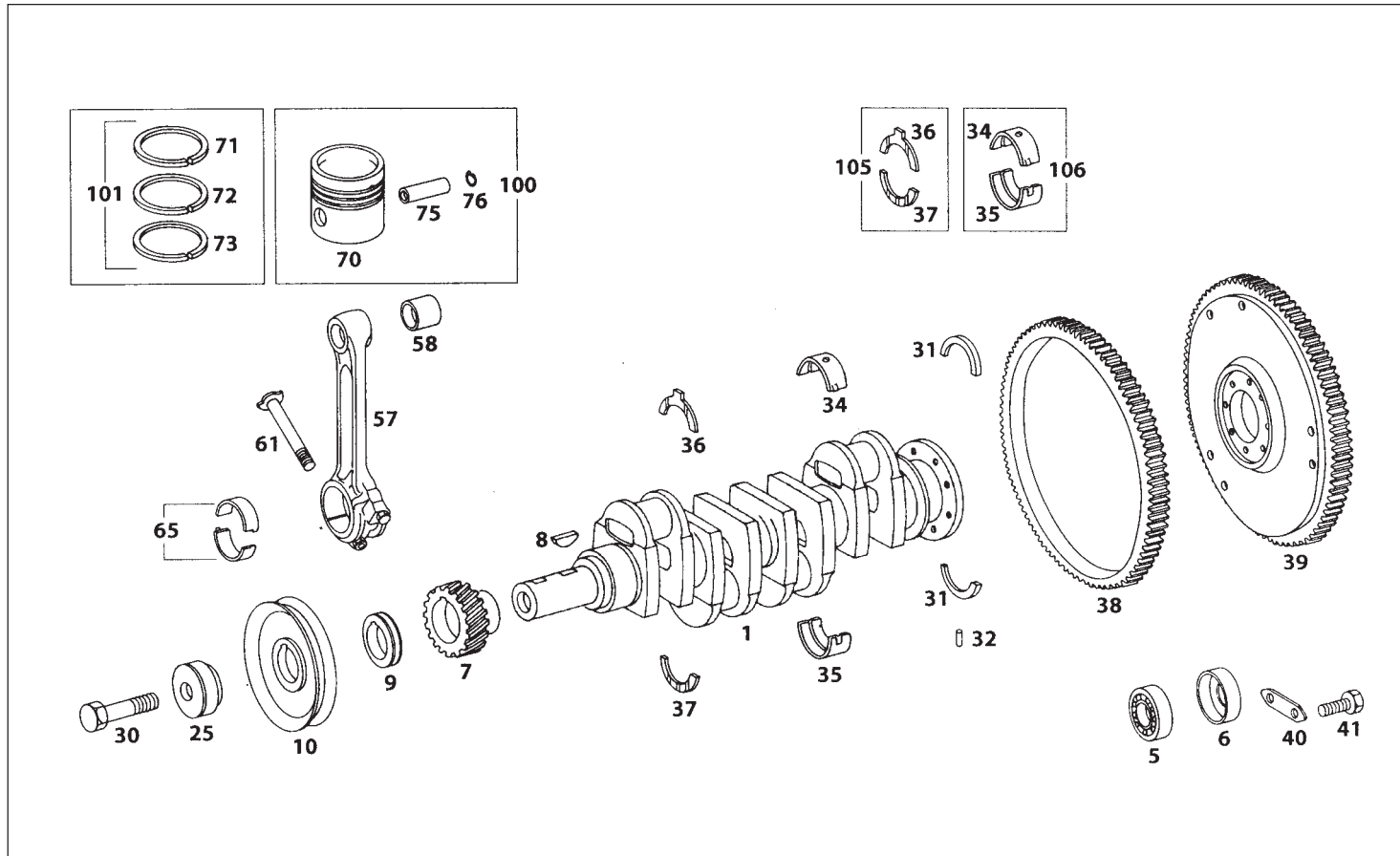


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
65	8854 0348 25 34	Connecting Rod Bearing Set R/S IV Consisting of : Con. Rod Bearing Half R/S IV	1 8	For Selection
		MAIN BEARING SET		
106	8854 0340 25 27	Main Bearing Set STD (88.00 mm Dia.) Consisting of :	1	For Selection
34		Main Bearing Half Upper STD	5	
35		Main Bearing Half Lower STD	5	
106	8854 0342 25 27	Main Bearing Set RS I consisting of :	1	For Selection
34		Main Bearing Half Upper RS I	5	
35		Main Bearing Half Lower RS I	5	
106	8854 0343 25 27	Main BearingSet RS II consisting of :	1	For Selection
34		Main Bearing Half Upper RS II	5	
35		Main Bearing Half Lower RS II	5	
106	8854 0344 25 27	Main Bearing Set RS III consisting of :	1	For Selection
34		Main Bearing Half Upper RS III	5	
35		Main Bearing Half Lower RS III	5	

TABLE 03.1

MOVING PARTS

GROUP 03

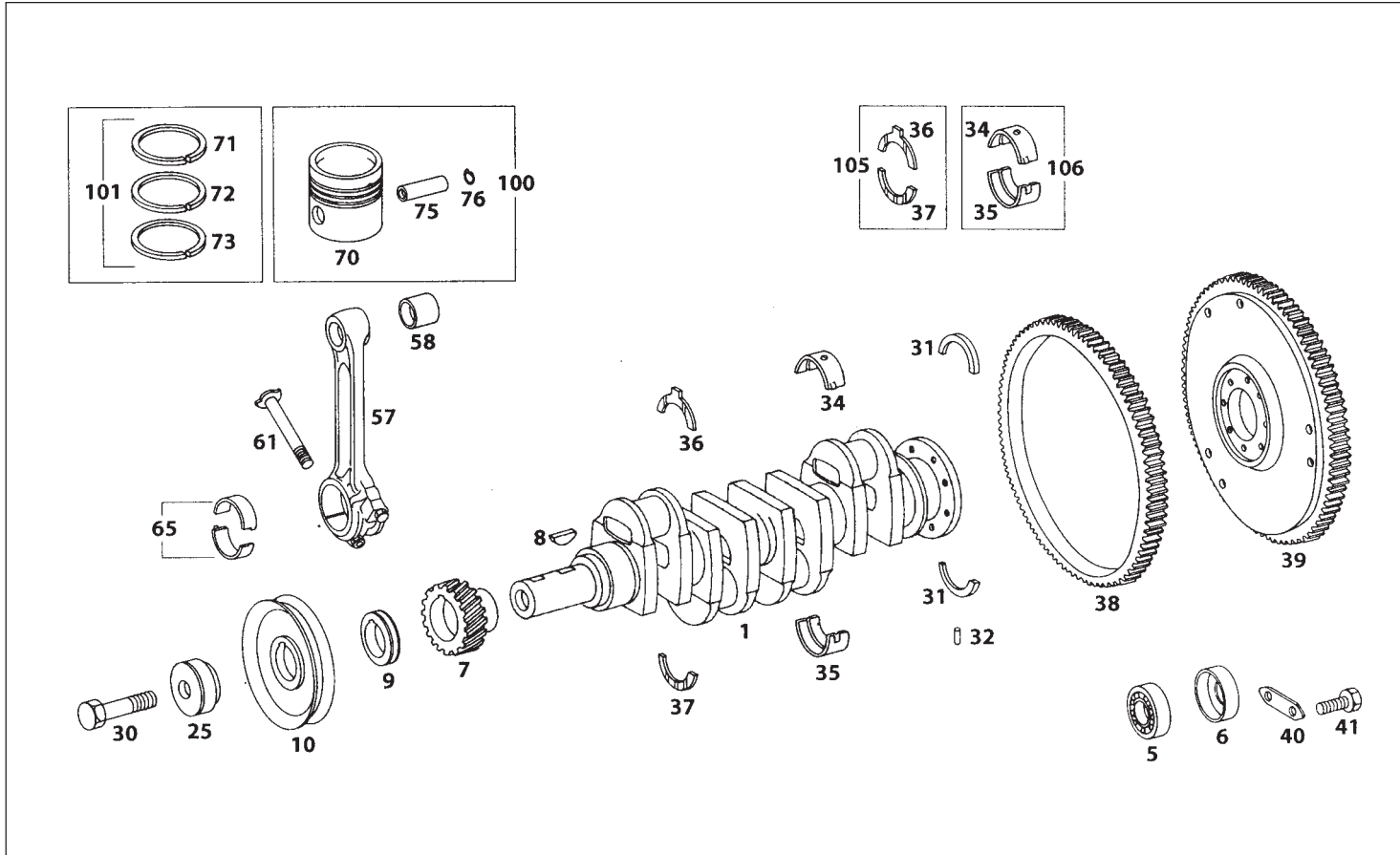


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
106	8854 0345 25 27	Main Bearing Set RS IV consisting of :	1	For Selection
34		Main Bearing Half Upper RS IV	5	
35		Main Bearing Half Lower RS IV	5	
105	8854 0376 25 25	Set of Thrust Washer STD Consisting of :	1	For Selection
37		Thrust Washer Lower Half (116 mm Dia.)	2	
36		Thrust Washer Upper Half (116 mm Dia.)	2	
105	8854 0377 25 25	Set of Thrust Washer RS I Consisting of :	1	For Selection
37		Thrust Washer Lower Half RS I (116 mm Dia.)	2	
36		Thrust Washer Upper Half RS I (116 mm Dia.)	2	
105	8854 0378 25 25	Set of Thrust Washer RS II Consisting of :	1	For Selection
37		Thrust Washer Lower Half RS II (116 mm Dia.)	2	
36		Thrust Washer Upper Half RS II (116 mm Dia.)	2	
		PISTON AND RING SET		
100	8854 0350 25 27	Set of Bare Piston (STD) w/o Rings	1	

TABLE 03.1

MOVING PARTS

GROUP 03

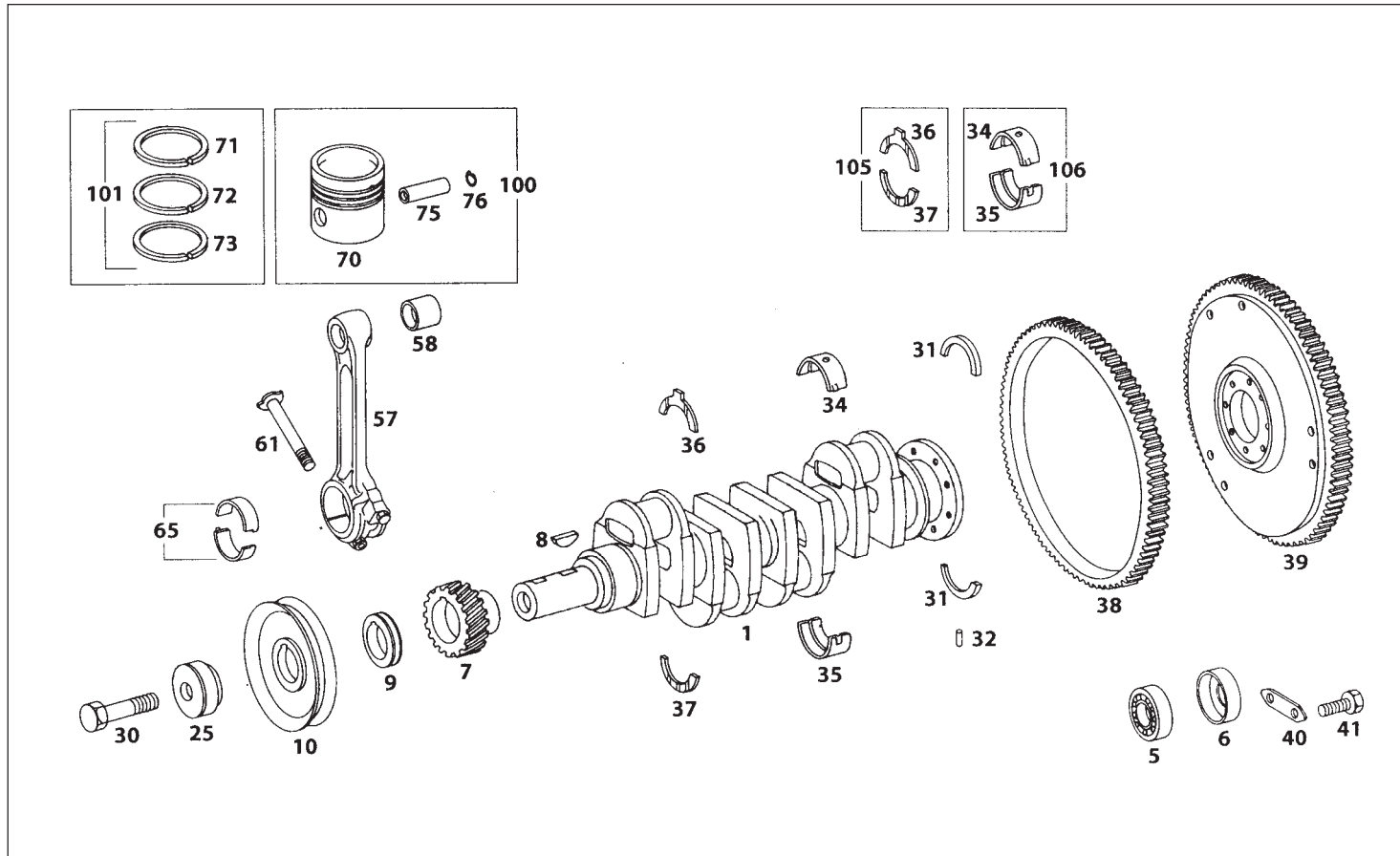


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
70	8854 0353 25 27	(Non Slipper) Consisting of : Piston	4	Optional
75		Pin	4	
76		Circlip	8	
100		Set of Bare Piston (STD) w/o Rings	1	
	8854 0374 25 34	(Slipper) BS I & II Consisting of : Piston	4	Optional
70		Pin	4	
75		Circlip	8	
76		Set of Piston Rings (STD)	1	
101	8854 0352 25 34	Consists of: Compression Ring Gr - I	4	
71		Internally Stepped Ring Gr - II	4	
72		Oil Ring Gr - II	4	
73		Con.Rod Bush Set STD Consisting of :	1	
58		Con.Rod Bush STD	4	

TABLE 03.1

MOVING PARTS

GROUP 03

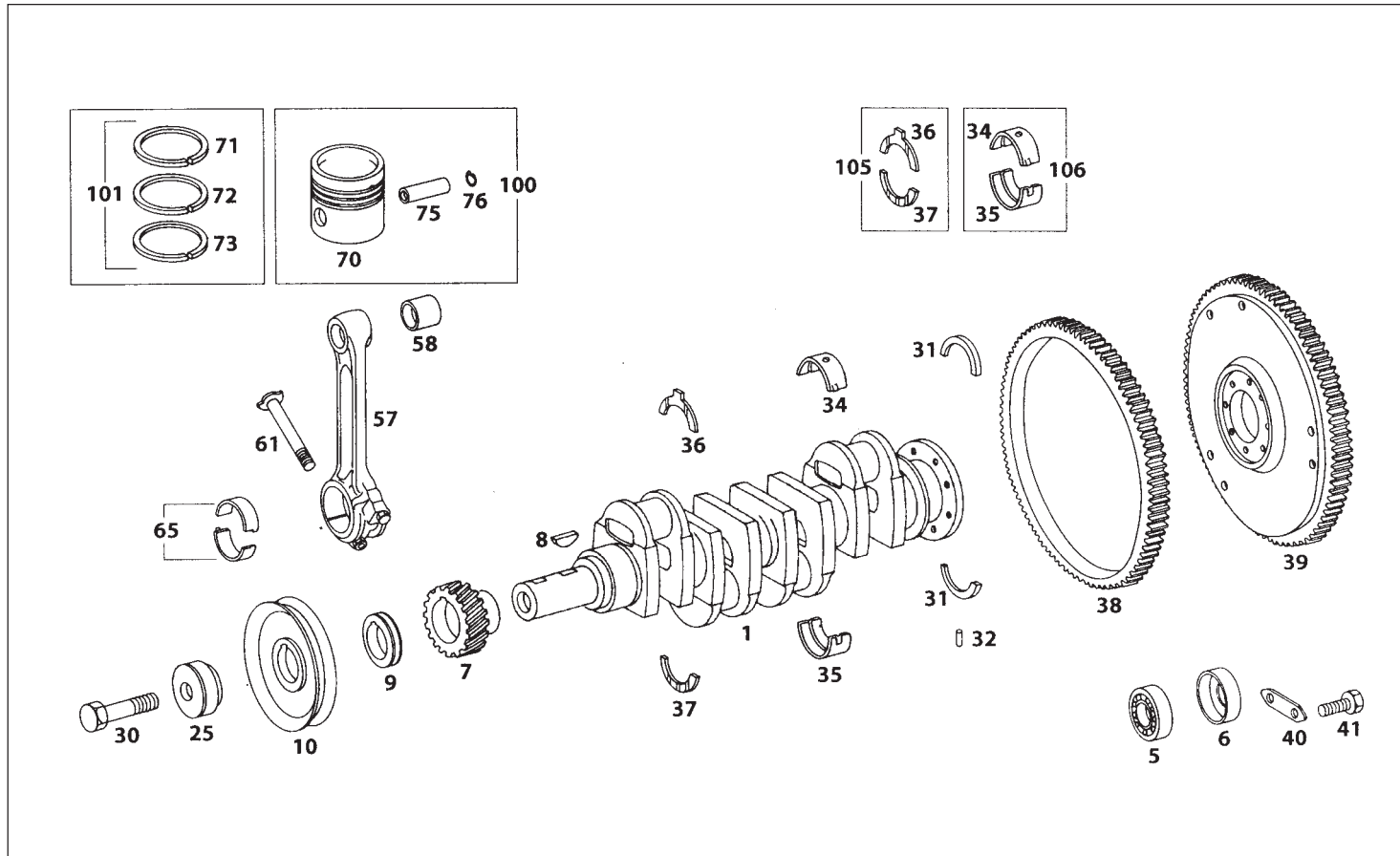


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
-	8854 0308 25 25	Kit, Crankshaft Sealing Ring Half	1	
31		consisting of :		
32		Sealing Ring Half	2	
		Locating Pin	2	

TABLE 05.1

ENGINE TIMING

GROUP 05

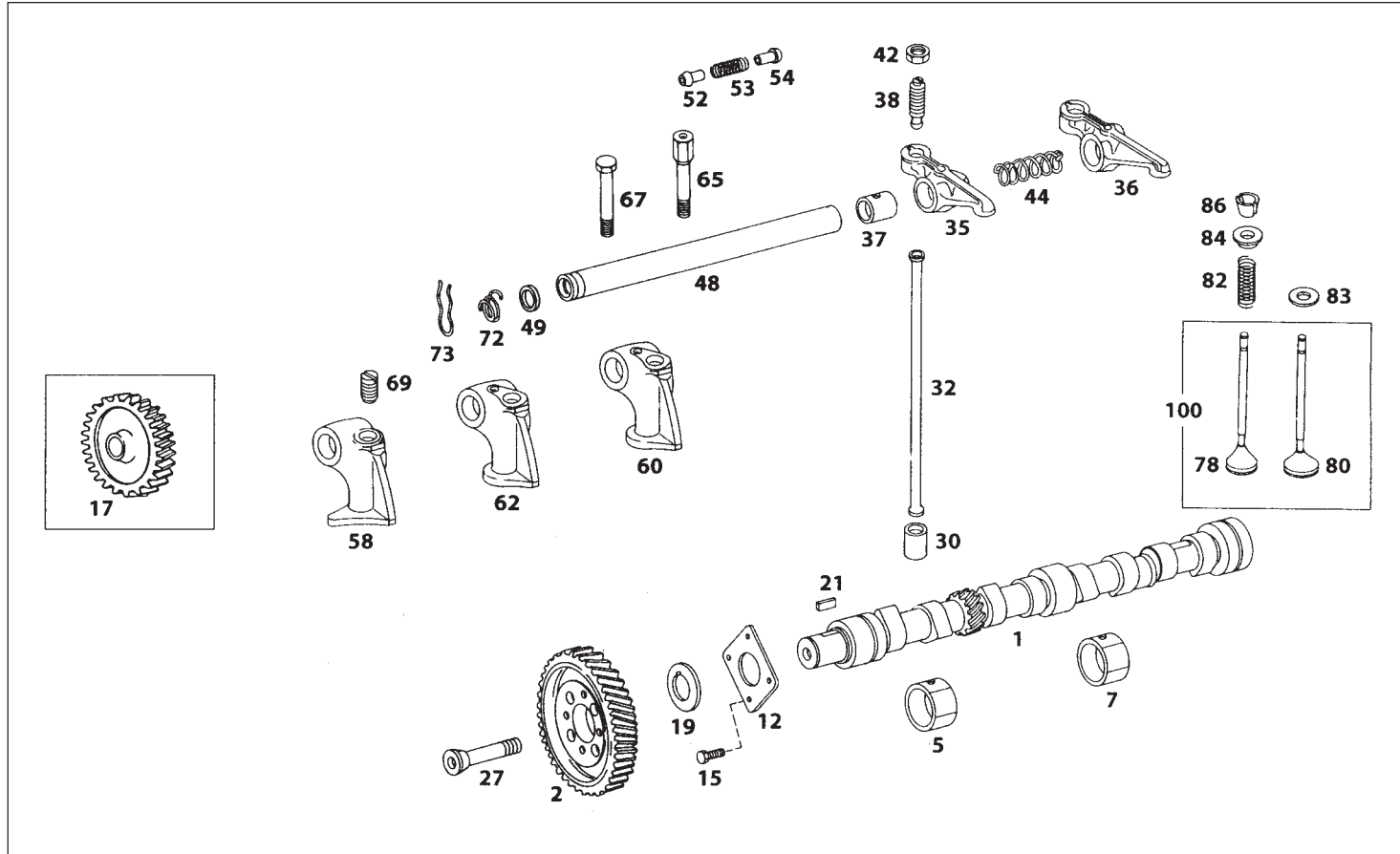


TABLE 05.1
ENGINE TIMING
GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		ENGINE TIMING		
1	2527 0510 01 08	Assy. Camshaft with Pin STD	1	
—	2534 0510 67 01	Cyl. Pin (Cam Shaft)	1	
2	2527 0511 54 03	Assy. Camshaft Gear	1	
12	352 052 07 62	Thrust Washer	1	
15	312 990 00 04	Hex. Screw	4	
17	2527 0713 54 01	Drive Gear (FIP)	1	
19	352 051 00 62	Butting Ring	1	
21	2523 0510 59 01	Parallel Key	1	
27	352 075 00 71	Pin (Inj. Timer Mtg.)	1	
30	2534 0513 99 02	Valve Tappet (STD)	8	
32	2525 0516 79 01	Push Rod	8	Optional
32	352 054 02 05	Push Rod	8	Optional
35	352 050 10 33	Assy. Rocker Arm Left with Bush	4	
36	352 050 06 34	Assy. Rocker Arm Right with Bush	4	
37	312 055 00 50	Bush	8	
38	2523 0514 67 01	Ball End Tappet Adjuster	8	
42	312 990 02 51	Hex Nut	8	

TABLE 05.1

ENGINE TIMING

GROUP 05

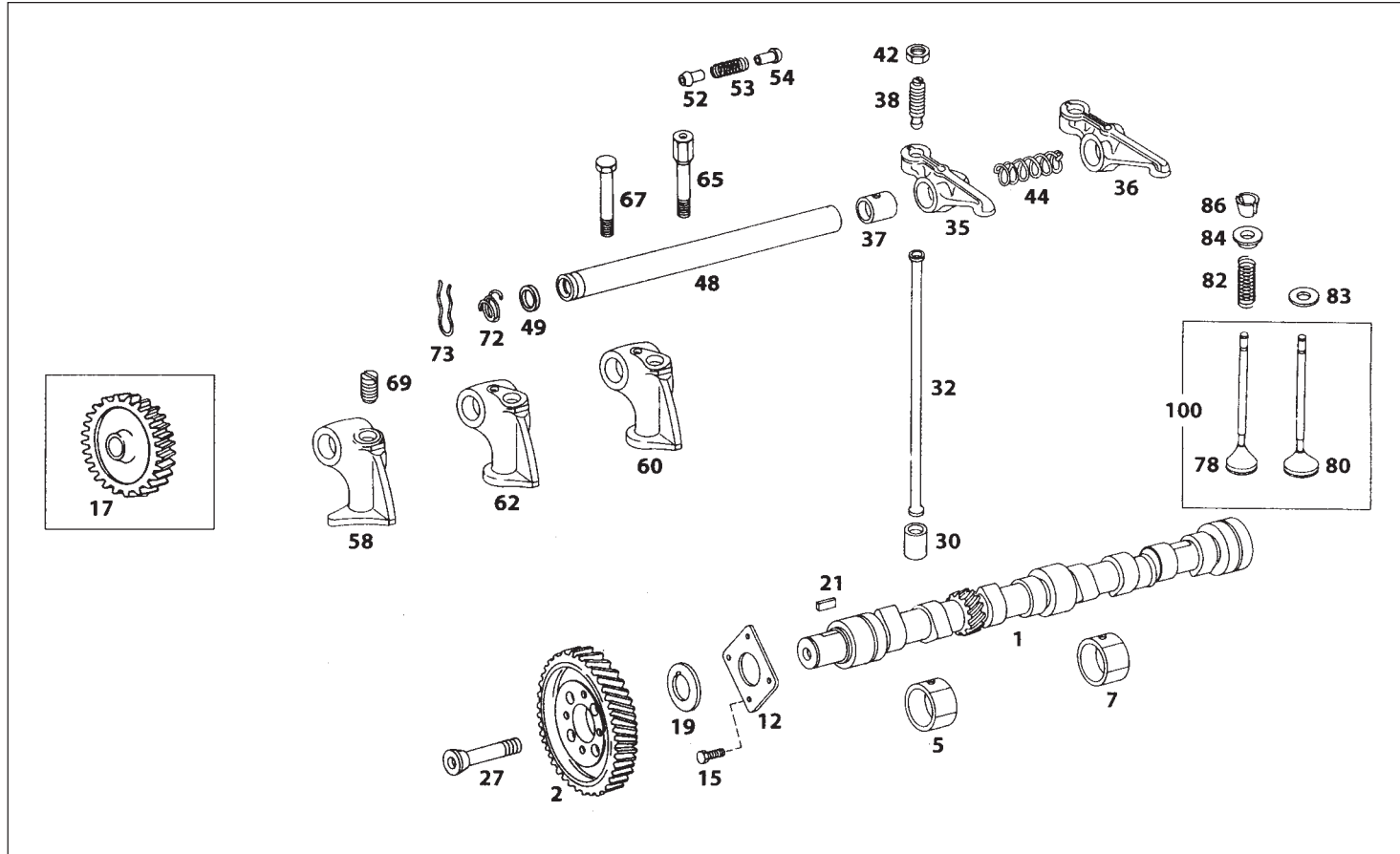


TABLE 05.1
ENGINE TIMING
GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
44	312 993 07 01	Spring Long	3	
-	2527 0514 01 01	Assy Rocker Arm Shaft With Arms	1	
48	2527 0514 79 02	Rocker Arm Shaft	1	
49	1707 100140 7	Sealing Cap 14	2	
52	312 055 06 53	Connecting Nipple Inside	1	
53	312 993 47 01	Spring Connecting Nipple	1	
54	312 055 05 53	Connecting Nipple Outside	1	
58	352 055 06 10	Rocker Arm Support No. 1	1	
60	352 055 04 10	Rocker Arm Support No. 2, 5, 6	1	
62	352 055 05 10	Rocker Arm Support no. 3 & 4	2	
65	312 055 01 71	Bolt (Rocker Arm)	3	
67	1106 401263 2	Hex Bolt M 12x75	1	
69	1143 320610 1	Grub Screw EM 6x10	1	
72	312 993 00 05	Spring Short	2	
73	312 993 00 25	Spring Clip	2	
82	322 053 04 20	Valve Spring	8	
83	352 990 20 40	Valve Spring Washer	8	
84	2525 0515 51 02	Lock Retainer (Valve Spring)	8	

TABLE 05.1

ENGINE TIMING

GROUP 05

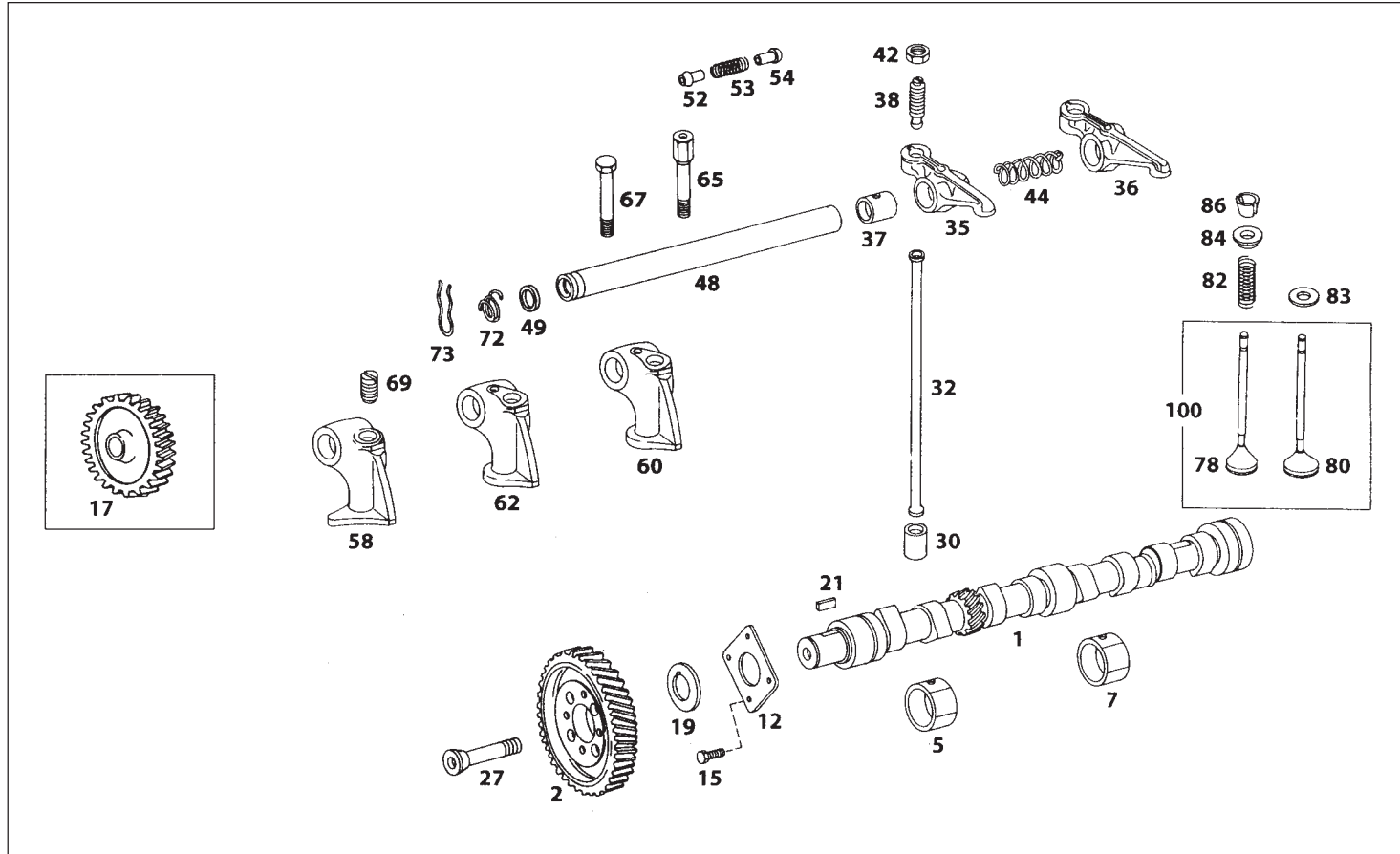


TABLE 05.1
ENGINE TIMING
GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
86	312 053 01 27	Lock Half (Valve Spring)	16	
100	2534 0599 01 03	Valve Set Consisting of :	1	
78		Inlet Valve	4	Not Serviced Loose
80		Exhaust Valve	4	Not Serviced Loose
—	8854 0503 25 34	Set of Camshaft Bearing STD Consisting of :	1	
5		Camshaft Bearing No. 1	1	Not Serviced Loose
7		Camshaft Bearing No. 2,3	2	Not Serviced Loose

TABLE 07.1

FUEL INJECTION EQUIPMENT

GROUP 07

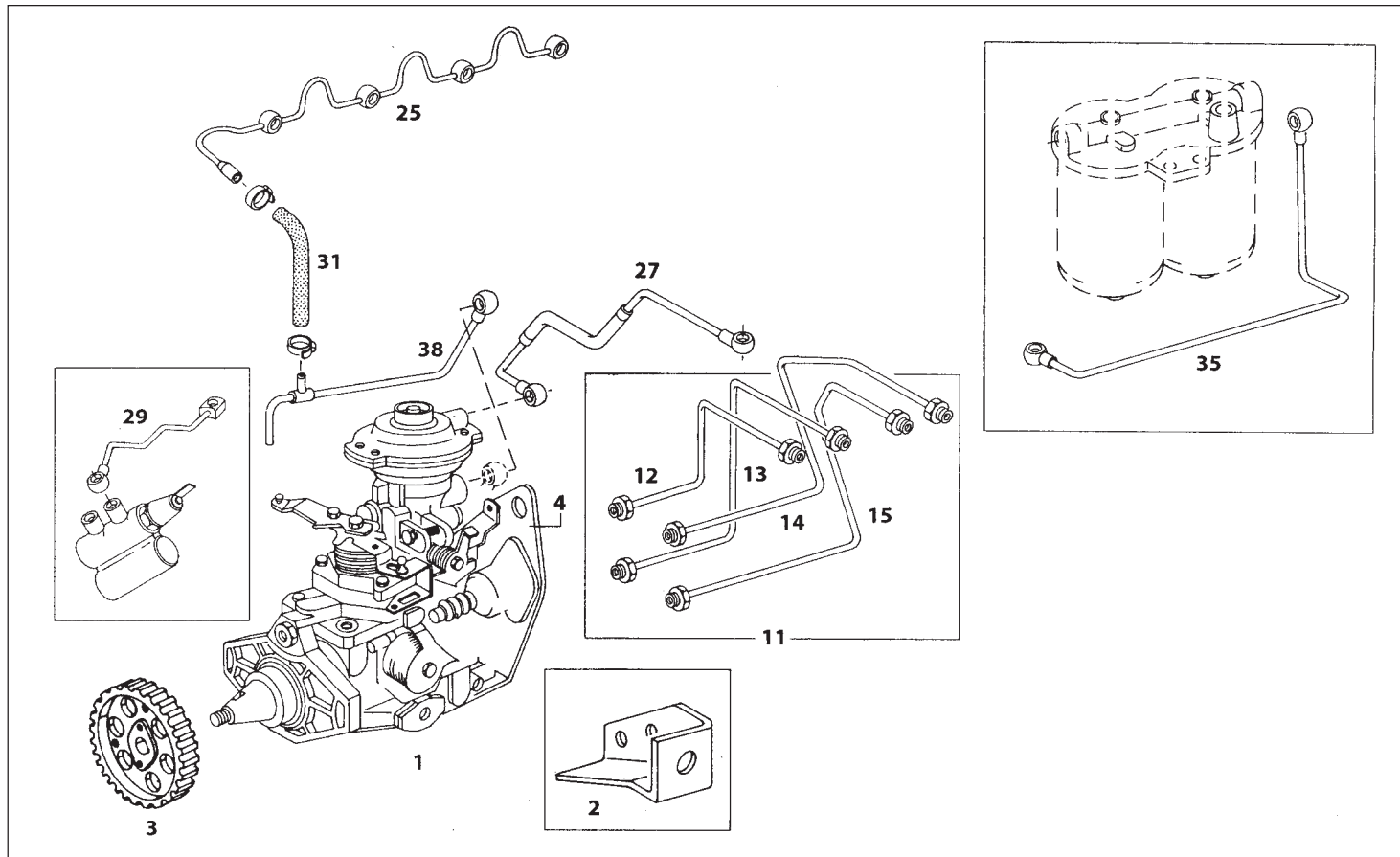


TABLE 07.1
FUEL INJECTION EQUIPMENT
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		FUEL INJECTION EQUIPMENT		
1	0 460 424 232	Assy. Injection Pump (Rotatry)	1	
2	2527 0712 01 03	Assy. Bracket (FIP Mounting on Cyl. Cr. Case)	1	
3	2527 0713 54 02	Injection Pump Gear	1	
4	2525 0712 37 02	Support Injection Pump	1	
--	2527 0712 53 01	Gasket (Support)	1	
--	2527 0712 53 02	Gasket (FIP Support)	1	
		PRESSURE AND LEAKAGE LINE		
11	2527 0714 01 57	Set of Fuel Pressure Lines consisting of :	1	
12		Assy. Fuel Pressure Line Bent Cylinder No. 1	1	
13		Assy. Fuel Pressure Line Bent Cylinder No. 2	1	
14		Assy. Fuel Pressure Line Bent Cylinder No. 3	1	
15		Assy. Fuel Pressure Line Bent Cylinder No. 4	1	
25	2527 0714 01 35	Assy Fuel Leakage Line	1	
27	2527 0913 02 74	Assy. Air Line (Air Intake Elbow to LDA)	1	
28	2527 0913 69 38	Tube (LDA To FIP)	1	
29	2547 0710 01 14	Assy. Boost Line (FIP Side)	1	
31	2527 0912 58 04	Hose (For Assy. Overflow Line)	1	

TABLE 07.1

FUEL INJECTION EQUIPMENT

GROUP 07

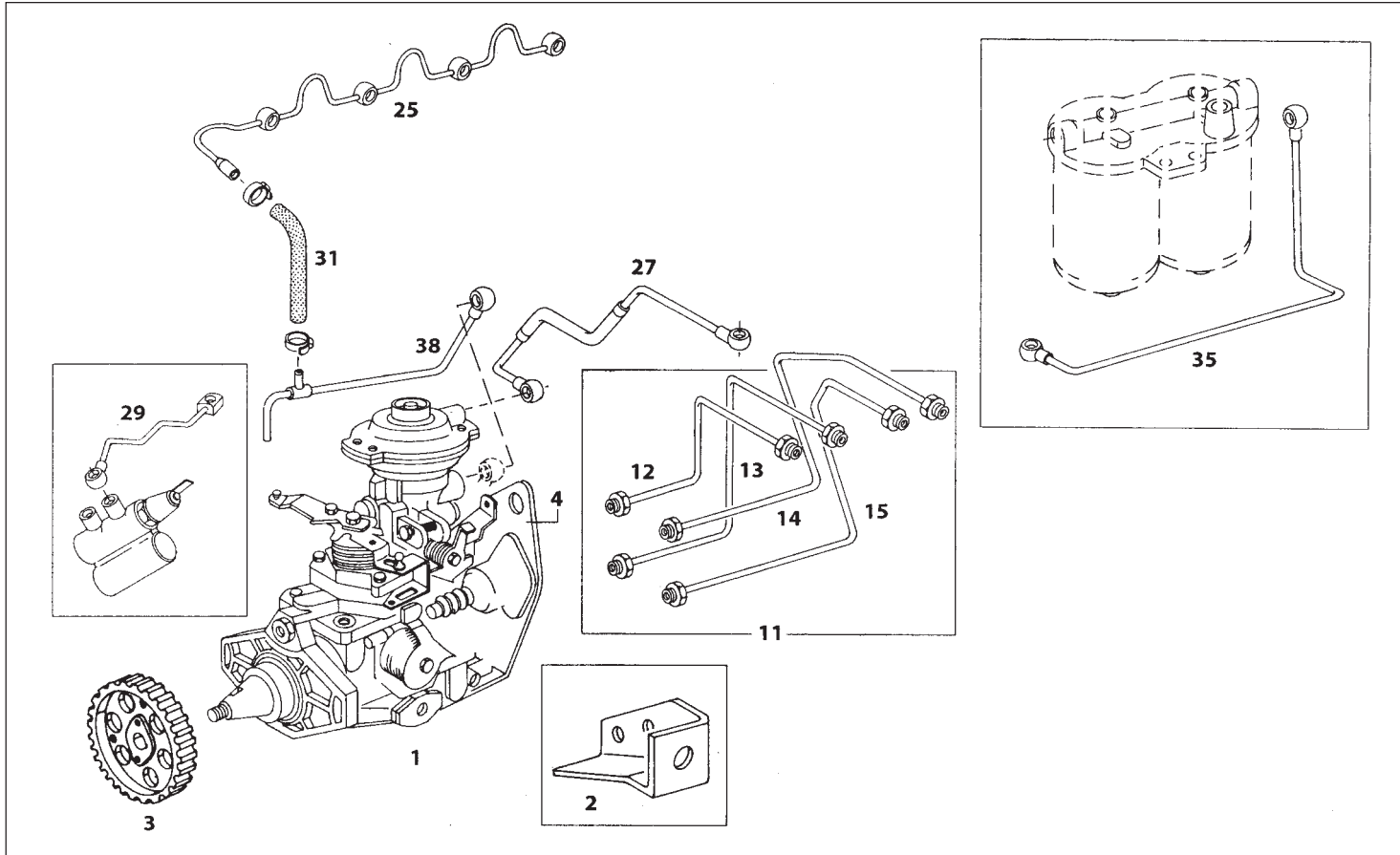


TABLE 07.1
FUEL INJECTION EQUIPMENT
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
32	1653 199903 1	Pipe Union Bolt 8, m12x1.5	1	
33	1622 051017 8	Sealing Washer 12X15.5 Al	2	
35	2527 0912 01 47	Assy. Fuel Line (Fuel Filter to FIP)	1	
36	2527 0911 32 01	Pipe Union Bolt	1	
37	1622 051021 6	Sealing Washer 14X18 Al	2	
38	2527 0912 01 57	Assy. Overflow Line (Combined)	1	
39	2527 0911 80 01	Air Vent Screw (On Fuel Filtyer Banjo)	1	
40	1622 051006 2	Sealing Washer 6X10 Al	2	

TABLE 07.2

INJECTOR

GROUP 07

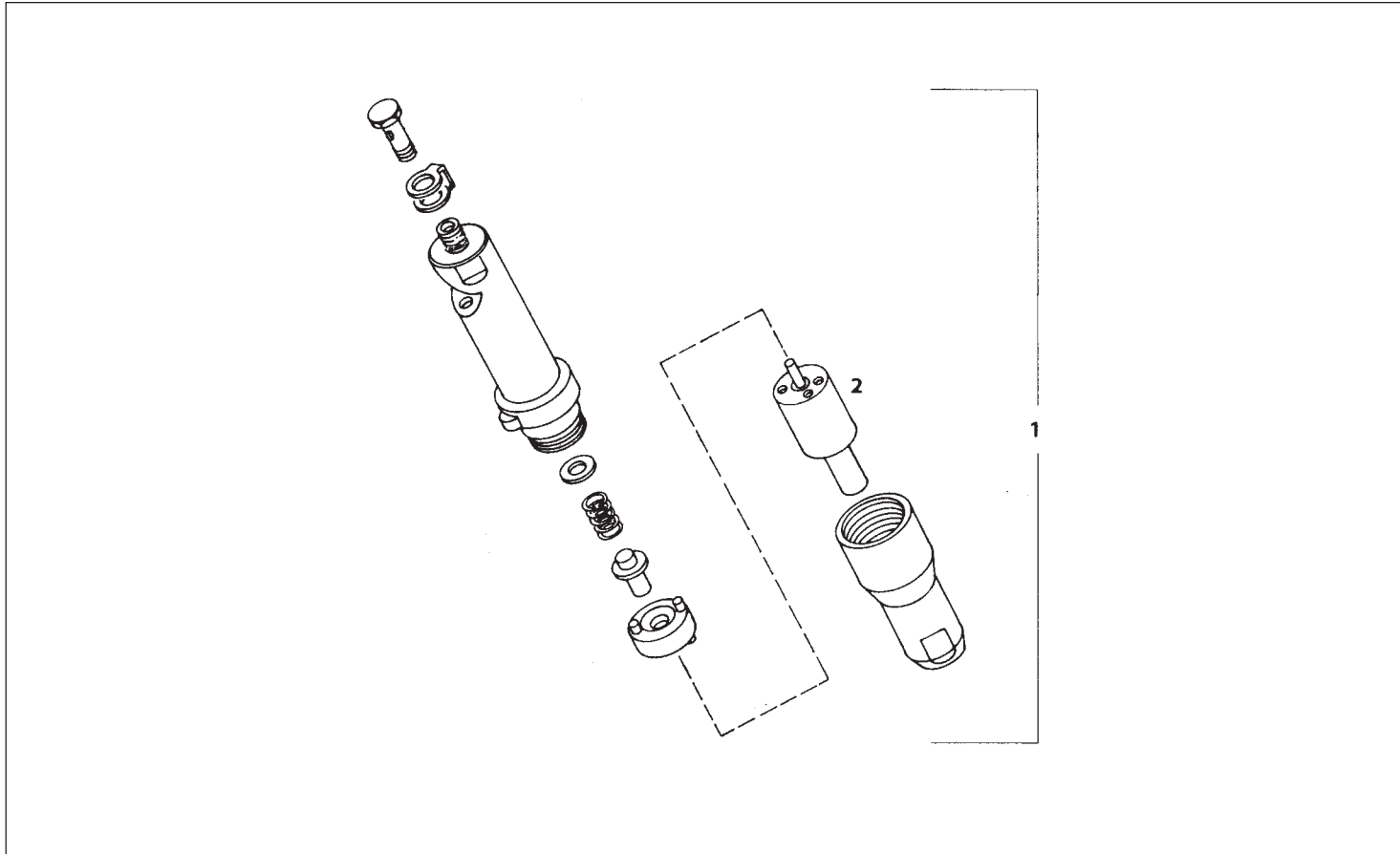


TABLE 07.2
INJECTOR
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
1	F 002 C8Z 852	INJECTOR Assy. Injector	4	
2	F 002 C40 531	Nozzle	4	

TABLE 07.3

WATER SEPARATOR

GROUP 07

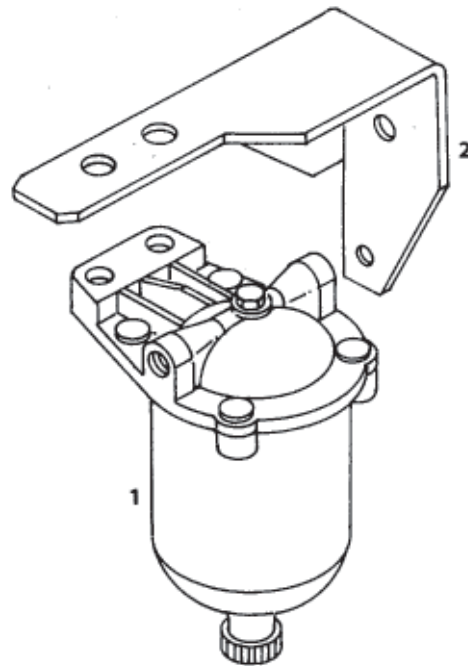


TABLE 07.3
WATER SEPARATOR
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
1	2641 4710 01 13	WATER SEPARATOR Assy. Water Separator	1	
2	2641 4760 01 26	Assy. Bracket (Water Separator)	1	

TABLE 09.1

FUEL FILTER

GROUP 09

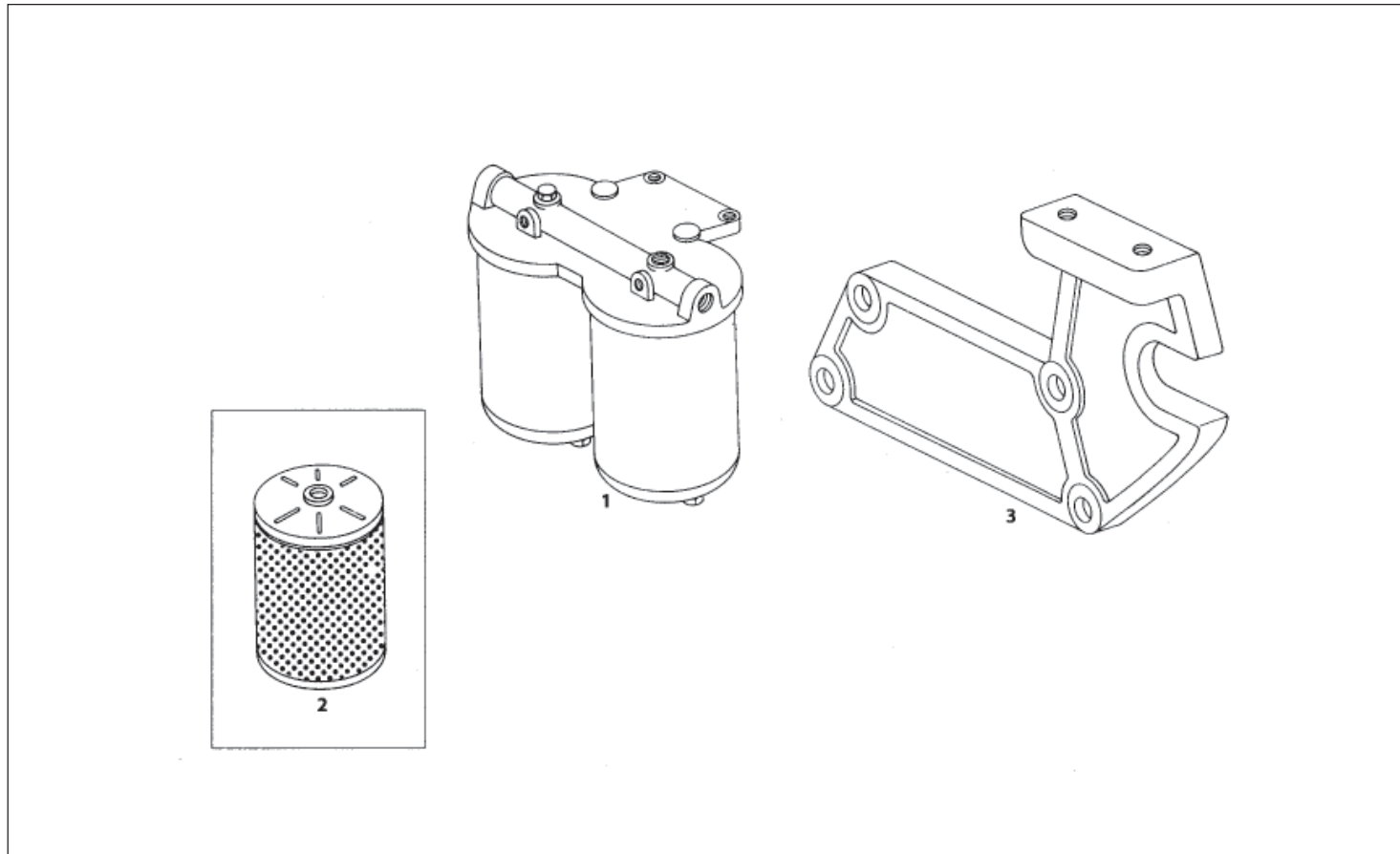


TABLE 09.1
FUEL FILTER
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		FUEL FILTER		
1	F 002 H20 136	Assy. Fuel Filter (Spin On)	1	
2	F 002 H20 306	Filter Cartridge	2	
3	2527 0911 37 04	Bracket Fuel Filter Mtg.	1	

TABLE 09.2

AIR FILTER AND MOUNTING

GROUP 09

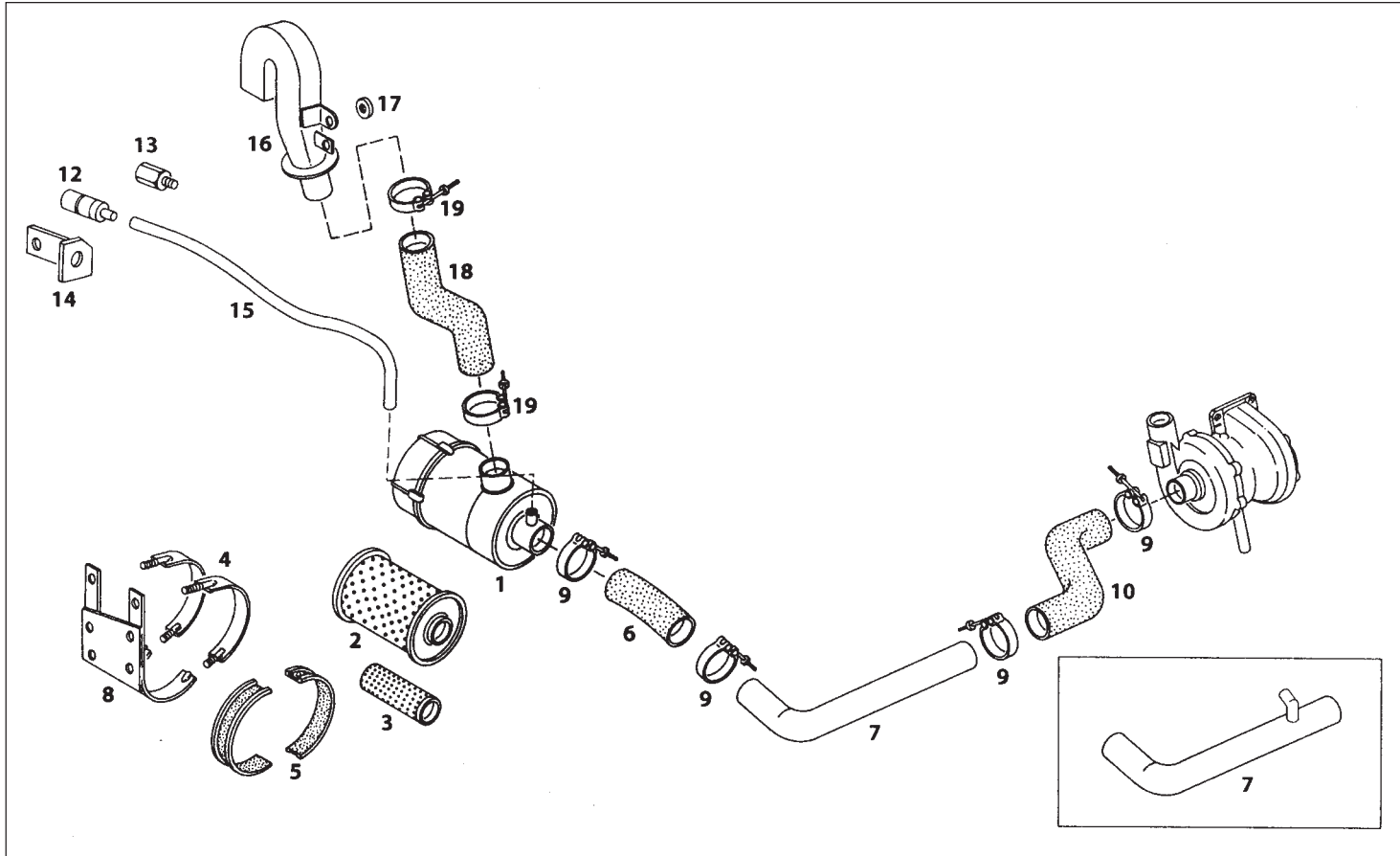


TABLE 09.2
AIR FILTER AND MOUNTING
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		AIR FILTER AND MOUNTING		
1	2527 0913 02 91	Assy Air Filter	1	
2	2527 0913 03 04	Air Filter Element	1	For 2527 0913 02 46
3	2527 0913 03 03	Safety Cartridge	1	For 2527 0913 02 46
4	2527 0913 02 40	Assy. Strap	2	
5	2534 0913 99 02	Rubber Strap	2	
6	2527 0913 58 58	Hose (Air Filter to TC)	1	
7	2527 0913 02 72	Assy. Pipe (Air Filter to TC)	1	
8	2527 0913 33 21	Bracket (Air Filter Mtg.)	1	
—	2527 0913 33 20	Support	1	
9	1428 059929 9	Hose Clamp TB 80	2	
10	2527 0913 58 59	Hose (TC to Pipe) - KKK	1	Selection
10	2534 0913 58 35	Hose (TC to Pipe) - THL	1	Selection
—	2527 0913 02 03	Assy. Adaptor	1	
12	2547 0913 01 35	Assy. Service Indicator	1	
13	2786 0913 01 81	Adaptor for Service Indicator	1	
15	2547 5010 69 04	Pipe (1030 mm Long)	1	
16	2527 0913 02 93	Air Inlet Duct	1	

TABLE 09.2

AIR FILTER AND MOUNTING

GROUP 09

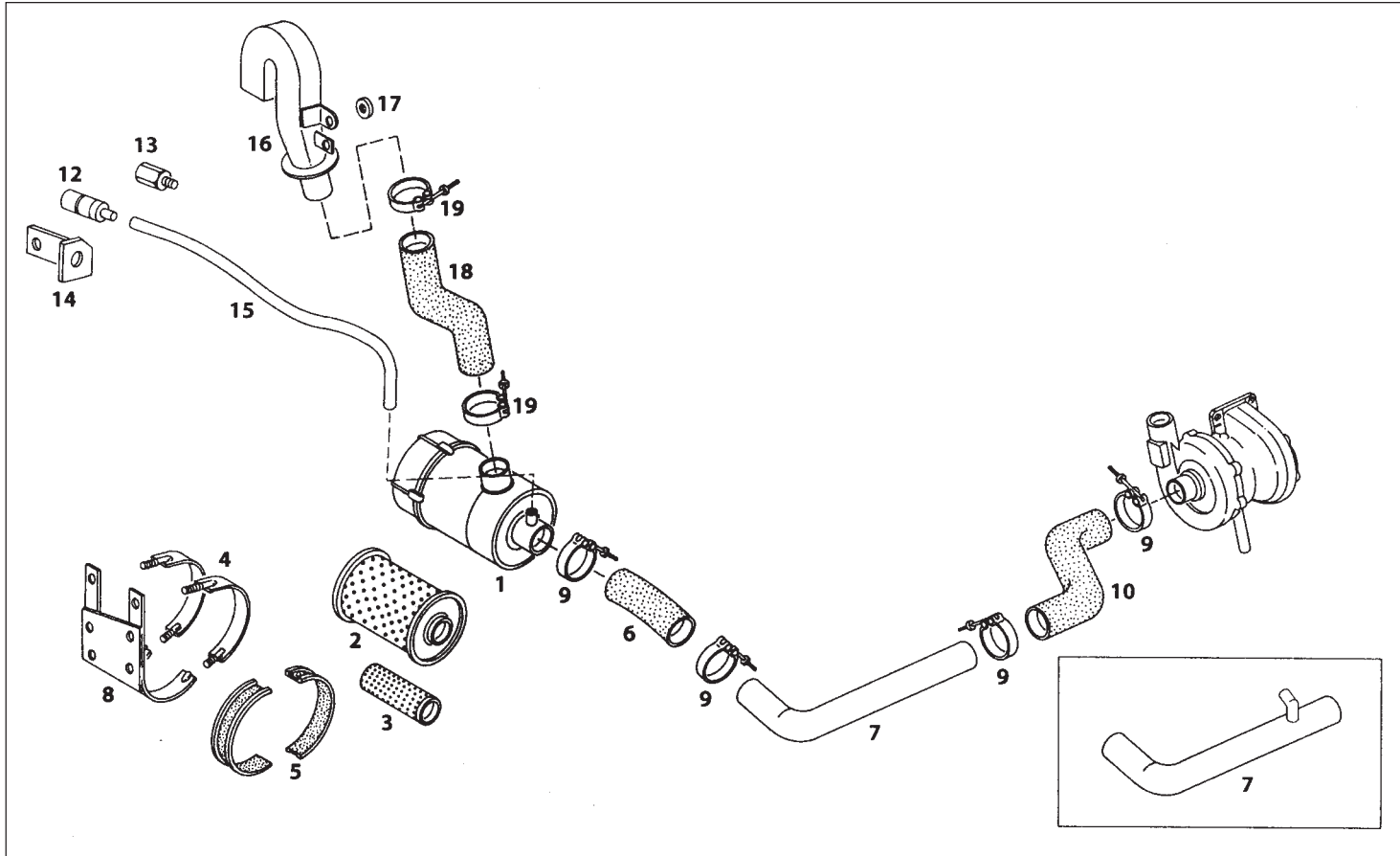


TABLE 09.2
AIR FILTER AND MOUNTING
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
17	2527 0913 63 01	Rubber Buffer	4	
18	2527 0913 02 92	Assy. Hose (Air Inlet Duct to Air Filter)	1	
19	1428 059843 8	Hose Clamp TB 94	1	
20	1428 059844 6	Hose Clamp TB 106	1	
	2527 0913 02 81	Assy. Clamp For Air Intake Pipe	1	

TABLE 13.1

AIR COMPRESSOR

GROUP 13

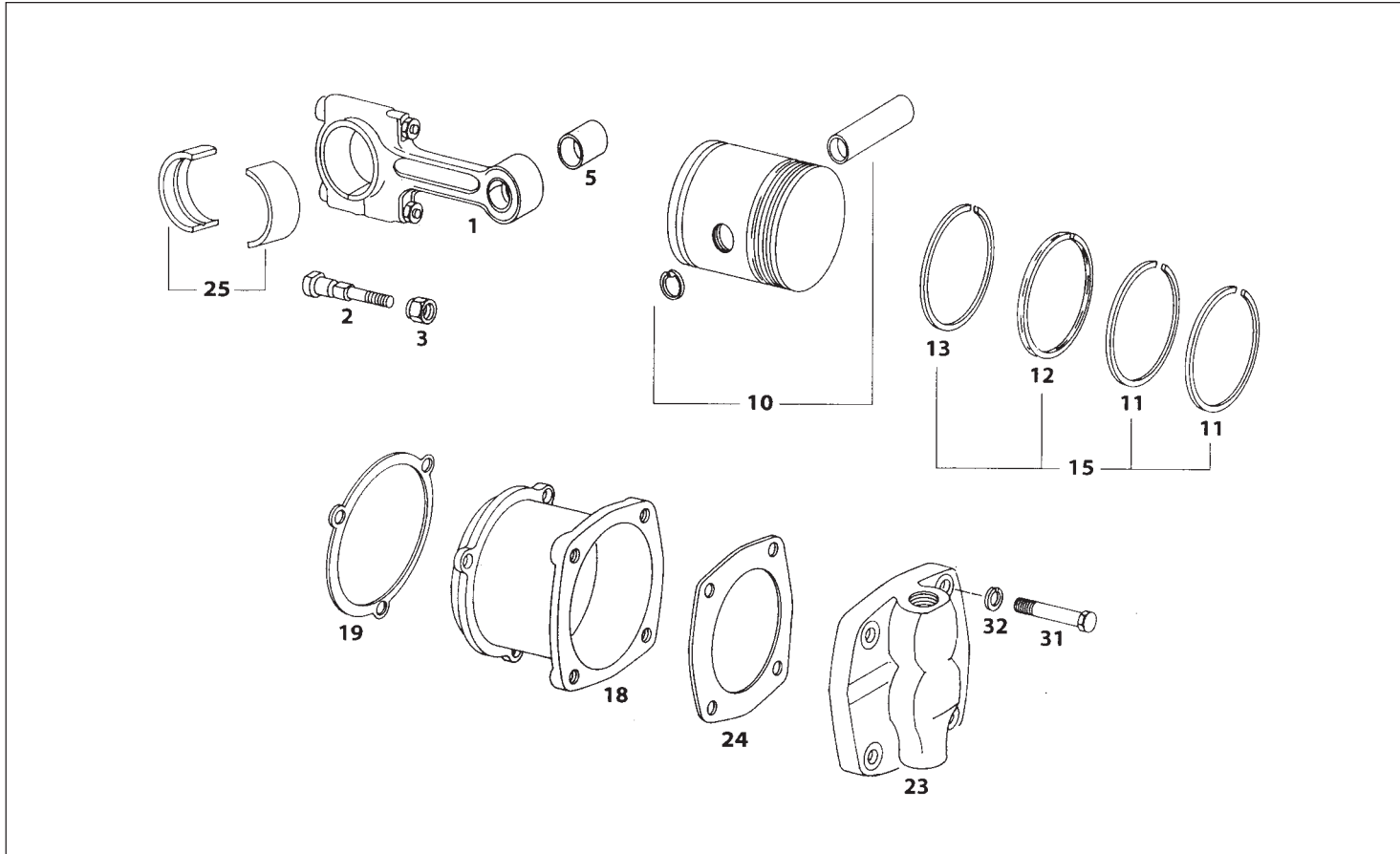


TABLE 13.1
AIR COMPRESSOR
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		AIR COMPRESSOR		
1	321 130 04 16	Assy. Connecting Rod (w/o Brgs)	1	
2	321 131 01 71	Guide Screw	2	
3	312 990 02 51	Hex Nut	2	
5	8854 1310 25 34	Bush (Connecting Rod)	1	
18	2525 1310 37 02	Cylinder Sleeve STD	1	
19	2527 1310 53 12	Gasket, Cylinder Sleeve to Cyl. Block	1	
23	2527 1310 01 09	Assy. Cylinder Head	1	
24	2523 1310 53 02	Gasket	1	
31	1132 419605 8	Screw M 8x30	4	
32	1252 069802 5	Spring Washer B 8	4	
10	2525 1314 01 21	Piston w/o Rings STD consisting of :	1	
		Bare Piston	1	
		Piston Pin	1	
		Circlip	2	
15	2525 1314 01 01	Piston Ring Set (STD) Consisting of :	1	
11		Minute Ring (Gr. I & II)	2	
12		'N' Ring (Gr. III)	1	

TABLE 13.1

AIR COMPRESSOR

GROUP 13

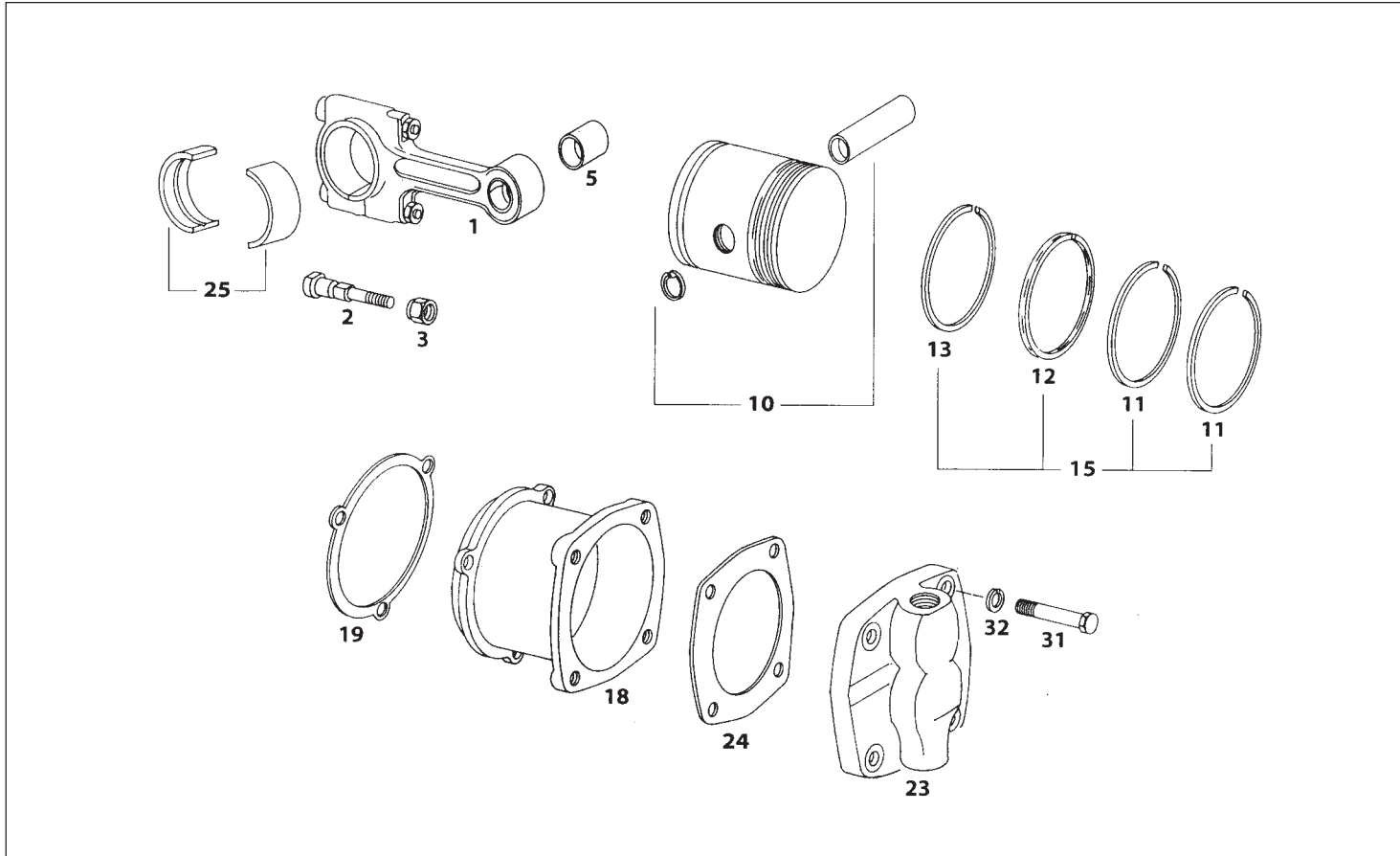


TABLE 13.1
AIR COMPRESSOR
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
13	8854 1306 25 34	'D' Ring (Gr. IV)	1	
25		Set, A/C Con Rod Bearing Consisting of :	1	
-		Bearing Half, Upper	1	
-		Bearing Half, Lower	1	

TABLE 13.2

AIR COMPRESSOR INLET PIPING

GROUP 13

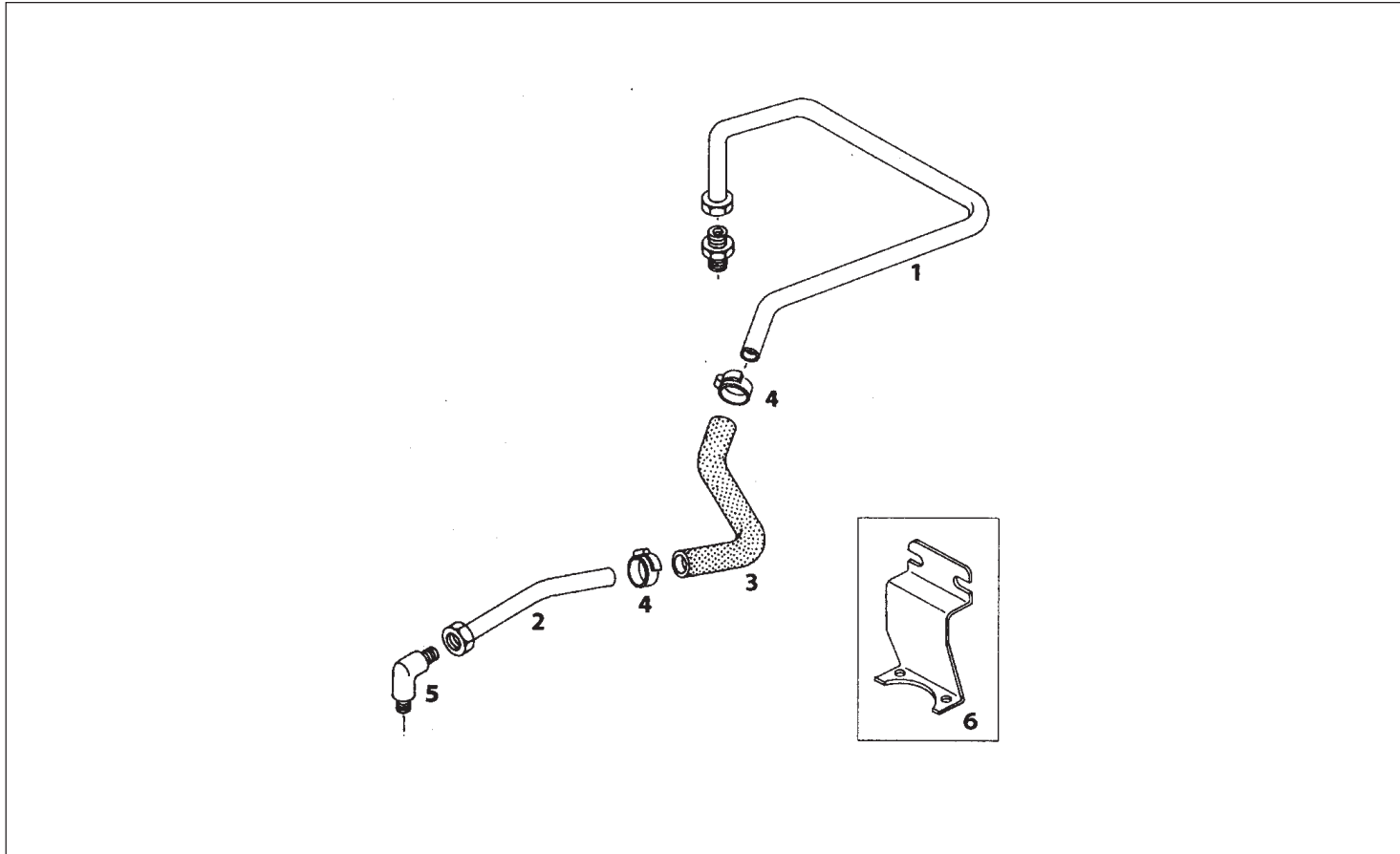


TABLE 13.2
AIR COMPRESSOR INLET PIPING
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		AIR COMPRESSOR INLET PIPING		
1	2527 1313 01 05	Assy. Pipe	1	
2	2527 1313 01 06	Assy. Pipe	1	
3	312 997 61 82	Rubber Hose	1	
4	2547 1513 42 02	Hose Clamp (23 dia)	2	
5	1650 080220 4	Elbow K15 M 22x1.5	1	
6	2527 1313 42 02	Bracket	1	

TABLE 14.1

EXHAUST MANIFOLD

GROUP 14

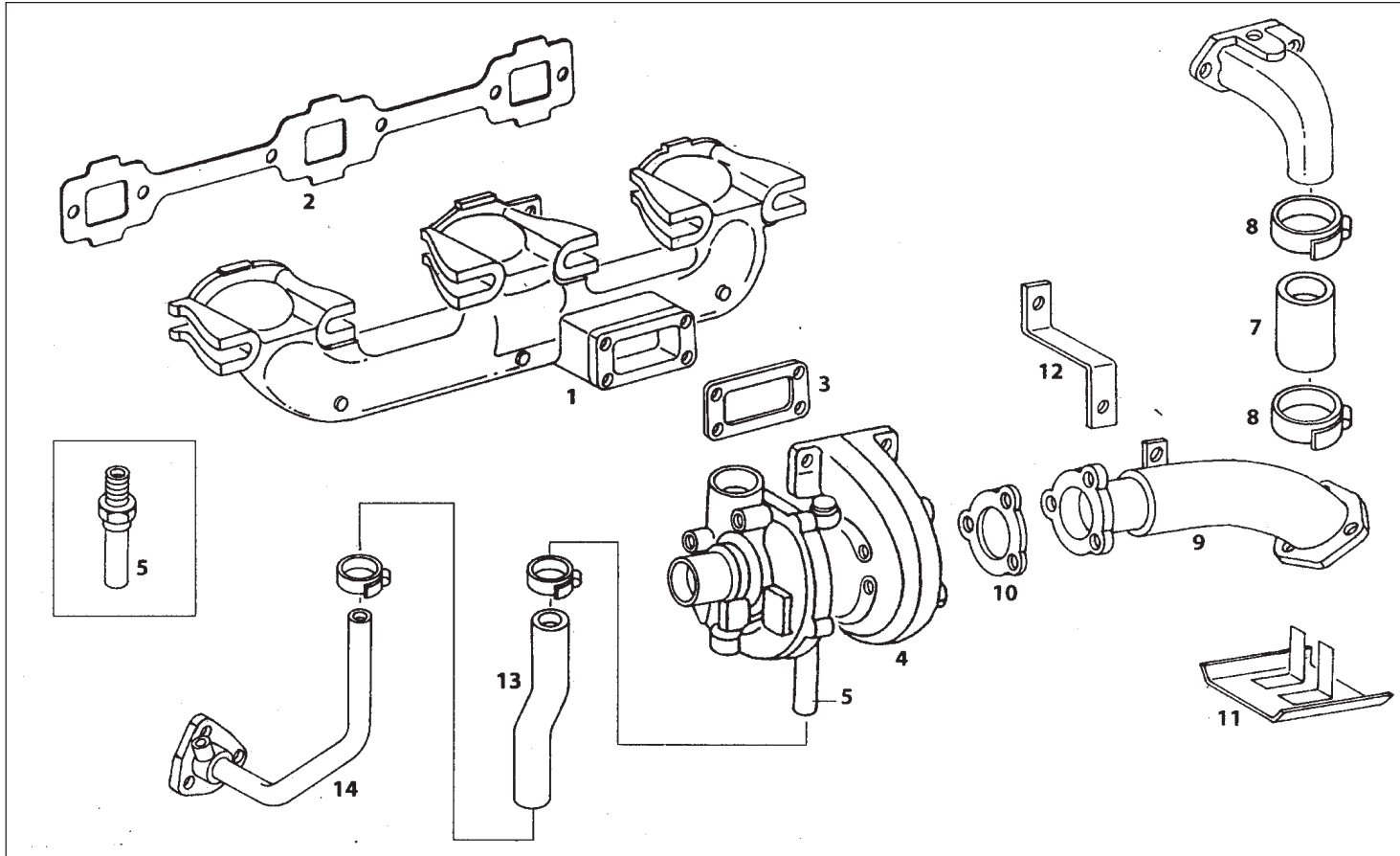


TABLE 14.1
EXHAUST MANIFOLD
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		EXHAUST MANIFOLD		
1	2527 1411 37 13	Exhaust Manifold	1	
1	2527 1411 37 09	Exhaust Manifold	1	
2	2524 1411 53 04	Gasket Exhaust Manifold	1	
3	2527 1411 53 06	Gasket (TC to Exhaust Manifold)	1	For TEL & H,wel
3	2527 1411 53 16	Gasket (TC to Exhaust Manifold)	1	For THL TC
4	2527 1451 01 11	Assy.Turbocharger K16 M/s TEL Hi torque	1	Selection
4	2527 1451 01 27	Assy.Turbocharger M/s Honeywell	1	Selection
4	2527 1451 01 24	Assy.Turbocharger THL	1	Selection
5	2527 1817 72 01	Adaptor (TC to Oil Sump)	1	
9	2527 1411 37 17	Assy. Intermediate Pipe (TC to Exhaust Pipe)	1	For TEL & H,wel
9	2527 1411 01 27	Assy. Intermediate Pipe (TC to Exhaust Pipe)	1	For THL TC
10	2527 1411 53 03	Gasket (Int. Pipe to TC)	1	For TEL & H,wel
10	2527 1411 53 13	Gasket (Int. Pipe to TC)	1	For THL TC
11	2527 1413 01 09	Assy. Heat Shield	1	For TEL & H,wel
11	2527 1413 01 10	Assy. Heat Shield	1	For THL TC
13	2527 1817 58 03	Hose (TC Out Let To Oil Sump)	1	
13	2527 1817 58 08	Hose (THL TC Outlet Oil Sump)	1	

TABLE 14.1

EXHAUST MANIFOLD

GROUP 14

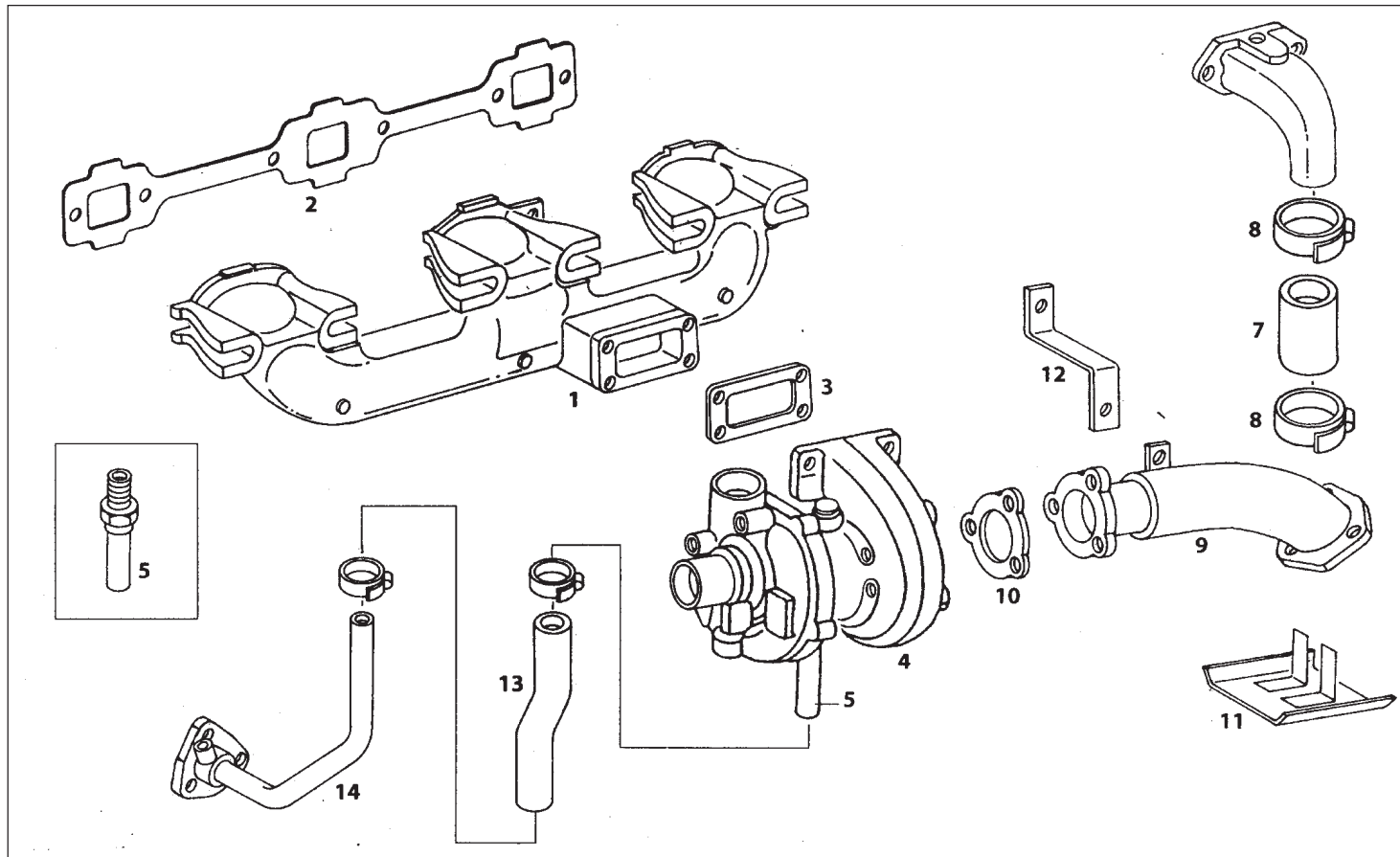


TABLE 14.1
EXHAUST MANIFOLD
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
—	2534 1499 01 02	Repair Kit for Turbocharger HX-25 (Holset)	1	
		Consisting of :		
		Journal Bearing	2	
		Thrust Bearing	1	
		Split Seal Ring	1	
		Split Seal Ring (Compressor)	1	
		'O' Ring (Bearing Housing)	1	
		'O' Ring (Compressor)	1	
		Lock Nut (Compressor Wheel)	1	
		Retaining Ring	2	

TABLE 14.2

INTERCOOLER AND AIR SUCTION PIPES

GROUP 14

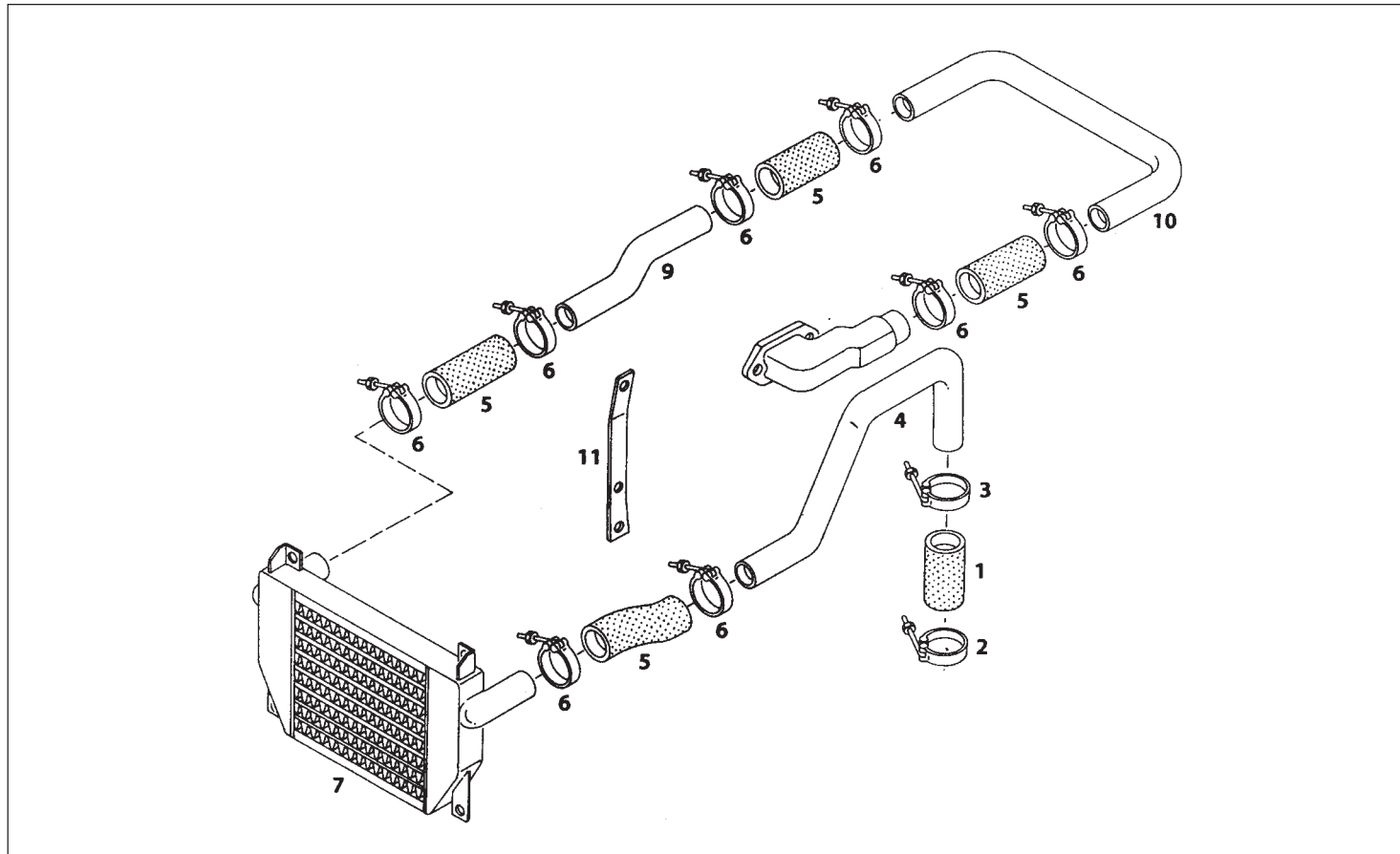


TABLE 14.2
INTERCOOLER AND AIR SUCTION PIPES
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		INTERCOOLER AND AIR SUCTION PIPES		
1	2527 1460 58 13	Assy Hose (TEL TC Outlet To IC int. Pipe)	1	For TEL & H,wel
1	2527 1460 58 12	Assy Hose (TEL TC Outlet To IC int. Pipe)	1	For THL TC
2	1428 059831 4	Hose Clamp (Hose to TC)	2	
3	1428 059824 1	Hose Clamp (Hose to Pipe)	2	
4	2527 1460 01 38	Pipe (TC to IC)	1	
5	2527 1460 58 08	Hump Hose	3	
6	1428 059836 5	Hose Clamp	2	
7	2527 1460 01 40	Inter Cooler	1	
9	2527 1460 01 39	Pipe (IC Outlet to Elbow)	1	
—	2527 1411 01 19	Assy. Bracket Support for IC Pipe	1	
11	2527 1460 33 01	Support (For Pipe) (TC to IC)	1	
	2527 1460 33 02	Support (For Fii Pipe and IC Pipe)	1	

TABLE 15.1

ALTERNATOR / STARTER

GROUP 15

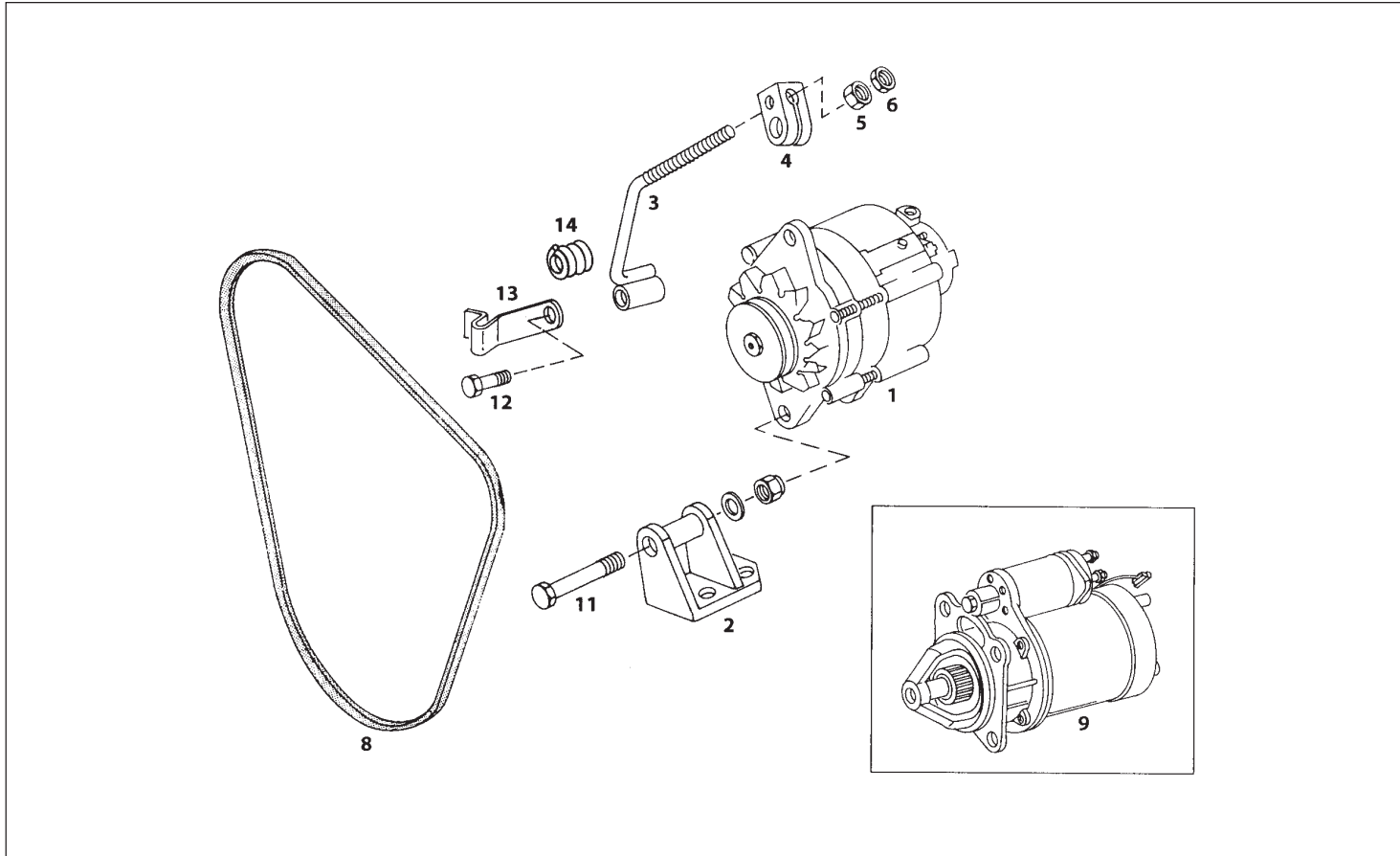


TABLE 15.1
ALTERNATOR / STARTER
GROUP 15

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		ALTERNATOR / STARTER		
1	2632 1540 01 02	Alternator A 127 P 56	1	
2	2524 1514 01 09	Assy. Bracket (Alternator Mtg.)	1	
3	2527 1514 01 20	Assy. Clamping Rod	1	
4	2540 1540 42 01	Clamping Piece	1	
5	2524 1514 65 01	Clamping Nut	1	
6	1208 089602 4	Hex. Thin Nut M 12	1	
8	2525 2015 63 05	V - Belt Cogged (1280 mm Long) for Alternator	2	
9	2651 1510 01 30	Starter Motor	1	
—	2527 1510 86 01	Spacer	1	
11	1106 389625 1	Hex. Bolt (M10x85.)	1	
12	312 155 01 74	Bolt	1	
13	312 994 13 01	Locking Plate	1	
14	312 993 28 01	Spring	1	

TABLE 18.1

ENGINE LUBRICATION

GROUP 18

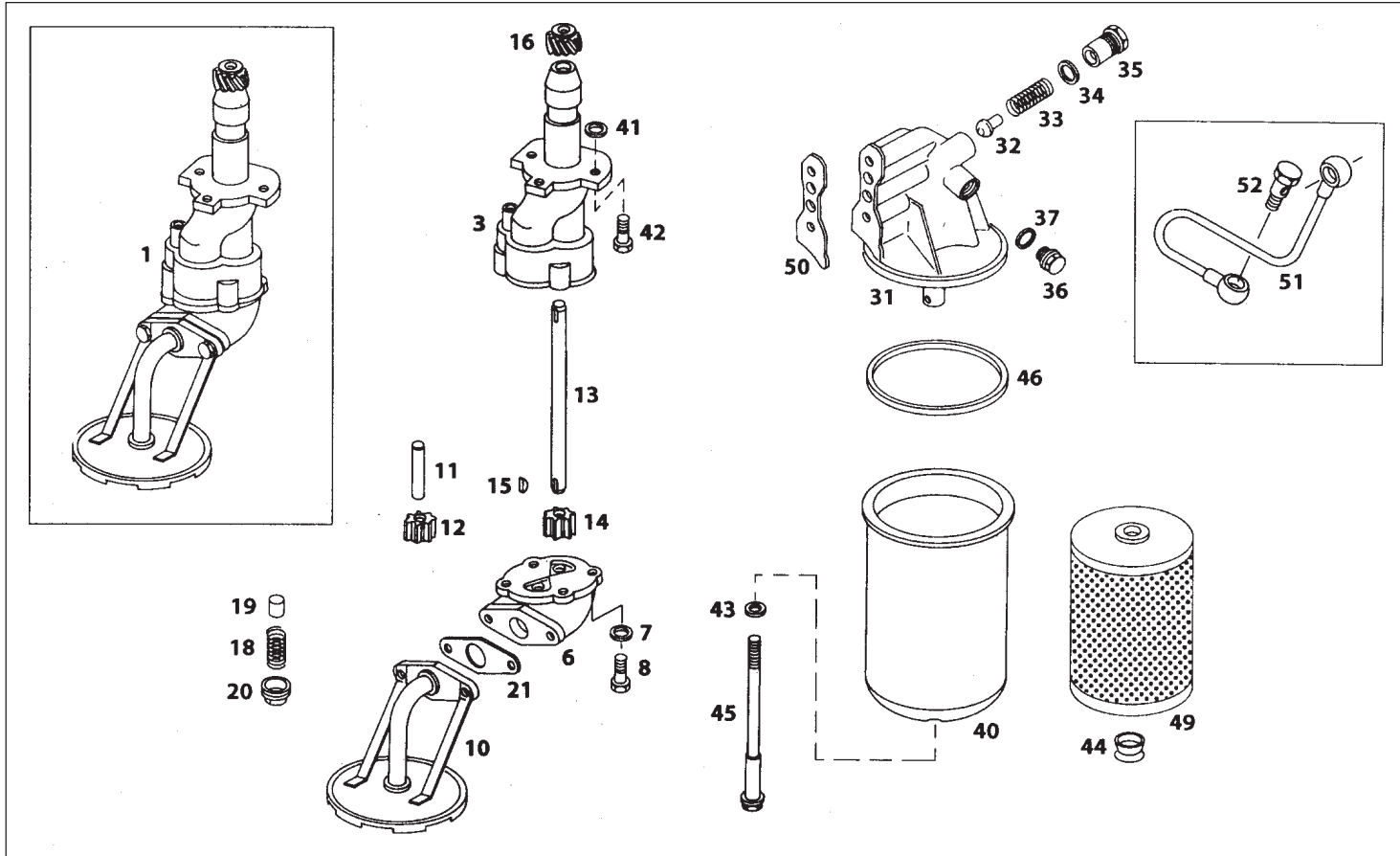


TABLE 18.1
ENGINE LUBRICATION
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		ENGINE LUBRICATION		
		OIL PUMP		
1	2527 1810 01 10	Assy. Oil Pump Complete	1	
3	352 181 04 01	Oil Pump Housing	1	
6	2527 1810 01 12	Assy. Oil Pump Cover	1	
7	1252 069802 5	Spring Washer B 8	2	
8	1132 419603 1	Hex. Screw M 8x22	2	
8	1106 409603 8	Hex. Screw M 8x45	1	
8	1106 409601 1	Hex. Screw M 8x35	1	
10	2523 1815 01 06	Assy. Strainer Oil Pump	1	
11	2523 1810 79 01	Shaft (Driven Gear)	1	
12	2523 1810 54 09	Gear (Driven)	1	
13	2527 1810 79 01	Drive Shaft (Oil Pump)	1	
14	2523 1810 54 10	Gear (Driveshaft)	1	
15	1365 050505 5	Woodruff Key 3x6.5	2	
16	312 181 03 08	Drive Gear (Oil Pump)	1	
—	352 184 03 29	Valve Housing Oil Pressure Relief Valve	1	
18	326 993 04 01	Spring (Pressure Relief Valve)	1	

TABLE 18.1

ENGINE LUBRICATION

GROUP 18

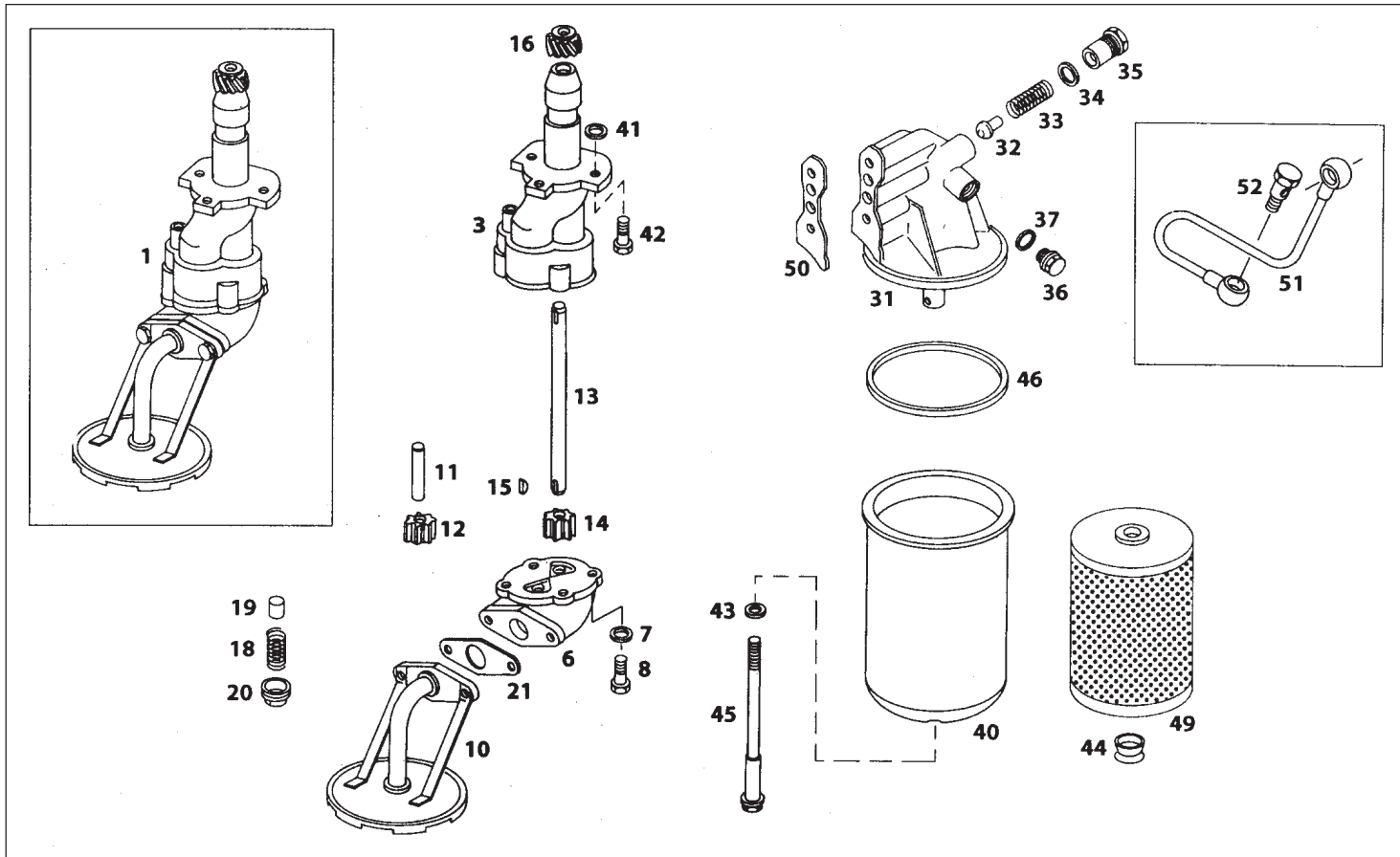


TABLE 18.1
ENGINE LUBRICATION
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
19	321 181 00 42	Plunger (Pressure Relief Valve)	1	Optional Optional
20	2527 1810 72 01	Plug (Relief Valve Plunger)	1	
21	312 186 00 80	Gasket Strainer Housing	1	
—	8854 1801 25 23	Kit, Oil Pump Gear Consisting of :	1	
12		Gear (Driven)	1	
14		Gear (Drive Shaft)	1	
		OIL FILTER		
-	2534 1813 01 42	Assy. Oil Filter with Cartridge	1	
31	2534 1813 01 44	Assy. Oil Filter Head	1	
32	352 184 00 32	Plunger	1	
32	2520 1813 90 01	Plunger	1	
33	2520 1813 87 01	Spring Pressure Relief Valve	1	
34	1622 071038 0	Sealing Washer 24x29 Cu	1	
35	2520 1813 72 03	Screw Plug	1	
36	314 990 03 63	Sealing Plug	1	
37	1622 051043 7	Sealing Washer 26x32 AL	1	
—	314 184 01 17	Socket	1	
40	2534 1813 01 17	Assy. Oil Filter Bowl Complete	1	

TABLE 18.1

ENGINE LUBRICATION

GROUP 18

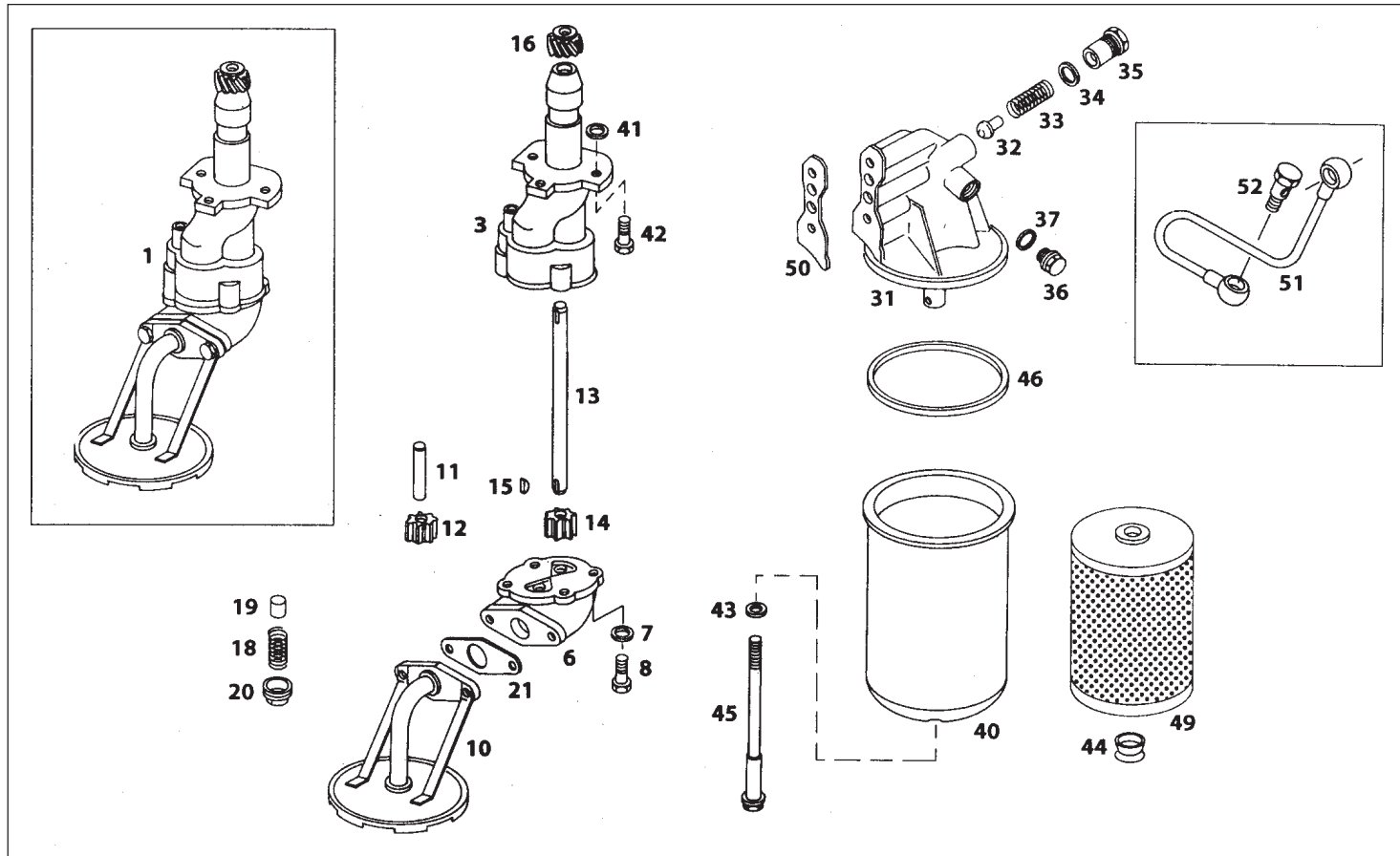


TABLE 18.1
ENGINE LUBRICATION
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
43	2520 1813 77 01	Sealing Ring	1	
44	314 180 02 60	Assy. Sealing Ring (For Oil Filter Element)	2	
45	352 184 01 71	Centre Pin	1	
46	2534 1813 77 04	Seal	1	
49	2527 1813 01 05	Assy. Filter Cartridge	1	
50	314 184 01 79	Gasket (Assy. Oil Filter to Cyl. Crankcase)	1	
51	2534 1813 01 20	Assy. Oil Line (Oil Filter to FIP)	1	
52	352 990 01 63	Hollow Screw (Assy. Oil Line to Oil Filter)	2	

TABLE 18.2

OIL COOLER

GROUP 18

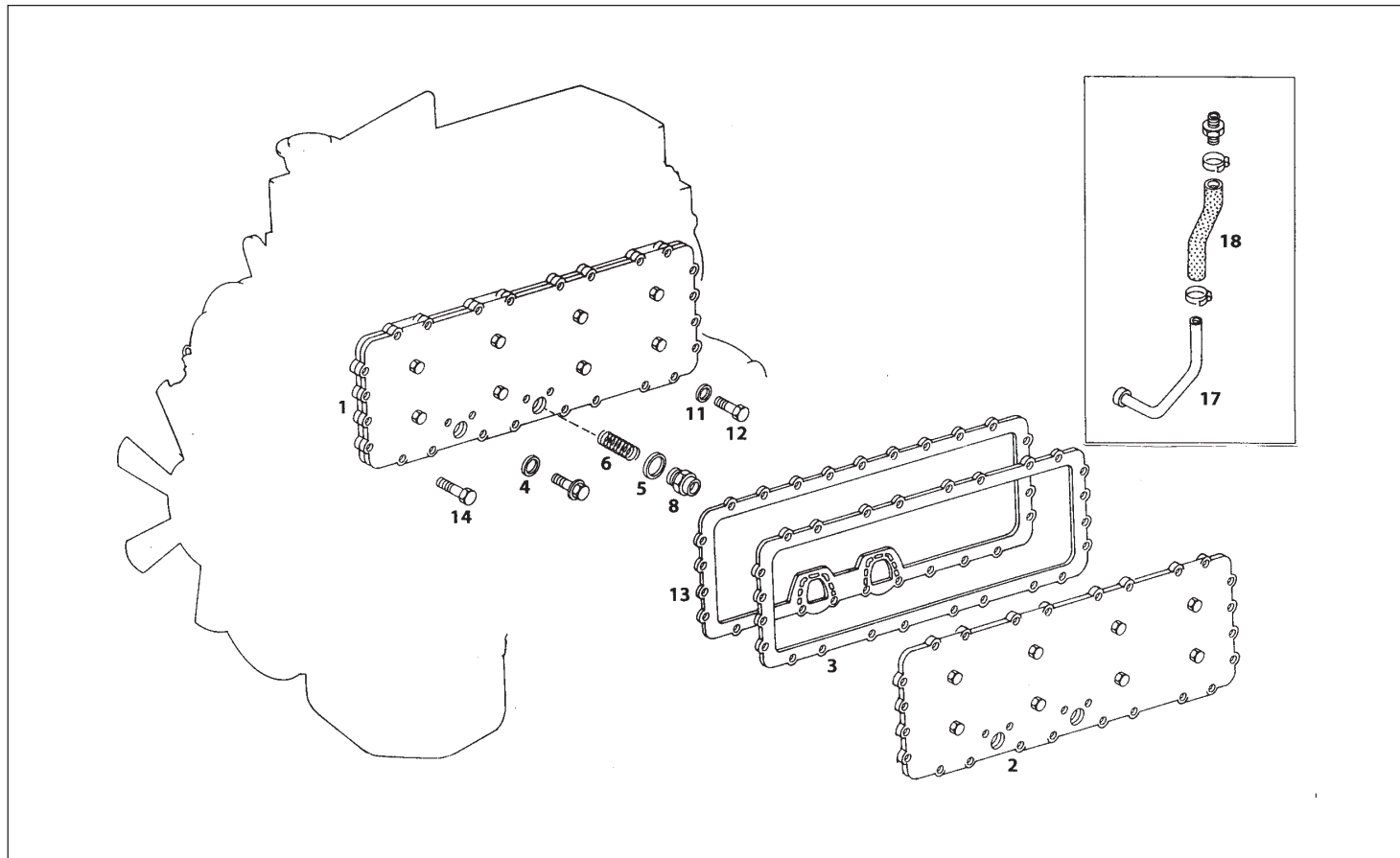


TABLE 18.2
OIL COOLER
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		OIL COOLER		
1	2527 1817 01 04	Assy. Oil Cooler	1	
—	2521 1817 37 01	Oil Cooler	1	
2	2521 1817 37 03	Oil Cooler Cover	1	
3	2521 1817 53 01	Gasket	1	
4	312 188 15 79	Gasket Washer (Oil Cooler Cover)	4	
5	1622 051034 8	Sealing Washer 22x27 AL	1	
6	312 993 26 01	Pressure Spring (Pressure Relief Valve)	1	
8	2525 1817 72 01	Sealing Plug	1	
11	1622 061010 5	Sealing Washer A 8x12	8	
12	1132 419602 3	Hex. Screw M 8x20	8	
13	2521 1817 53 02	Gasket (Cyl. Block)	1	
14	1106 409610 1	Hex. Bolt M 8x38	27	
18	2527 1817 58 03	Hose (TC Outlet to Oil Sump)	1	For TEL & H,wel
18	2534 1817 01 28	Assy. Flange (TC Outlet to Oil Sump)	1	For THL TC
19	2654 5450 99 13	Oil Pressure Switch	1	
	2534 1817 53 05	Gasket TC (outlet)	1	

TABLE 20.1

WATER PUMP

GROUP 20

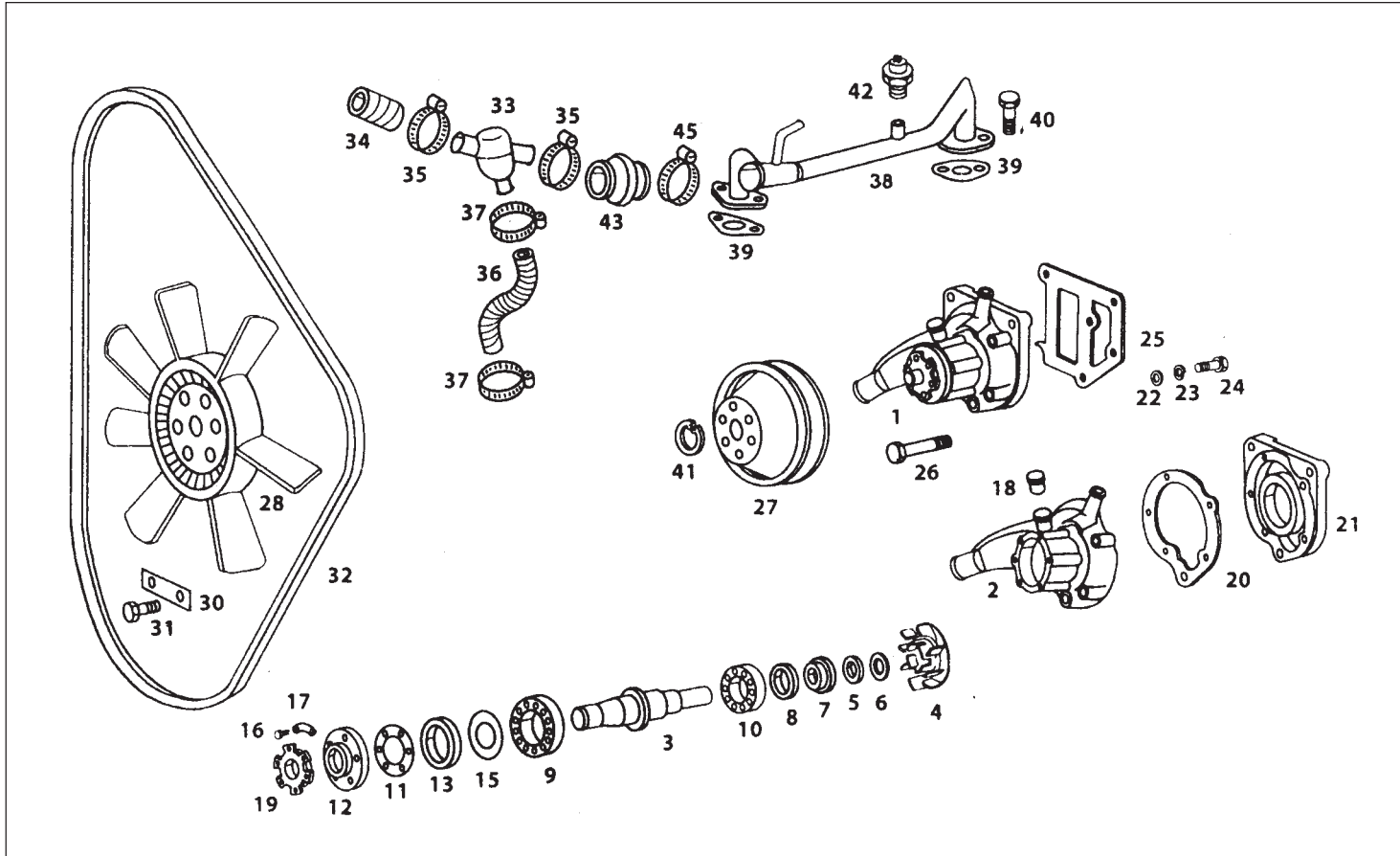


TABLE 20.1
WATER PUMP
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		WATER PUMP		
1	2525 2010 01 24	Assy. Water Pump	1	
2	2525 2010 37 10	Housing, Water Pump	1	
12	2525 2010 51 02	Cover	1	
21	2525 2010 37 12	Back Cover	1	
		PULLEY, FAN & V-BELT		
27	2525 2014 70 11	Pulley {Three Groove}	1	
28	2534 2014 01 04	Assy. Fan	1	Optional
28	2523 2014 01 04	Assy. Fan	1	Optional
41	1455 050280 2	Circlip A 28x2 (Hub Locking on W/P Shaft)	1	
—	2527 2014 38 05	Spacer (For Fan)	1	
30	312 994 03 30	Lock Plate	3	
31	1132 419610 4	Bolt M 8x25	6	
32	2525 2015 63 06	V-Belt (Cogged) 1325 mm Length	1	
33	2527 2012 01 71	Assy. Thermostat	1	
34	2527 5010 58 83	Rubber Hose (Thermostat to Radiator)	1	
35	2527 5010 42 08	Hose Clip 34	3	
36	2527 5010 58 83	Rubber Hose (Thermostat to Water Pump)	1	

TABLE 20.1

WATER PUMP

GROUP 20

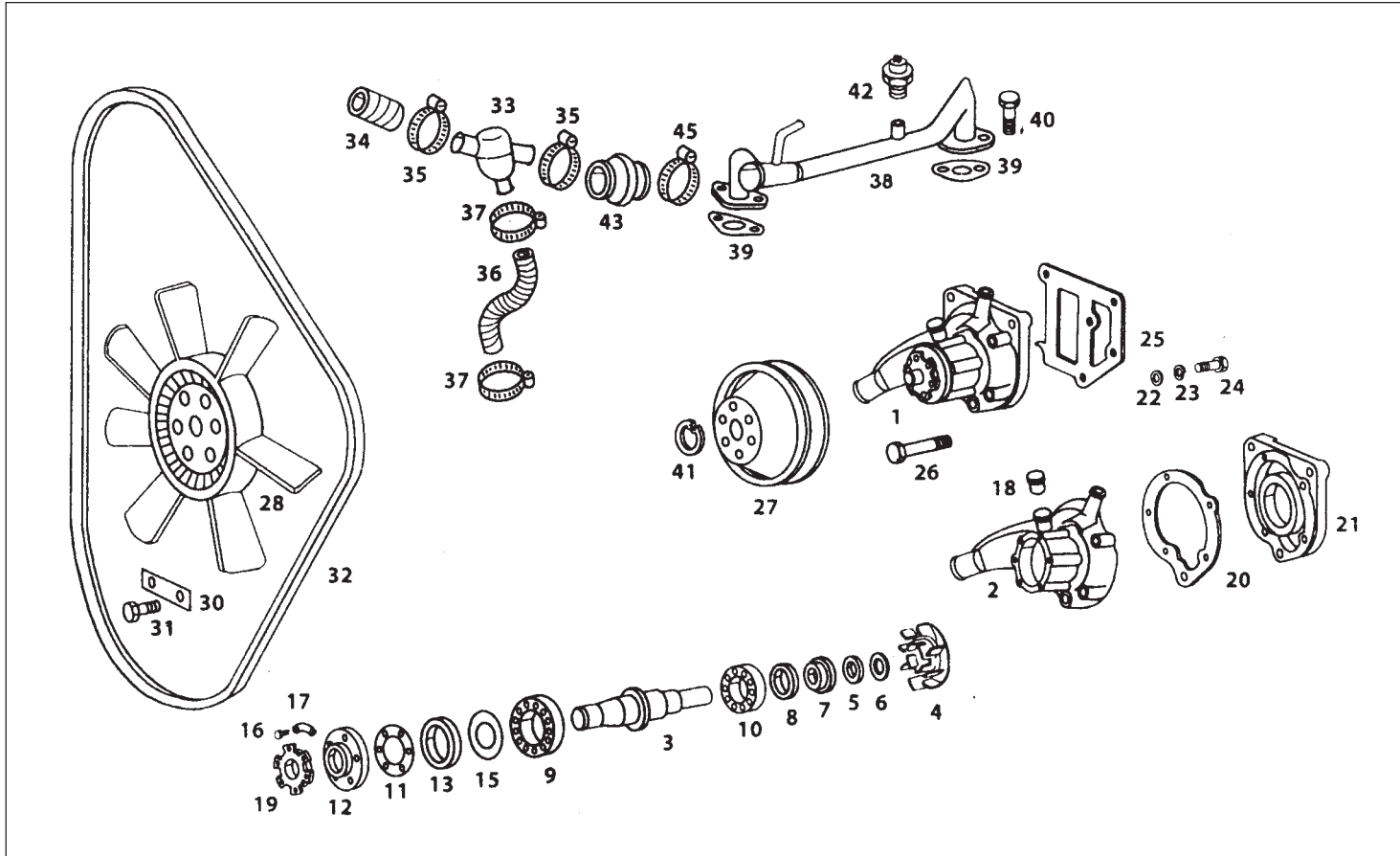


TABLE 20.1
WATER PUMP
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
37	2527 5010 42 08	Hose Clip 34	4	
38	2527 2012 01 69	Assy. Upper Cooling Water Line	1	
39	2527 2012 53 01	Gasket (Upper Cooling Water Line)	2	
40	1134 229603 5	Screw M 8x20	4	
42	2632 5420 99 03	Temp. Transducer	1	
42	2641 5450 99 08	Temp. Switch For 497TC	1	
43	2527 5010 58 82	Rubber Hose (Cooling Water Line to Thermostat)	2	
45	2547 5010 42 22	Hose Clamp 50	4	
—	2525 2010 01 19	Water Pump Repair Kit (Major) consisting of :	1	
6		Sealing Member	1	
5		Sliding Ring	1	
7		Axle Slide Ring Seal	1	Optional
7		Cyclam Slide Ring Seal	1	Optional
8		Rubber Seal Ring	1	
9		Taper Roller Bearing	1	
10		Taper Roller Bearing	1	
4		Impeller, Plastic	1	
3		Shaft	1	

TABLE 20.1

WATER PUMP

GROUP 20

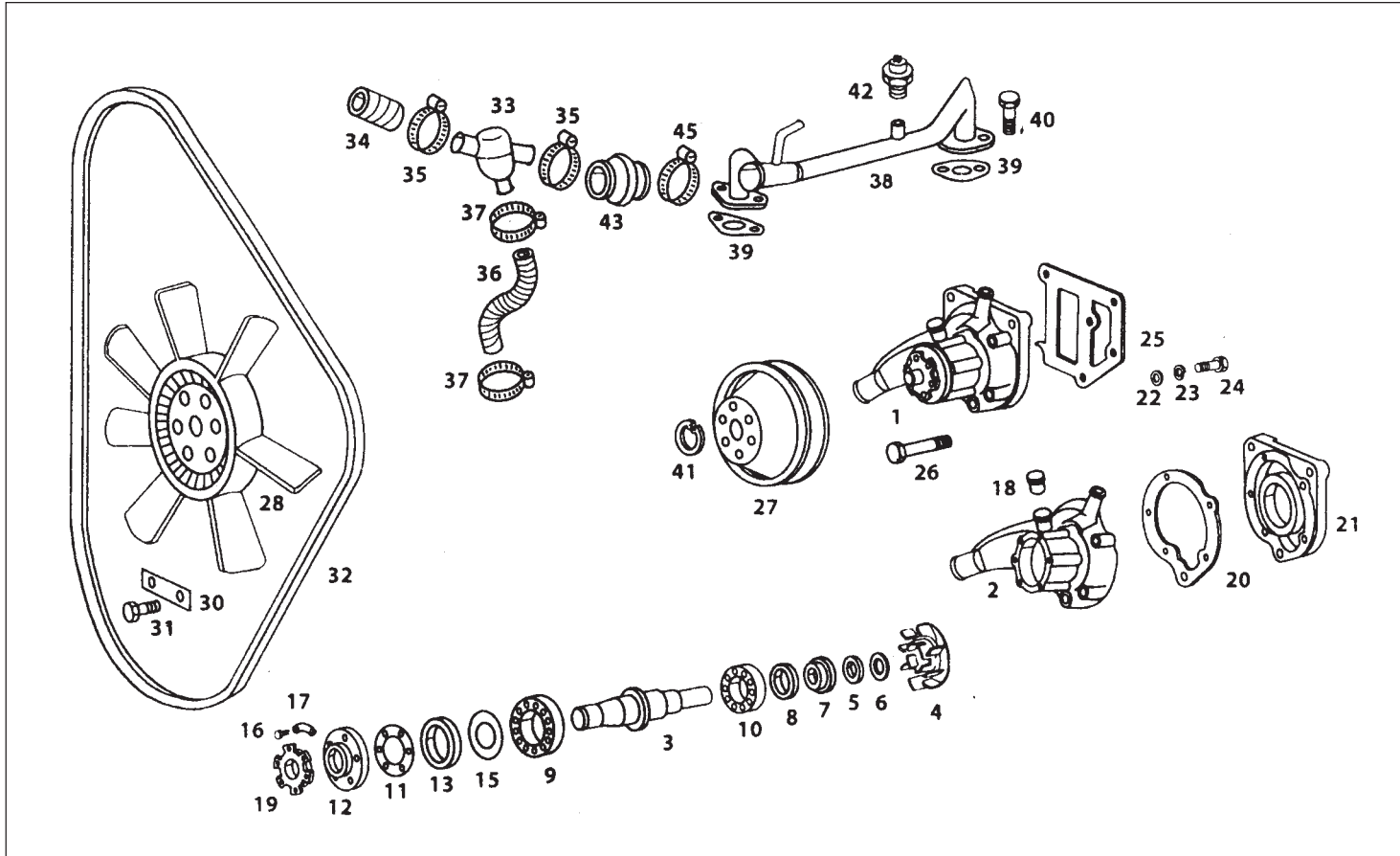


TABLE 20.1	WATER PUMP	GROUP 20
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
13	2525 2010 01 18	Oil Seal	1	For Selection
14		Gasket Water Pump	1	
15		Shim 0.05 mm Thick	AR	
15		Shim 0.10 mm Thick	AR	
15		Shim 0.15 mm Thick	AR	
15		Shim 0.20 mm Thick	AR	
15		Shim 0.50 mm Thick	AR	
20		Gasket	1	
25		Gasket	1	
30		Circlip A 28x2 (Heavy Duty)	1	
19		Hub	1	
—		Water Pump Repair Kit (Minor) consisting of :	1	
6		Sealing Member	1	
5		Sliding Ring	1	
7		Seal Sliding Ring	1	
13		Oil Seal	1	
14		Gasket Water Pump	1	

TABLE 20.1

WATER PUMP

GROUP 20

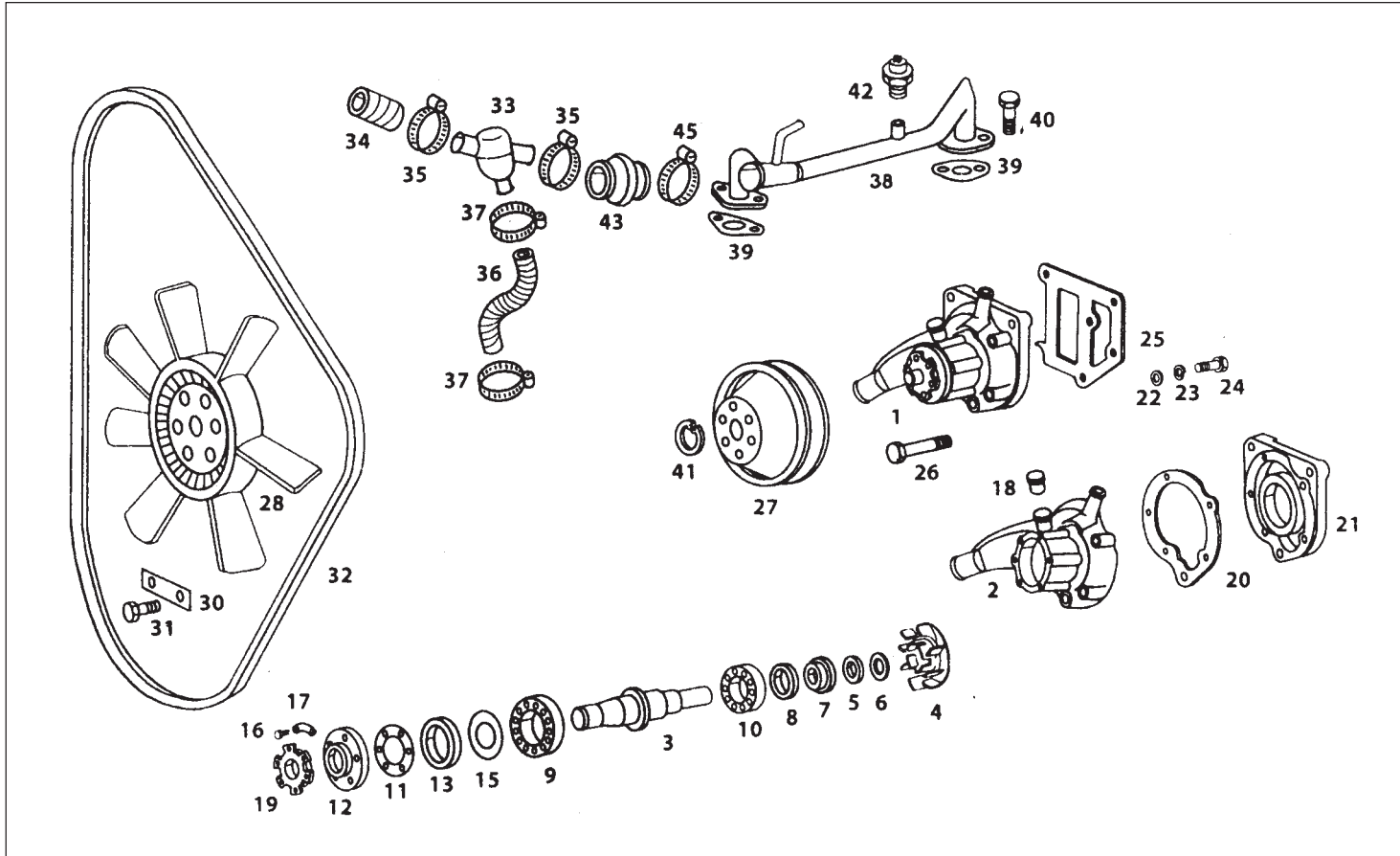


TABLE 20.1
WATER PUMP
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
20		Gasket Water Pump	1	
25		Gasket Clutch	1	
30		Circlip A 28x2	1	

TABLE 22.1

ENGINE SUSPENSION

GROUP 22

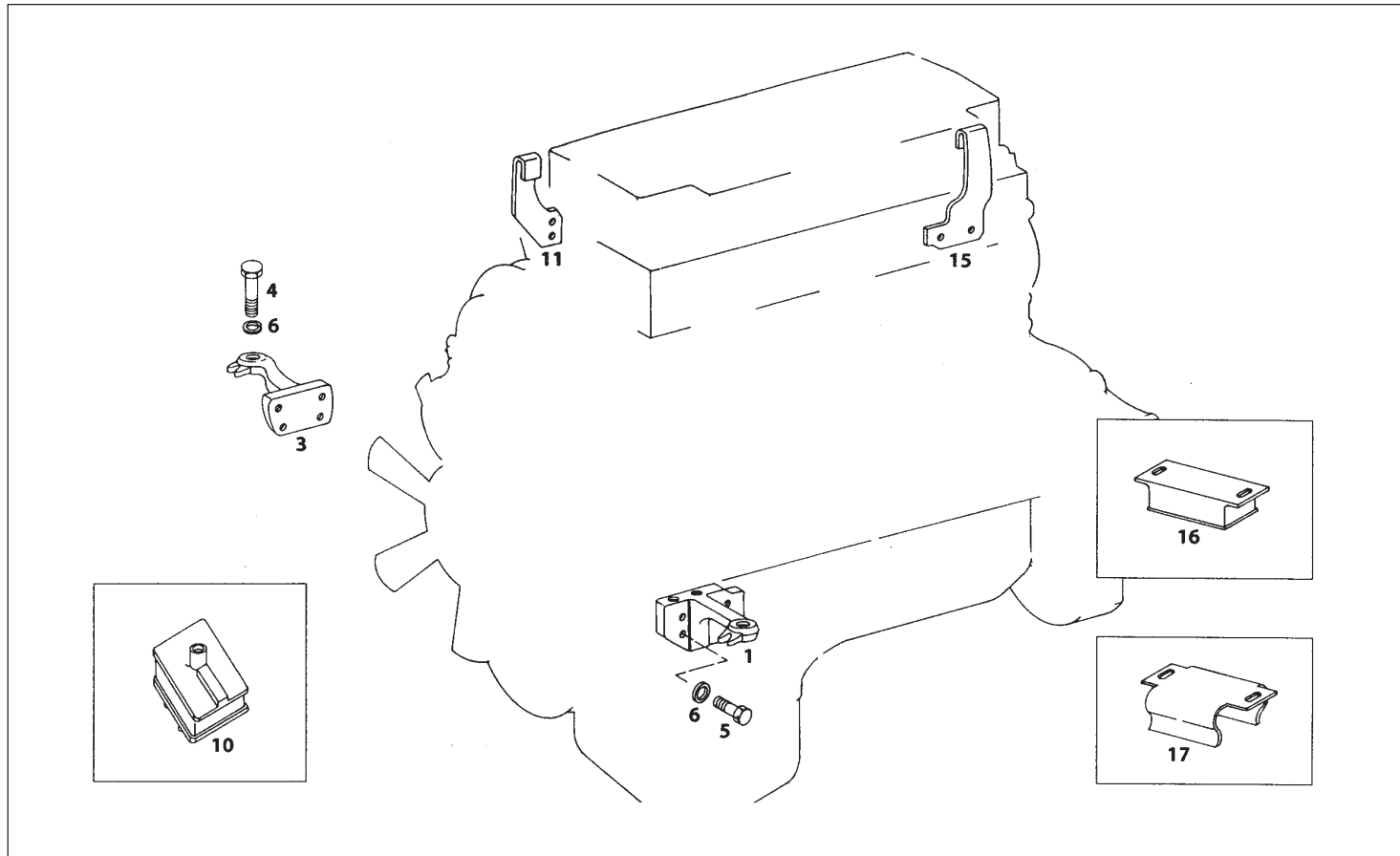


TABLE 22.1 **ENGINE SUSPENSION** **GROUP 22**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		ENGINE SUSPENSION		
1	2527 2212 51 07	Engine Mounting Arm Left	1	
3	2527 2212 51 08	Engine Mounting Arm Right	1	
4	1106 419911 2	Hex Bolt M 12x1.5x52	4	
5	1106 419905 8	Hex Bolt M 12x1.5x40	4	
6	1252 069805 0	Spring Washer B 10	8	
10	2641 2410 01 09	Assy. Engine Mounting Front (RH)	1	
10	2641 2410 01 10	Assy. Engine Mounting Front (LH)	1	
—	2641 2410 82 11	Cover Engine Mtg. Front RH	1	
—	2651 2410 92 01	Tab Washer	2	
16	2651 2420 01 02	Assy. Engine Mounting Rear	1	
—	2651 2420 92 01	Washer	2	
17	2641 2420 82 02	Support	1	

TABLE 23.1

POWER STEERING PUMP FITMENT

GROUP 23

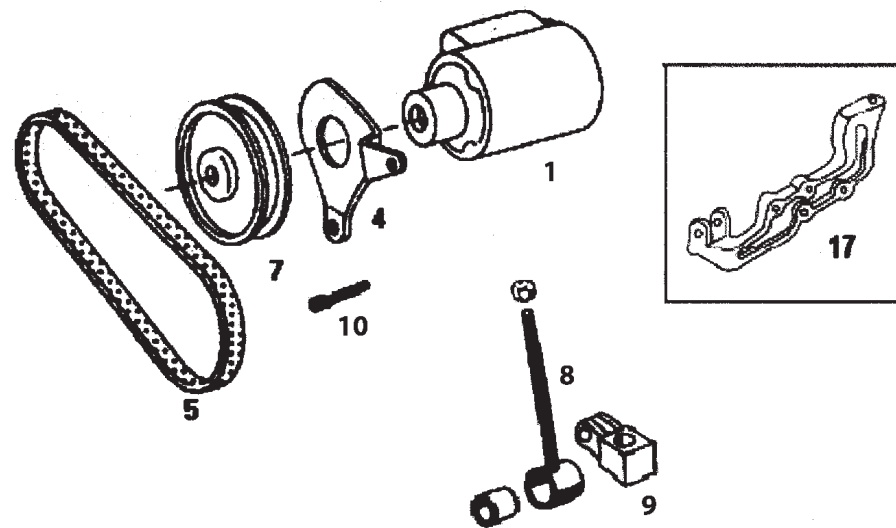


TABLE 23.1
POWER STEERING PUMP FITMENT
GROUP 23

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		POWER STEERING PUMP FITMENT		
1	2527 2311 01 03	Assy.Steering Pump - ZF	1	
4	2527 2340 37 05	Assy.Brace (ZF P/Strg.Pump Mtg.)	1	
5	2534 2015 63 10	V Belt Cogged (925 L)	1	
7	2527 2340 70 07	Pulley (Cast)-Zf	1	
8	2527 2340 01 14	Assy.Clamping Rod	1	
9	2540 1540 42 01	Clamping Piece	1	
--	2524 1514 65 01	Clamping Nut	1	
10	2527 2311 67 01	Pivot Pin	1	
17	2525 2340 37 04	Brace-Steering Pump (On Cyl.Head)	1	

TABLE 25.1

CLUTCH (280 MM DIA)

GROUP 25

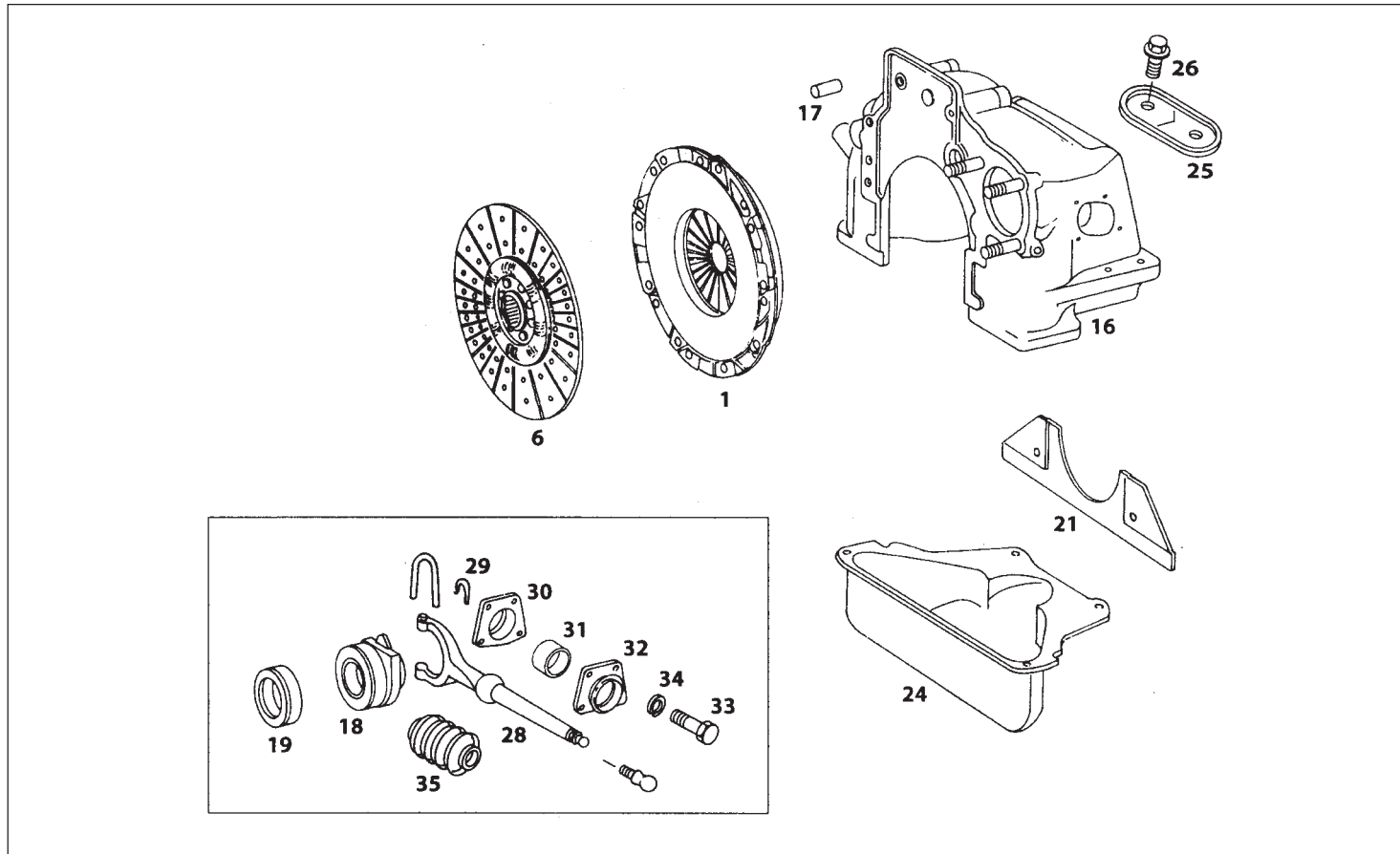


TABLE 25.1 **CLUTCH (280 MM DIA)** **GROUP 25**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		CLUTCH (280 MM DIA)		
1	2641 2540 01 05	Assy. 280 Dia. Pressure Plate (Reinforced)		
6	2641 2520 01 33	Assy. 280 Dia. Clutch Disc (Reinforced)		
16	2527 2510 37 09	Clutch Housing	1	
17	2523 2510 67 01	Pin	1	
18	2641 2560 01 03	Assy. Clutch Release Bearing with Sleeve	1	
19	2575 2560 31 06	Clutch Release Bearing	1	
	312 421 10 68	Cover	1	
21	2523 2510 82 03	Protective Cover (Clutch Hsg. Front)	1	
24	2523 2510 82 01	Clutch Housing (Lower Part)	1	
25	042 251 00 04J	Clutch Cover (Housing Upper)	1	
26	2523 2510 99 02	Cheese Head Screw	1	
28	2724 2560 51 05	Assy. Clutch Release Fork	1	
—	302 991 00 15	Ball Pin	1	
29	312 254 10 13	Locking Wire	2	
30	2724 2560 82 01	Bracket Inside	1	
31	2724 2560 01 03	Assy. Outer Race	1	
32	2724 2560 01 02	Assy. Bracket Outside	1	

TABLE 25.1

CLUTCH (280 MM DIA)

GROUP 25

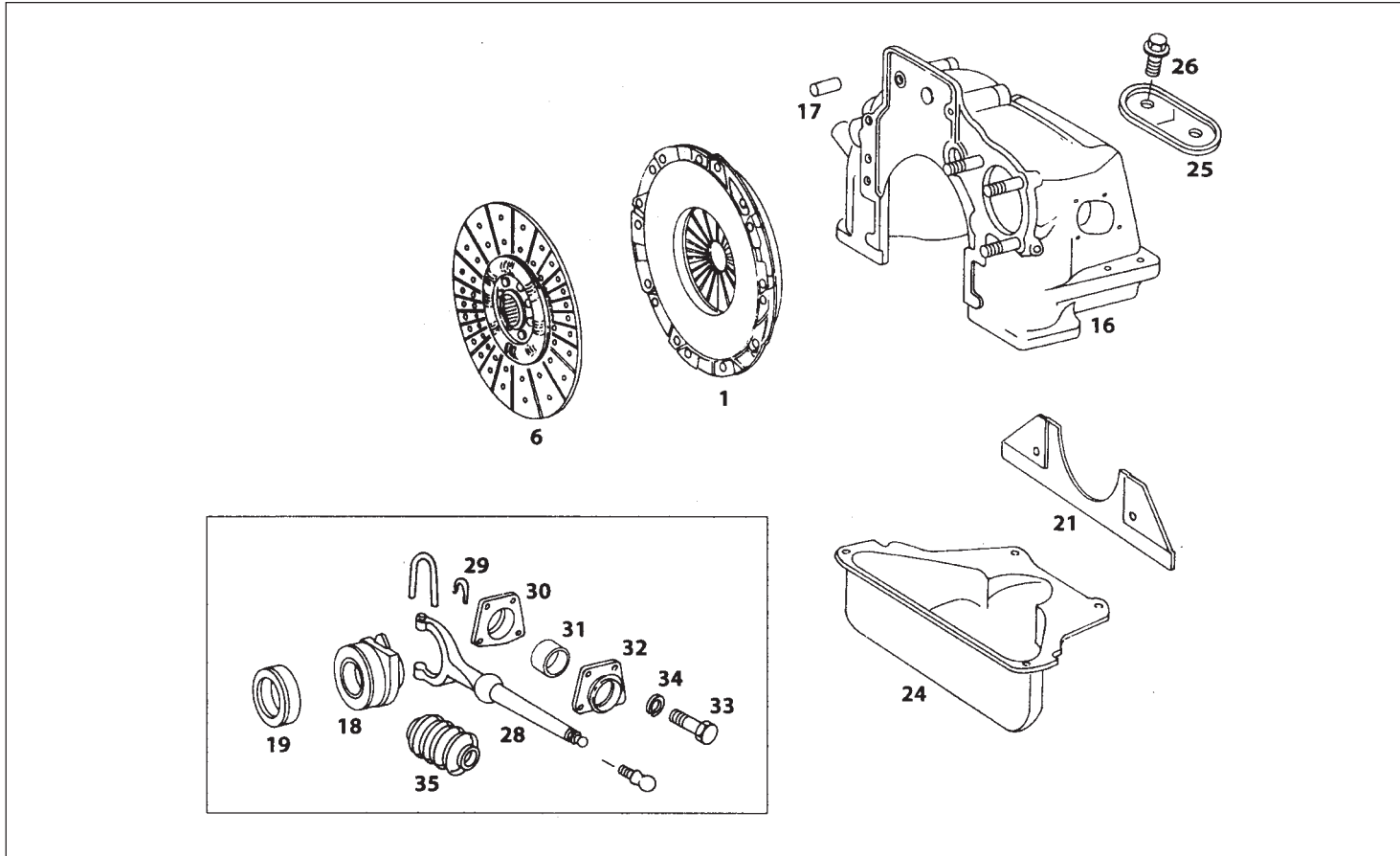


TABLE 25.1 **CLUTCH (280 MM DIA)** **GROUP 25**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
33	1132 399602 6	Hex. Screw M 8x22	4	
34	1252 069802 5	Spring Washer B 8	4	
35	352 254 00 97	Rubber Bellow	1	
35	2724 2560 77 01	Rubber Bellow	1	
		REPAIR KITS		
—	2640 2540 01 04	Repair Kit (Major) for Clutch Pressure Plate (280 mm Dia)	1	
—		Ring	2	
—		Diaphragm Spring	1	
—		Rivet (Diaphragm Spring)	9	
—		Repair Kit (Minor)	1	
—	2640 2540 01 07	Repair Kit Minor for Clutch Pressure Plate (280 mm Dia)	1	
—		Guide Plate	6	
—		Rivet	3	
—		Rivet	3	
—		Strap	6	
—	2640 2520 01 06	Repair Kit for Clutch Disc Assy.	1	

TABLE 25.1

CLUTCH (280 MM DIA)

GROUP 25

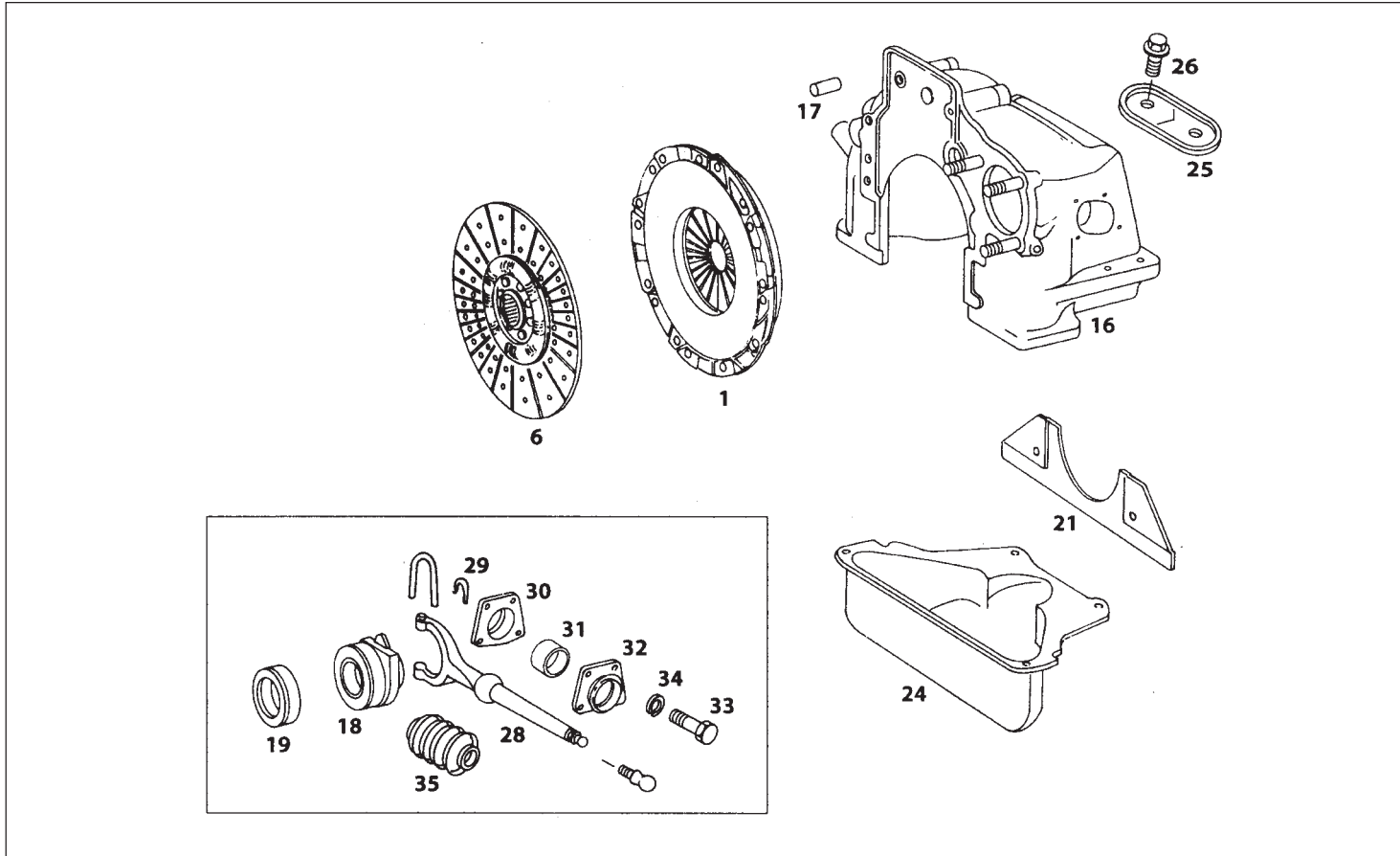


TABLE 25.1
CLUTCH (280 MM DIA)
GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
—		(280 mm Dia)		
—		Clutch Lining (4.6 mm Thick)	1	Optional
—		Clutch Lining (3.4 mm Thick)	1	Optional
—		Rivet	12	
—		Rivet (Clutch Lining)	12	

TABLE 26.1

GEAR BOX (GBS-27) LPT 709

GROUP 26

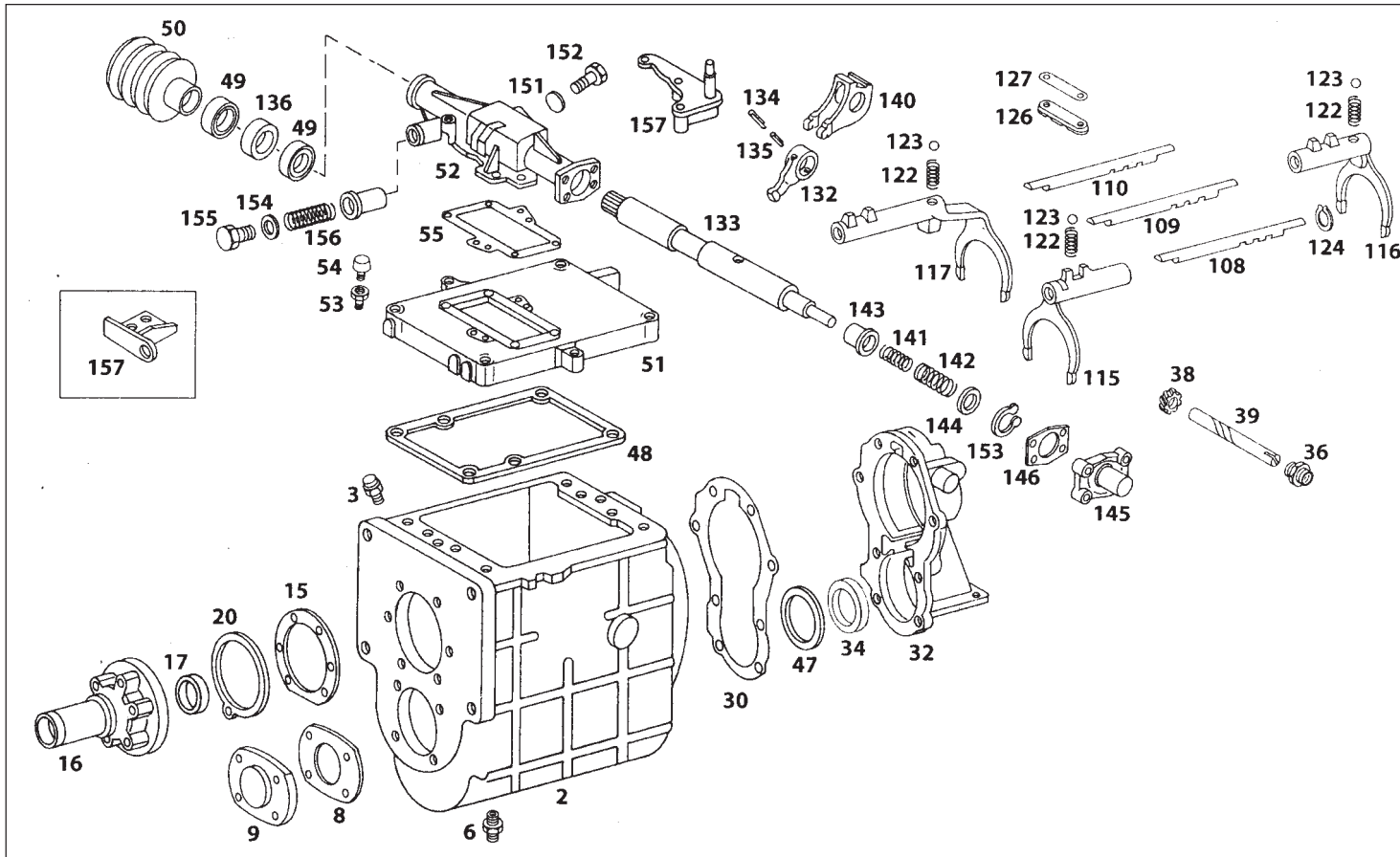


TABLE 26.1
GEAR BOX (GBS-27) LPT 709
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		GEAR BOX (GBS - 27) LPT 709		
—	2516 2601 01 11	Assy. GBS 27/7.36 With PTO Provision	1	
2	2516 2610 37 13	Assy. Housing (with PTO Opening)	1	
3	000 997 00 06J	Plug Oil Filling	1	
6	2506 2610 72 03	Magnetic Drain Plug	1	
8	2508 2630 53 01	Gasket (Cover Lower)	1	
9	2516 2630 51 01	Front Cover (Lower)	1	
15	2516 2625 53 01	Gasket (For Front Cover)	1	
16	321 261 03 18	Cover Front Top	1	
17	2505 2625 78 08	Oil Seal Front Cover (Polyacrylic)	1	
20	312 262 34 62	Butting Ring 3.00 mm Thick	1	For Selectiion
20	312 262 35 62	Butting Ring 3.15 mm Thick	1	For Selectiion
20	312 262 36 62	Butting Ring 3.20 mm Thick	1	For Selectiion
20	312 262 37 62	Butting Ring 3.25 mm Thick	1	For Selectiion
20	312 262 43 62	Butting Ring 3.05 mm Thick	1	For Selectiion
20	312 262 44 62	Butting Ring 3.10 mm Thick	1	For Selectiion
20	312 262 46 62	Butting Ring 3.35 mm Thick	1	For Selectiion
20	312 262 47 62	Butting Ring 3.40 mm Thick	1	For Selectiion

TABLE 26.1

GEAR BOX (GBS-27) LPT 709

GROUP 26

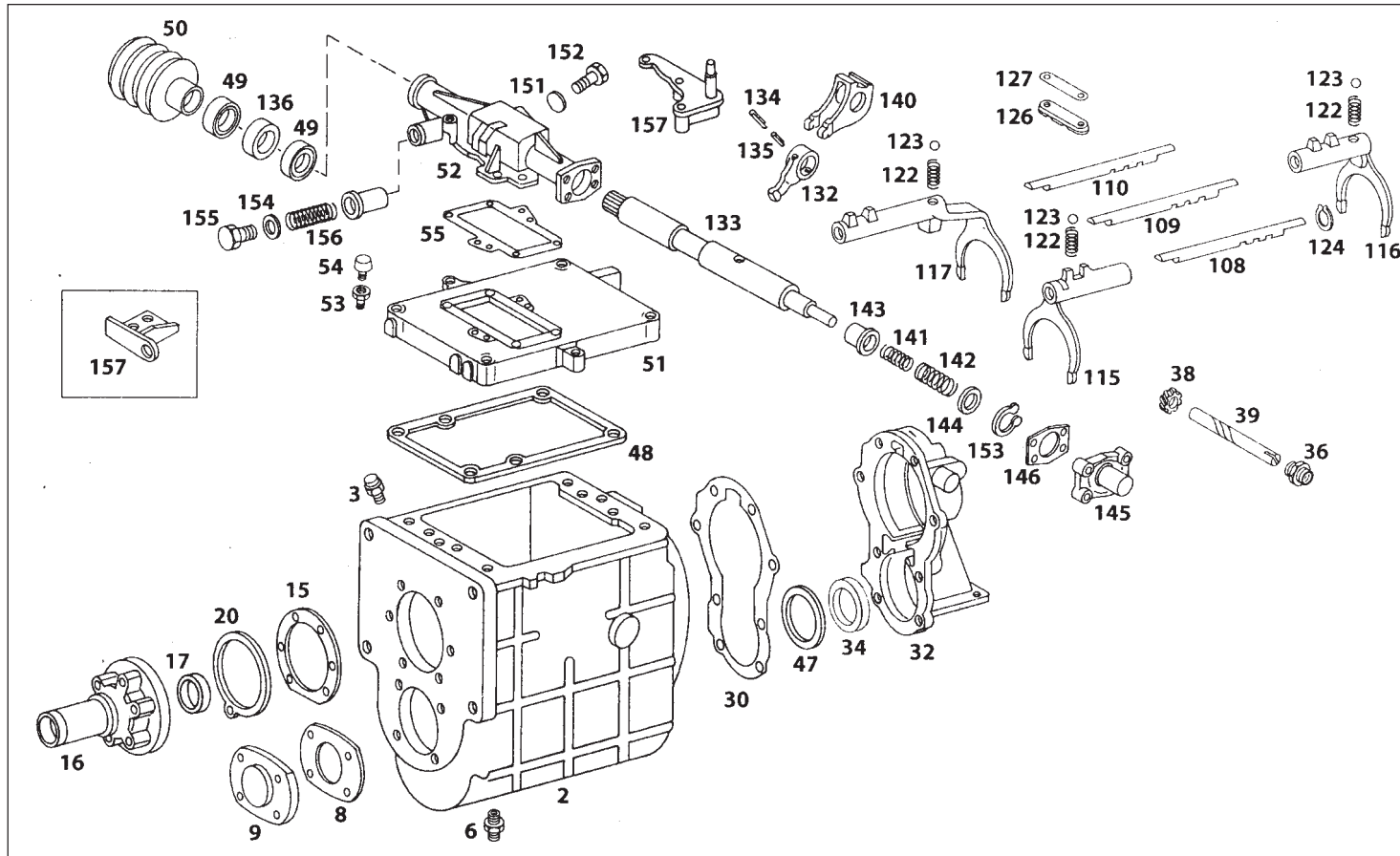


TABLE 26.1
GEAR BOX (GBS-27) LPT 709
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
20	312 262 54 62	Butting Ring 2.90 mm Thick	1	For Selectiion
20	312 262 55 62	Butting Ring 2.95 mm Thick	1	For Selectiion
30	2508 2620 53 01	Gasket (Gear Box Cover Rear)	1	
32	2516 2620 38 10	Rear Cover	1	
34	2506 2620 78 01	Oil Seal (Rear Cover)	1	
36	321 260 00 86	Assy.Threaded Bush	1	
38	2515 2620 01 17	Pinion Speedometer Drive	1	
39	2506 2620 79 04	Shaft Speedometer Drive	1	
47	2516 2630 83 02	Shim	AR	For Selection
47	2516 2630 83 03	Shim	AR	For Selection
47	2516 2630 83 04	Shim	AR	For Selection
47	2516 2630 83 05	Shim	AR	For Selection
48	2516 2610 53 04	Gasket (Top Cover)	1	
49	2507 2671 78 03	Scraper Ring	2	
50	2505 2671 77 01	Bellow	1	
51	2516 2671 38 03	Top Cover (Lower Half)	1	
52	2516 2671 38 04	Top Cover (Upper Half)	1	
54	2668 3515 01 02	Pressure Relief Valve	1	

TABLE 26.1

GEAR BOX (GBS-27) LPT 709

GROUP 26

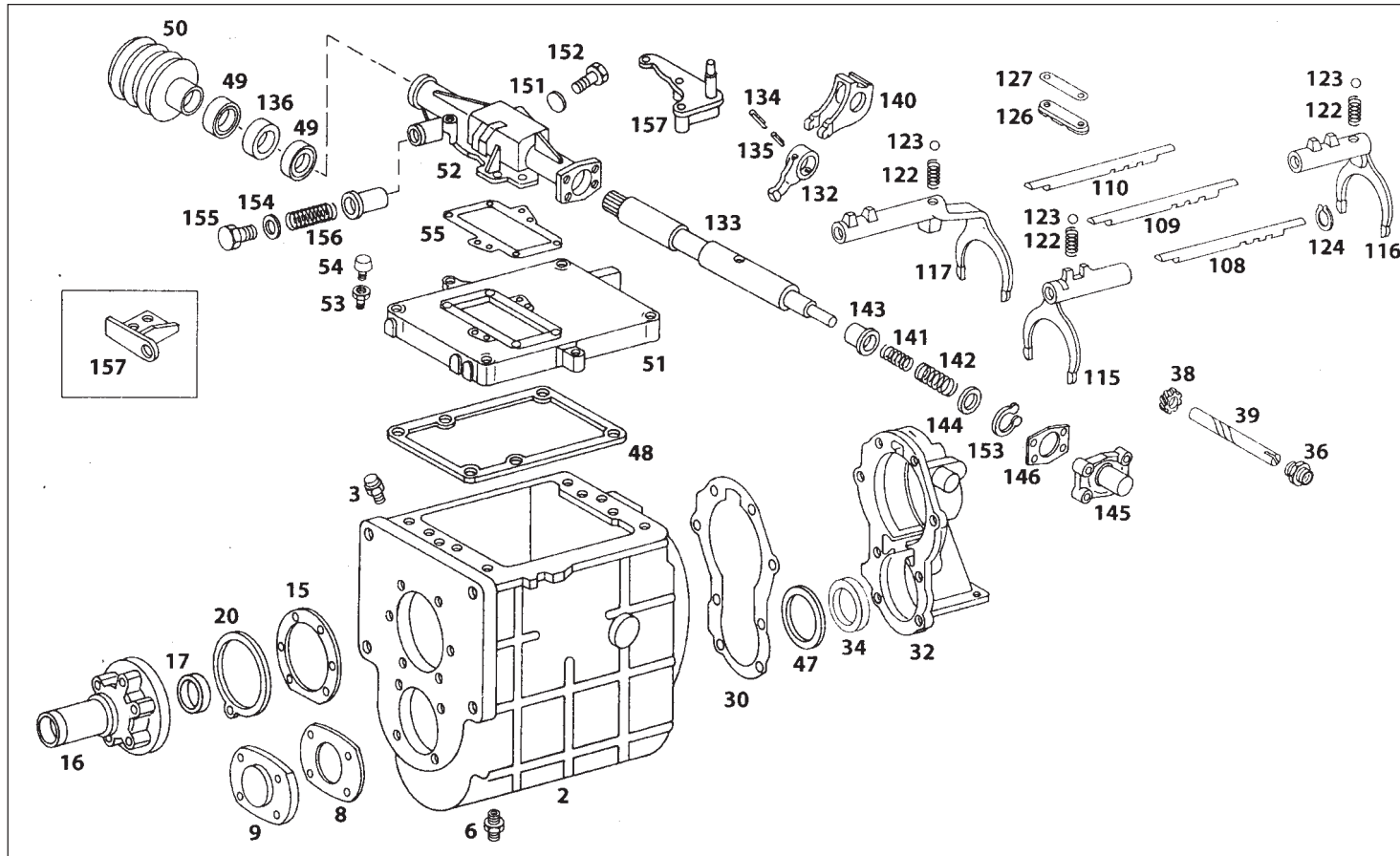


TABLE 26.1
GEAR BOX (GBS-27) LPT 709
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
55	2516 2671 53 01	Gasket Top Cover (Bet Upper & Lower Half)	1	
—	1427 020250 1	Hose Clip 25 (Bellow)	1	
—	2654 5451 01 23	Assy. Reverse Light Switch	1	
108	2516 2651 79 07	Shifter Shaft (4th & 5th Speed)	1	
109	2516 2651 79 06	Shifter Shaft (2nd & 3rd)	1	
110	2516 2651 79 08	Shifter Shaft (1st & Rev.)	1	
115	2516 2651 51 15	Gear Shift Fork (4th & 5th Speed)	1	
116	2516 2651 51 14	Gear Shift Fork (2nd & 3rd)	1	
117	2516 2651 51 21	Gear Shift Fork (1st / Rev.)	1	
—	2508 2651 87 01	Compression Spring	3	
122	2508 2651 87 01	Pressure Spring	4	
123	1595 010110 2	Ball 11 mm	4	
—	312 993 73 01	Pressure Spring (1 st / Rev)	2	
124	1455 050160 1	Ext. Circlip 16x1N	6	
126	312 265 10 36	Clamp	2	
—	312 265 12 36	Clamp	2	
—	2518 2651 51 04	Clamp (Selector Shaft)	2	
127	312 994 03 32	Locking Plate (For Clamp to Housing)	2	

TABLE 26.1

GEAR BOX (GBS-27) LPT 709

GROUP 26

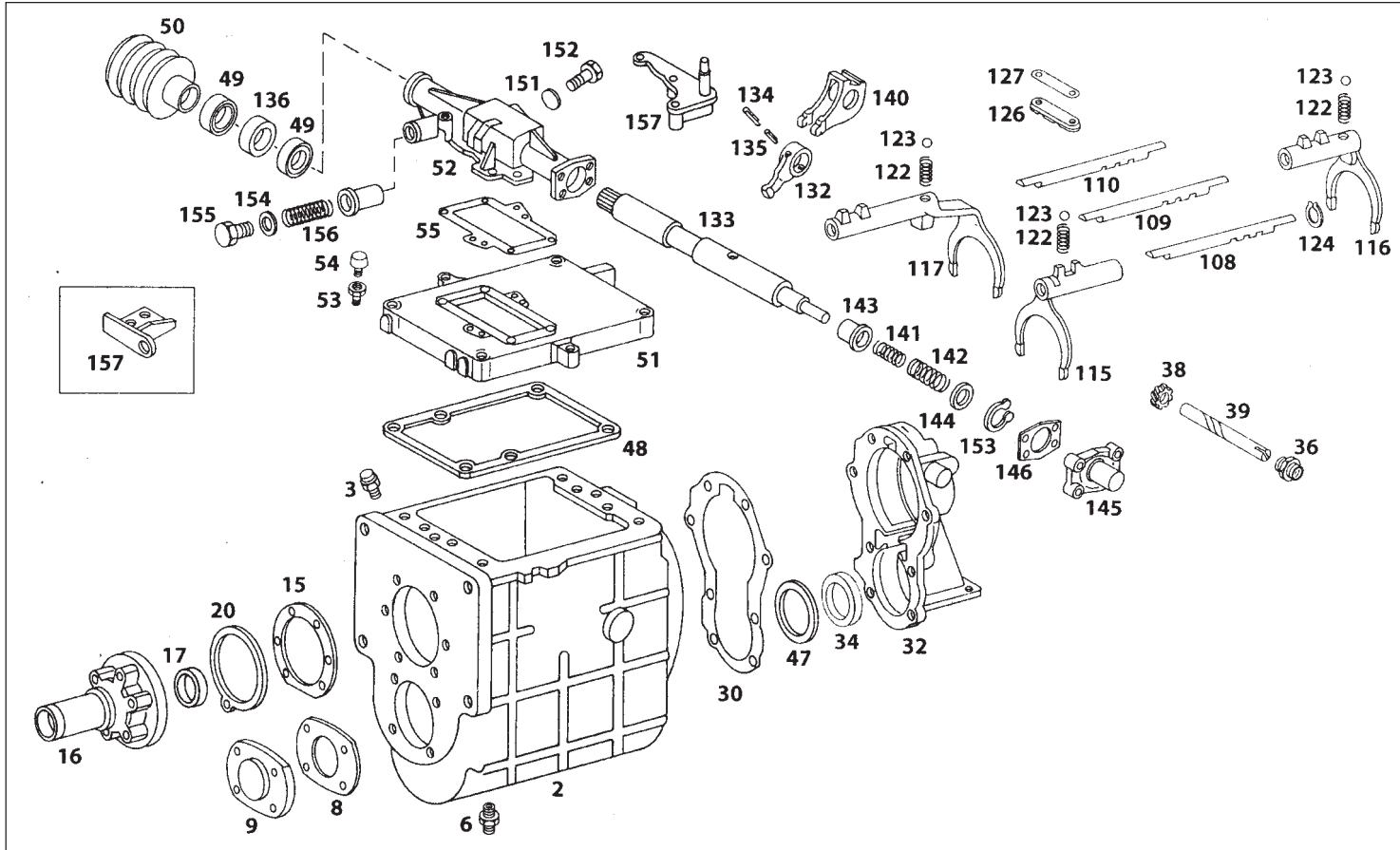


TABLE 26.1
GEAR BOX (GBS-27) LPT 709
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
—	2507 2671 31 05	Needle Bearing	2	
132	2691 2671 51 01	Shifter Finger	1	
133	2691 2670 79 03	Selector and Shifter Shaft	1	
134	1312 051240 9	Dowel Sleeve 10x40	1	
135	1312 051040 6	Dowel Sleeve 6x40	1	
—	1706 160251 8	Oil Seal 25x35x7	1	
140	2516 2671 37 03	Interlock Finger	1	
141	2516 2671 87 05	Compression Spring (Inner)	1	
142	2516 2671 87 07	Compression Spring (Outer)	1	
143	2516 2671 82 01	Cup	1	
144	2516 2671 86 01	Spacer	1	
145	2516 2671 38 05	Cover (Side)	1	
146	2516 2671 53 02	Gasket Side Cover	1	
151	2516 2671 67 05	Pressure Piece	1	
152	2516 2671 67 03	Hex Bolt	1	
153	1455 050160 1	Ext. Circlip 16x1.5	1	
154	2516 2671 86 02	Crinkled Washer	1	
—	2516 2671 86 03	Crinkled Washer	1	

TABLE 26.1

GEAR BOX (GBS-27) LPT 709

GROUP 26

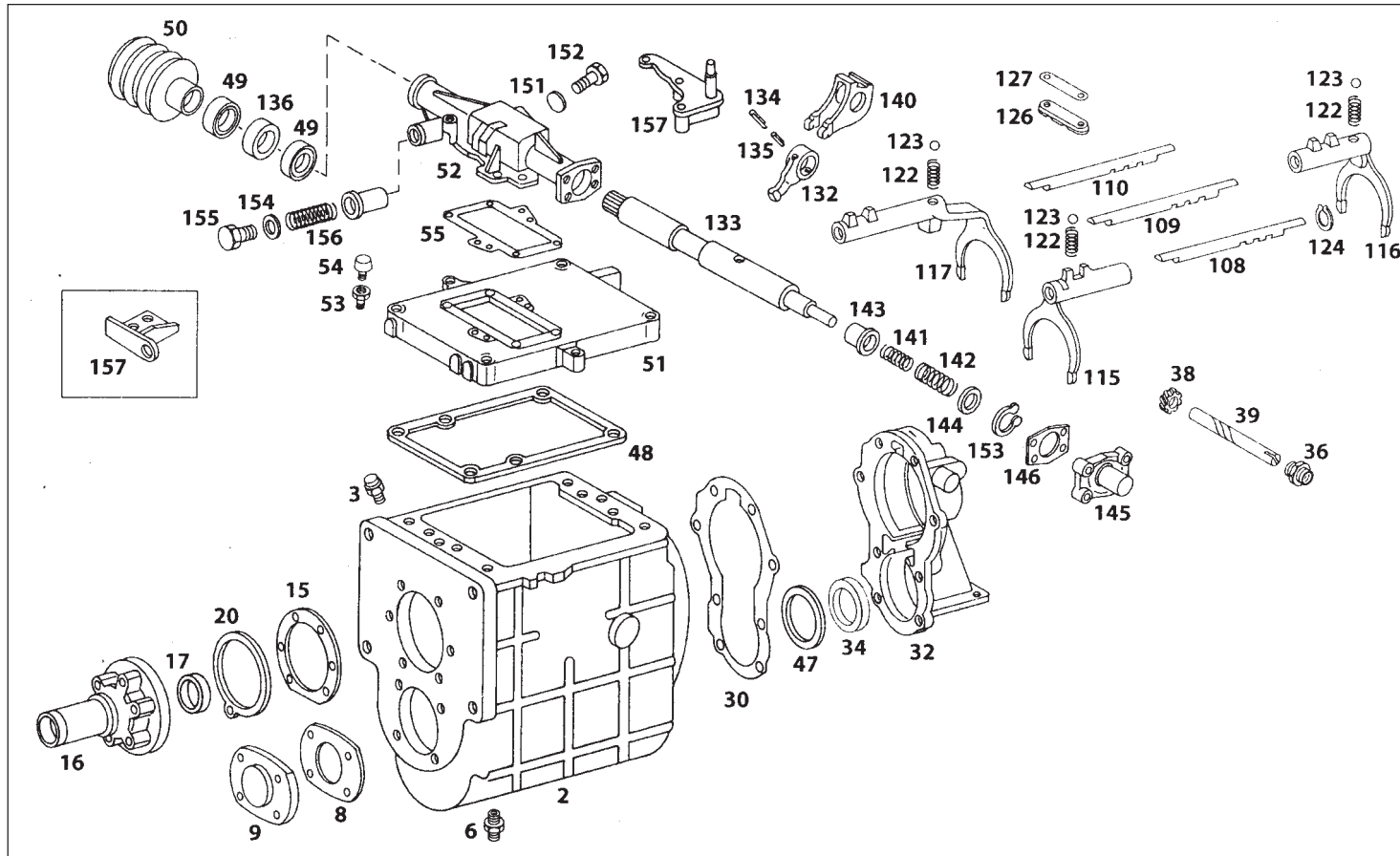


TABLE 26.1
GEAR BOX (GBS-27) LPT 709
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
155	2516 2671 72 01	Sealing Plug	1	
156	2516 2671 87 04	Compression Spring	1	
157	2641 2680 71 53	Bracket (On Top Cover)	1	
—	2516 2651 67 02	Thrust Pin (for Reverse Light Switch)	1	
—	312 993 42 01	Pressure Spring (for Reverse Light Switch)	1	
	312 261 10 80	Gasket (Gear Box Cover Side	1	
	312 261 10 19	Gear Box Cover Side	1	
		GASKET KIT		
—	8854 2601 07 09	Gasket Kit for GBS - 27 Consisting of :	1	
9		Gasket (Frt. Cover Lower)	1	
8		Gasket (Frt. Cover)	1	
30		Gasket (Cover Rear)	1	
48		Gasket (Top Cover)	1	
55		Gasket (Upper & Lower Cover)	1	
146		Gasket (Side Cover)	1	

TABLE 26.2

GEAR SHAFTS AND GEARS

GROUP 26

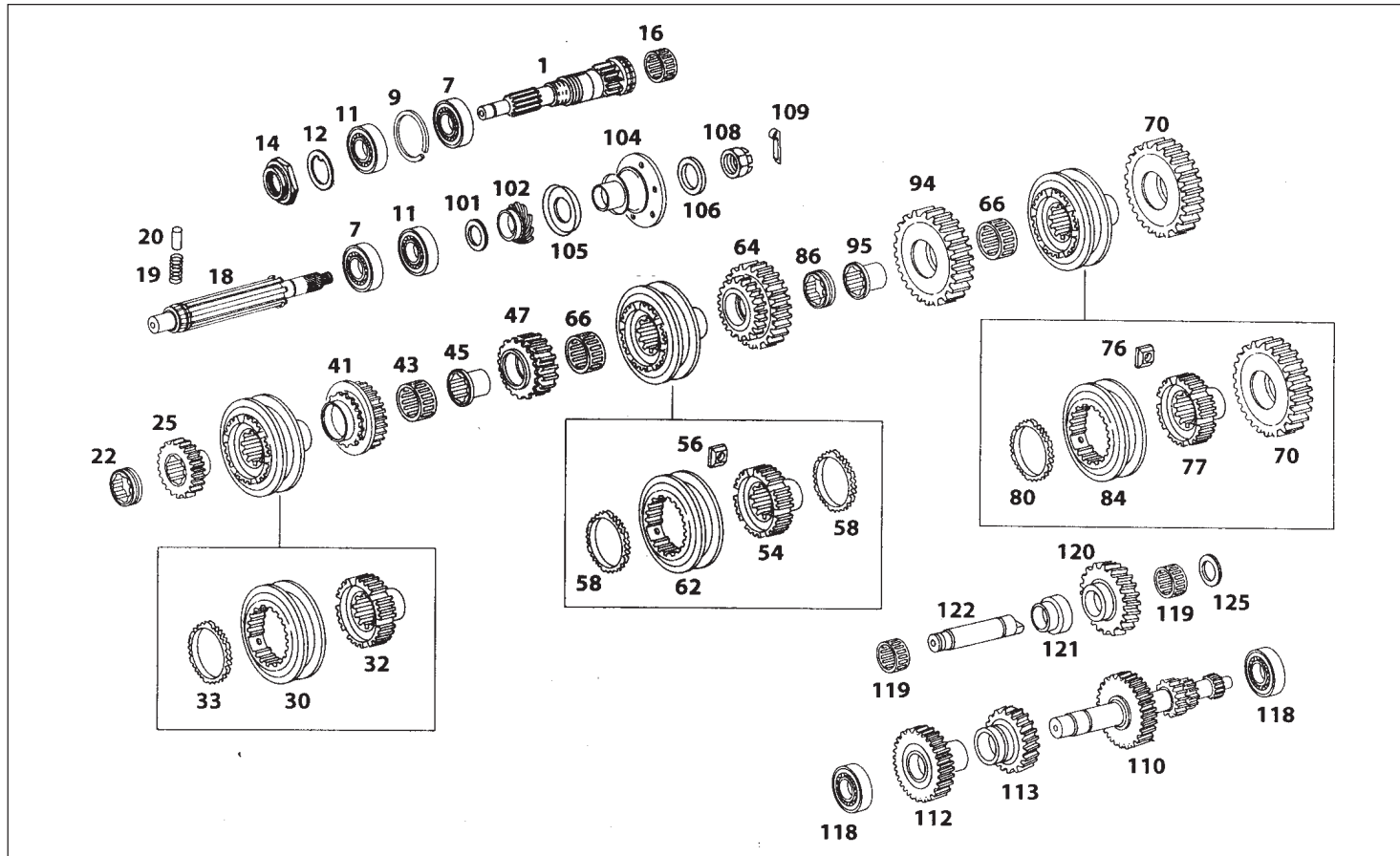


TABLE 26.2
GEAR SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		GEAR SHAFTS AND GEARS		
1	2516 2625 79 04	Drive Shaft (7.36)	1	
7	001 981 31 01	Cyl. Roller Bearing	1	
9	2516 2620 43 02	Snap Ring 1.88	2	For Selection
9	2516 2620 43 03	Snap Ring 1.93	2	For Selection
9	2516 2620 43 04	Snap Ring 1.98	2	For Selection
9	2516 2620 43 05	Snap Ring 2.03	2	For Selection
9	2516 2620 43 06	Snap Ring 2.08	2	For Selection
9	2516 2620 43 07	Snap Ring 2.13	2	For Selection
11	000 981 05 27	Four Point Ball Bearing	1	
12	312 262 31 62	Spacer (On Drive Shaft)	1	
14	312 262 11 72	Hex. Nut	1	
16	000 981 71 12	Roller Cage	1	
18	2516 2620 79 05	Main Shaft	1	
19	312 993 17 01	Pressure Spring	1	
20	312 262 10 74	Pin	1	
22	2518 2620 86 26	Butting Ring Main Shaft (5.50 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 27	Butting Ring Main Shaft (5.55 - 0.04 Thk.)	1	For Selection

TABLE 26.2

GEAR SHAFTS AND GEARS

GROUP 26

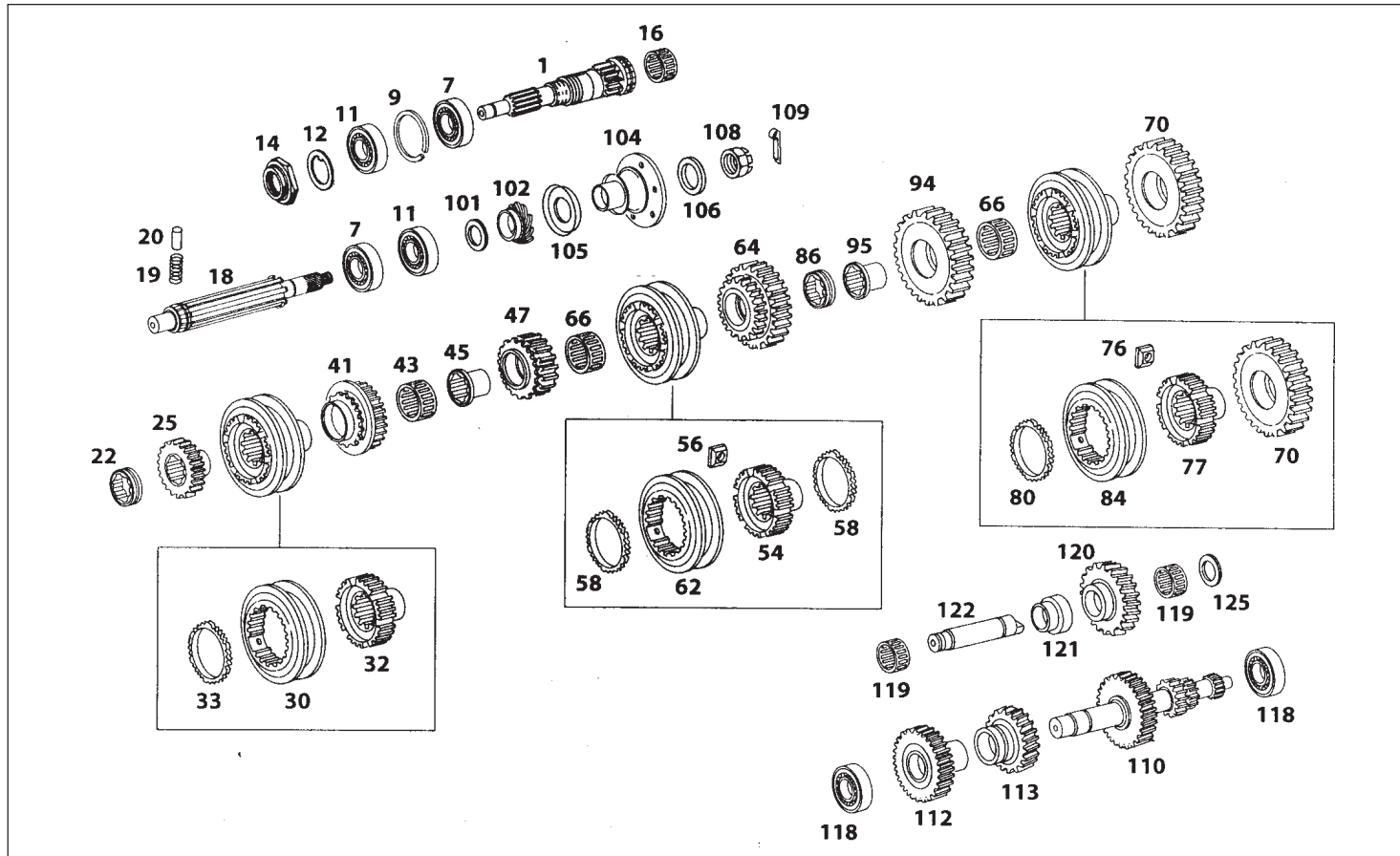


TABLE 26.2
GEAR SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
22	2518 2620 86 28	Butting Ring Main Shaft (5.60 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 29	Butting Ring Main Shaft (5.65 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 30	Butting Ring Main Shaft (5.70 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 31	Butting Ring Main Shaft (5.75 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 32	Butting Ring Main Shaft (5.80 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 33	Butting Ring Main Shaft (5.85 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 34	Butting Ring Main Shaft (5.90 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 35	Butting Ring Main Shaft (5.95 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 36	Butting Ring Main Shaft (6.00 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 37	Butting Ring Main Shaft (6.05 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 38	Butting Ring Main Shaft (6.10 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 39	Butting Ring Main Shaft (6.15 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 40	Butting Ring Main Shaft (6.20 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 41	Butting Ring Main Shaft (6.25 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 42	Butting Ring Main Shaft (6.30 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 43	Butting Ring Main Shaft (6.35 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 44	Butting Ring Main Shaft (6.40 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 45	Butting Ring Main Shaft (6.45 - 0.04 Thk.)	1	For Selection

TABLE 26.2

GEAR SHAFTS AND GEARS

GROUP 26

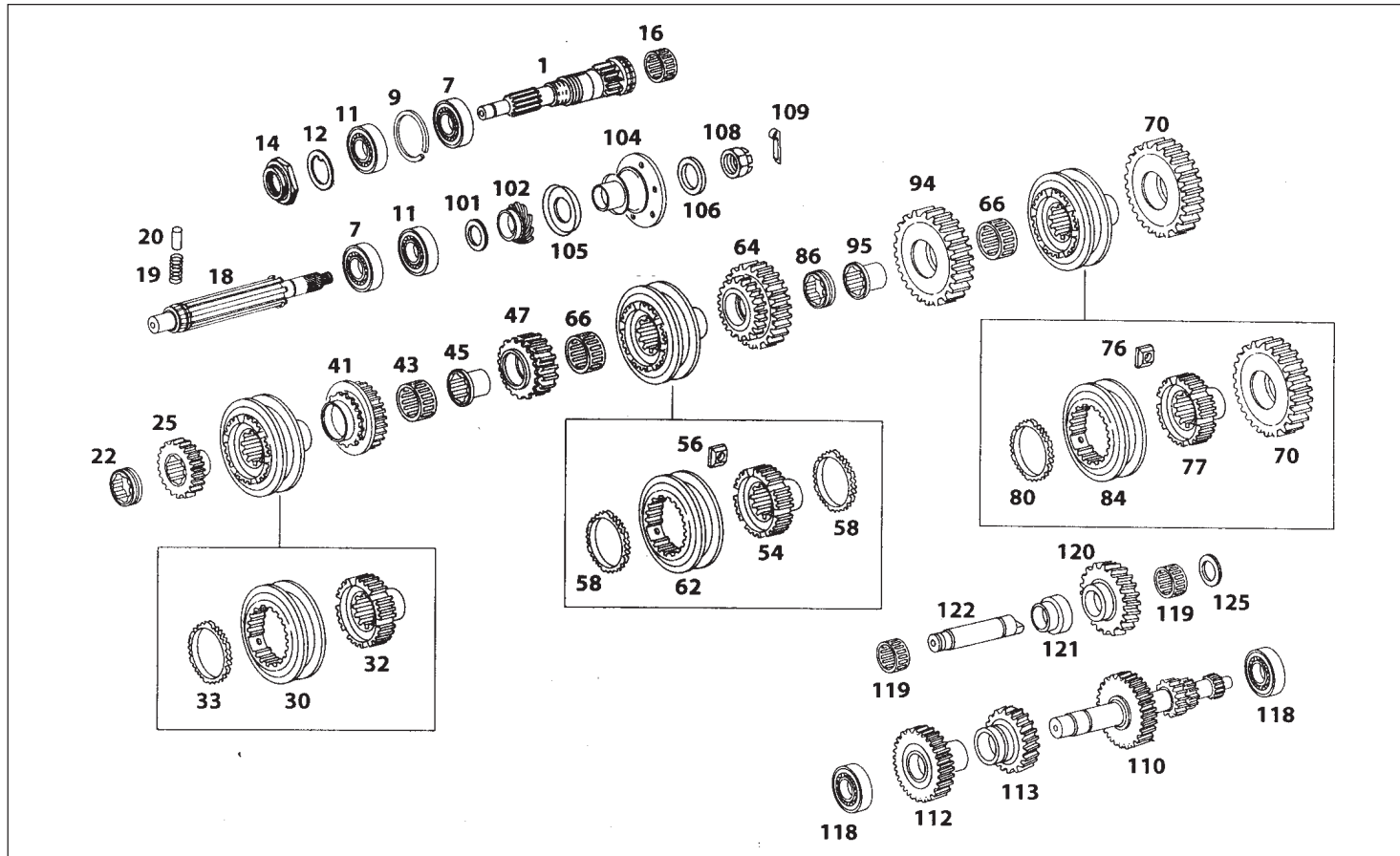


TABLE 26.2
GEAR SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
22	2518 2620 86 46	Butting Ring Main Shaft (6.50 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 47	Butting Ring Main Shaft (6.55 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 48	Butting Ring Main Shaft (6.60 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 49	Butting Ring Main Shaft (6.70 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 50	Butting Ring Main Shaft (6.80 - 0.04 Thk.)	1	For Selection
25	2516 2625 46 01	Synchronising Ring (Driveshaft)	1	
30	2508 2620 46 01	Shifter Sleeve	1	
32	2516 2620 54 30	Synchro Sleeve	1	
33	2508 2620 38 01	Synchro Cone (4th / 5th Speed)	1	
41	2516 2620 01 97	Assy. Helical Gear (4th Speed)	1	
42	2508 2620 46 02	Synchronising Ring (4th Speed)	1	
43	2516 2620 31 11	Needle Cage	1	For Selection
45	2508 2620 34 02	Collar Bush 45.0 mm Long	1	For Selection
45	2508 2620 34 03	Collar Bush 45.1 mm Long	1	For Selection
45	2508 2620 34 04	Collar Bush 45.2 mm Long	1	For Selection
45	2508 2620 34 05	Collar Bush 45.3 mm Long	1	For Selection
45	2508 2620 34 06	Collar Bush 45.4 mm Long	1	For Selection
47	2516 2620 01 76	Assy. Helical Gear 3rd Speed (T = 23)	1	

TABLE 26.2

GEAR SHAFTS AND GEARS

GROUP 26

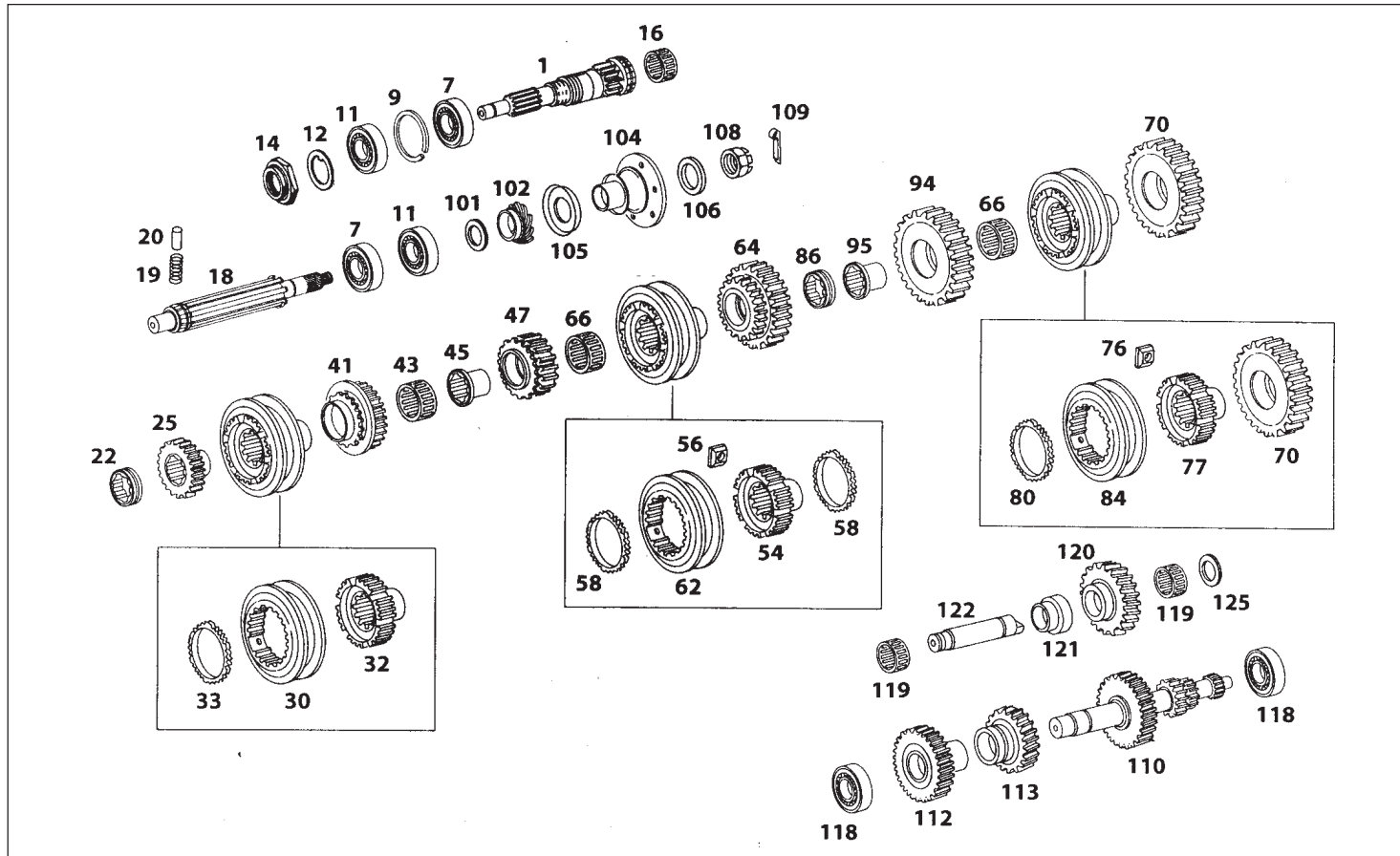


TABLE 26.2
GEAR SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
54	2508 2620 54 04	Synchronising Sleeve (2/3rd Speed)	1	
—	2508 2620 67 01	Retention Pin	6	Kit Part
56	2508 2620 99 01	Carrier	6	Kit Part
—	2508 2620 87 01	Compression Spring	6	Kit Part
58	2508 2620 38 01	Synchro Cone (2/3 and 4/5 Speed)	4	
62	2508 2620 46 01	Shifter Sleeve (2/3 and 4/5 Speed)	2	
64	2516 2620 54 31	Helical Gear (2 Speed) (T = 32)	1	
66	001 981 98 10	Needle Cage	3	
70	2516 2620 54 42	Reverse Gear (Mainshaft) 7.36 Ratio (T = 39)	1	
—		Compression Spring	3	Kit Part
—		Retention Pin	3	Kit Part
76		Carrier (1st / Rev.)	3	Kit Part
77	2516 2620 46 05	Synchro Sleeve (1st / Rev.)	1	
80	2508 2620 38 01	Synchro Cone	1	
84	2516 2620 46 06	Shifter Sleeve	1	
86	2516 2620 86 65	Spacer (16.35 Thk.)	1	For Selection
86	2516 2620 86 66	Spacer (16.45 Thk.)	1	For Selection
86	2516 2620 86 67	Spacer (16.55 Thk.)	1	For Selection

TABLE 26.2

GEAR SHAFTS AND GEARS

GROUP 26

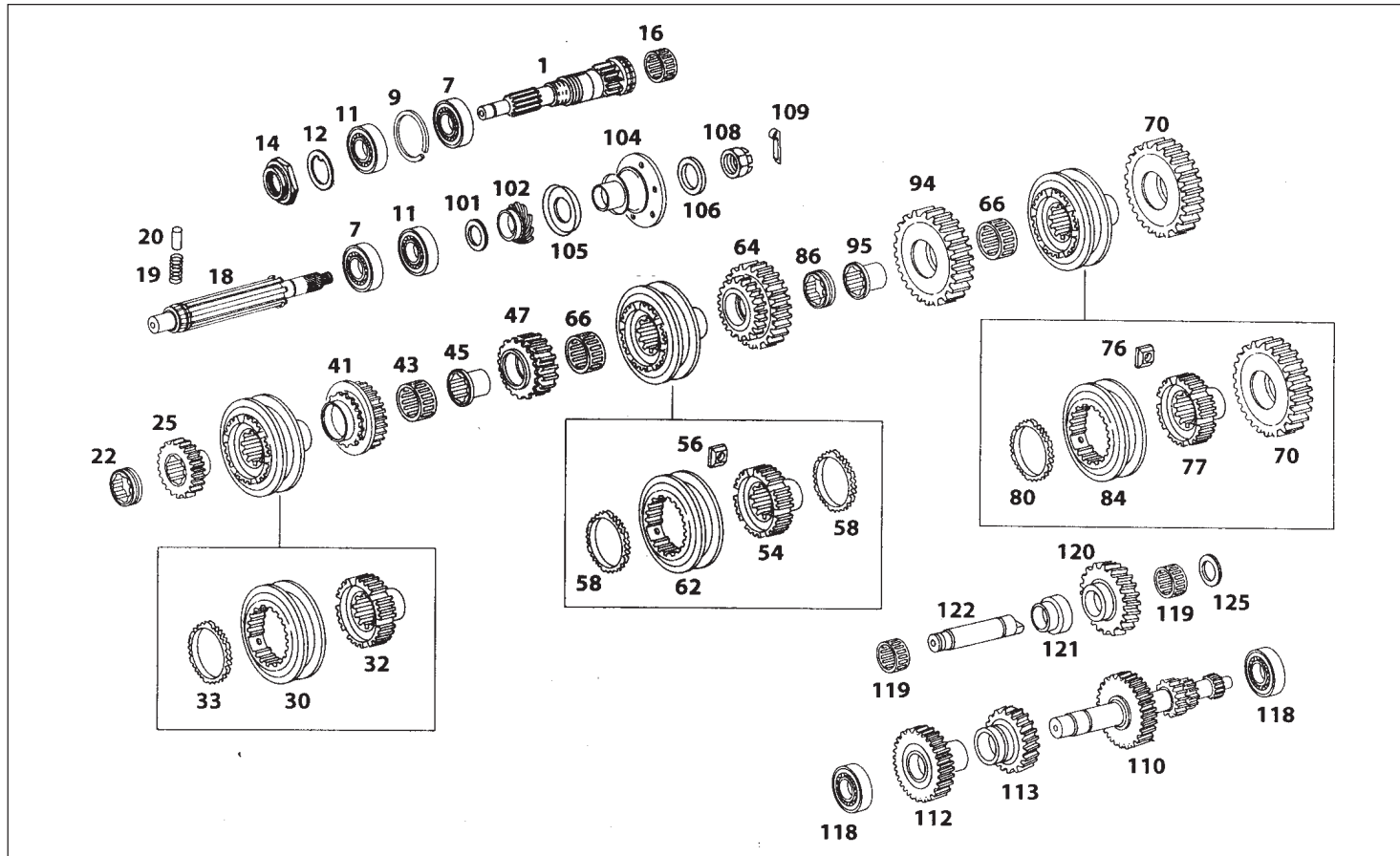


TABLE 26.2
GEAR SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
86	2516 2620 86 68	Spacer (16.65 Thk.)	1	For Selection
94	2516 2620 54 20	First Gear Main Shaft (7.36) (T = 43)	1	
95	2516 2620 34 72	Collar Bush (35.0 Thk.)	1	For Selection
95	2516 2620 34 73	Collar Bush (35.1 Thk.)	1	For Selection
95	2516 2620 34 74	Collar Bush (35.2 Thk.)	1	For Selection
95	2516 2620 34 75	Collar Bush (35.3 Thk.)	1	For Selection
95	2516 2620 34 76	Collar Bush (35.4 Thk.)	1	For Selection
95	2516 2620 34 77	Collar Bush (35.5 Thk.)	1	For Selection
95	2516 2620 34 78	Collar Bush (35.6 Thk.)	1	For Selection
95	2516 2620 34 79	Collar Bush (35.7 Thk.)	1	For Selection
95	2516 2620 34 80	Collar Bush (35.8 Thk.)	1	For Selection
95	2516 2620 34 81	Collar Bush (35.9 Thk.)	1	For Selection
95	312 262 17 50	Collar Bush 2nd Speed	1	
7	001 981 31 01	Cylindrical Roller Bearing	1	
11	000 981 05 27	Four Point Ball Bearing	1	
102	2516 2620 01 93	Gear Speedometer Drive	1	
104	312 260 15 17	Assy. Coupling Flange	1	
105	312 262 10 63	Dust Cover	1	

TABLE 26.2

GEAR SHAFTS AND GEARS

GROUP 26

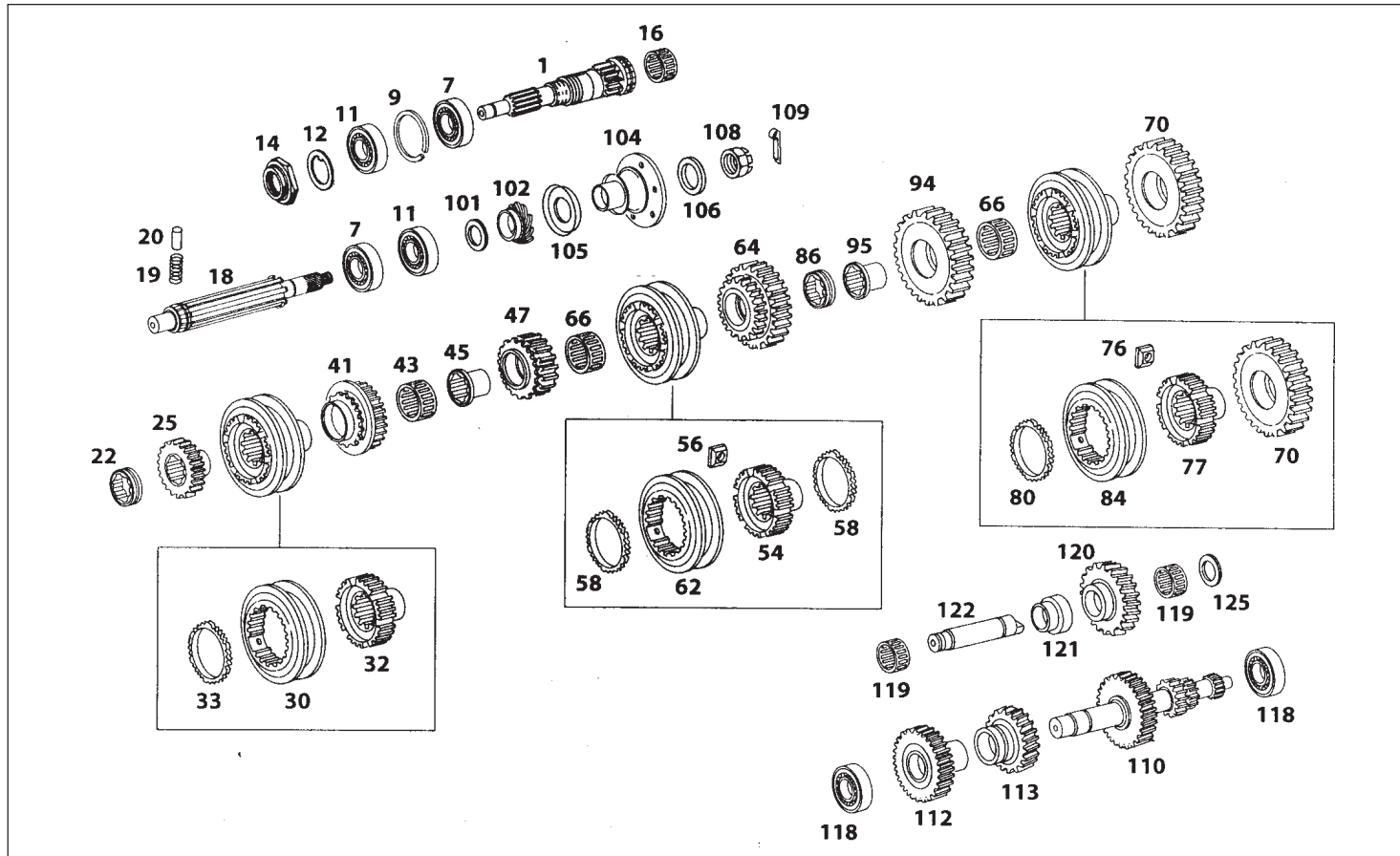


TABLE 26.2
GEAR SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
106	312 990 17 40	Washer	1	
108	2506 2620 65 03	Castle Nut	1	
109	1315 061045 6	Split Pin 5x45	1	
110	2516 2630 79 06	Counter Shaft (T = 19, 15, 12)	1	
112	2516 2630 54 08	Constant Mesh Gear (T = 26)	1	
113	2516 2630 54 11	4th Speed Gear (T = 26) (Counter Shaft)	1	
—	1455 050420 1	Ext. Circlip 42x2.5 H	1	
118	2516 2630 31 09	Taper Roller Bearing (for Counter Shaft)	2	
119	2507 2625 31 03	Roller Ring (for Reverse Idler Gear)	2	
120	2516 2635 54 05	Reverse Idler Gear (T = 26)	1	
121	2516 2635 86 03	Spacer (Reverse Idler Gear)	1	
122	2516 2635 79 05	Shaft (Reverse Idler Gear)	1	
125	2516 2635 61 02	Thrust Washer (Reverse Idler Gear)	1	
125	8854 2607 07 09	Synchro Kit GBS 27 Consists of :	1	
56		Carrier 4/5, 2/3	6	Not Serviced Loose
76		Carrier (1st/Rev)	3	Not Serviced Loose
		Retention Pin	3	Not Serviced Loose
		Comp. Spring	9	Not Serviced Loose

TABLE 26.3

GEAR SHAFTING ARRANGEMENT

GROUP 26

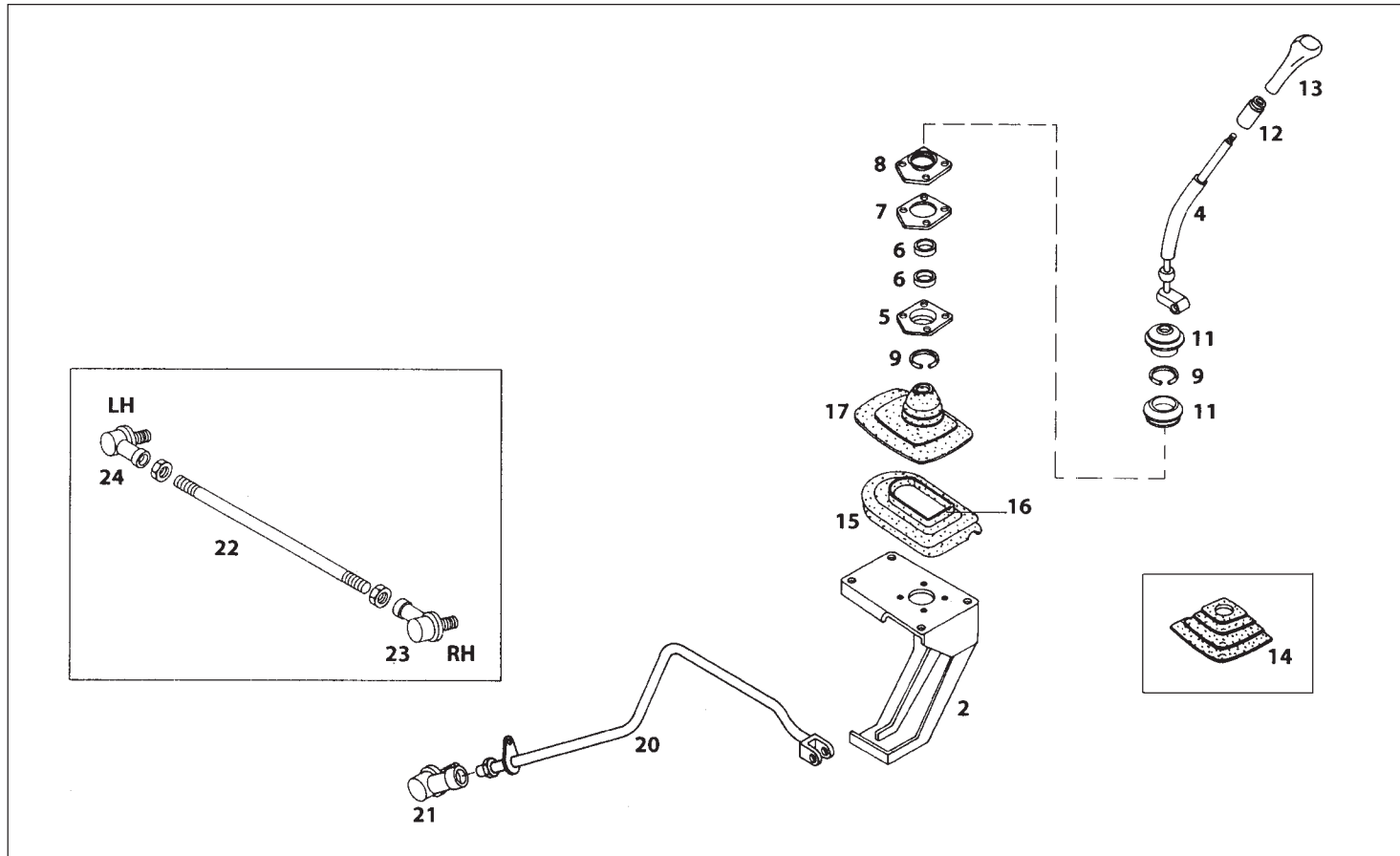


TABLE 26.3
GEAR SHAFTING ARRANGEMENT
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		GEAR SHIFTING ARRANGEMENT		
2	2641 2680 02 08	Assy. Bracket (For Power Steering)	1	
4	2641 2680 02 26	Assy. Gear Shift Lever	1	
5	2641 2680 02 04	Sub Assy. Cup	1	
6	2641 2680 34 09	Bush (G.S. Lever Ball Seat)	1	
—	2684 2671 34 03	Bush (Extension Arm)	2	
	2641 2680 34 12	Bush (Spherical Seat G S Lever)	1	
8	2641 2680 82 38	Retaining Plate	1	
9	2641 2680 87 02	Spring Ring	2	
—	2641 2680 82 34	Bellow Holder	1	
11	352 254 00 97	Rubber Bellow (Small)	1	
12	2641 2680 63 04	Spacer (G.S. Lever)	1	
13	2630 2670 01 02	Assy. Knob (G.S. Lever)	1	
—	2507 2670 60 13	Shifting Lever (On Gear Box Top Cover)	1	
15	2641 2680 77 17	Rubber Seal	1	
17	2641 2680 01 88	Assy. Bellow (G.S. Lever Top)	1	
20	2641 2680 02 12	Assy. Turning Tube (w/o Ball Joint)	1	
21	2507 2670 01 52	Sub - Assy. Ball & Socket Joint	1	

TABLE 26.3

GEAR SHAFTING ARRANGEMENT

GROUP 26

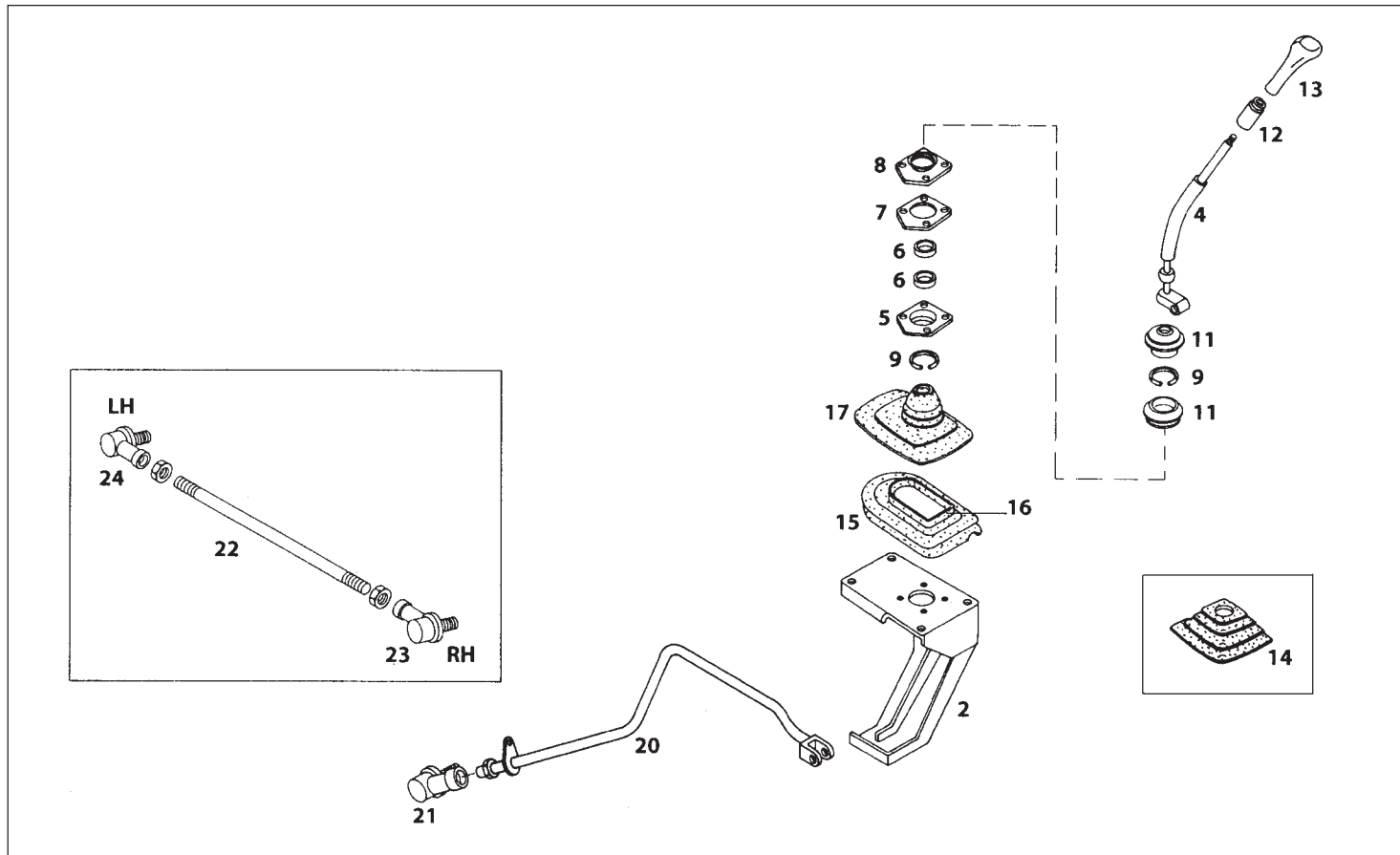


TABLE 26.3
GEAR SHAFTING ARRANGEMENT
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
—	1208 090180 0	Hex. Thin Nut M 18x1.5 (Ball Joint)	1	
22	2641 2680 79 25	Link Rod (On Top Cover)	1	
23	2641 2680 02 24	Assy. Ball Joint RH Threads	1	
24	2641 2680 02 25	Assy. Ball Joint LH Threads	1	

TABLE 29.1

CLUTCH AND BRAKE CONTROLS

GROUP 29

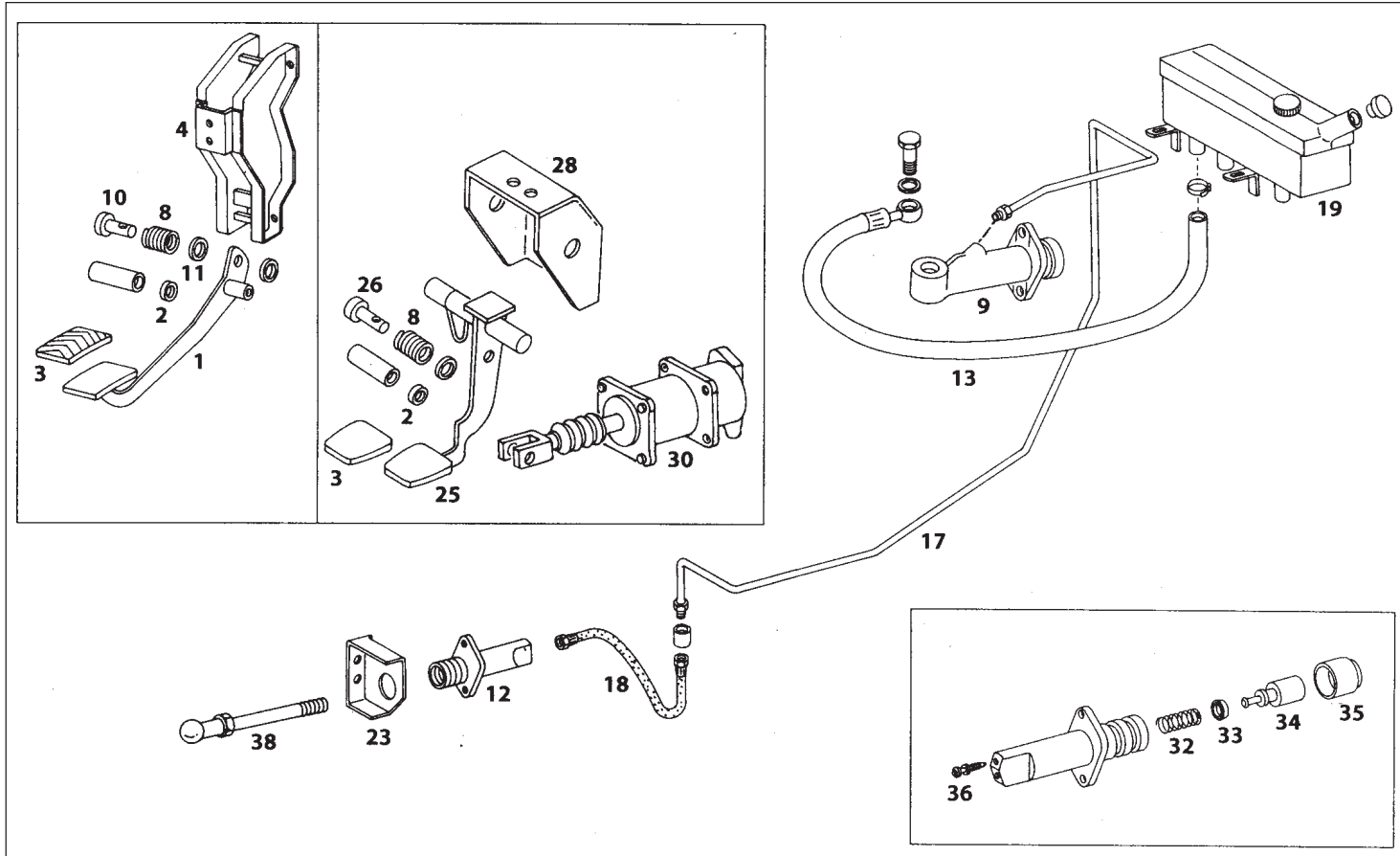


TABLE 29.1
CLUTCH AND BRAKE CONTROLS
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		CLUTCH AND BRAKE CONTROLS		
1	2641 2910 01 13	Assy. Clutch Pedal Complete	1	
2	2651 2910 34 01	Sintered Bush	2	
3	2651 2910 77 03	Rubber Cover	1	
4	2641 2910 01 12	Assy. Support Complete (Clutch)	1	
8	2641 2910 87 01	Torsion Spring	1	
9	2641 2910 01 53	Assy. Clutch Master Cyl.	1	
10	2641 2910 67 02	Pin Clutch Pedal	1	
11	2641 2910 63 01	Bush (Clutch Pedal)	1	
12	2651 2910 01 67	Assy. Clutch Slave Cyl.	1	
13	2641 2910 01 75	Assy. Connecting Line	1	
	2641 2910 01 99	Assy. Hose	1	
17	2641 2910 01 91	Assy. Tube	1	
17	2641 2910 01 92	Assy. Tube	1	
18	2699 2910 01 73	Assy. Hose	1	
23	2641 2930 01 03	Assy. Bracket (Slave Cyl.)	1	
		BRAKE PEDAL		
25	2641 2910 01 89	Assy. Brake Pedal Complete	1	

TABLE 29.1

CLUTCH AND BRAKE CONTROLS

GROUP 29

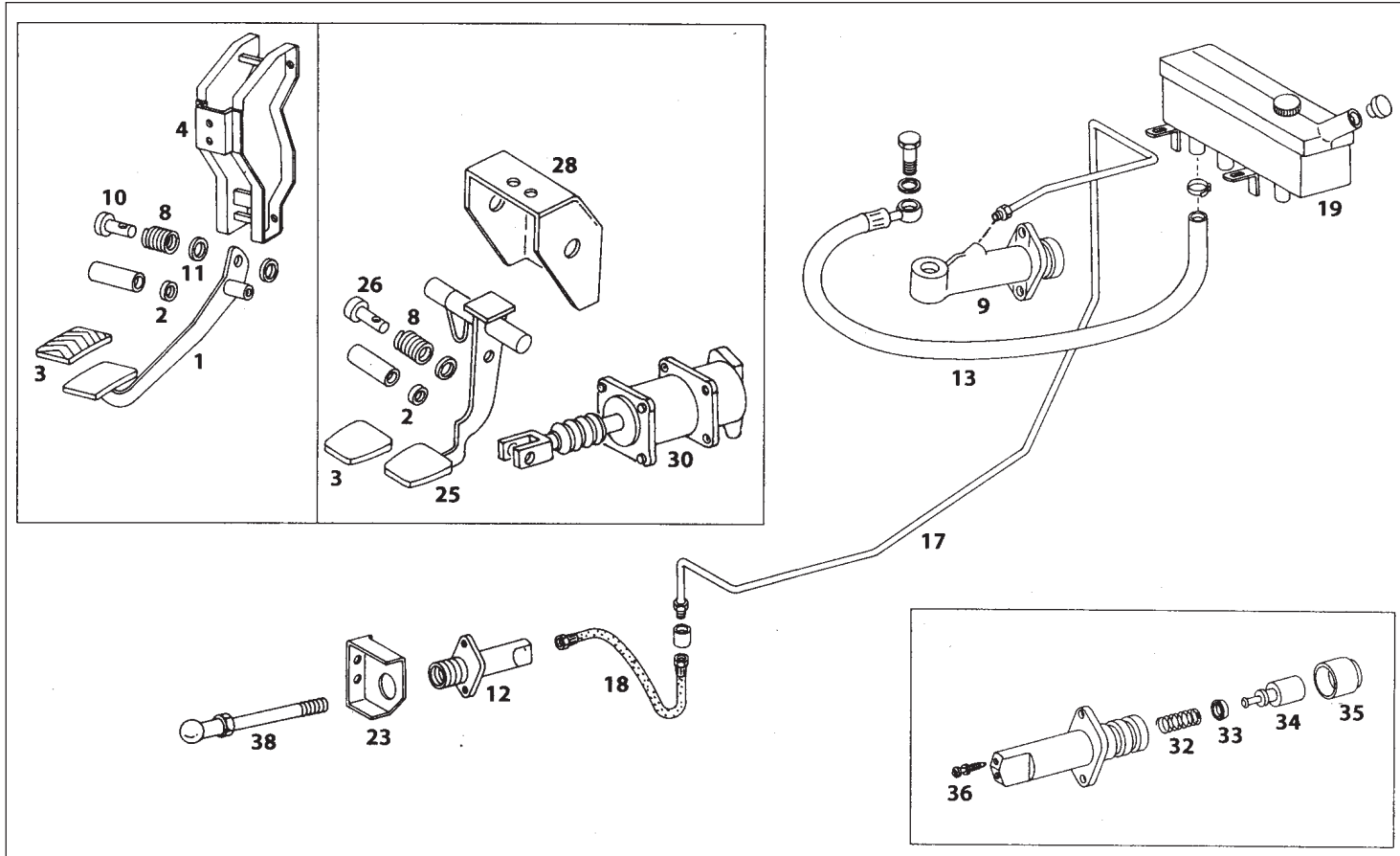


TABLE 29.1
CLUTCH AND BRAKE CONTROLS
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
2	2651 2910 34 01	Sintered Bush	2	
3	2651 2910 77 03	Rubber Cover	1	
26	2641 2910 67 03	Brake Pin	1	
8	2641 2910 87 01	Torsion Spring	1	
19	2641 2910 01 82	Assy. Fluid Container	1	
28	2641 2930 01 03	Assy. Bracket	1	
30	2641 4370 01 02	Assy. Dual Brake Valve	1	
38	2641 2930 01 02	Assy. Thrust Rod	1	
		REPAIR KITS		
	2641 2910 01 55	Repair Kit (Major) CI Master Cyl.(19.05 Dia) consists of	1	
		Minor Kit Clutch M/Cyl	1	Serviceable Kit
		Crimping Sleeve	1	Kit Part
		Seal	1	Kit Part
		Push Rod	1	Kit Part
		Fork	1	Kit Part
		Circlip	1	Kit Part
		Rubber Bellow	1	Kit Part
	2641 2910 01 56	Repair Kit (Minor) Clutch Master Cylinder (19.05 Dia)	1	

TABLE 29.1

CLUTCH AND BRAKE CONTROLS

GROUP 29

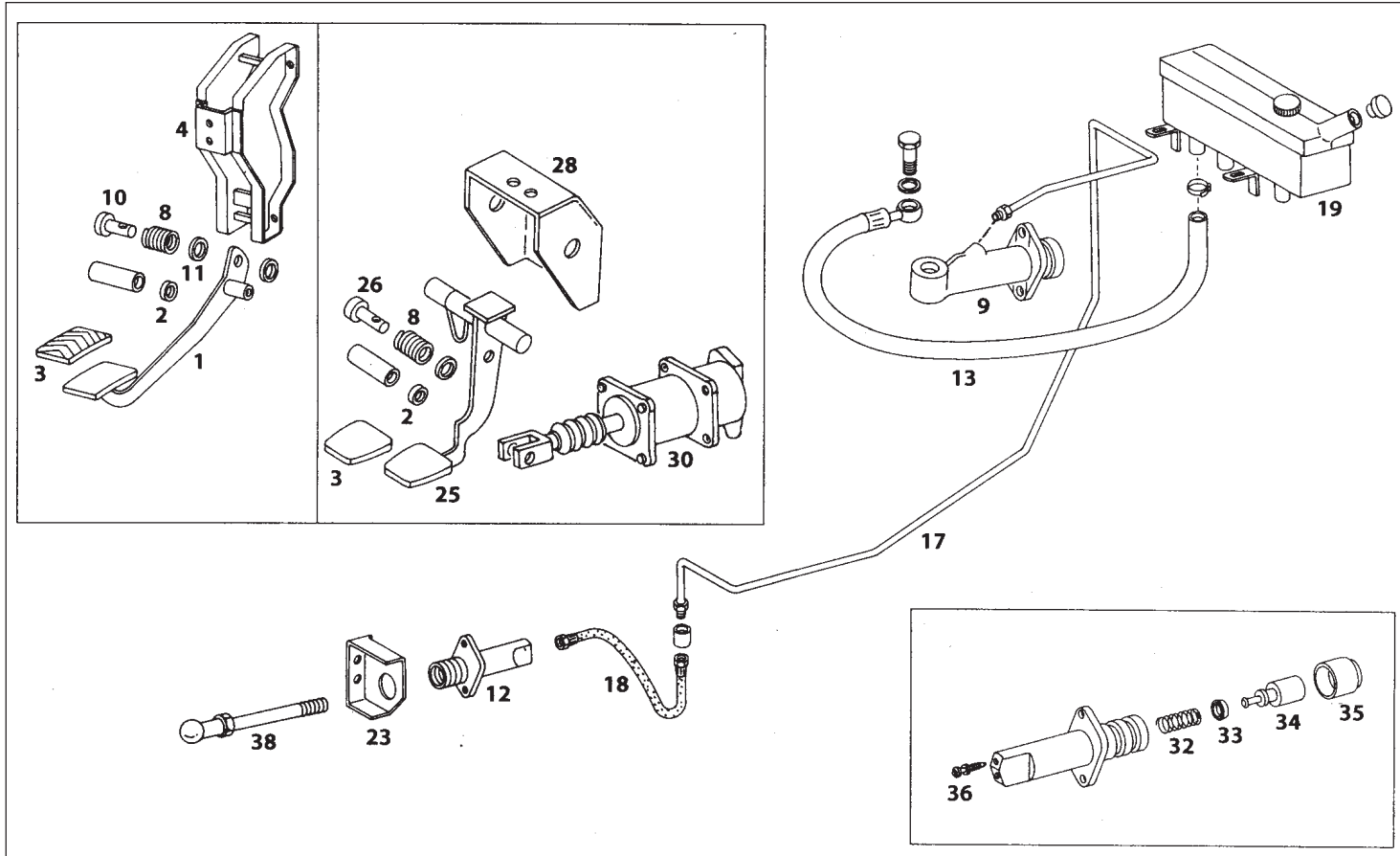


TABLE 29.1
CLUTCH AND BRAKE CONTROLS
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
—	2651 2910 01 62	Repair Kit Clutch Slave Cylinder (25.4 Dia) Consists of :	1	
		Circlip	1	Kit part
34		Piston seal	1	Kit part
32		Dust Cover	1	Kit part
36		Seal	1	Kit part
—		Grease Tube	1	Kit part
	2651 2910 66 06	Plunger (CI Slave Cylinder)	1	Loose serviced
	2651 2910 87 04	Spring (CI Slave Cylinder)	1	Loose serviced

TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

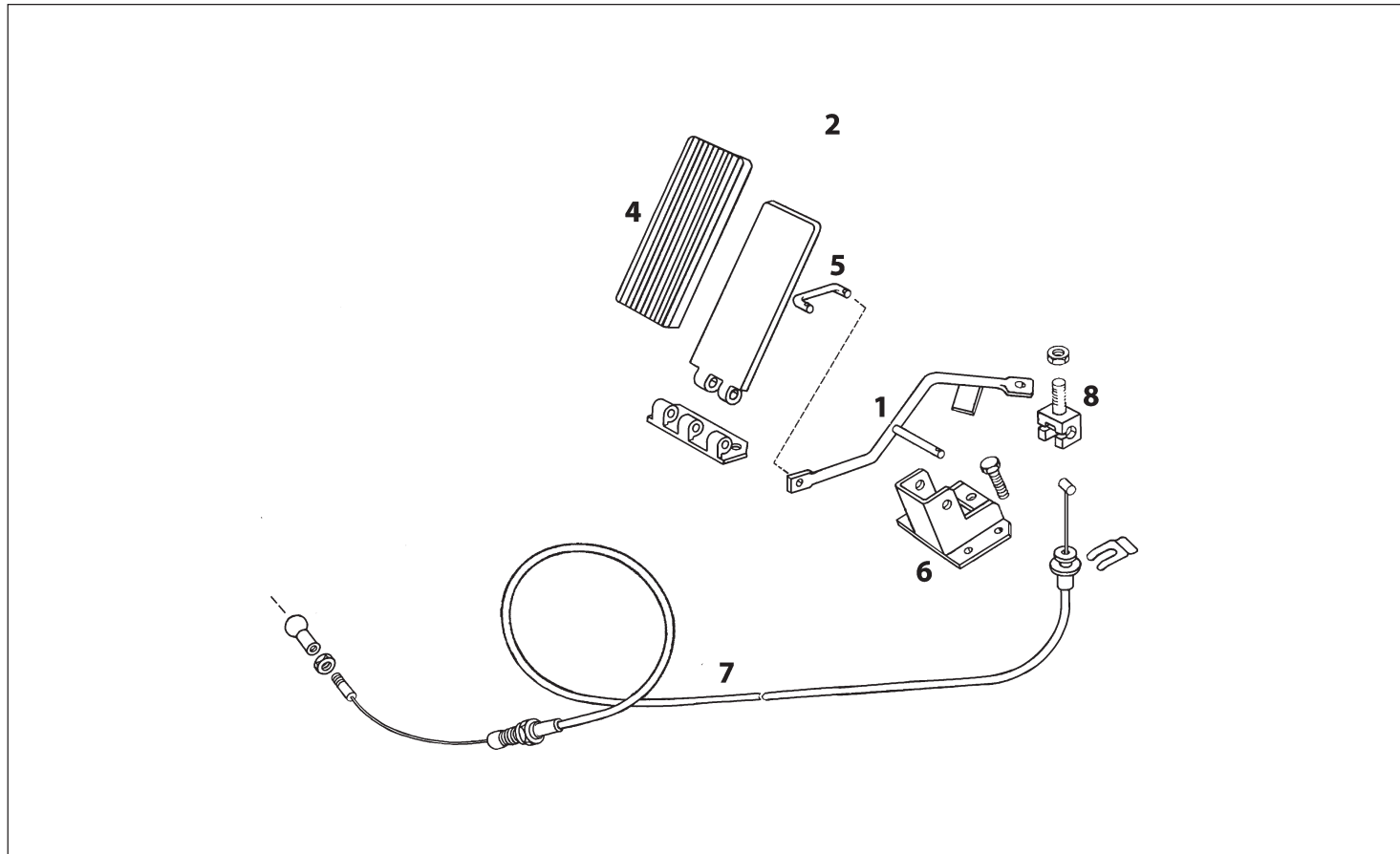


TABLE 30.1
ACCELERATOR CONTROL
GROUP 30

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		ACCELERATOR CONTROL		
1	2641 3010 01 27	Assy. Lever Accelerator	1	
2	2641 3010 01 35	Assy. Accelerator Pedal with Cover	1	
4	2641 3010 77 01	Cover (For Accl. Pedal)	1	
5	2641 3010 60 04	Link Rod	1	
6	2641 3010 01 26	Assy. Bracket Accelerator	1	
7	2705 3010 01 12	Assy. Cable (Accelerator)	1	
8	2641 3010 99 02	Fork	1	

TABLE 31.1

FRAME (LPT 709)

GROUP 31

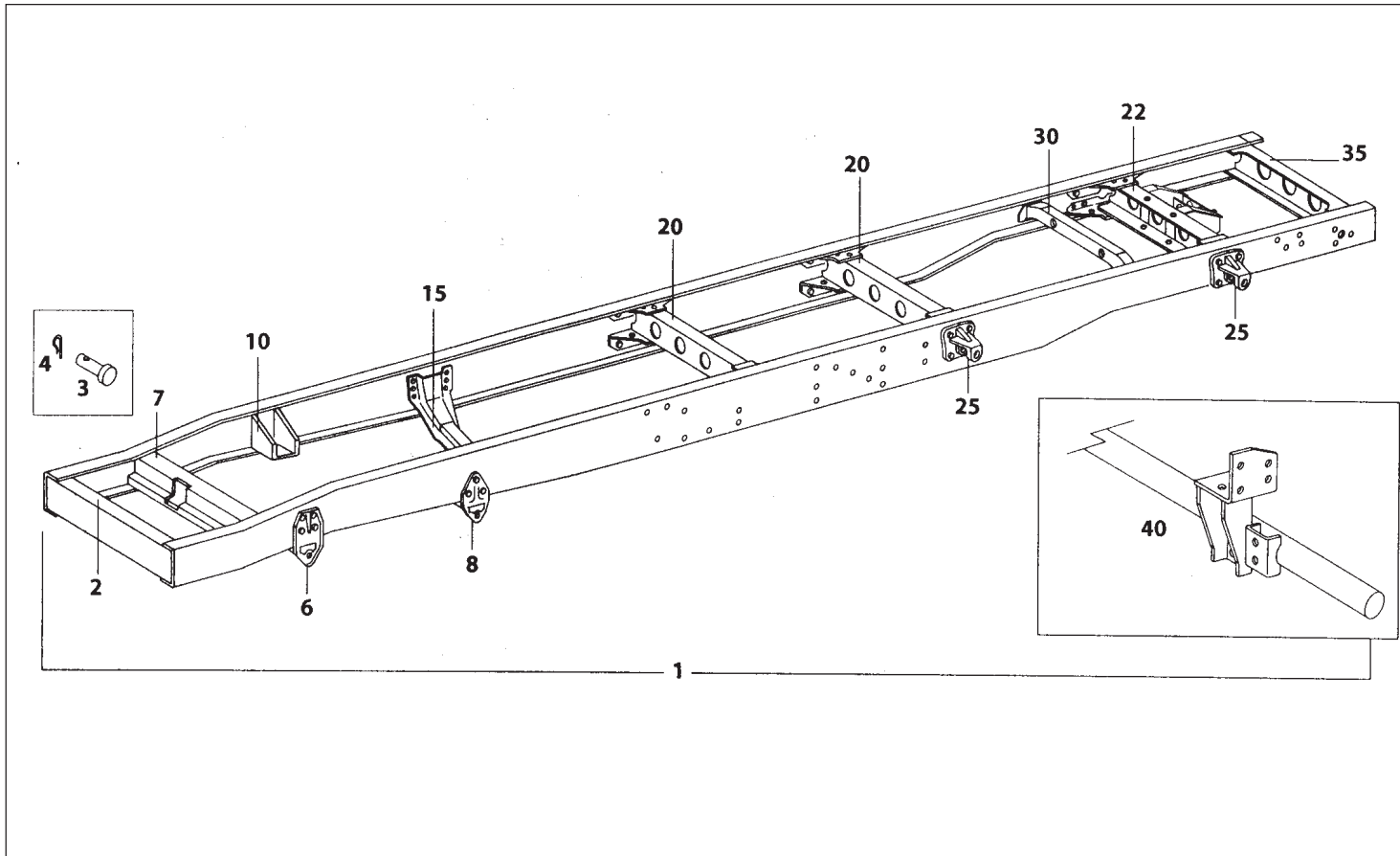


TABLE 31.1 **FRAME (LPT 709)** **GROUP 31**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		FRAME (LPT 709)		
1	2641 3100 01 13	Assy. Frame (LPT 709/34)	1	
2	2641 3120 01 09	Assy. Front Cross Member	1	
3	2651 3140 67 01	Pin	1	
4	2651 3140 67 02	Pin	1	
6	2641 3210 01 03	Assy. Bracket Front Spring (Front)	2	
7	2644 2410 01 01	Assy. Bracket (Engine Mtg.)	2	
8	2640 3210 01 01	Assy. Front Spring Bracket (Rear)	2	
10	2641 3120 01 11	Assy. Support (Eng. C.M. - Rear)	2	
15	2641 3120 82 56	Engine Cross Member (Rear)	1	
—	2630 4290 33 03	Bracket	1	
—	2641 3130 01 02	Assy. Bracket (Bump Stop Frt. Spring)	2	
20	2640 3120 82 06	Cross Member (Rear Sprg Bkt Frt, Center Brg and Sp Wheel))	2	
22	2640 3120 82 06	Assy. Cross Member (Spare Wheel)	1	
25	2640 3240 37 01	Spring Hanger Bracket (Rear)	4	
—	2641 3240 37 02	Slide Support	4	
30	2705 3140 82 35	Assy. Cross Member (RR Sh. Absorber)	1	
35	2641 3120 82 55	End Cross Member	1	

TABLE 31.1

FRAME (LPT 709)

GROUP 31

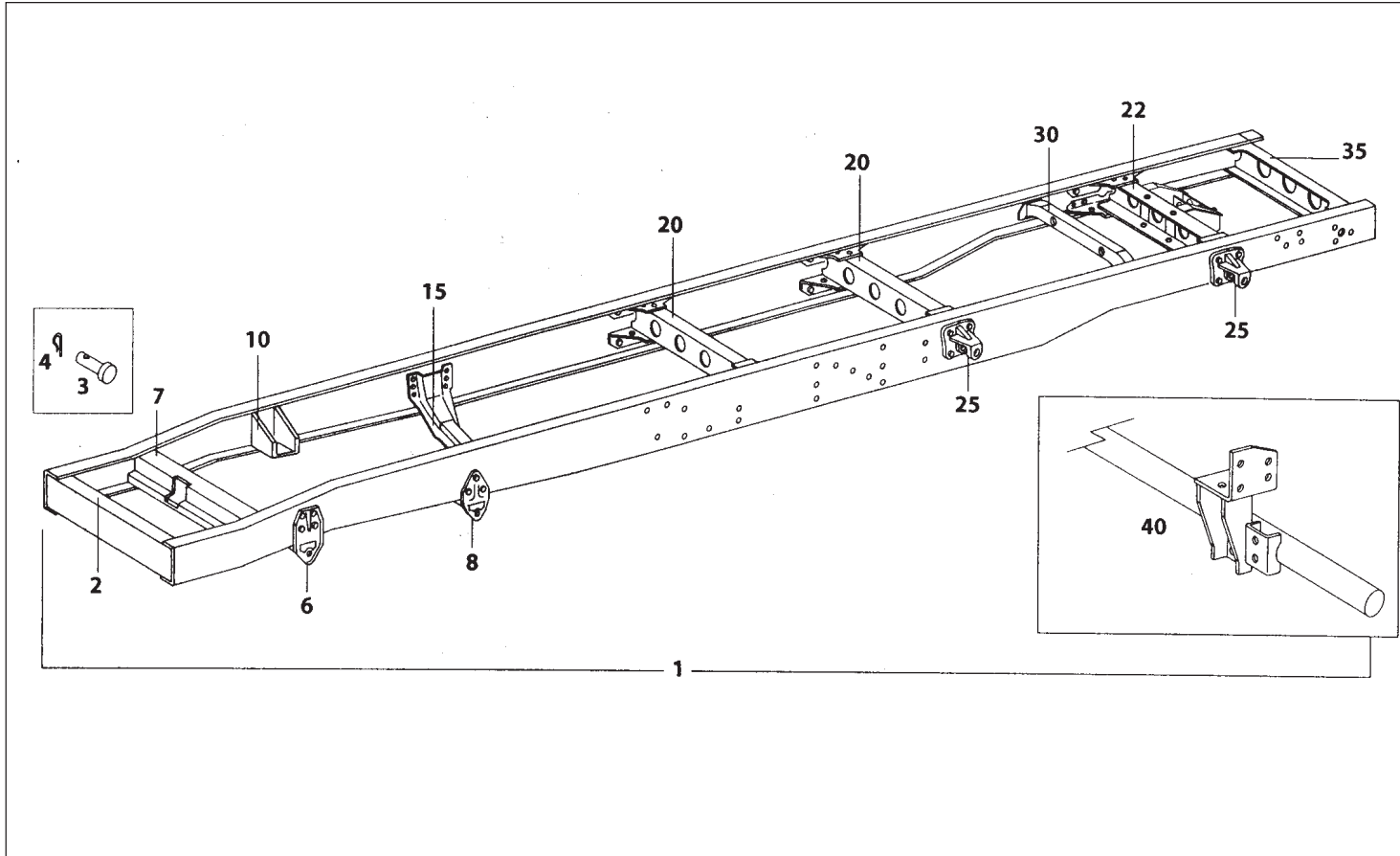


TABLE 31.1	FRAME (LPT 709)	GROUP 31
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
40	2705 3170 01 06	Assy. Tube (RUPD)	1	
—	2707 3170 01 01	Assy. Bracket LH	1	
—	2707 3170 01 02	Assy. Bracket RH	1	

TABLE 32.1

FRONT SPRING (LPT 709)

GROUP 32

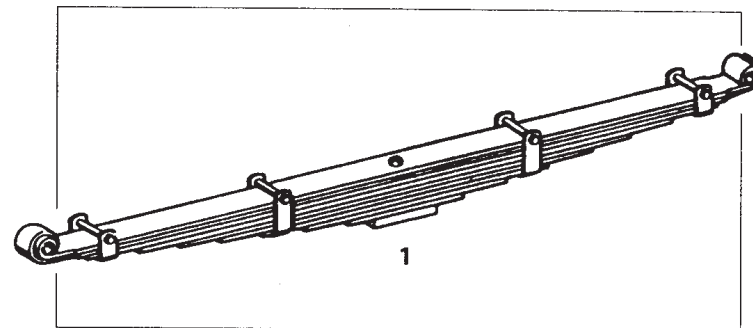
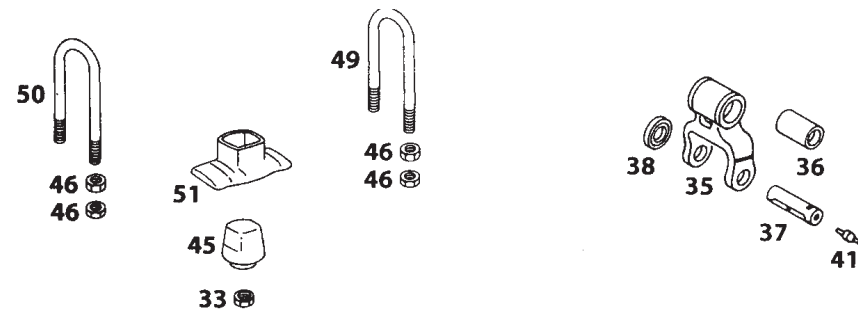


TABLE 32.1 **FRONT SPRING (LPT 709)** **GROUP 32**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		FRONT SPRING (LPT 709)		
1	2641 3210 01 33	Assy. Front Spring (Normal Camber)	1	
1	2641 3210 01 34	Assy. Front Spring (Higher Camber)	1	
35	2640 3210 01 05	Assy. Shackle with Bush	2	
36	2651 3240 34 01	Bush	4	
37	2651 3210 67 04	Spring Pin (Shackle End)	2	
37	2705 3240 67 01	Spring Pin (Rear)	4	
38	2651 3240 01 26	Assy. Sealing Ring	12	
—	2640 3210 82 01	Locking Plate	6	
41	2574 4110 99 02	Grease Nipple	5	
—	1717 060080 1	Grease Nipple AM 8x1 PT2	1	
45	2640 3220 77 02	Rubber Buffer (Front)	2	
46	1205 239606 7	Hex Nut M 16x1.5	16	
48	2641 3220 71 03	Caster Plate	2	
49	2641 3220 42 09	U - Clamp (Front)	4	
51	2060 3310 53 01	Guide Plate (Cast) Front	2	

TABLE 32.2

FRONT SHOCK ABSORBER

GROUP 32

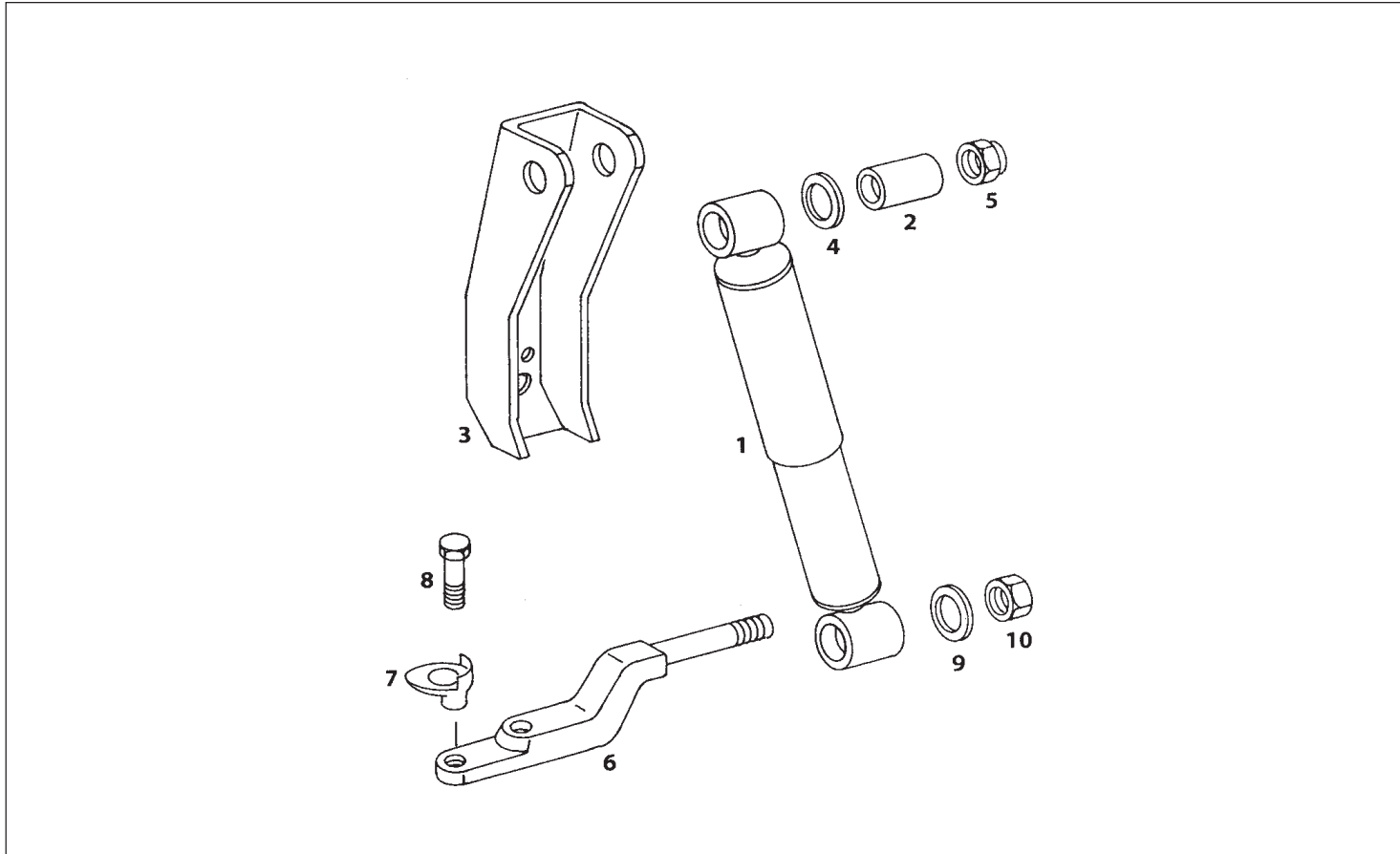


TABLE 32.2
FRONT SHOCK ABSORBER
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		FRONT SHOCK ABSORBER		
1	2641 3230 01 01	Assy. Front Shock Absorber	2	
2	2574 3230 86 02	Bush (Front Shock Absorber)	4	
3	2644 3230 01 02	Assy. Front Shock Absorber Bracket	2	
4	2651 3260 82 10	Washer	2	
5	1214 060160 6	Nyloc Nut M 16x1.5	2	
—	312 323 15 76	Washer	4	
6	2641 3230 51 03	Bracket Bottom (Front Shock Absorber Mtg.)	2	
—	1106 419911 2	Hex Bolt M 12x1.5x52	2	
—	1132 429907 8	Hex Screw M 12x1.5x35	2	
7	1258 060130 6	Tab Washer 13	2	
8	1106 399616 7	Hex Bolt M 16x1.5x125	2	
9	2641 3230 82 06	Washer	2	
10	1214 060160 6	Nyloc Nut M 16x1.5	2	

TABLE 32.3

REAR SPRING (LPT 709)

GROUP 32

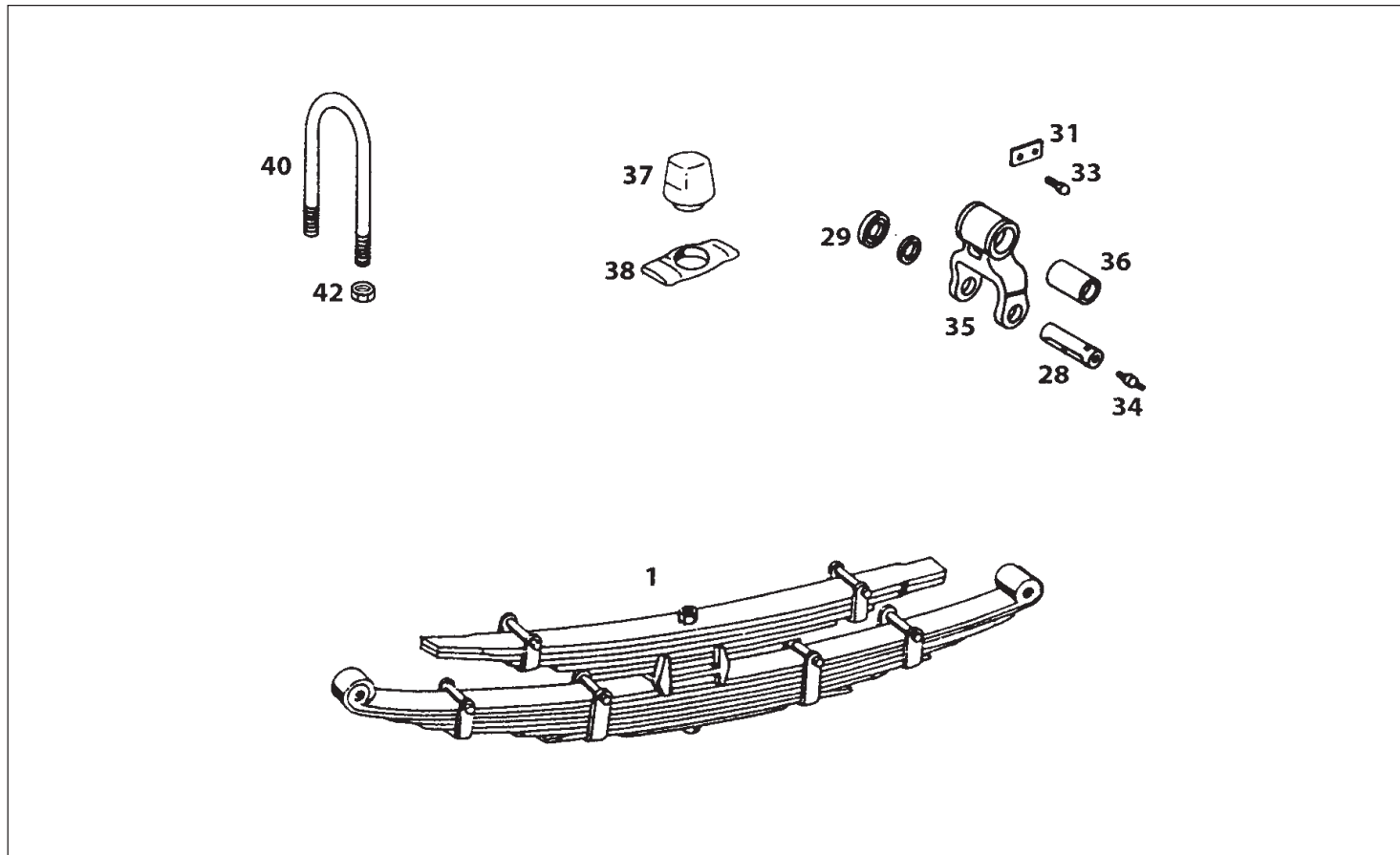


TABLE 32.3
REAR SPRING (LPT 709)
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		REAR SPRING (LPT 709)		
1	2644 3240 01 03	Assy. Rear Spring with Aux. Spring	2	Optional
1	2644 3240 01 07	Assy. Rear Spring with Aux. Spring	2	Optional
28	2640 3240 67 02	Spring Pin	6	
29	2640 3240 01 04	Assy. Sealing Ring	12	
—	2640 3210 82 02	Locking Plate	6	
—	1132 399822 3	Hex. Screw M 8x16	12	
34	1717 060100 9	Grease Nipple	6	
35	2640 3240 01 05	Assy. Shackle with Bush	2	
36	2640 3240 34 01	Bush	2	
37	2644 3140 01 01	Assy. Rubber Buffer	2	
38	2574 3225 37 06	Guide Plate Cast	2	
40	2644 3250 42 03	U Clamp	4	
42	1205 239606 7	Hex. Nut M 16x1.5	32	
—	312 325 10 70	Spherical Washer	8	

TABLE 32.4

REAR SHOCK ABSORBER

GROUP 32

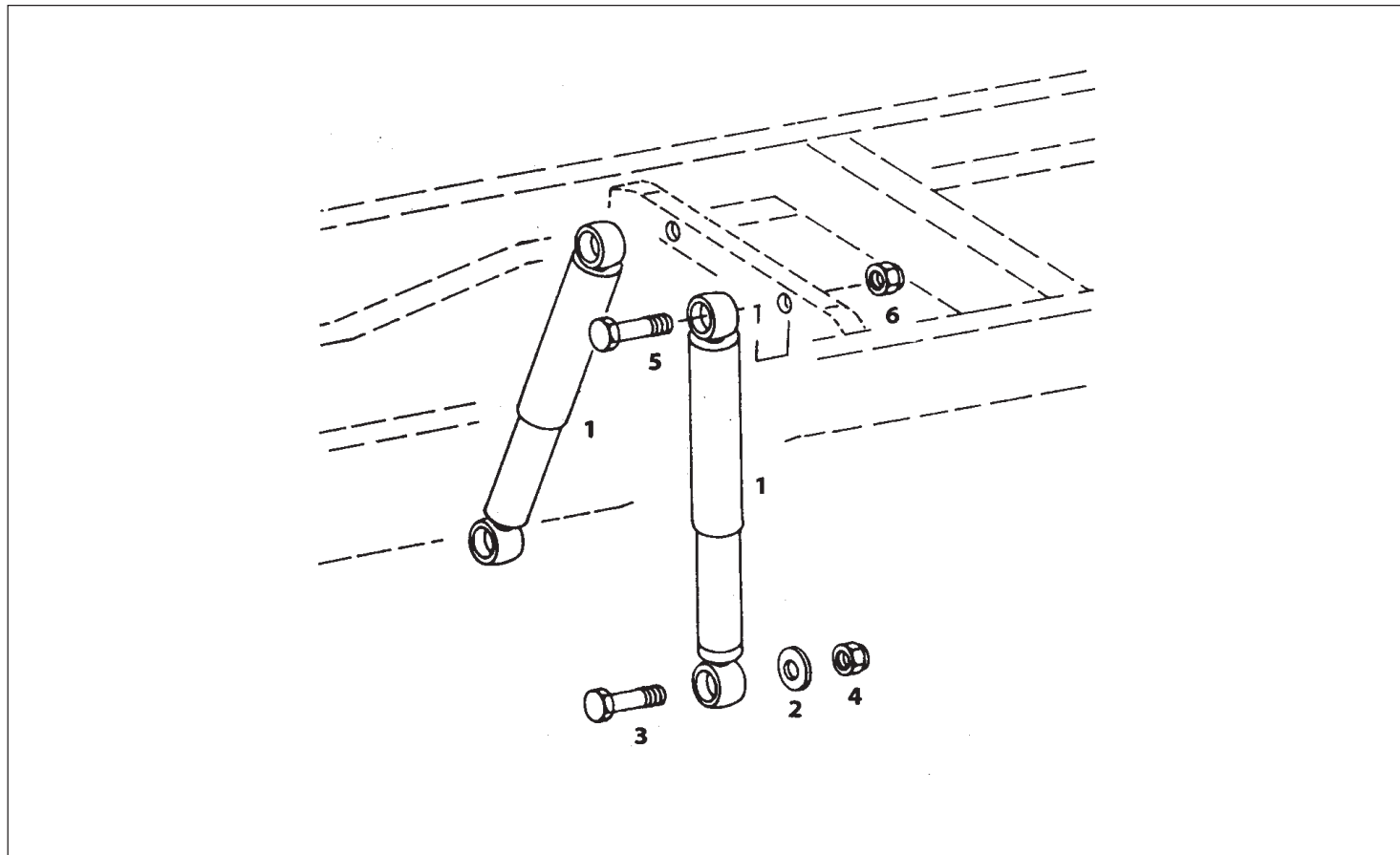


TABLE 32.4
REAR SHOCK ABSORBER
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		REAR SHOCK ABSORBER		
1	2640 3260 01 17	Assy. Rear Shock Absorber	2	
2	312 323 15 76	Washer	4	
3	1106 399616 7	Hex Bolt M 16x1.5x125	2	
4	1214 060160 6	Nyloc Nut M 16x1.5	2	
5	1106 399610 8	Hex Bolt M 14x1.5x80	2	
6	1214 060140 1	Nyloc Nut M 14x1.5	2	

TABLE 33.1

FRONT AXLE

GROUP 33

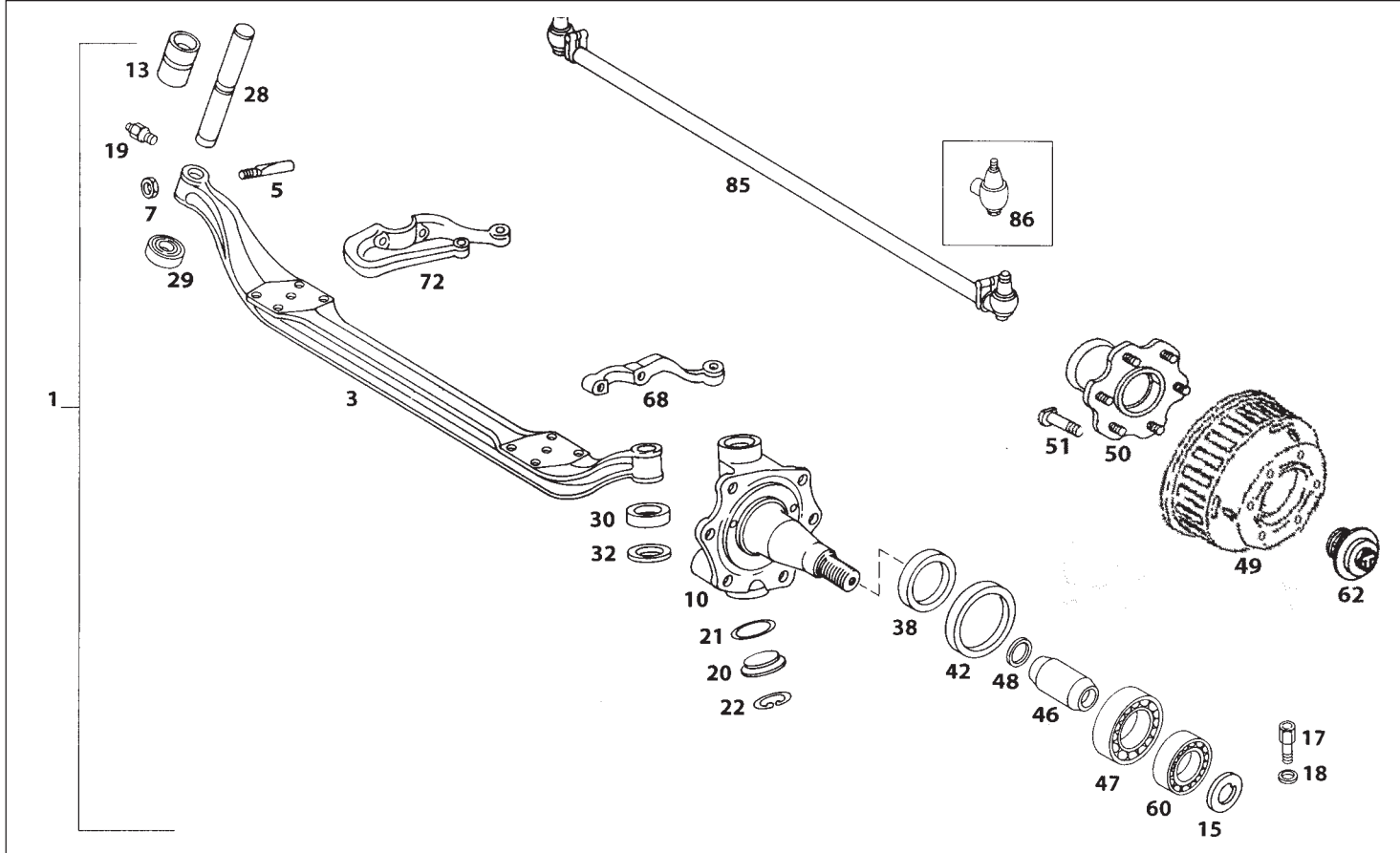


TABLE 33.1 **FRONT AXLE** **GROUP 33**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		FRONT AXLE		
1	2641 3300 01 20	Assy. Front Axle with Brakes (Non Asb.)	1	
3	2641 3310 51 07	Front Axle Beam (STD)	1	
5	2640 3320 67 11	Cotter Pin	2	
7	1205 159601 1	Hex Nut M 12	2	
10	2641 3320 01 31	Assy. Stub Axle with Bush STD	2	
—	2640 3340 86 01	Seal Race (Stub Axle)	2	
13	2640 3320 34 02	Steering Bush	4	
15	2651 3340 92 04	Thrust Washer	2	
16	2651 3320 51 17	Split Nut	2	
17	1141 141025 2	Cap Screw M 10x25	2	
18	2641 3340 92 02	Washer	2	
—	2575 3320 63 01	Dust Cap, Stub Axle	2	
19	1717 060080 1	Grease Nipple AM 8x1	2	
20	2821 3340 82 02	Dust Cover	8	
21	2821 3340 77 01	Sealing Ring	4	
22	1458 060400 6	Internal Circlip 40x1.75 N	4	
28	2640 3320 67 07	King Pin (STD)	2	Serviced as a Kit

TABLE 33.1

FRONT AXLE

GROUP 33

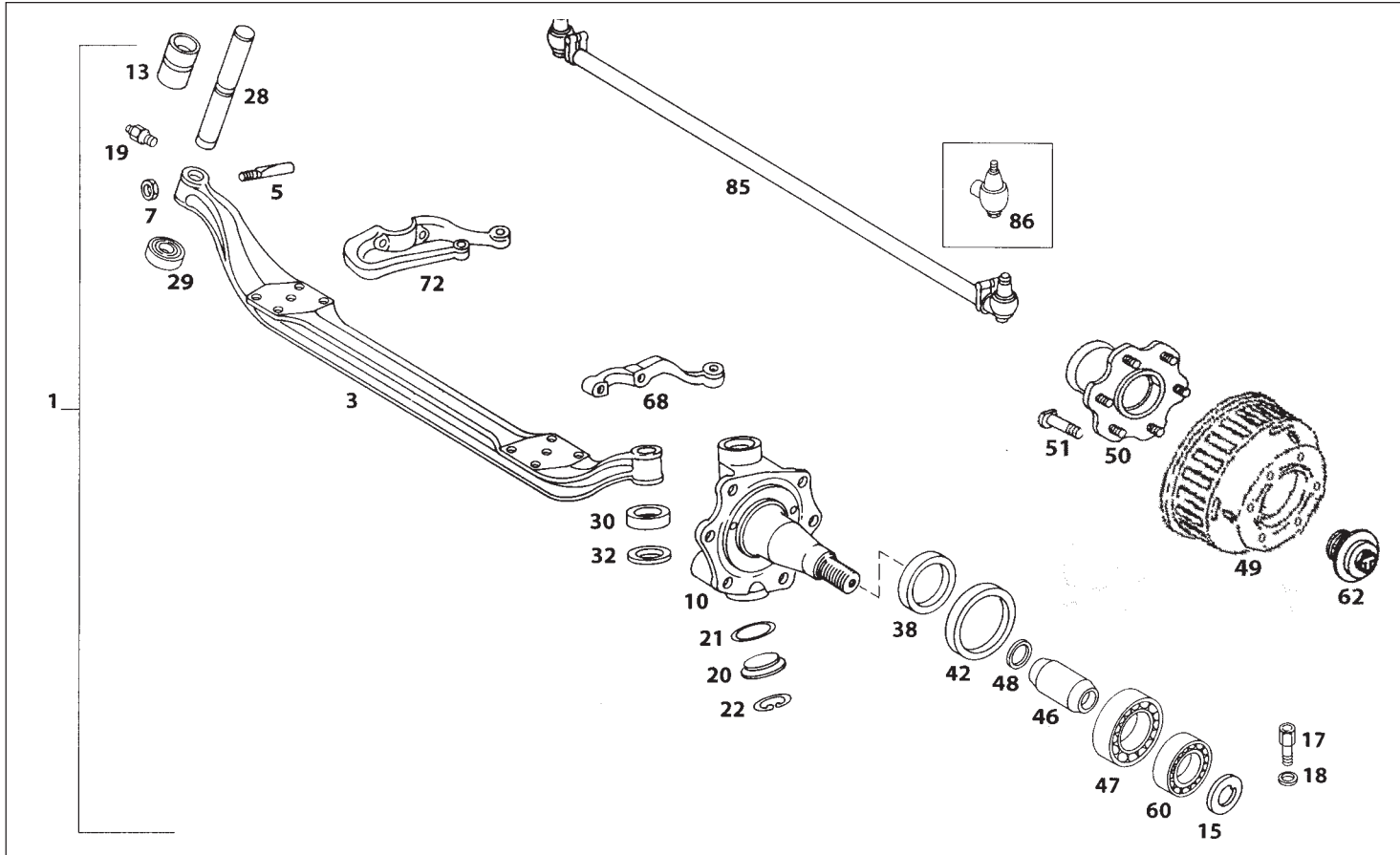


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
30	2640 3340 31 08	Thrust Bearing (STD) RH side	1	
30	2641 3320 86 01	Thrust Pad Upper (STD) LH side	1	
30	2641 3320 86 06	Thrust Pad Lower (STD) LH side	1	
32	2640 3320 83 02	Shim 0.8 mm Thick	AR	For Selection
32	2640 3320 83 03	Shim 0.9 mm Thick	AR	For Selection
32	2640 3320 83 04	Shim 1.0 mm Thick	AR	For Selection
32	2640 3320 83 05	Shim 1.1 mm Thick	AR	For Selection
32	2640 3320 83 06	Shim 1.2 mm Thick	AR	For Selection
32	2640 3320 83 07	Shim 1.3 mm Thick	AR	For Selection
32	2640 3320 83 08	Shim 1.4 mm Thick	AR	For Selection
32	2640 3320 83 09	Shim 1.5 mm Thick	AR	For Selection
32	2640 3320 83 10	Shim 1.6 mm Thick	AR	For Selection
32	2640 3320 83 11	Shim 1.7 mm Thick	AR	For Selection
42	2651 3340 78 04	Oil Seal	2	
46	2641 3320 99 01	Spacer (Between Bearings)	2	
47	2651 3560 31 01	Taper Roller Bearing	2	
48	2651 3320 86 30	Shim	AR	For Selection
48	2651 3320 86 31	Shim	AR	For Selection

TABLE 33.1

FRONT AXLE

GROUP 33

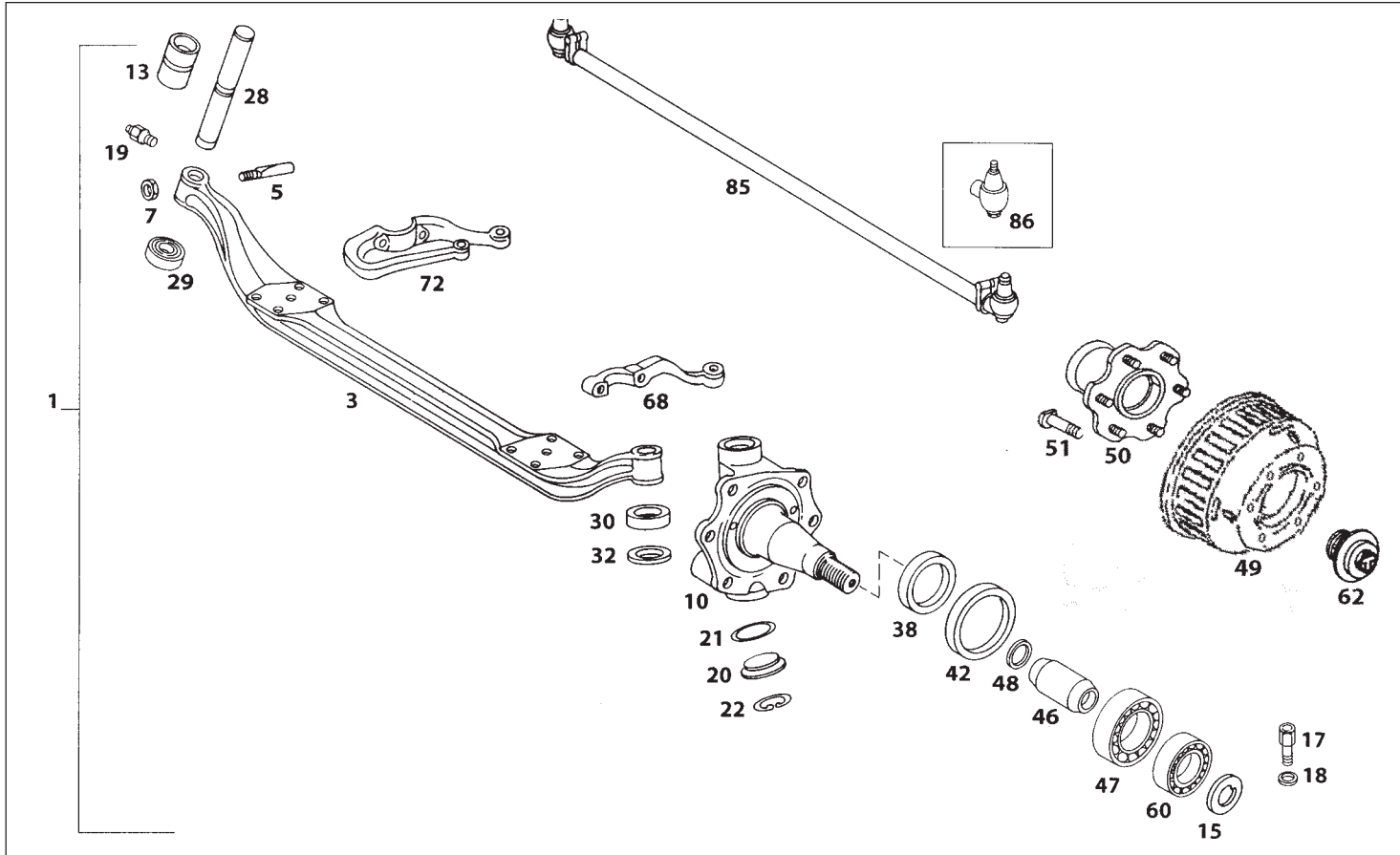


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
48	2651 3320 86 32	Shim	AR	For Selection
48	2651 3320 86 33	Shim	AR	For Selection
48	2651 3320 86 34	Shim	AR	For Selection
48	2651 3320 86 35	Shim	AR	For Selection
48	2651 3320 86 36	Shim	AR	For Selection
48	2651 3320 86 37	Shim	AR	For Selection
48	2651 3320 86 38	Shim	AR	For Selection
48	2651 3320 86 39	Shim	AR	For Selection
49	2641 4210 37 01	Brake Drum	2	
50	2641 3340 01 04	Assy. Hub Complete	2	
51	2641 4010 67 04	Hub Pin (Front)	12	
60	000 981 96 05	Taper Roller Bearing	2	Optional
60	2641 3340 31 01	Taper Roller Bearing	2	Optional
62	2641 3340 37 04	Hub Cover Front	2	
68	2641 3380 51 09	Tie Rod Arm LH,	1	
72	2821 3380 51 05	Tie Rod Arm RH	1	
72	2821 3380 51 04	Steering Arm RH	1	
85	2641 3320 01 21	Assy. Tie Rod	1	

TABLE 33.1

FRONT AXLE

GROUP 33

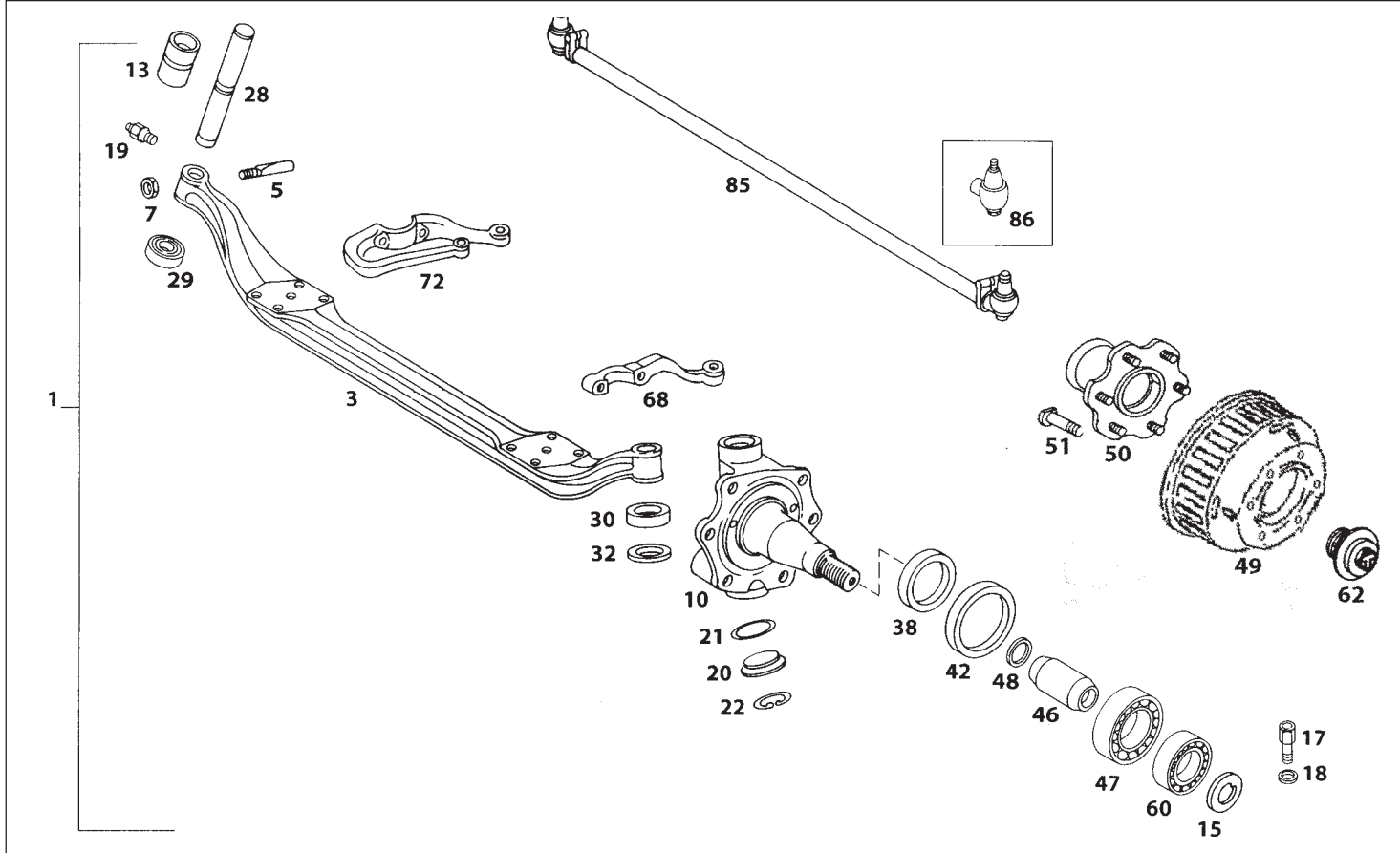


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
86	2641 3320 01 12	Assy. Ball Joint LH	1	For Selection
86	2641 3320 01 13	Assy. Ball Joint RH	1	
	8854 3319 07 09	King Pin Kit STD Comprises of :	1	
		King Pin (30.00)	2	
		Bush	4	
		Sealing Cap	4	
		'O' Ring	2	
		Cotter Pin	2	
		Circlip	4	
		Hex. Nut	2	
		Spring Washer	2	For Selection
		Grease Nipple	4	
	8854 3301 07 09	King Pin M Kit RS I Comprises of :	1	
		King Pin (30.10)	2	
		Bush	4	
		Sealing Cap	4	
		'O' Ring	2	
		Cotter Pin	2	

TABLE 33.1

FRONT AXLE

GROUP 33

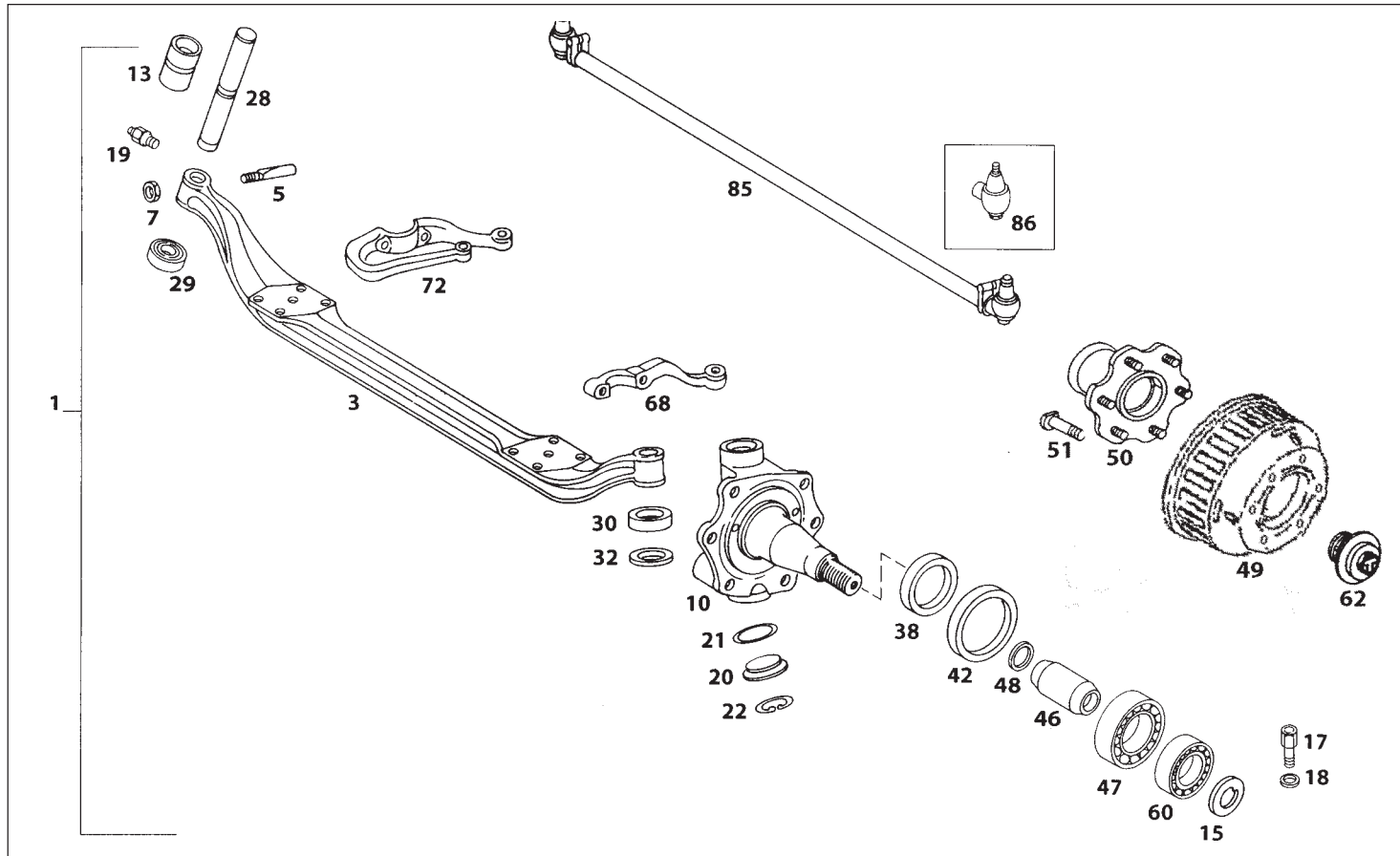


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
	8854 3302 07 09	Circlip Hex. Nut Spring Washer Grease Nipple King Pin M Kit RS II Comprises of : King Pin (30.20) Bush Sealing Cap 'O' Ring Cotter Pin Circlip Hex. Nut Spring Washer Grease Nipple	4 2 2 4 1 2 4 4 2 2 4 2 2 4	For Selection
	8854 3303 07 09	King Pin M Kit RS III Comprises of : King Pin (30.30) Bush Sealing Cap	1 2 4 4	For Selection

TABLE 33.1

FRONT AXLE

GROUP 33

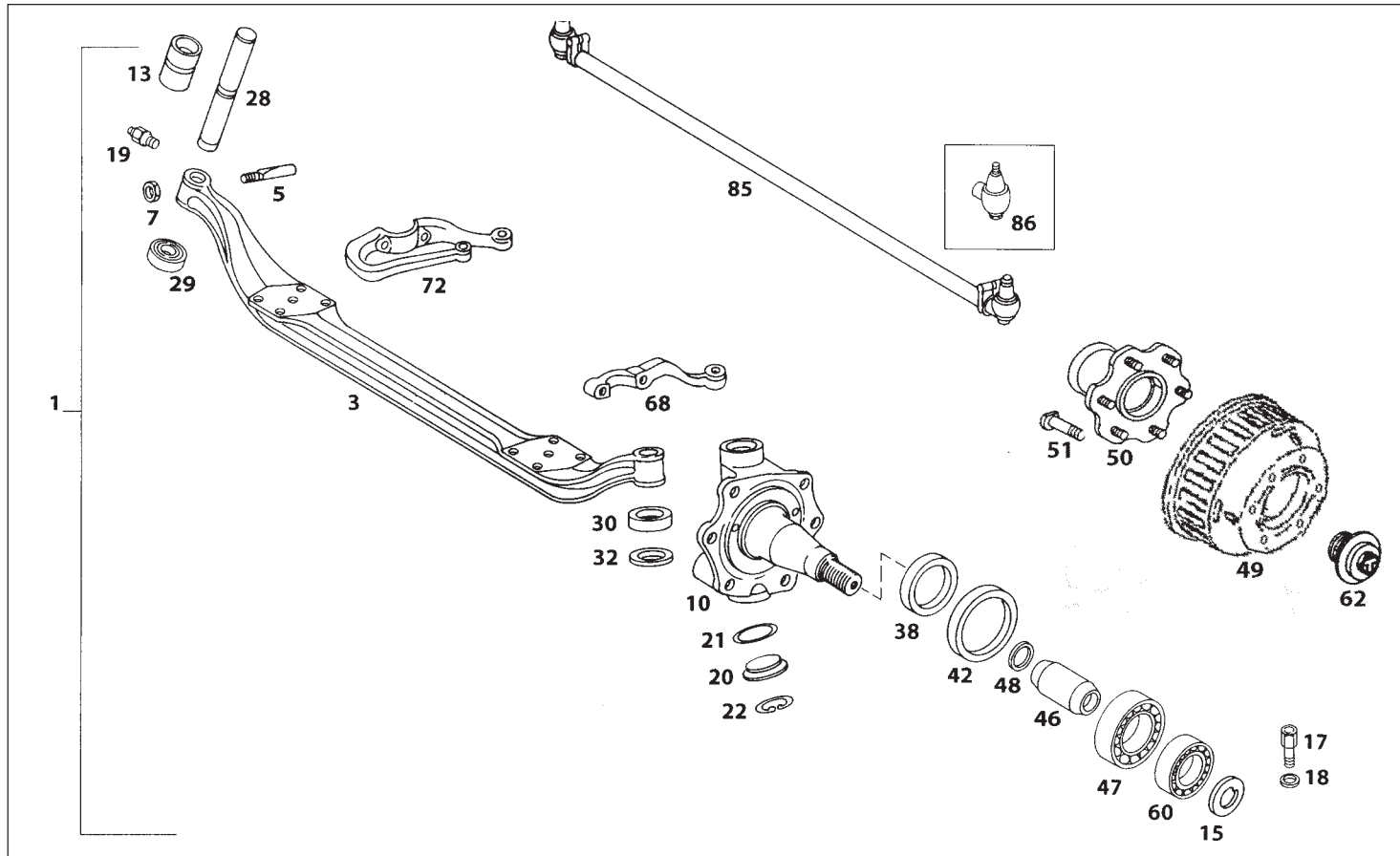


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		'O' Ring	2	
		Cotter Pin	2	
		Circlip	4	
		Hex. Nut	2	
		Spring Washer	2	
		Grease Nipple	4	

TABLE 35.1

REAR AXLE

GROUP 35

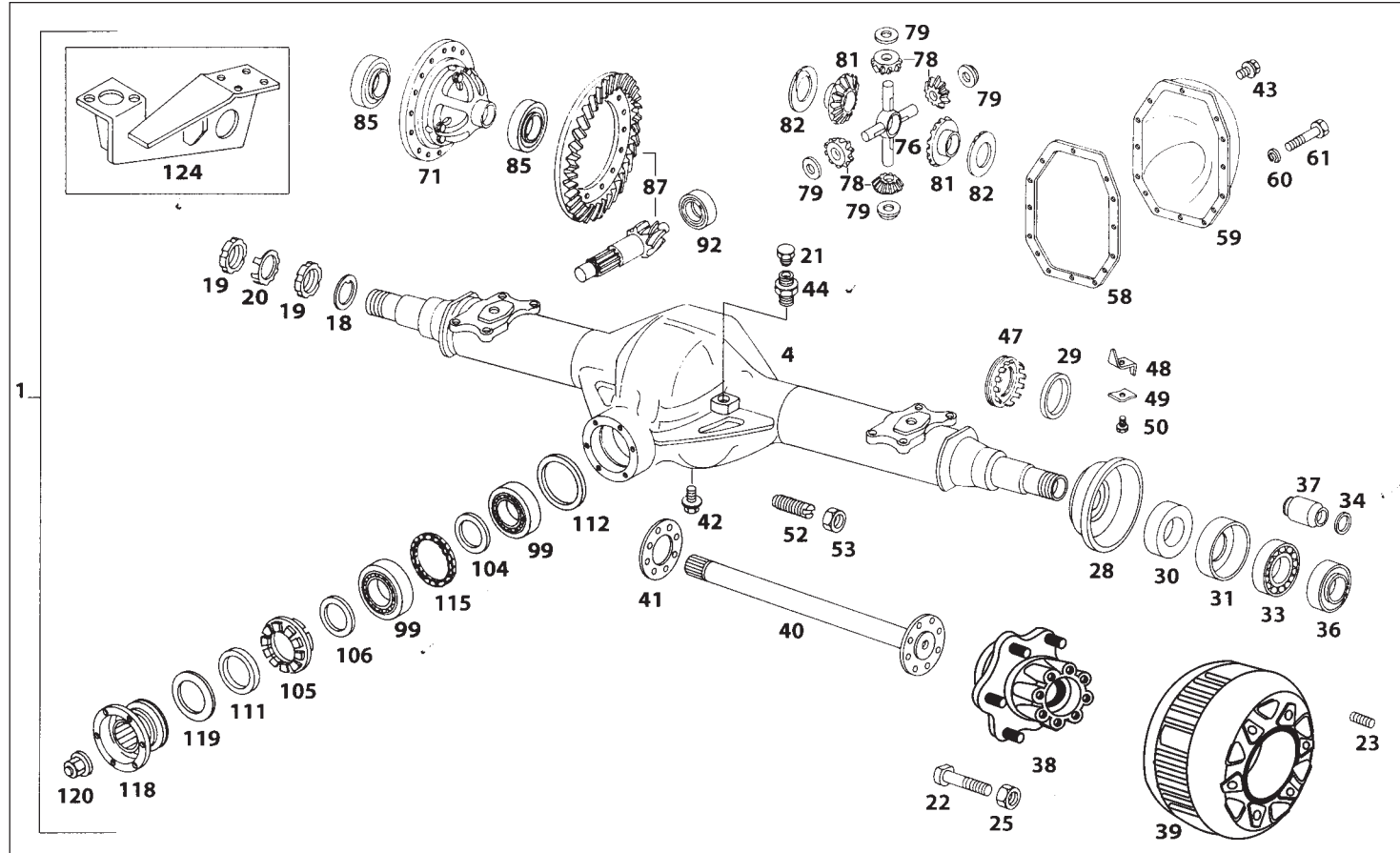


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		REAR AXLE		
1	2661 3500 01 47	Assy. Rear Axle Complete (RAS 104)with Brake (31/8 CWP Ratio) With LCRV	1	
4	2661 3510 01 20	Assy. Rear Axle Housing with Supporting Tubes	1	
---	2661 3510 82 02	Oil Slinger	2	
18	2612 3560 86 01	Spacer	2	
19	2612 3560 65 01	Locking Ring	4	
20	2612 3560 82 02	Locking Plate	2	
21	2668 3515 01 02	Assy. Pressure relief Valve	1	
22	2641 4010 67 03	Hub Pin Rear	12	
23	2665 3560 88 01	Stud M16	16	
25	1205 169605 9	Hex Nut M12X1.5	16	
	1208 090160 5	Hex Thin Nut M12X1.5	16	
28	2612 3560 82 01	Oil Catcher	2	
29	2661 3510 86 02	Pressure Ring	2	
—	000 997 67 47	Oil Seal, Hub Outer (Single Lip)	2	
30	2661 3560 77 01	Oil Seal, Hub Inner (Double Lip)	2	
—	1458 061100 2	Internal Circlip 110x4	2	

TABLE 35.1

REAR AXLE

GROUP 35

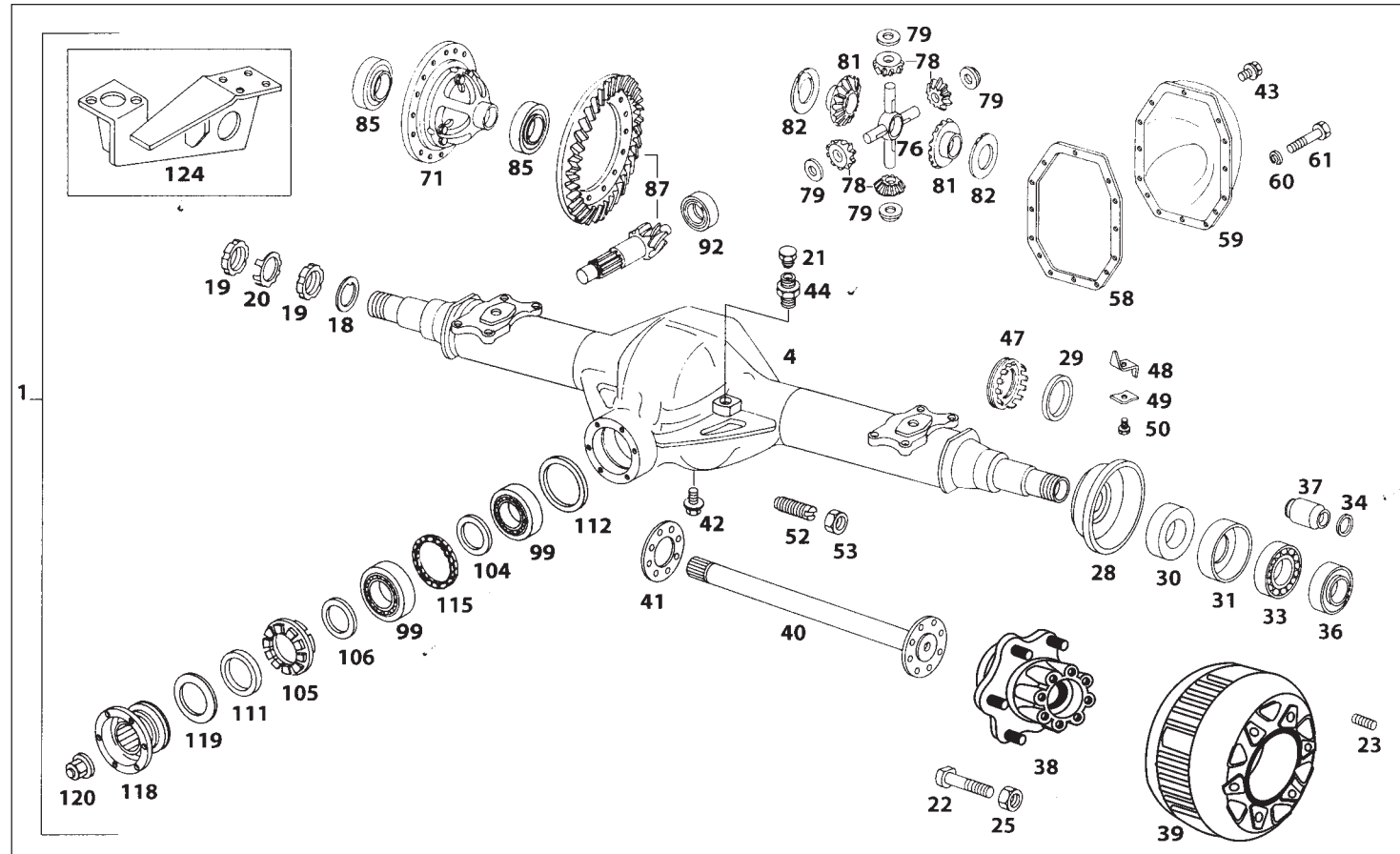


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
31	2661 3560 86 01	Spacer	2	
33	2575 3560 31 10	Taper Roller Bearing, Inner	2	
36	2612 3560 31 02	Taper Roller Bearing, Outer	2	
37	2661 3560 86 02	Spacer Tube	2	
34	2661 3560 83 01	Shim-0.05 Thk.	AR	
34	2661 3560 83 02	Shim-0.10 Thk.	AR	
34	2661 3560 83 03	Shim-0.15 Thk.	AR	
34	2661 3560 83 04	Shim-0.20 Thk.	AR	
34	2661 3560 83 05	Shim-0.25 Thk.	AR	
34	2661 3560 83 06	Shim-0.30 Thk.	AR	
34	2661 3560 83 07	Shim-0.50 Thk.	AR	
34	2661 3560 83 08	Shim-1.00 Thk.	AR	
34	2661 3560 83 09	Shim-1.50 Thk.	AR	
34	2661 3560 83 10	Shim-2.5 Thk.	AR	
38	2661 3560 01 07	Assy. Rear Hub	2	
39	2641 4210 37 01	Brake Drum	2	
40	2661 3570 79 02	Rear Axle Shaft (M 16 Studs)	2	
41	2661 3560 53 02	Gasket (For Brake Drum with Hub)	2	

TABLE 35.1

REAR AXLE

GROUP 35

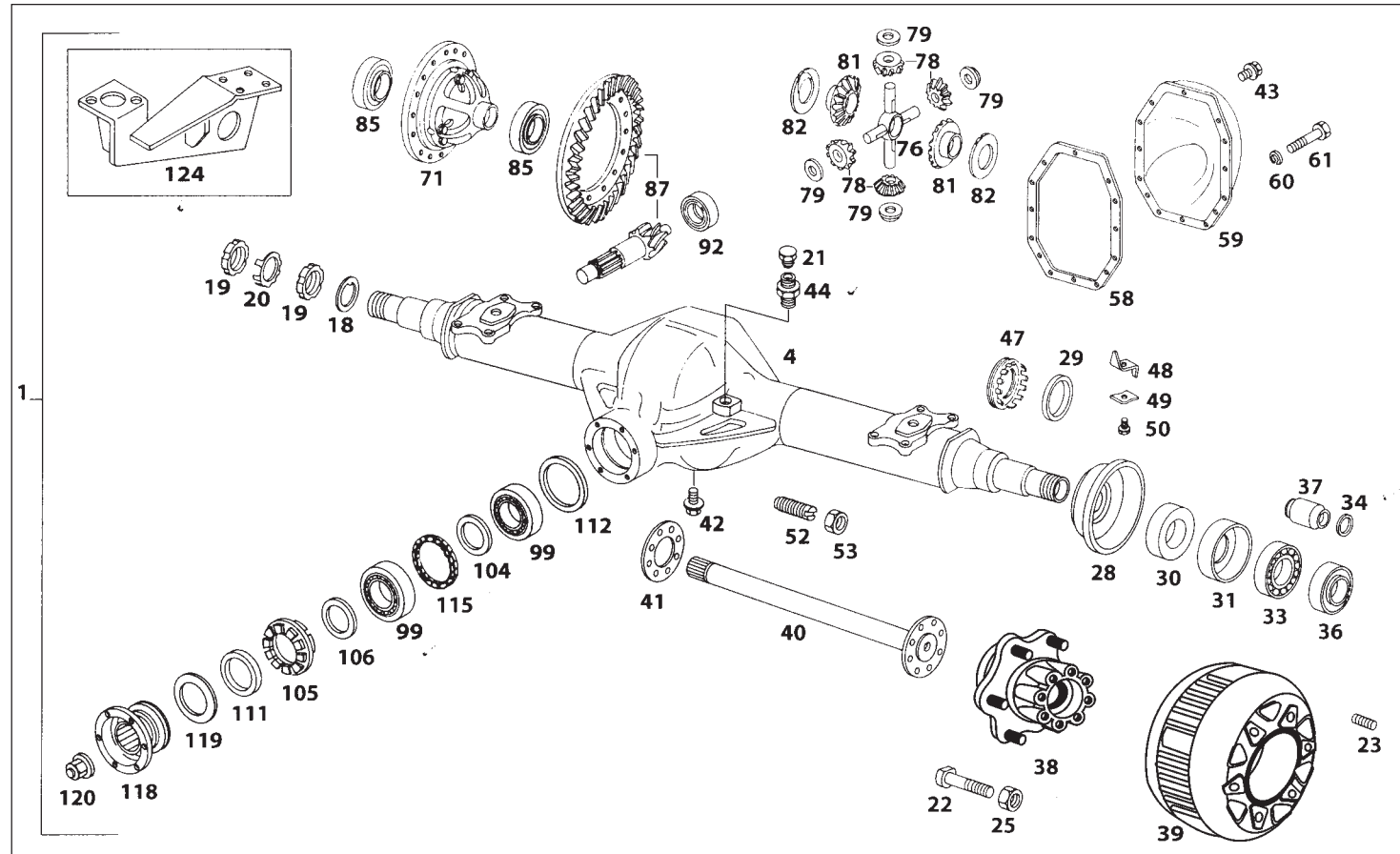


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
42	2506 2610 72 03	Magnetic Drain Plug	1	
43	000 997 05 06	Screw Plug, Oil Filling	1	
—	2612 3530 82 01	Locking Plate	2	
47	2661 3530 65 01	Threaded Ring (Differential)	2	
48	312 994 12 01	Locking Plate	2	
49	2612 3560 82 02	Locking Plate	2	
50	1132 399619 1	Hex. Screw M 8x12	2	
52	2612 3530 01 03	Adjusting Pin	1	
53	1208 090180 0	Hex. Thin Nut M 18x1.5	1	
58	2661 3510 53 01	Gasket (Between R.A. Housing & Rear Cover)	1	
59	2661 3510 01 05	Assy. Cover Rear Axle Housing	1	
60	1252 069805 0	Spring Washer B 10	12	
61	1132 399818 5	Hex. Screw M 10x18	12	
71	2661 3530 01 01	Differential Housing Assy.	1	
—	2661 3530 61 01	Locking Plate (Differential Case)	8	
—	2612 3530 80 03	Hex. Screw	16	
76	2661 3530 51 03	Differential Spider	1	Serviced Set
78	2661 3530 54 03	Differential Bevel Pinion	4	Serviced Set

TABLE 35.1

REAR AXLE

GROUP 35

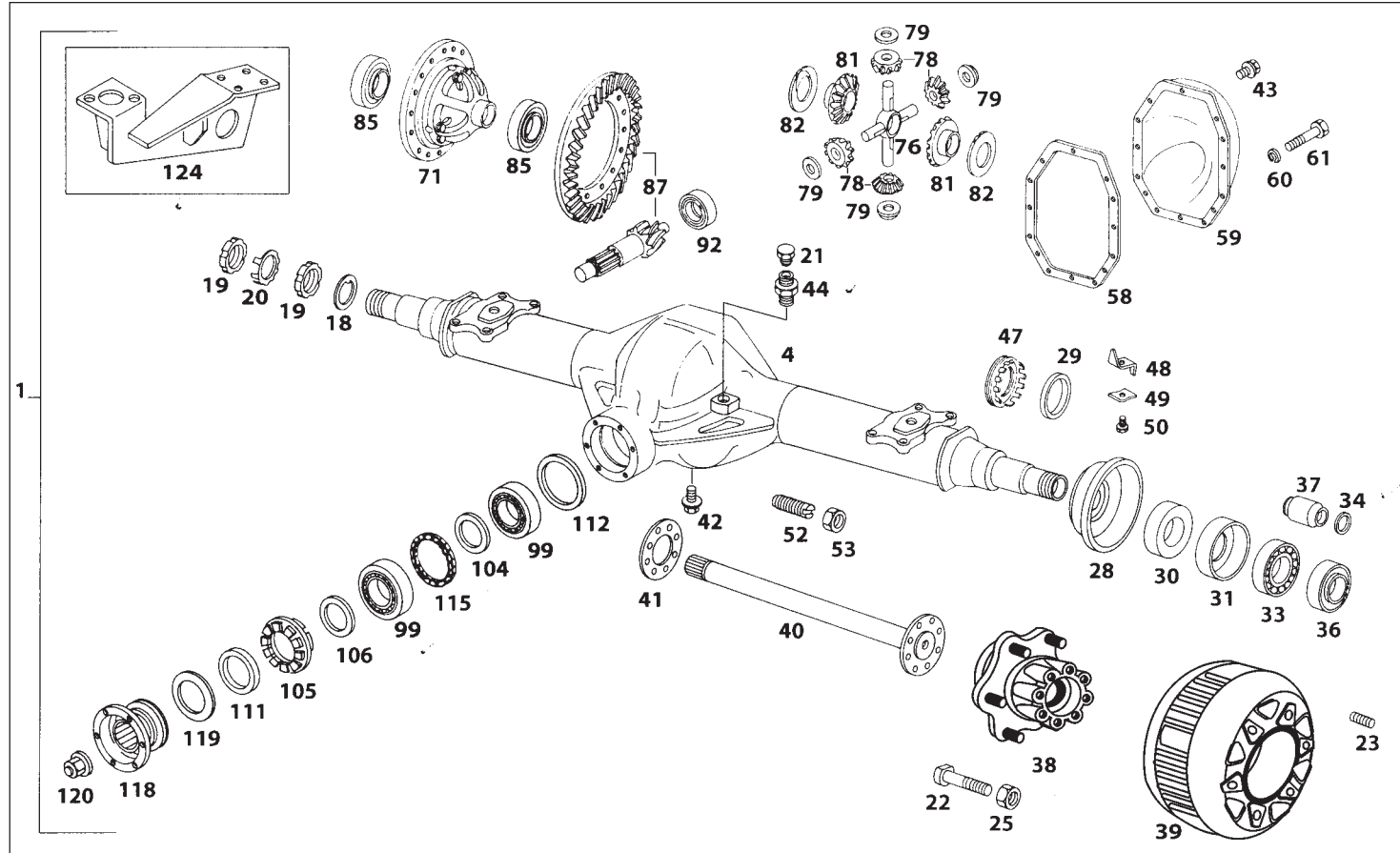


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
79	2661 3530 92 10	Spherical Washer (Steel)	4	
81	2661 3530 54 04	Rear Axle Shaft Gear	2	Serviced Set
82	2661 3530 92 02	Thrust Washer, Shaft Gear 1.95 mm	2	For Selection
82	2661 3530 92 03	Thrust Washer, Shaft Gear 2.00 mm	2	For Selection
82	2661 3530 92 04	Thrust Washer, Shaft Gear 2.05 mm	2	For Selection
82	2661 3530 92 05	Thrust Washer, Shaft Gear 2.10 mm	2	For Selection
82	2661 3530 92 06	Thrust Washer, Shaft Gear 2.15 mm	2	For Selection
82	2661 3530 92 07	Thrust Washer, Shaft Gear 2.20 mm	2	For Selection
82	2661 3530 92 08	Thrust Washer, Shaft Gear 2.25 mm	2	For Selection
85	2612 3530 31 01	Taper Roller Bearing (55x100x26.75)	2	
87	2661 3530 01 15	Set Crown Wheel and Pinion (31/8 Ratio)	1	
92	2661 3530 31 16	Cylindrical Roller Brg. (Pinion Nose)	1	
99	2661 3530 31 05	Taper Roller Brg. (Tail Pinion)	2	
104	2661 3530 86 32	Spacer (Between Tail Pinion Brgs.)	1	
105	2661 3530 65 01	Threaded Ring	1	
106	2661 3530 86 68	Spacer (Between Brg. and Flange)	1	
111	2661 3530 77 02	Oil Seal Tail Pinion	1	
112	2661 3530 83 03	Shim 0.15 Thick	AR	For Selection

TABLE 35.1

REAR AXLE

GROUP 35

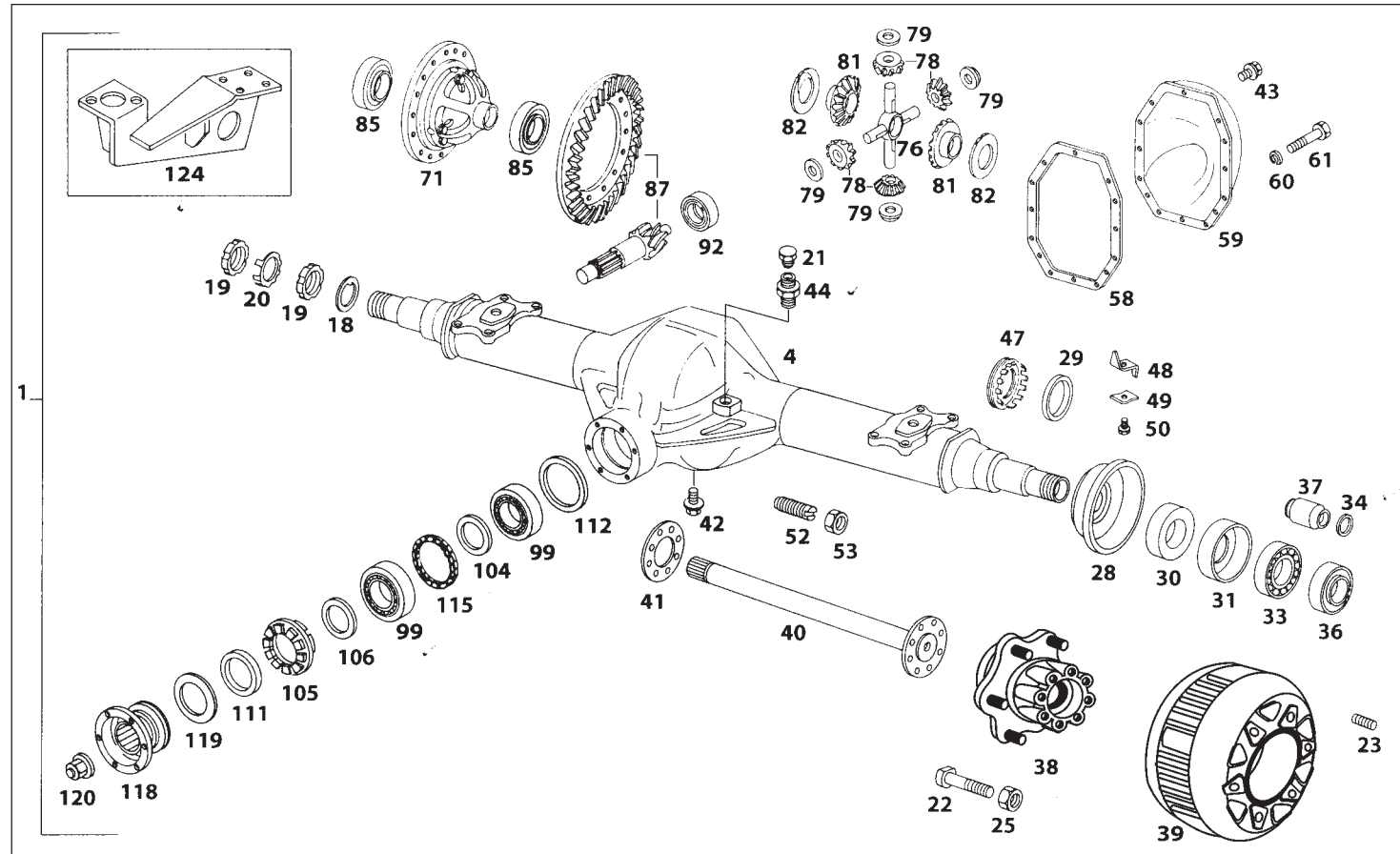


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
112	2661 3530 83 04	Shim 0.20 Thick	AR	For Selection
112	2661 3530 83 05	Shim 0.25 Thick	AR	For Selection
112	2661 3530 83 06	Shim 0.30 Thick	AR	For Selection
112	2661 3530 83 07	Shim 0.45 Thick	AR	For Selection
112	2661 3530 83 08	Shim 0.50 Thick	AR	For Selection
112	2661 3530 83 09	Shim 1.0 Thick	AR	For Selection
112	2661 3530 83 10	Shim 1.5 Thick	AR	For Selection
115	2661 3530 86 37	Spacer Ring, Tail Pinion 7.64 Thick	1	For Selection
115	2661 3530 86 38	Spacer Ring, Tail Pinion 7.66 Thick	1	For Selection
115	2661 3530 86 39	Spacer Ring, Tail Pinion 7.68 Thick	1	For Selection
115	2661 3530 86 41	Spacer Ring, Tail Pinion 7.72 Thick	1	For Selection
115	2661 3530 86 42	Spacer Ring, Tail Pinion 7.74 Thick	1	For Selection
115	2661 3530 86 44	Spacer Ring, Tail Pinion 7.78 Thick	1	For Selection
115	2661 3530 86 46	Spacer Ring, Tail Pinion 7.82 Thick	1	For Selection
115	2661 3530 86 47	Spacer Ring, Tail Pinion 7.84 Thick	1	For Selection
115	2661 3530 86 48	Spacer Ring, Tail Pinion 7.86 Thick	1	For Selection
115	2661 3530 86 49	Spacer Ring, Tail Pinion 7.88 Thick	1	For Selection
115	2661 3530 86 50	Spacer Ring, Tail Pinion 7.90 Thick	1	For Selection

TABLE 35.1

REAR AXLE

GROUP 35

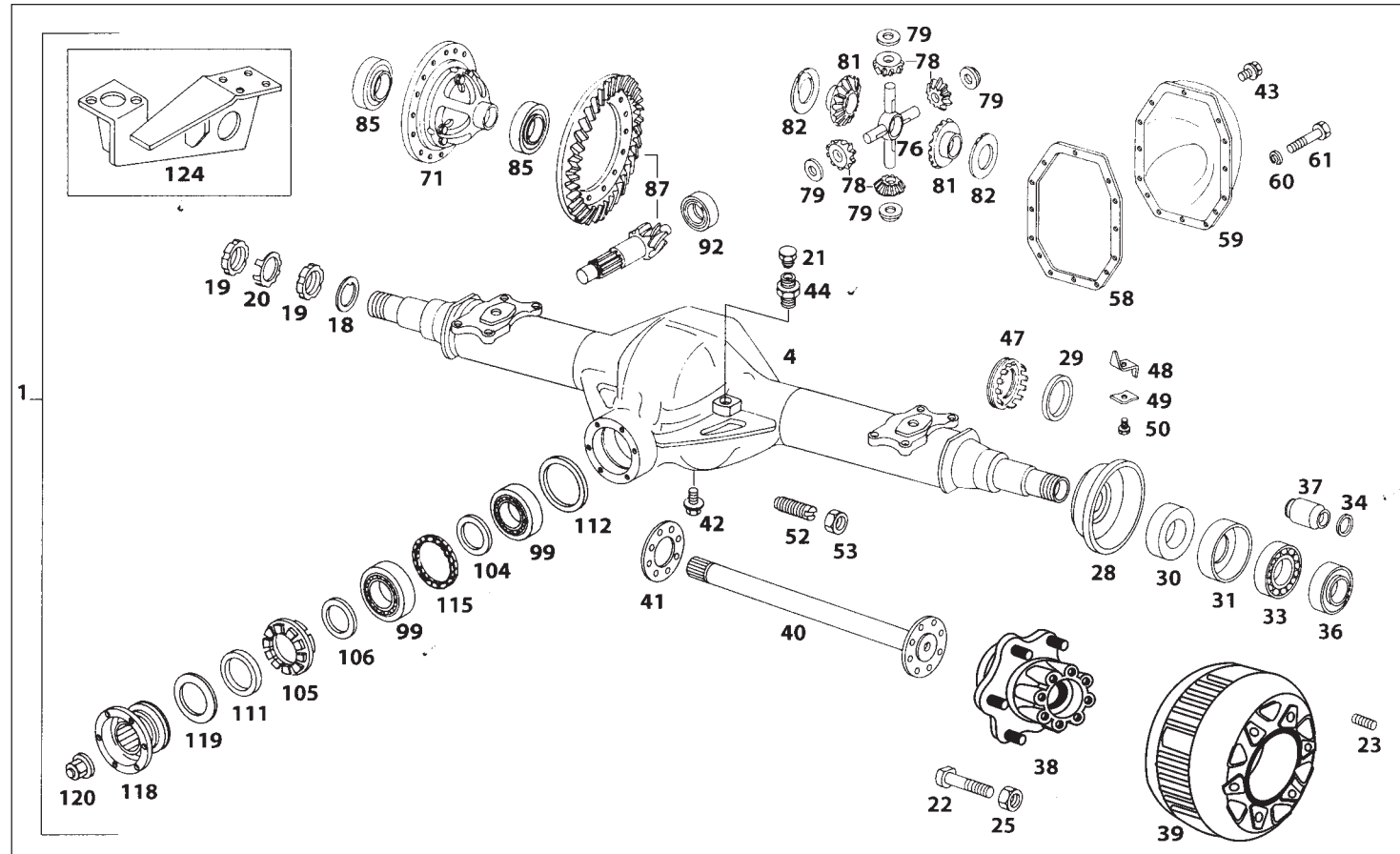


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
115	2661 3530 86 51	Spacer Ring, Tail Pinion 7.92 Thick	1	For Selection
115	2661 3530 86 52	Spacer Ring, Tail Pinion 7.94 Thick	1	For Selection
115	2661 3530 86 53	Spacer Ring, Tail Pinion 7.96 Thick	1	For Selection
115	2661 3530 86 54	Spacer Ring, Tail Pinion 7.98 Thick	1	For Selection
115	2661 3530 86 55	Spacer Ring, Tail Pinion 8.00 Thick	1	For Selection
115	2661 3530 86 56	Spacer Ring, Tail Pinion 8.02 Thick	1	For Selection
115	2661 3530 86 57	Spacer Ring, Tail Pinion 8.04 Thick	1	For Selection
115	2661 3530 86 58	Spacer Ring, Tail Pinion 8.06 Thick	1	For Selection
115	2661 3530 86 59	Spacer Ring, Tail Pinion 8.08 Thick	1	For Selection
115	2661 3530 86 60	Spacer Ring, Tail Pinion 8.10 Thick	1	For Selection
115	2661 3530 86 63	Spacer Ring, Tail Pinion 8.12 Thick	1	For Selection
115	2661 3530 86 64	Spacer Ring, Tail Pinion 8.14 Thick	1	For Selection
115	2661 3530 86 65	Spacer Ring, Tail Pinion 8.16 Thick	1	For Selection
115	2661 3530 86 66	Spacer Ring, Tail Pinion 8.18 Thick	1	For Selection
115	2661 3530 86 67	Spacer Ring, Tail Pinion 8.20 Thick	1	For Selection
118	2661 3530 50 01	Coupling Flange	1	
119	2661 3530 82 03	Dust Cover	1	
—	2661 3530 78 01	Dust Seal	1	

TABLE 35.1

REAR AXLE

GROUP 35

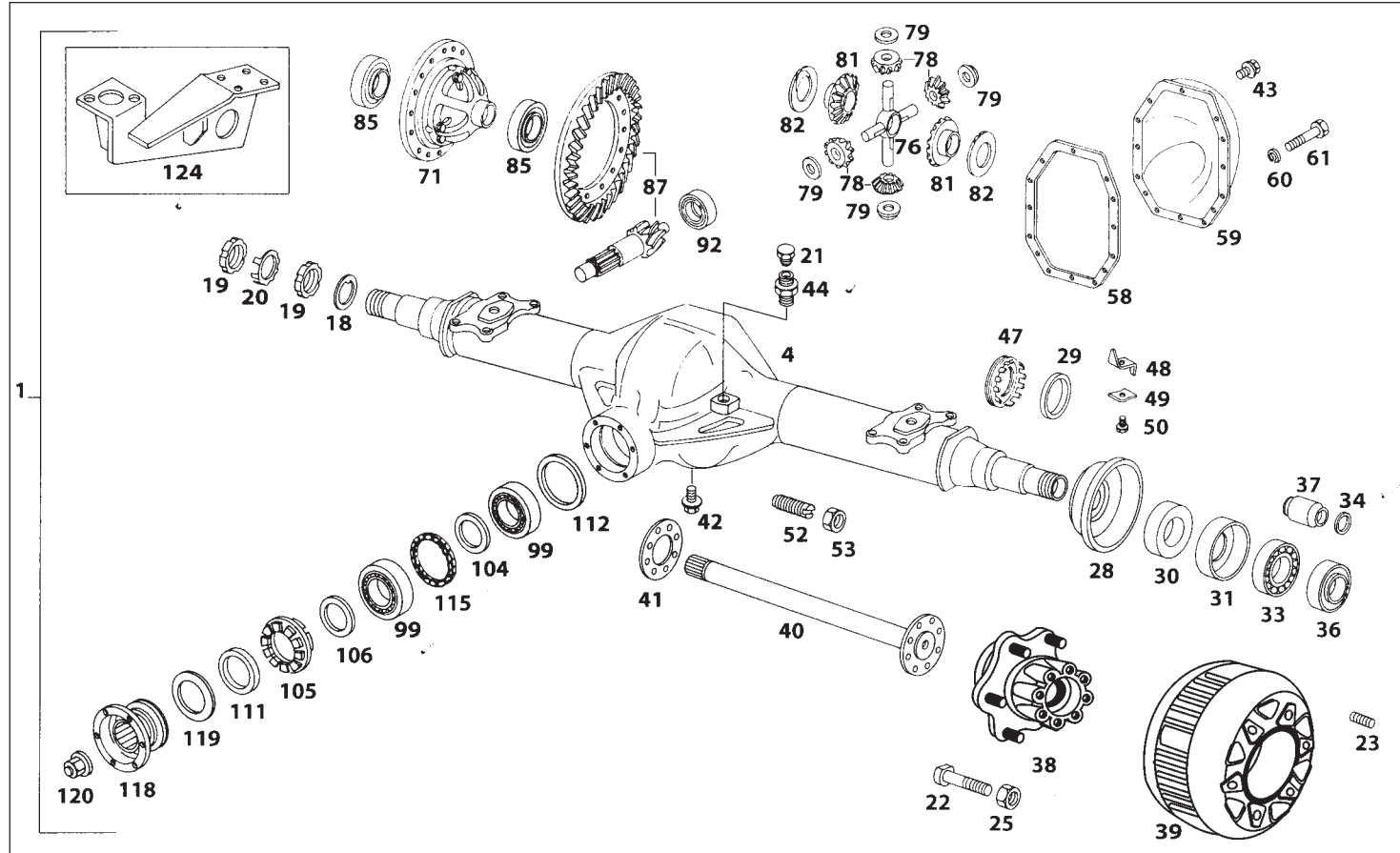


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
120	2661 3530 65 04	Hex. Nut (Tail Pinion Coupling Flange)	1	
—	2641 4231 01 26	Assy. Brake Chamber Mounting Bracket RH	1	
—	2641 4231 01 30	Assy. Brake Chamber Mounting Bracket LH	1	
—	2641 4230 80 02	Hex. Screw	12	
	2661 3530 01 25	Differential Gear and Spider Kit Consists of:	1	
81		Gear R.A Shaft	2	
78		Bevel Gear	4	
76		Differential Spider	1	

TABLE 40.1

SPARE WHEEL CARRIER

GROUP 40

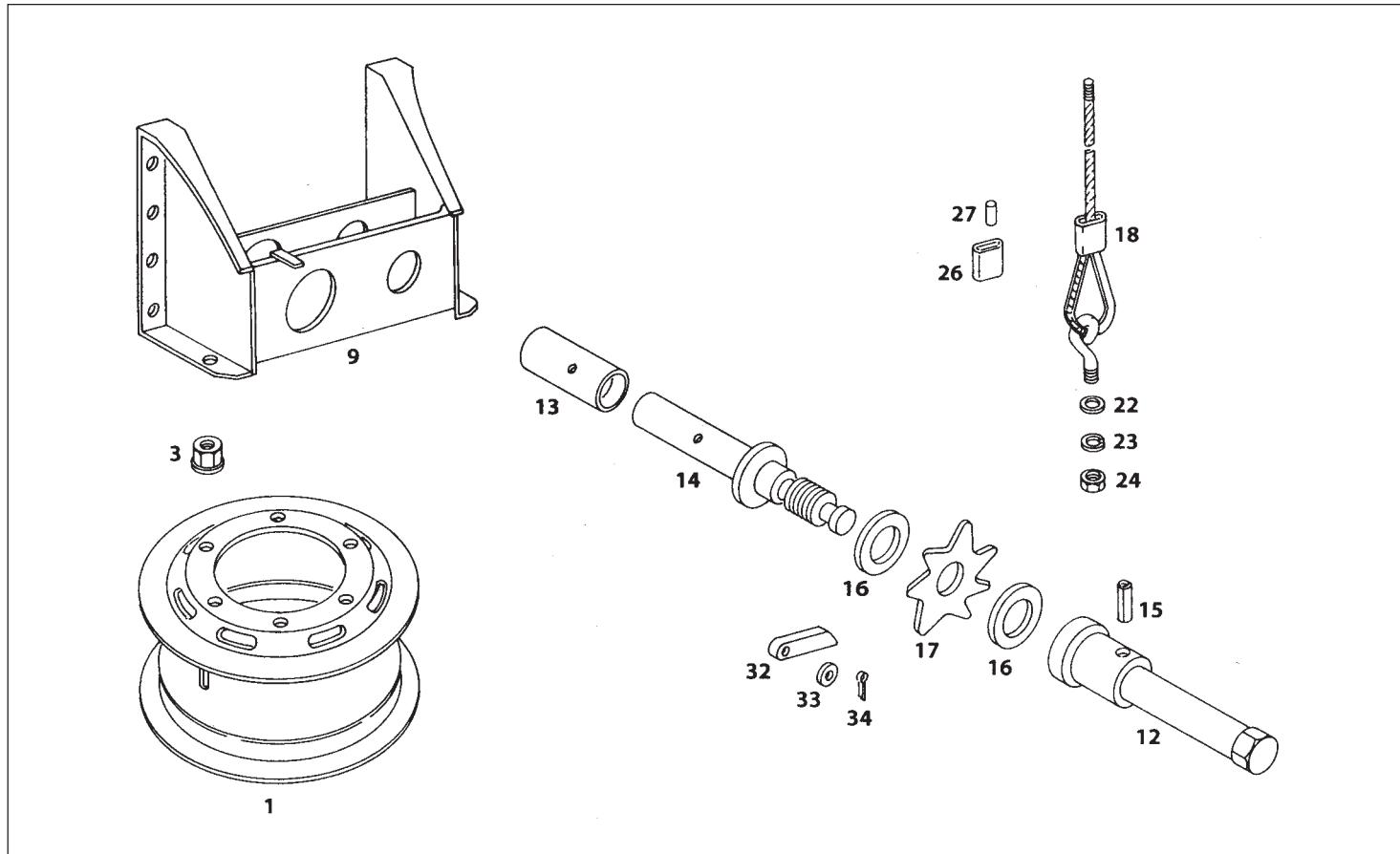


TABLE 40.1
SPARE WHEEL CARRIER
GROUP 40

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		SPARE WHEEL CARRIER		
1	2640 4010 01 02	Assy. Wheel Rim with Disc (6x16)	6	
—	2651 4010 00 02	Locking Ring	6	
3	2640 4010 01 01	Assy. Wheel Nut	24	
—	2641 4030 01 06	Assy. Spare Wheel Carrier	1	
9	2641 4030 01 04	Assy. Bracket	1	
12	2641 4030 01 02	Assy. Handle	1	
	2641 4030 01 05	Assy. Bracket (Spare Wheel Mtg.)	1	
13	2651 4030 84 01	Sleeve	1	
14	2651 4030 01 15	Assy. Shaft	1	
15	1310 210424 7	Grooved Pin 4x24	1	
—	1415 050450 4	Disc Spring A 45	1	
16	2573 4030 63 01	Friction Pad	2	
17	2576 4030 71 08	Ratchet Wheel	1	
18	2651 4030 01 16	Assy. Wire Rope	1	
22	042 312 00 76J	Washer	2	
23	1252 069802 5	Spring Washer B 8	1	
24	1205 159802 2	Hex. Nut M 8	1	

TABLE 40.1

SPARE WHEEL CARRIER

GROUP 40

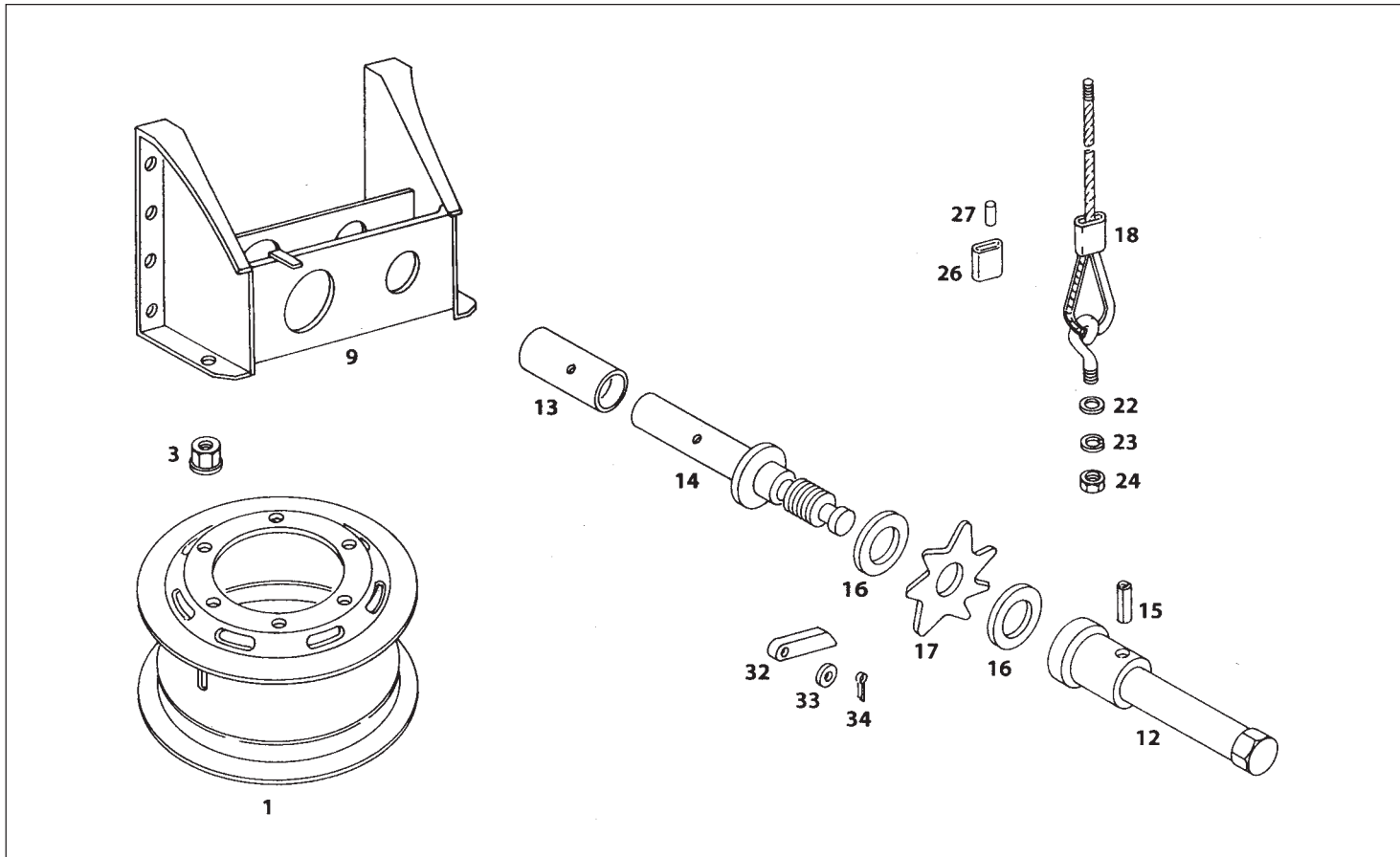


TABLE 40.1
SPARE WHEEL CARRIER
GROUP 40

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
26	2573 4030 99 03	Ferrule	1	
27	2573 4030 67 03	Pin MS 4 Dia.x25	1	
32	2576 4030 71 09	Ratchet Arm	1	
33	1248 060090 6	Black Washer B 9	1	
34	1315 060614 9	Split Pin 2x14	1	

TABLE 41.1

PROPELLER SHAFT

GROUP 41

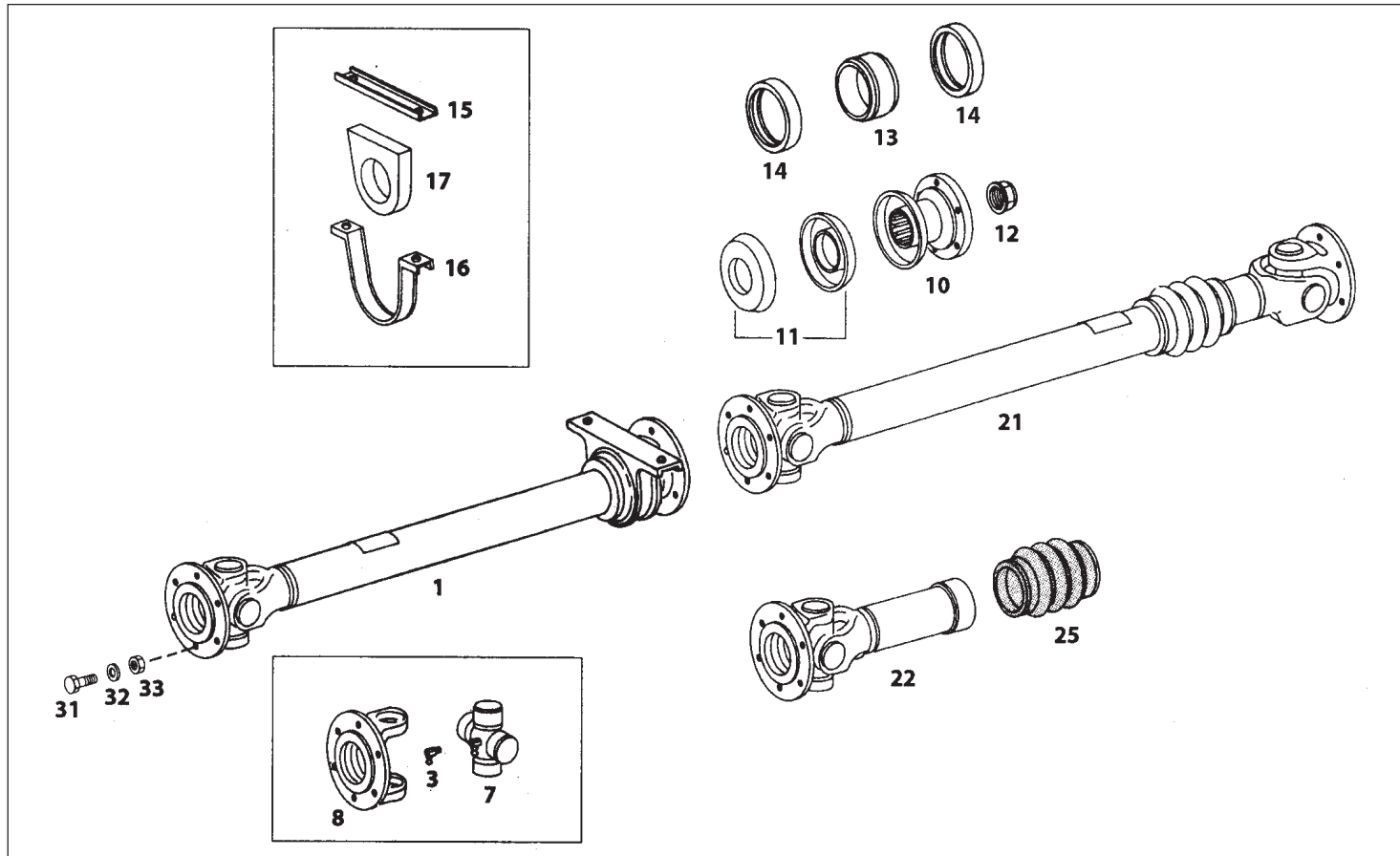


TABLE 41.1	PROPELLER SHAFT	GROUP 41
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		PROPELLER SHAFT		
		PROPELLER SHAFT (FRONT)		
1	2641 4111 01 01	Assy. Propeller Shaft with Centre Bearing (Frt)	1	
3	1717 200100 9	Grease Nipple AM 10x1	1	
7	8854 4101 12 10	Cross Repair Kit	1	
8	312 411 11 11	Universal Joint Flange	1	
10	2573 4130 01 14	Assy. Coupling Flange - with Protective Cover	1	
11	2573 4130 82 09	Protective Cap	2	
12	042 411 00 72J	Hex Nut	1	
13	2573 4130 01 18	Assy. Centre Bearing	1	
—	2574 4130 31 01	SRDG. BRG. 40 BC02/80x18/6208	1	
—	000 997 22 47	Packing Ring	2	
14	2573 4130 82 10	Retainer	2	
15	2573 4130 42 02	Clamp	1	
16	2573 4130 33 07	Bracket	1	
17	2573 4130 75 05	Rubber Housing	1	
		PROPELLER SHAFT (REAR)		
21	2640 4112 01 11	Assy. Propeller Shaft Rear	1	

TABLE 41.1

PROPELLER SHAFT

GROUP 41

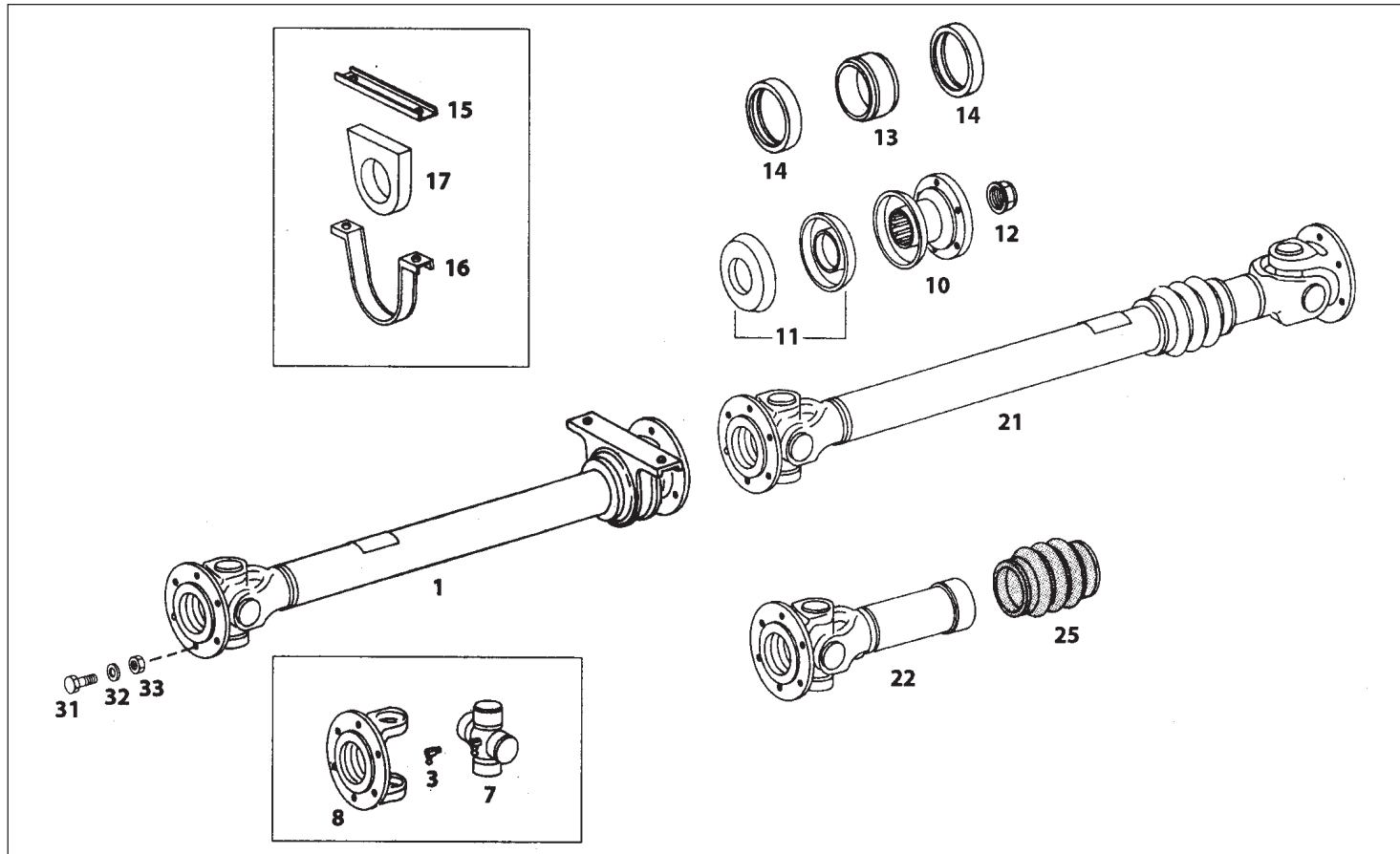


TABLE 41.1 **PROPELLER SHAFT** **GROUP 41**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
22	2573 4112 01 09	Assy. U.J. Long Fork Complete	1	Details below
7	8854 4101 12 10	Cross Repair Kit	2	
8	312 411 11 11	U.J. Flange	1	
25	328 411 00 97	Protective Cap	1	
—	328 411 00 51	Ring	2	
—	1428 050080 2	Hose Clamp 80	1	
—	1428 050070 5	Hose Clamp 70	1	
31	2576 4111 32 01	Bolt	18	
32	2505 2640 61 01	Locking Plate	9	
33	1205 239601 6	Hex Nut M 10x1	18	
		REPAIR KIT		
7	8854 4101 12 10	Cross Repair Kit Consisting of :	1	
—		Cross	1	Not Serviced Loose
—		Assy. Bearing Cup	4	Not Serviced Loose
—		Closing Ring	4	Not Serviced Loose
—		Grease Nipple	1	Not Serviced Loose
—		Hex Thin Nut M 8x1	1	Not Serviced Loose

TABLE 42.1

FRONT WHEEL BRAKE (S-CAM)

GROUP 42

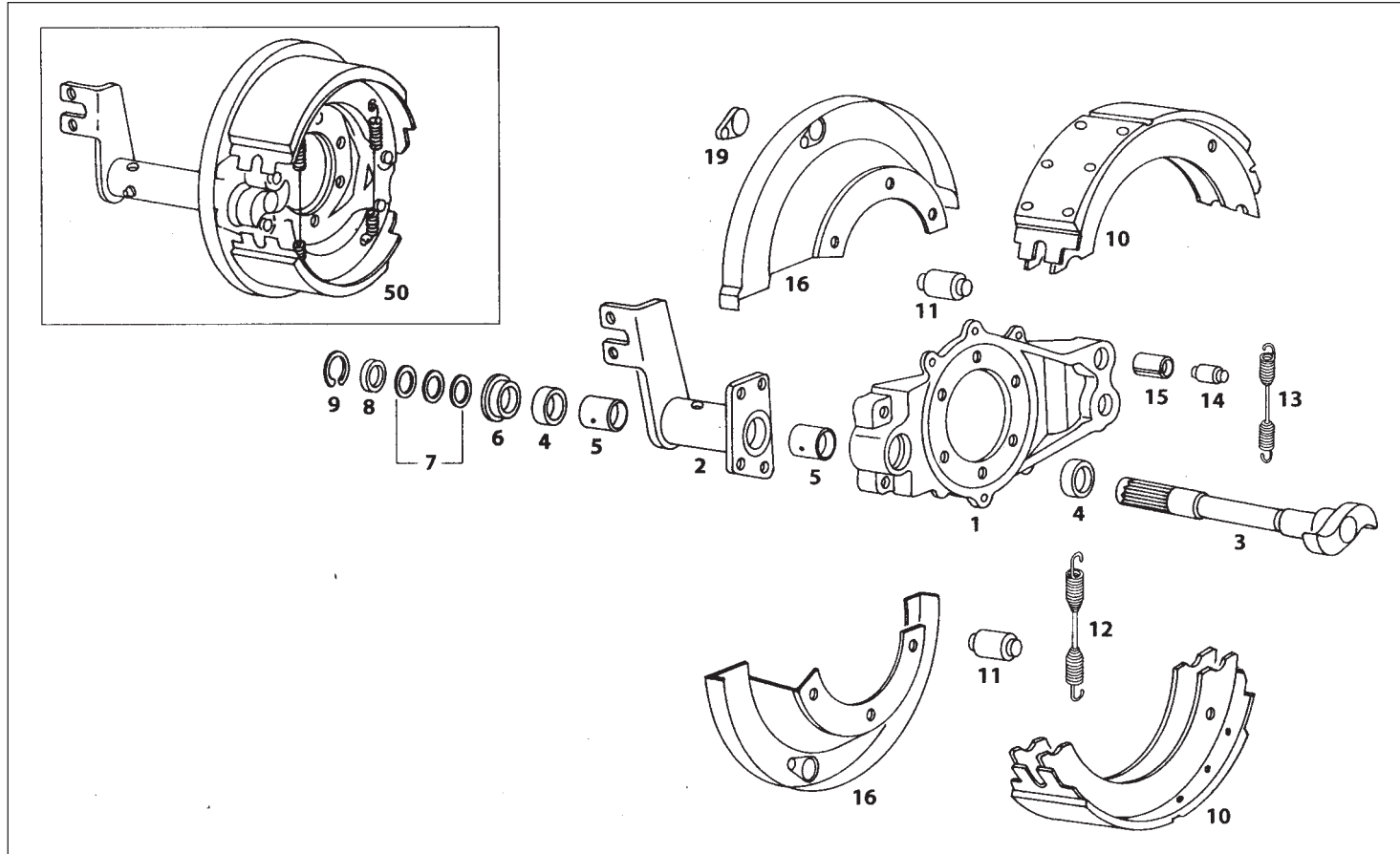


TABLE 42.1
FRONT WHEEL BRAKE (S-CAM)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		FRONT WHEEL BRAKE (S-CAM)		
50	2643 4210 01 24	Assy. Front Brake RH	1	
50	2643 4210 01 22	Assy. Front Brake LH	1	
1	2641 4210 37 04	Spider Front LH	1	
(1)	2641 4210 37 05	Spider Front RH	1	
2	2641 4210 01 70	Assy. Chamber Mtg. Bracket LH	1	
(2)	2641 4210 01 71	Assy. Chamber Mtg. Bracket RH	1	
3	2641 4210 51 04	Cam Shaft LH	1	
(3)	2641 4210 51 05	Cam Shaft RH	1	
4	2641 4210 77 03	Oil Seal	4	
5	2641 4210 34 04	Bush (Bronze)	4	
6	2641 4210 86 02	Sleeve (Delrin)	2	
7	2641 4210 83 04	Shim 0.50 mm	AR	For Selection
(7)	2641 4210 83 05	Shim 0.30 mm	AR	For Selection
8	2641 4210 83 06	Shim 1.00 mm	2	
9	2641 4210 43 01	Circlip	2	
10	2643 4210 01 10	Assy. Brake Shoe (STD)	4	
11	2641 4210 99 06	Roller	4	

TABLE 42.1

FRONT WHEEL BRAKE (S-CAM)

GROUP 42

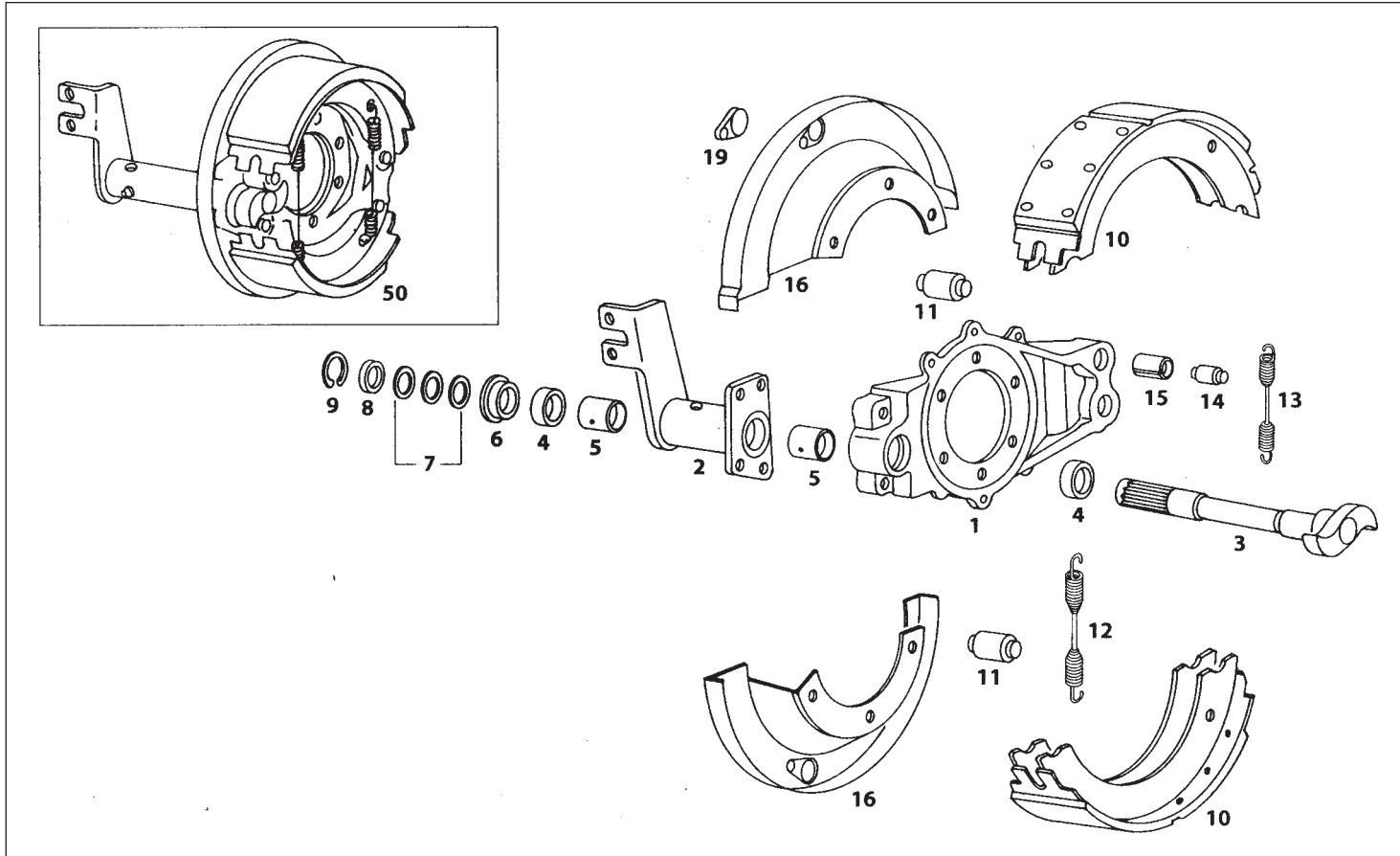


TABLE 42.1
FRONT WHEEL BRAKE (S-CAM)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
12	2641 4210 87 05	Spring Pull Off (Cam End)	2	
13	2641 4210 87 06	Spring Pull Off (Fulcrum End)	4	
14	2641 4210 67 04	Fulcrum Pin	4	
15	2641 4210 34 05	Fulcrum Pin Bush	4	
16	2641 4210 82 13	Dust Cover Front (Bottom)	1	
(16)	2641 4210 82 12	Dust Cover Front (Top)	1	
19	2573 4210 75 01	Grommet	4	
		REPAIR KIT		
—	2641 4210 01 73	Lining Kit (STD)	1	For Selection
—	2641 4210 01 75	Lining Kit (R/S I)	1	For Selection
—	2641 4210 01 77	Lining Kit (R/S II)		For Selection
—	8854 4201 09 09	Set of Brake Liners Front (Std)	1	For Selection
—	8854 4202 09 09	Set of Brake Liners Front (R/S I)	1	For Selection
—	8854 4203 09 09	Set of Brake Liners Front (R/S II)	1	For Selection

TABLE 42.2

REAR WHEEL BRAKE (S-CAM)

GROUP 42

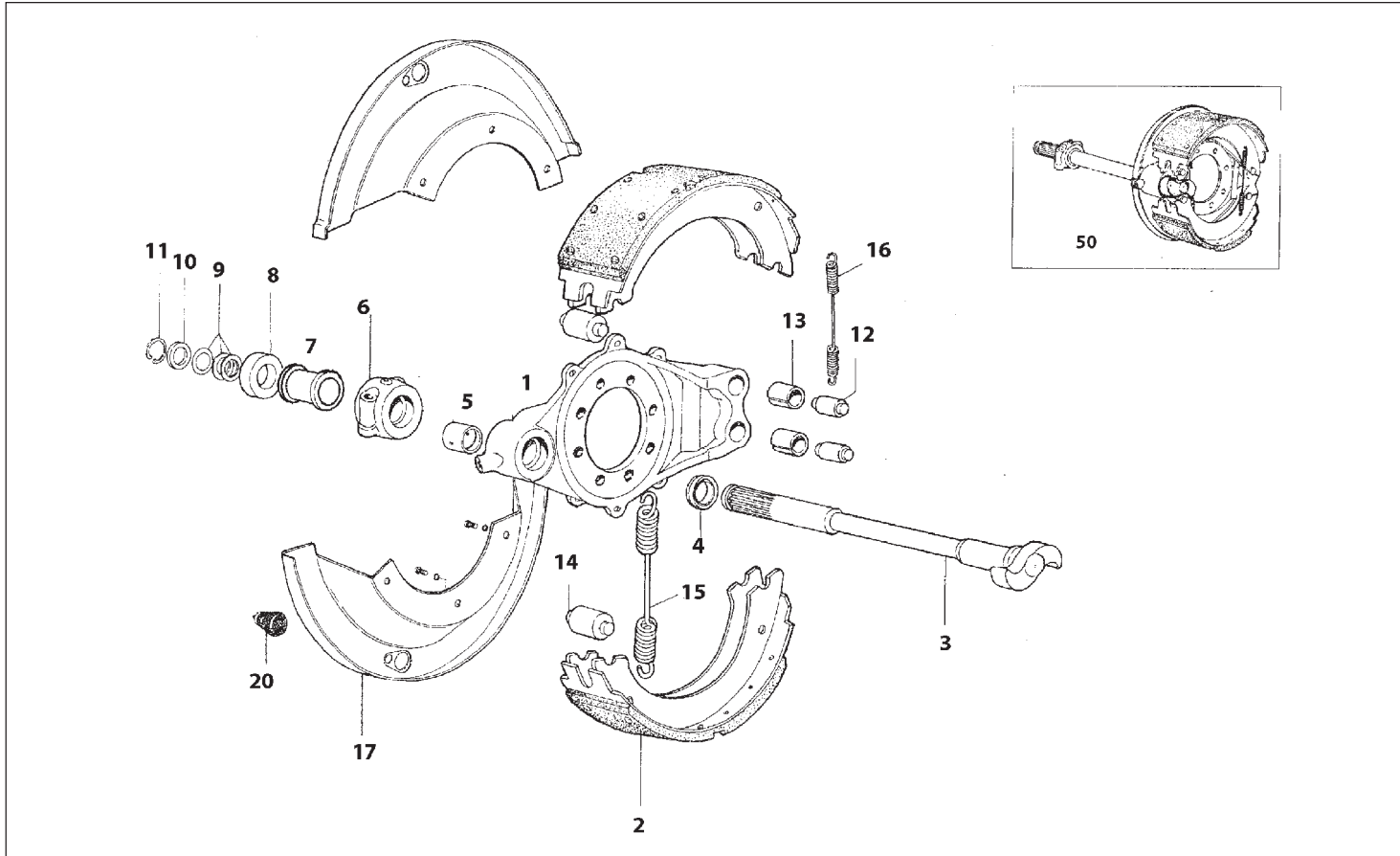


TABLE 42.2
REAR WHEEL BRAKE (S-CAM)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		REAR WHEEL BRAKE (S-CAM)		
50	2643 4230 01 05	Assy. Rear Brake RH	1	
50	2643 4230 01 06	Assy. Rear Brake LH	1	
1	2643 4230 37 02	Torque Plate - LH	2	
1	2643 4230 37 03	Torque Plate - RH	2	
2	2641 4210 01 10	Assy. Brake Shoe (STD)	4	
3	2641 4230 51 06	Cam Shaft Rear LH	1	
3	2641 4230 51 07	Cam Shaft Rear RH	1	
4	2641 4210 77 03	Oil Seal	8	
5	2641 4210 34 04	Bush (Bronze)	4	
6	2641 4230 01 91	Assy. Bracket Cam Shaft	2	
7	2641 4230 86 03	Spacer (Cam Shaft)	2	
8	2643 4210 86 01	Sleeve	2	
9	2641 4210 83 04	Shim 0.50 mm	4	
9	2641 4210 83 05	Shim 0.30 mm	2	
9	2093 4210 92 04	Washer 1.50 mm	2	For Selection
10	2641 4210 83 06	Shim 1.00 mm	2	For Selection
11	2641 4210 43 01	Circlip	2	

TABLE 42.2

REAR WHEEL BRAKE (S-CAM)

GROUP 42

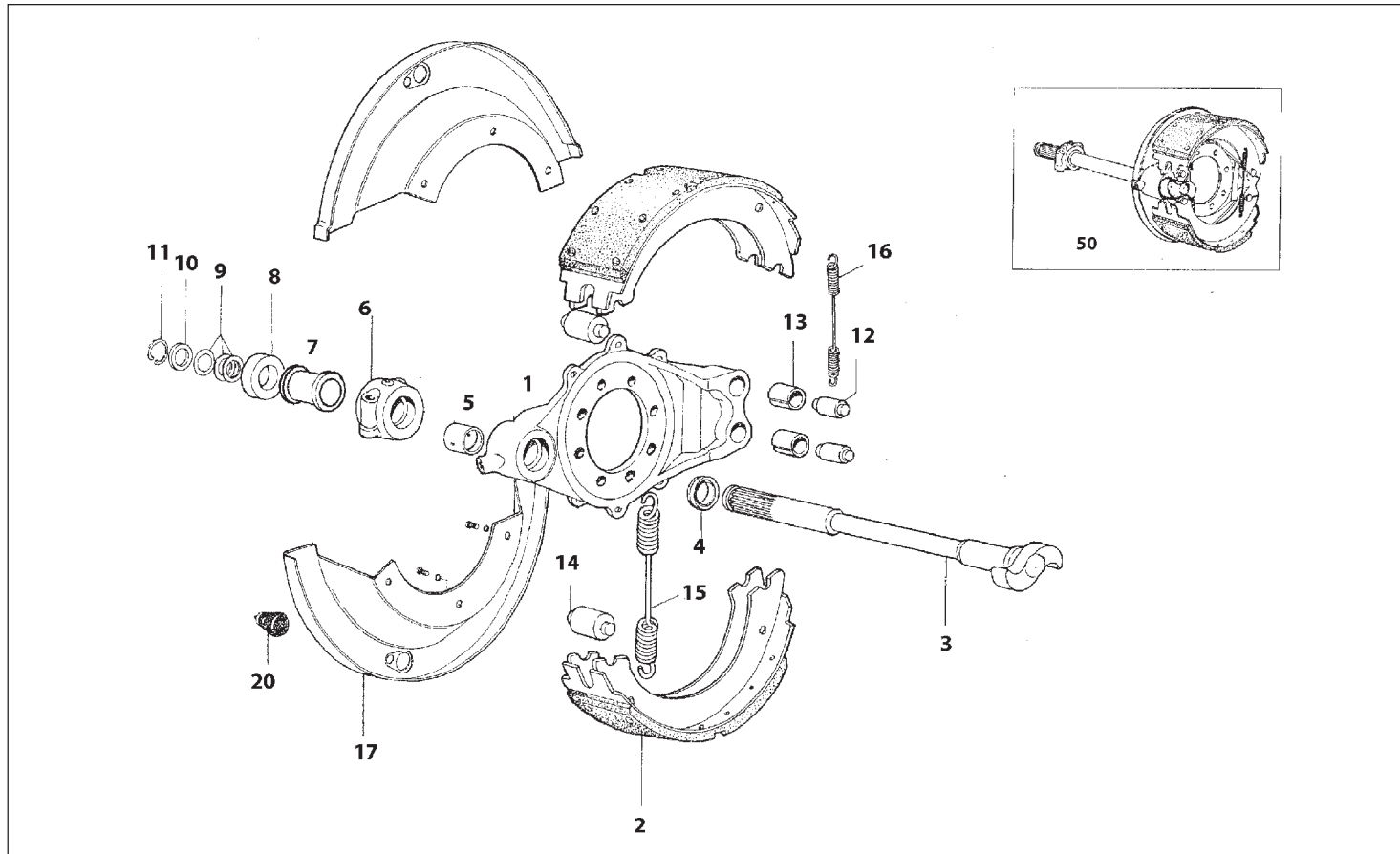


TABLE 42.2
REAR WHEEL BRAKE (S-CAM)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
12	2641 4210 67 04	Fulcrum Pin	4	
13	2641 4210 34 05	Fulcrum Pin Bush	4	
14	2641 4210 99 06	Roller	4	
15	2641 4210 87 05	Spring Pull Off (Cam End)	2	
16	2641 4210 87 06	Spring Pull Off (Fulcrum End)	4	
17	2641 4230 82 10	Dust Cover (Top)	1	
17	2641 4230 82 11	Dust Cover (Bottom)	1	
20	2573 4210 75 01	Grommet	4	
		REPAIR KIT		
—	2643 4210 01 71	Kit - Lining Set (STD)	1	For Selection
—	2643 4210 01 72	Kit - Lining Set (R/S I)	1	For Selection
—	2643 4210 01 73	Kit - Lining Set (R/S II)	1	For Selection

TABLE 42.3

AIR LINES (LPT 709)

GROUP 42

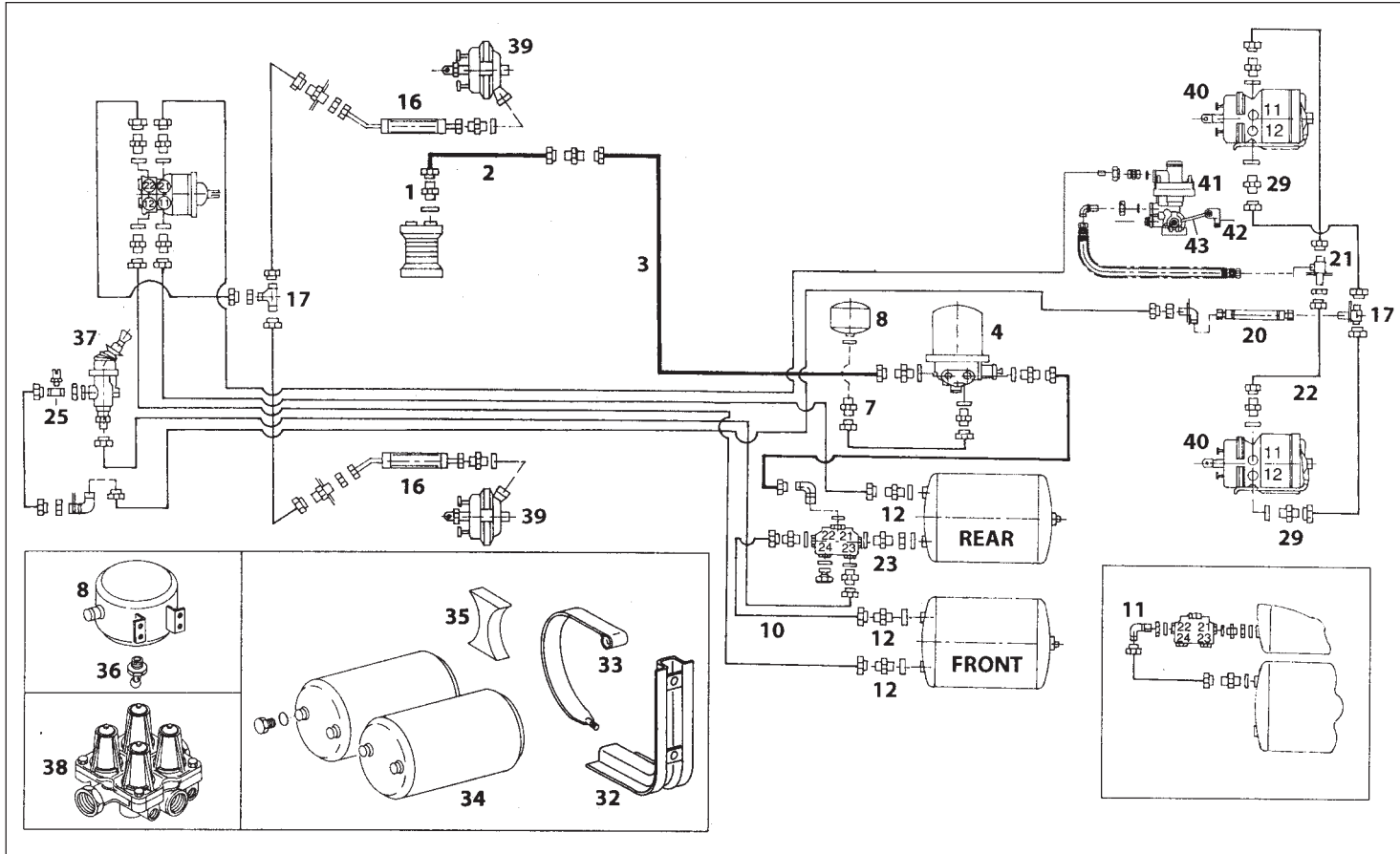


TABLE 42.3
AIR LINES (LPT 709)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		AIR LINES (LPT 709)		
—	2641 4291 01 08	Assy.Nylon Pipes-Cab Pipes	1	
—	2821 4291 01 06	Assy.Nylon Pipe Set For Chassis	1	
1	2641 4290 68 03	Coupling Body M 20x22 (On Compressor)	1	
2	2641 4290 01 75	Assy.Tube (Comp.Body to Double Socket)	1	
3	2641 4291 01 07	Assy.Tube (Double Socket to Air Drier)	1	
4	2782 4370 01 41	Air Drier Without Heater, (Hi Pr)	1	
—	2641 4320 01 19	Assy.Bracket RH (Air Drier)	1	
7	2576 4350 68 02	Double Socket (On Purge Tank)	1	
8	2768 4370 01 02	Purge Tank	1	
11	2573 4290 68 09	Elbow (On System Protection Valve)	1	
12	2576 4350 68 02	Double Socket (On Front & Rear Air Tanks)	3	
16	2573 4295 01 77	Assy.Hose (Front Brake Chamber LH/RH)	2	
17	2673 4290 68 04	Tee, Socket (Front Brake)	1	
20	2573 4290 01 61	Assy.Hose 3/8" (Rear Brake)	2	
21	2644 4290 68 02	T Socket (Rear Brake)	1	
23	2573 4290 68 10	Socket (On Port 23 of System Protection Valve)	1	
25	2600 4290 68 01	T Socket (On Hand Brake Valve)	1	

TABLE 42.3

AIR LINES (LPT 709)

GROUP 42

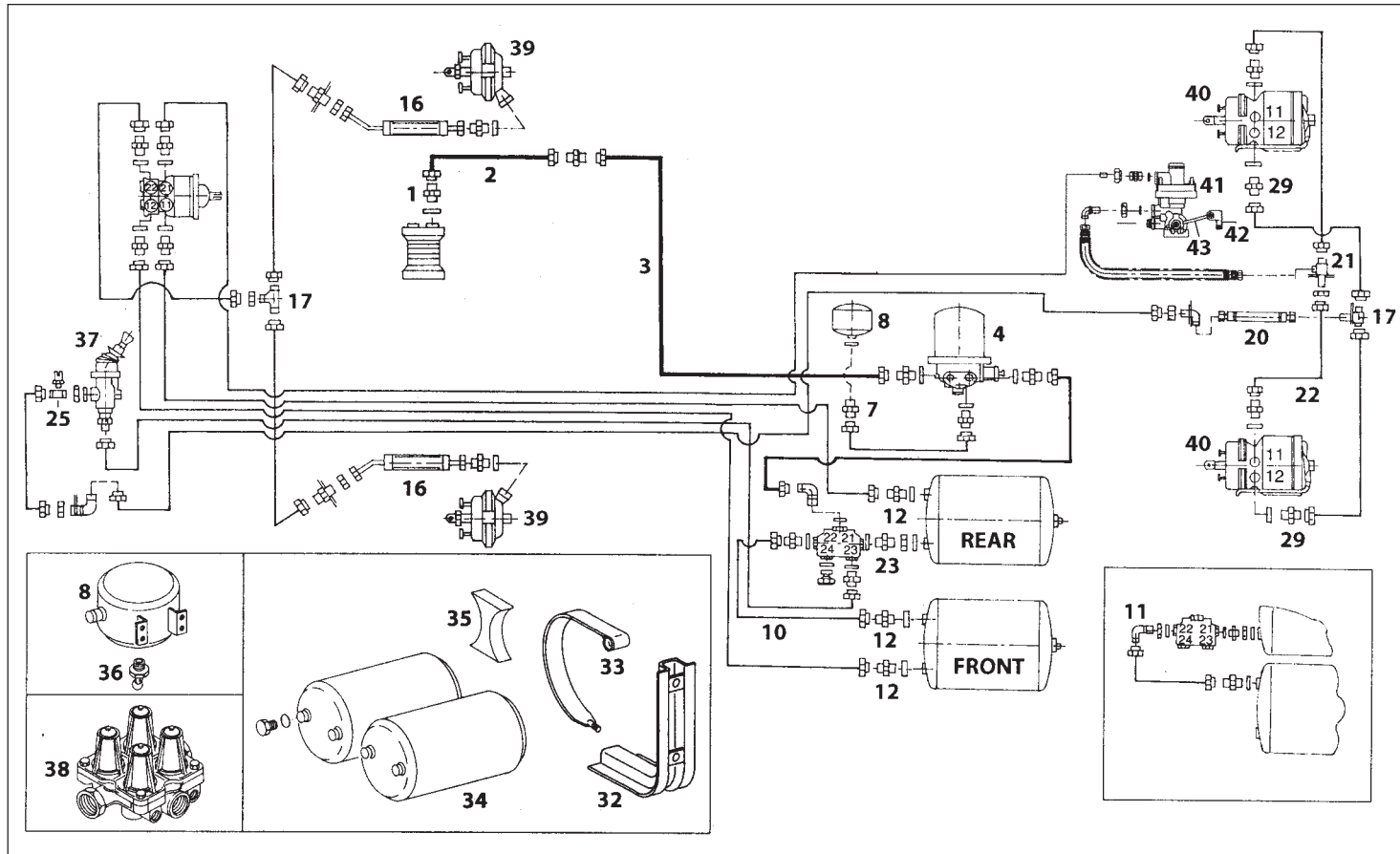


TABLE 42.3
AIR LINES (LPT 709)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
20	2573 4290 01 61	Assy. Hose 3/8"	2	
17	2643 4290 68 02	T Socket	1	
29	2576 4350 68 05	Socket	2	
32	2641 4320 01 13	Assy. Support (Air Tank)	2	
33	2576 4320 01 18	Assy. Strap	2	
34	2641 4320 01 21	Assy. Air Tank	2	
35	2576 4320 86 02	Spacer Block	2	
36	2576 4379 01 59	Water Drain Valve	2	
37	2573 4370 01 54	Graduated Hand Brake Valve	1	
38	2573 4370 01 57	4 Way System Control Valve	1	
39	2641 4210 01 48	Assy. Front Brake Chamber Type 2	1	
40	2782 4370 01 50	Assy. Rear Brake Actuator	2	
41	2643 4370 01 04	Automatic Load Sensing Valve	1	
42	2821 4240 33 01	Bracket (LCRV Mounting)	1	
—	2643 4240 01 01	Bracket (LCRV Mounting)	1	
43	2643 4240 01 02	Assy Pull Rod (For Load Sensing Valve)	1	

TABLE 42.4

AIR DRIER WITH TYRE INFLATOR

GROUP 42

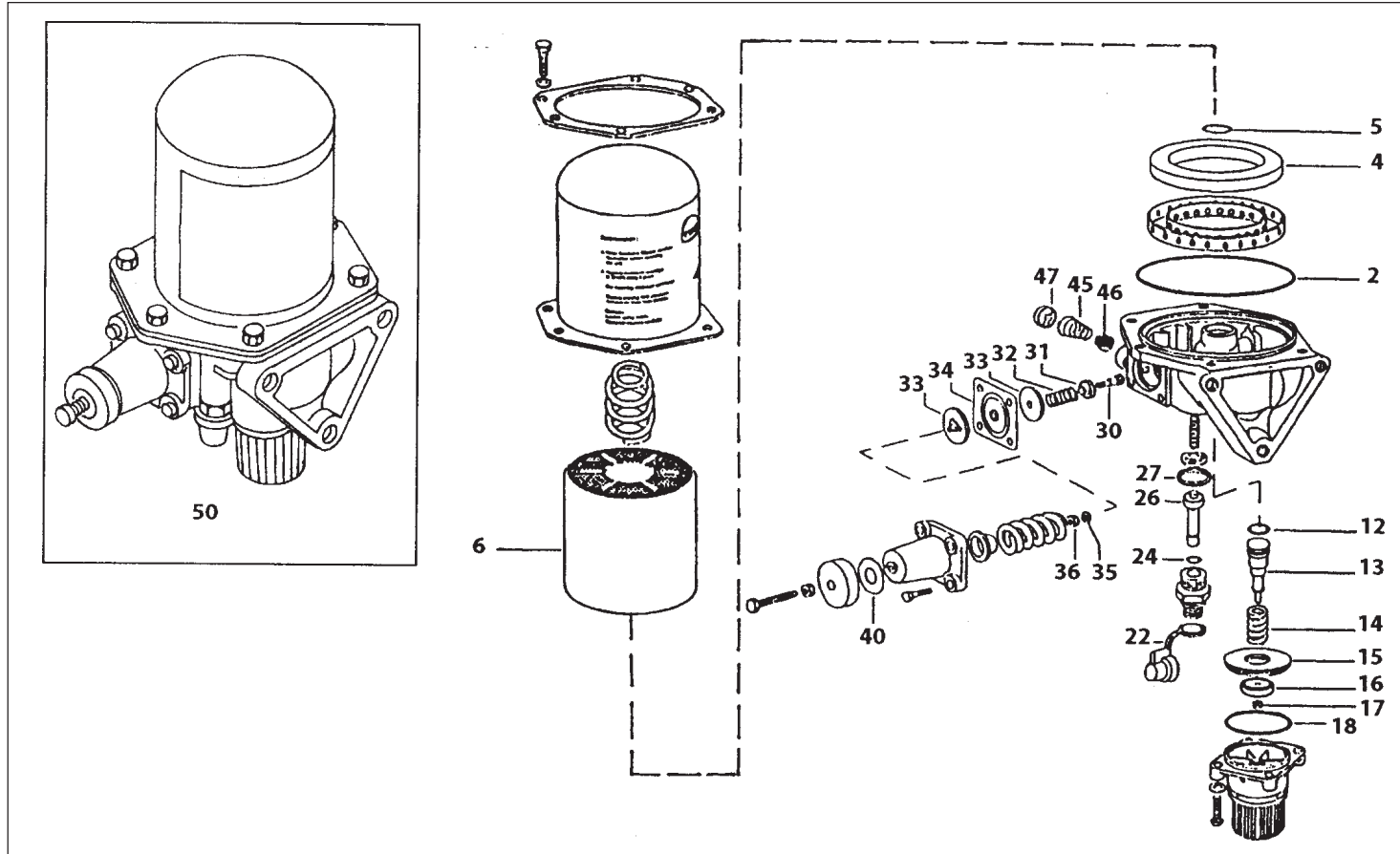


TABLE 42.4
AIR DRIER WITH TYRE INFLATOR
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		AIR DRIER WITH TYRE INFLATOR		
50	2782 4370 01 41	Air Drier with Unloader Valve	1	
—	2641 4370 01 12	Plunger Assy. Consisting of :	1	
13		Unloader Plunger	1	
14		Compression Spring	1	
15		Valve Seat	1	
16		Valve	1	
17		Hexagonal Nyloc Nut	1	
—	2641 4370 01 11	Repair Kit Consisting of :	1	
2		Sealing Ring	1	
4		Filter	1	
5		Sealing Ring	1	
6		Desiccant Cartridge	1	
12		Sealing Ring	1	
16		Valve	1	
18		Sealing Ring	1	
22		Dust Cap	1	
24		Sealing Ring	1	

TABLE 42.4

AIR DRIER WITH TYRE INFLATOR

GROUP 42

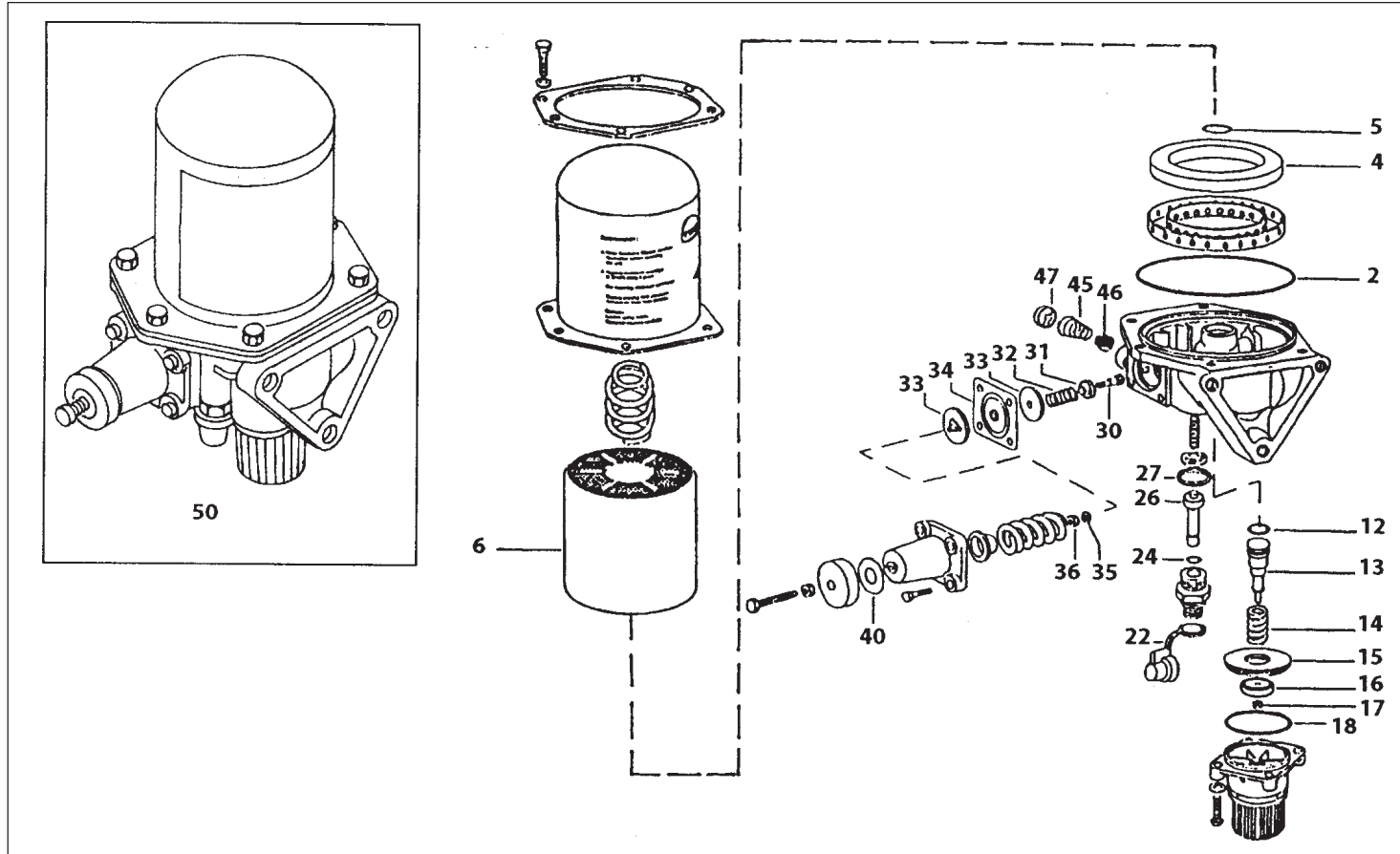


TABLE 42.4
AIR DRIER WITH TYRE INFLATOR
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
26	2641 4370 01 13	Valve	1	
27		Sealing Washer	1	
31		Valve	1	
34		Diaphragm	1	
40		Exhaust Flap	1	
45		Conical Spring	1	
46		Non Return Valve	1	
47		Valve Stop & Spring Retainer	1	
		Silicon Grease Sachet	2	
—		Assy. Diaphragm Consists of :	1	
30		Governor Plunger	1	
31		Valve	1	
32		Spring	1	
33		Follower	2	
34		Diaphragm	1	
35		Spring washer	1	
36		Hex Nut	1	

TABLE 42.5

DUAL BRAKE VALVE

GROUP 42

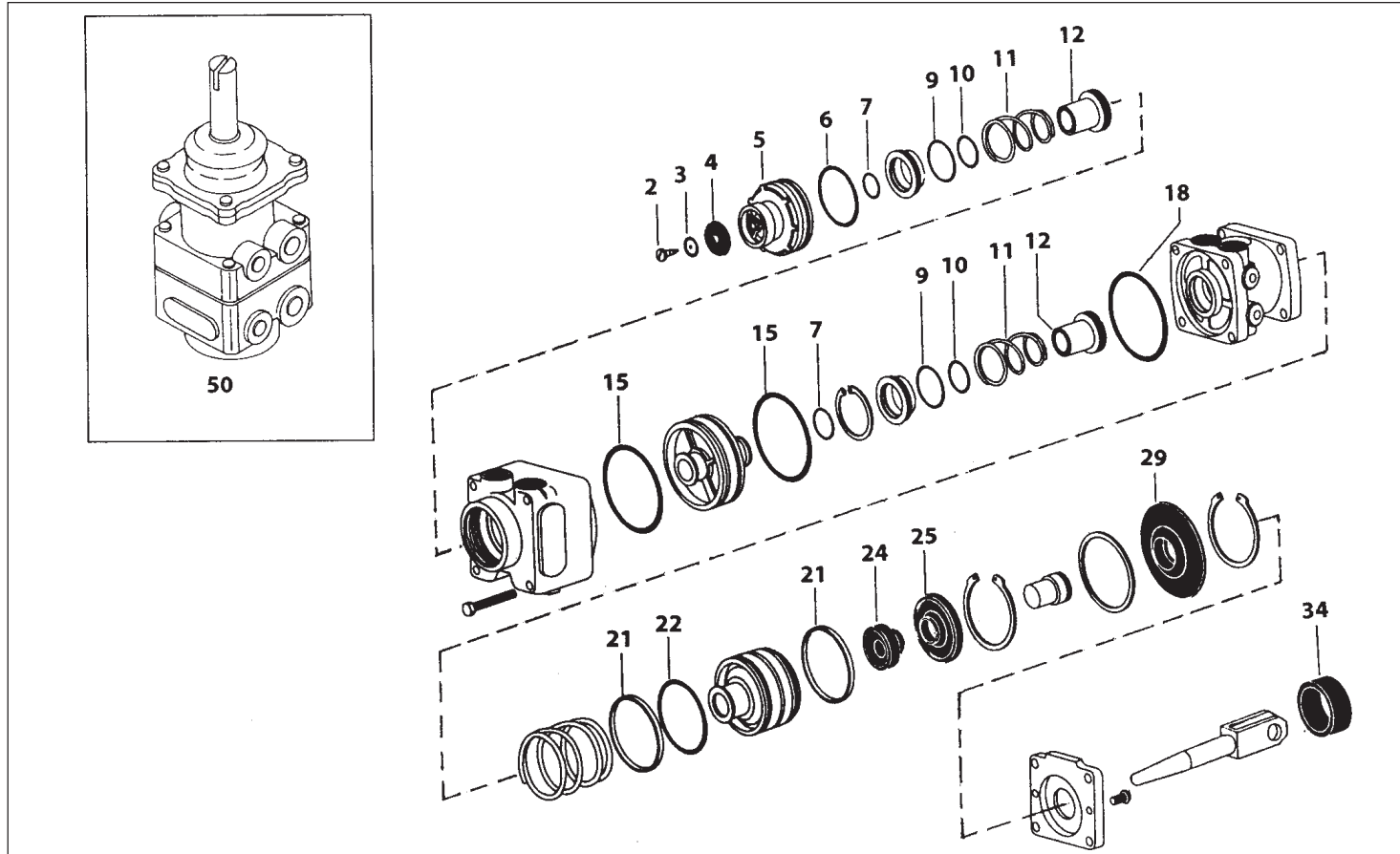


TABLE 42.5	DUAL BRAKE VALVE	GROUP 42
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		DUAL BRAKE VALVE		
50	2641 4370 01 02	Dual Brake Valve	1	
—	2576 4373 01 34	Venting Guide Assy. Consisting of :	1	
2		Self Tapping Screw	1	
3		Cap	1	
4		Washer	1	
5		Venting Guide	1	
	2641 4370 01 26	Repair Kit Consisting of :	1	
4		Washer	1	
6		'O' Ring	1	
7		'O' Ring	2	
9		'O' Ring	2	
10		'O' Ring	2	
11		Spring	2	
12		Valve	2	
15		'O' Ring	2	
18		'O' Ring	1	
21		Guide Ring	2	

TABLE 42.5

DUAL BRAKE VALVE

GROUP 42

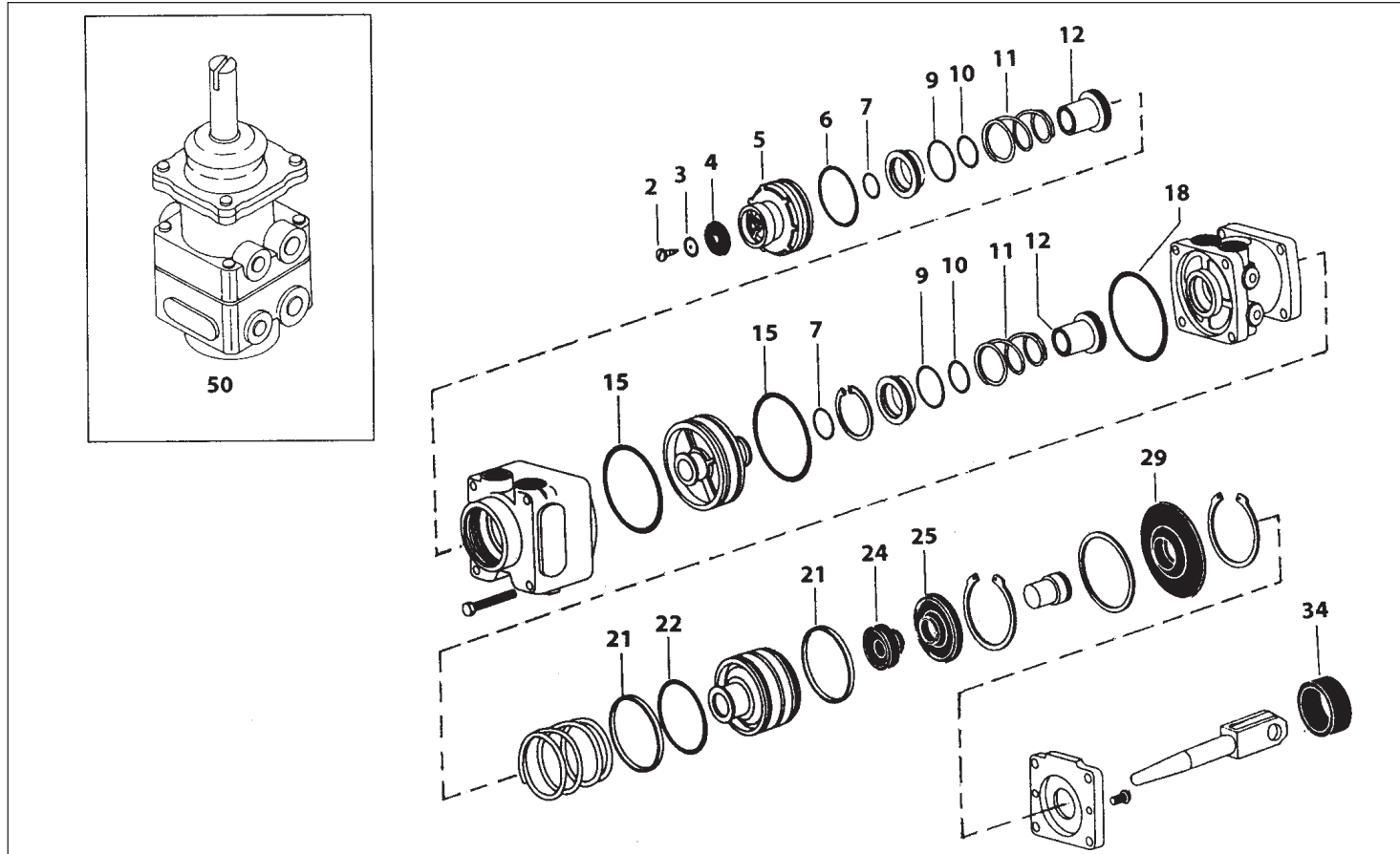


TABLE 42.5
DUAL BRAKE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
22		'O' Ring	1	
24		Rubber Spring	1	
25		Spring Seat	1	
29		Boot	1	
34		Boot	1	

TABLE 42.6

FRONT BRAKE CHAMBER TYPE 12

GROUP 42

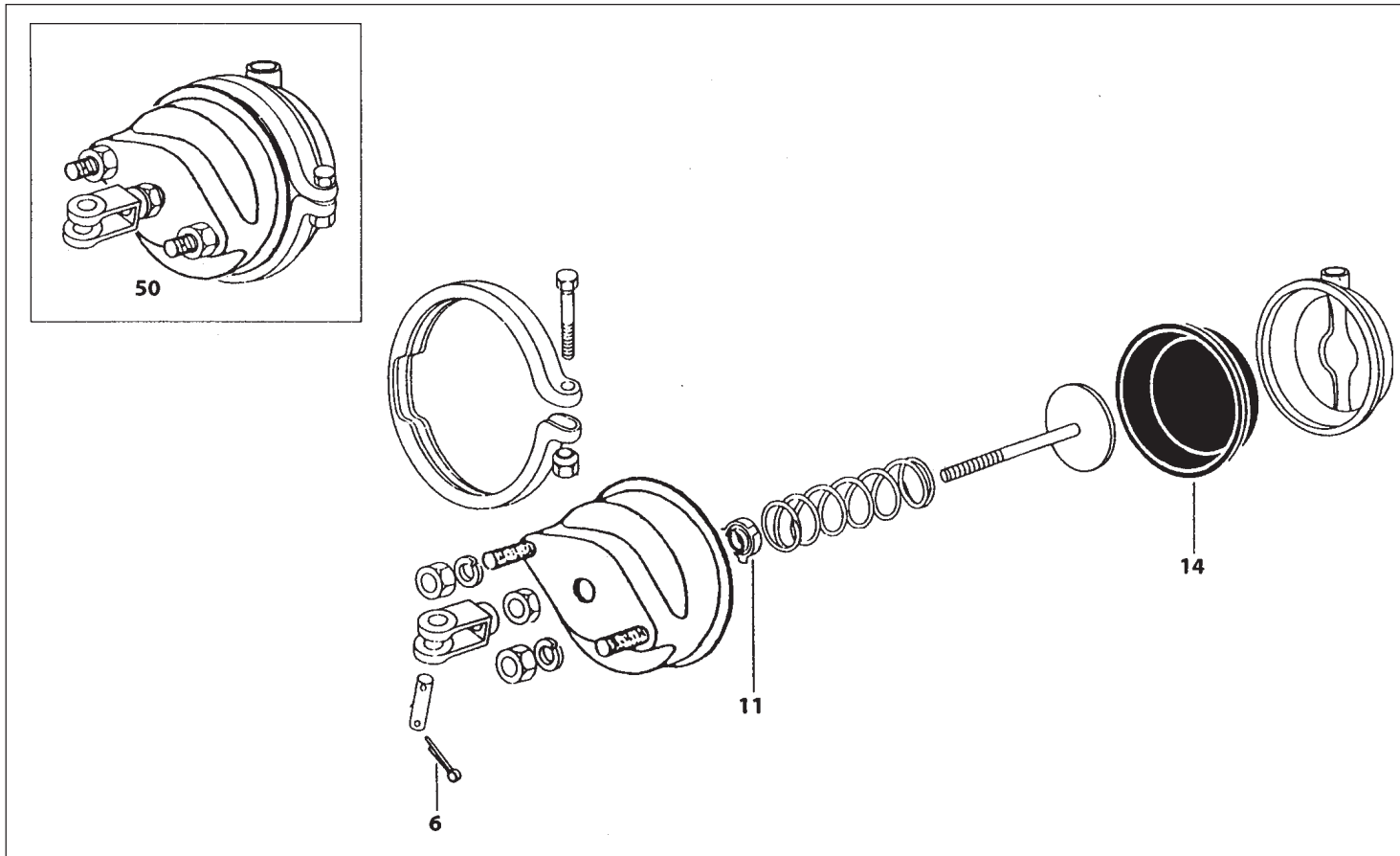


TABLE 42.6
FRONT BRAKE CHAMBER TYPE 12
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		FRONT BRAKE CHAMBER TYPE 12		
50	2641 4210 01 48	Front Brake Chamber	2	Type 12
14	2647 4210 77 01	Diaphragm (Type 10.5)	1	
—	2641 4210 01 66	Repair Kit Consisting of :	1	For Type 12
6		Split Pin	2	
11		Seal Assy.	1	
14		Diaphragm	1	

TABLE 42.7

FRONT AND REAR SLACK ADJUSTER

GROUP 42

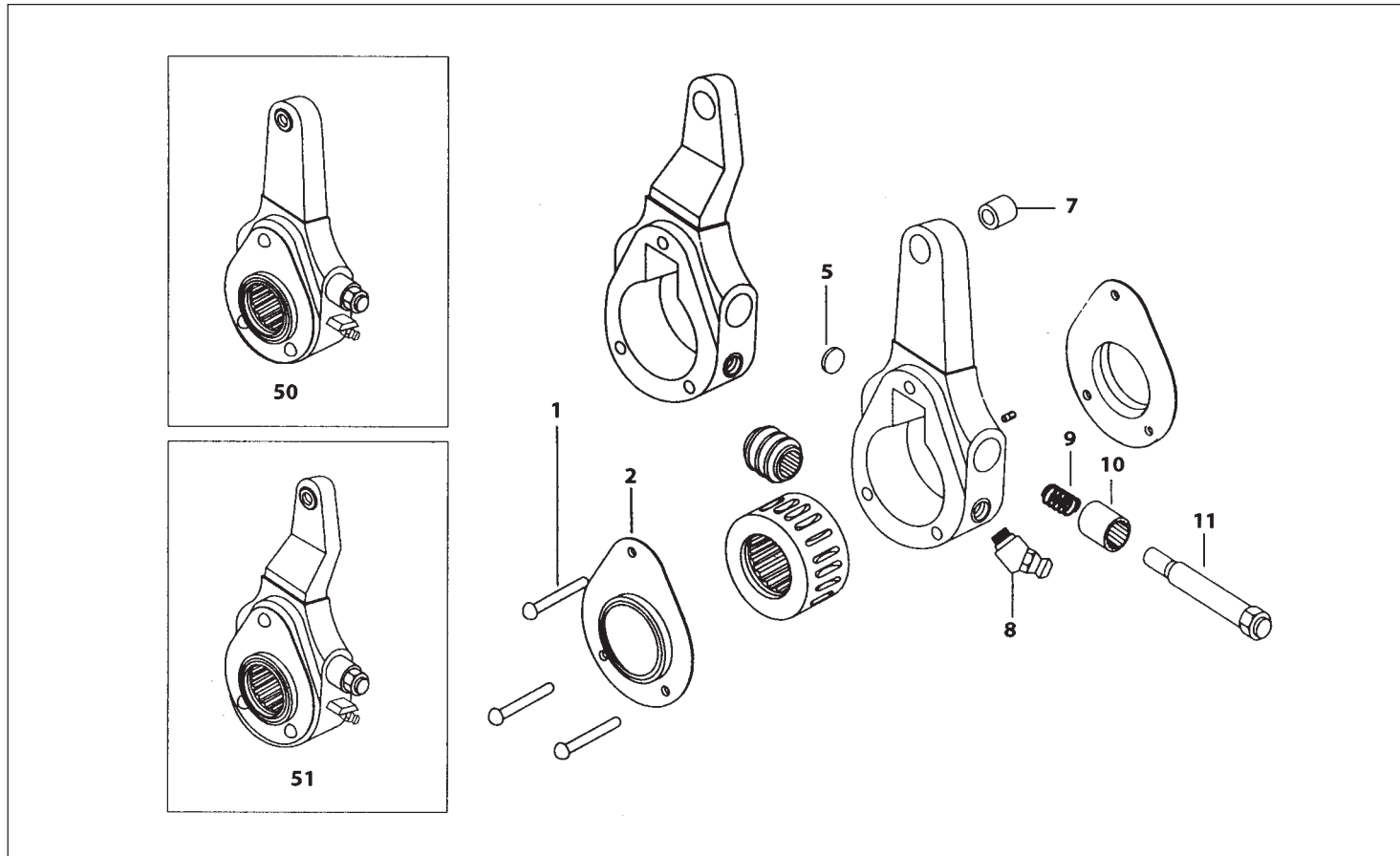


TABLE 42.7
FRONT AND REAR SLACK ADJUSTER
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		FRONT AND REAR SLACK ADJUSTER		
50	2641 4210 01 39	Slack Adjuster Front	2	
51	2641 4230 01 54	Rear Slack Adjuster RH	1	
(51)	2641 4230 01 55	Rear Slack Adjuster LH	1	
—	2641 4210 01 68	Worm Shaft Kit Consisting of :	1	
7		Bush	1	
9		Warm Shaft Lock Spring	1	
10		Worm Shaft Lock	1	
11		Worm Shaft	1	
—		Major Repair Kit Front/Rear Slack Adjuster Consisting of :	1	Part No. will be informed later
1		Rivet	3	
2		Cover	2	
5		Welch Plug	1	
7		Bush	1	
8		Conical Head Grease Nipple	1	
9		Worm Shaft Lock Spring	1	Worm Shaft Kit
10		Worm Shaft Lock	1	Worm Shaft Kit
11		Worm Shaft	1	Worm Shaft Kit

TABLE 42.8

REAR BRAKE ACTUATOR

GROUP 42

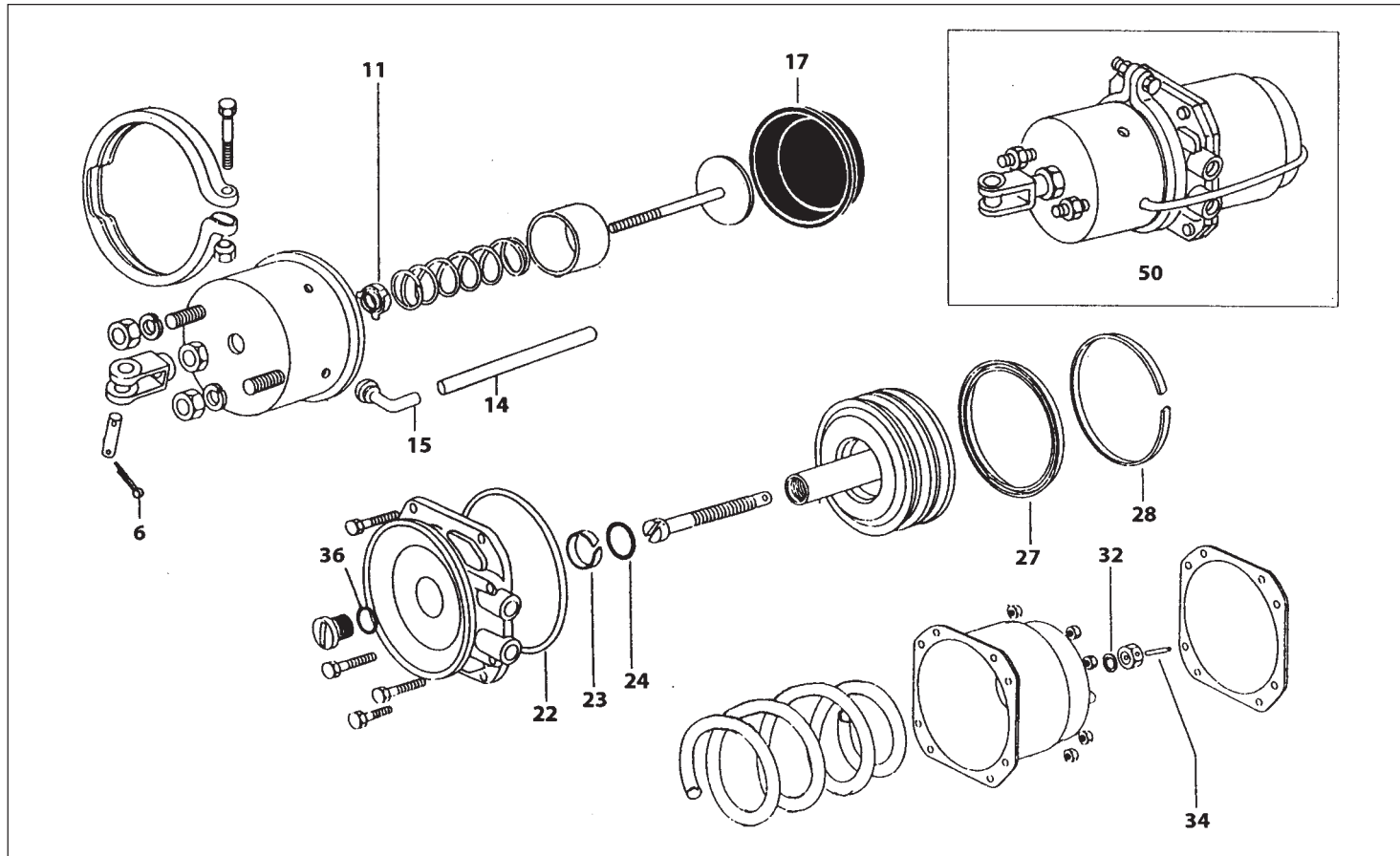


TABLE 42.8
REAR BRAKE ACTUATOR
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		REAR BRAKE ACTUATOR		
50	2782 4370 01 50	Assy. Rear Brake Actuator	1	
—	2647 4230 01 05	Repair Kit Consisting of :	1	
6		Split Pin	2	
11		Seal Assy.	1	
14		Breather Tube	1	
15		Elbow	2	
17		Diaphragm	1	
22		Sealing Ring	1	
23		Bearing	1	
24		Sealing Ring	1	
27		Seal (Ram)	1	
28		Bearing (Ram)	1	
32		Washer	1	
34		Spring Dowel Sleeve	1	
36		Sealing Ring	1	
—	2641 4230 01 89	Repair Kit Consisting of :		
6		Split Pin	2	

TABLE 42.8

REAR BRAKE ACTUATOR

GROUP 42

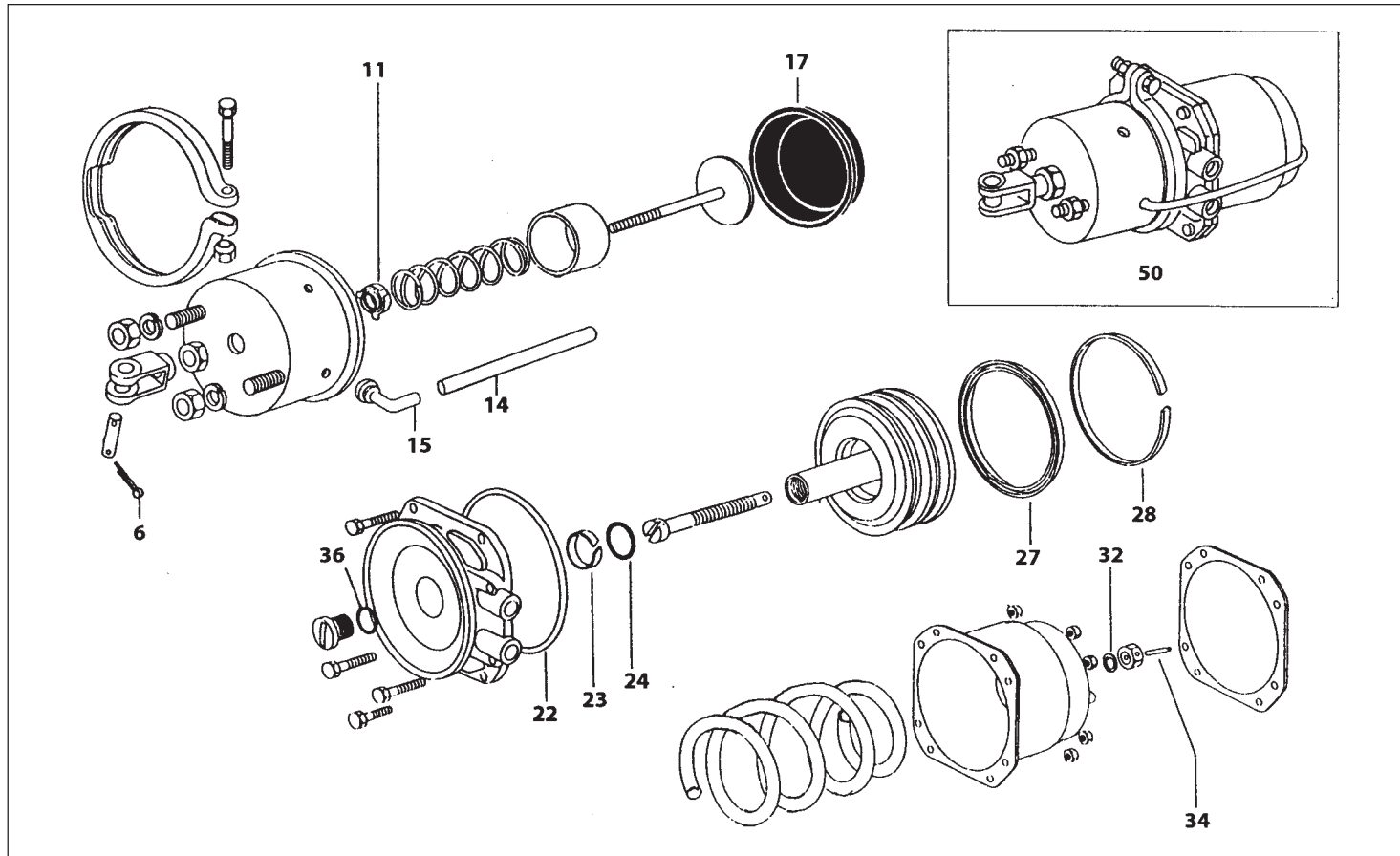


TABLE 42.8
REAR BRAKE ACTUATOR
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
11		Seal Assy.	1	
14		Breather Tube	1	
15		Elbow	2	
17		Diaphragm	1	
22		Sealing Ring	1	
23		Bearing	1	
24		Sealing Ring	1	
27		Seal (Ram)	1	
28		Bearing (Ram)	1	
32		Washer	1	
34		Spring Dowel Sleeve	1	
36		Sealing Ring	1	

TABLE 42.9

GRADUATED HAND BRAKE VALVE

GROUP 42

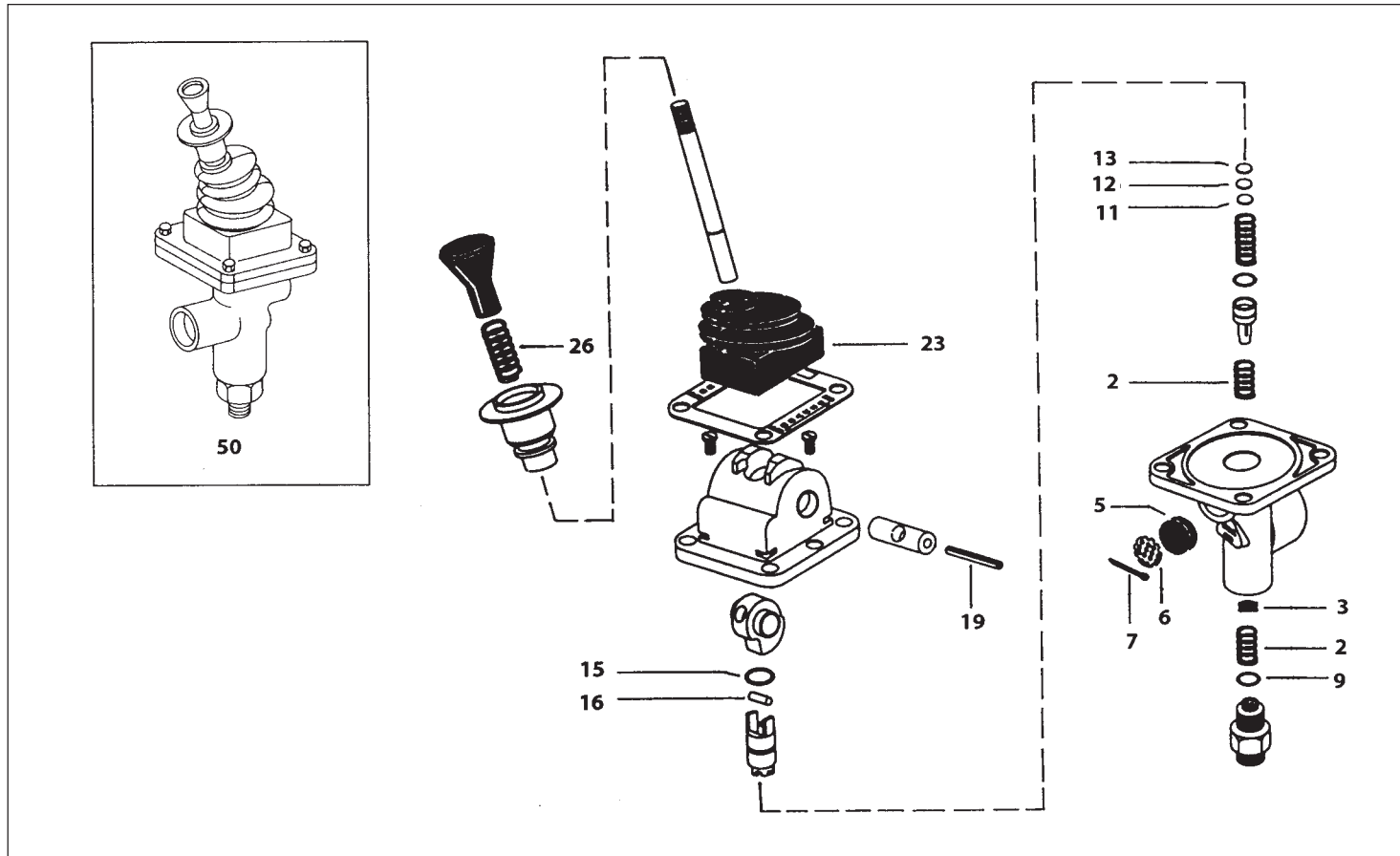


TABLE 42.9
GRADUATED HAND BRAKE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		GRADUATED HAND BRAKE VALVE		
50	2643 4370 01 19	Assy. Graduated Hand Brake Valve	1	
—	2573 4242 00 01	Repair Kit Consisting of :	1	
2		Spring	2	
3		Valve	1	
5		Filter	1	
6		Strainer Plate	1	
7		Split Pin	1	
9		Sealing Ring	1	
11		Shim	1	For Selection
12		Shim	1	For Selection
13		Shim	1	For Selection
15		Sealing Ring	1	
16		Roller	1	
19		Tension Pin	1	
23		Gaiter	1	
26		Spring	1	
—		Grease Sachet	1	

TABLE 42.10

QUADRUPLE SYSTEM PROTECTION VALVE

GROUP 42

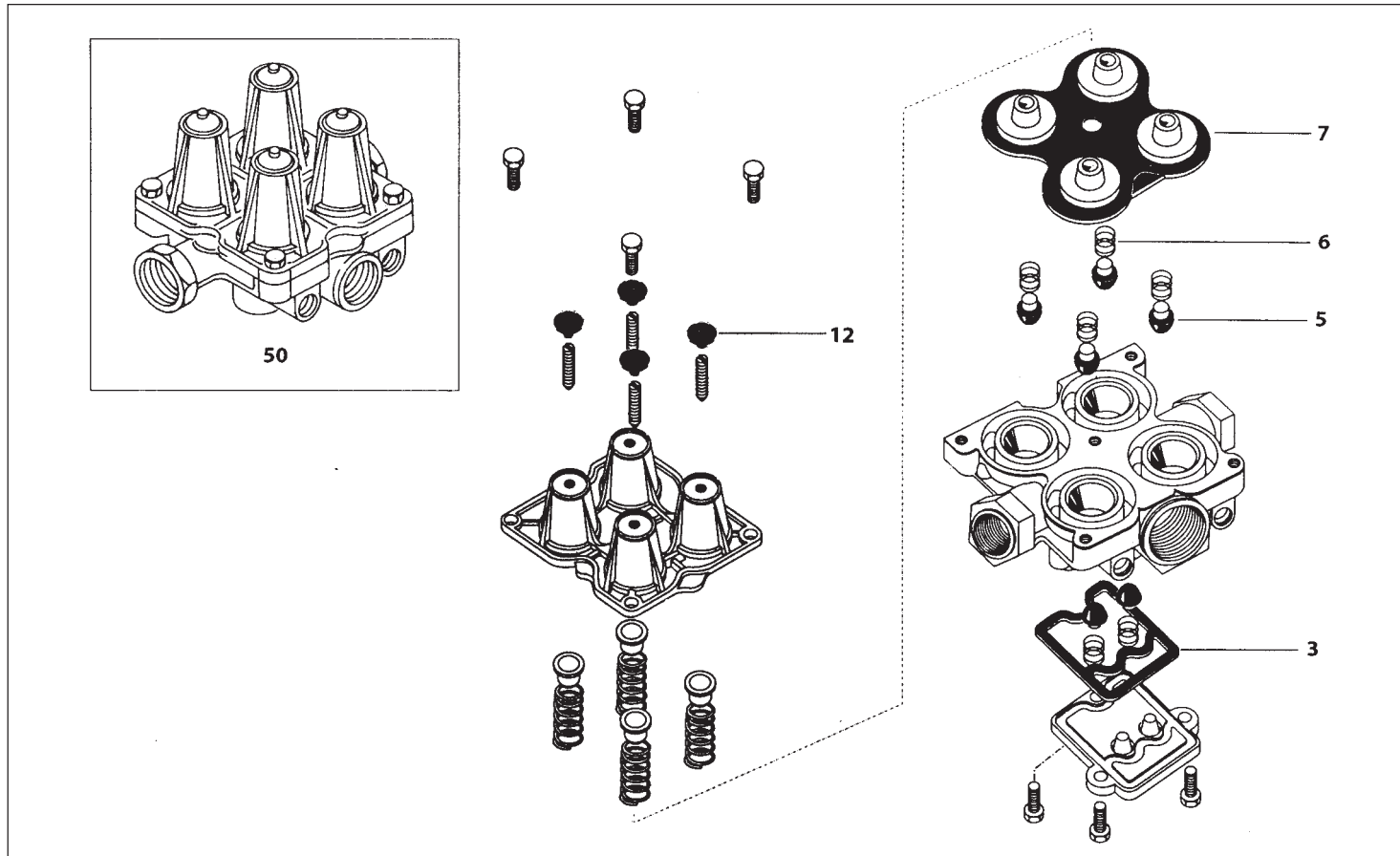


TABLE 42.10
QUADRUPLE SYSTEM PROTECTION VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
50	2641 4370 01 41	QUADRUPLE SYSTEM PROTECTION VALVE	1	Part No. will be informed later
—		Quadruple System Protection Valve	1	
		Repair Kit Consisting of :		
3		Gasket	1	
5		Valve	6	
6		Spring	6	
7		Diaphragm Assy.	1	
12		Dust Cover	4	
—		Grease Sachet	1	

TABLE 42.11

AIR CYLINDER WITH MAGNETIC VALVE

GROUP 42

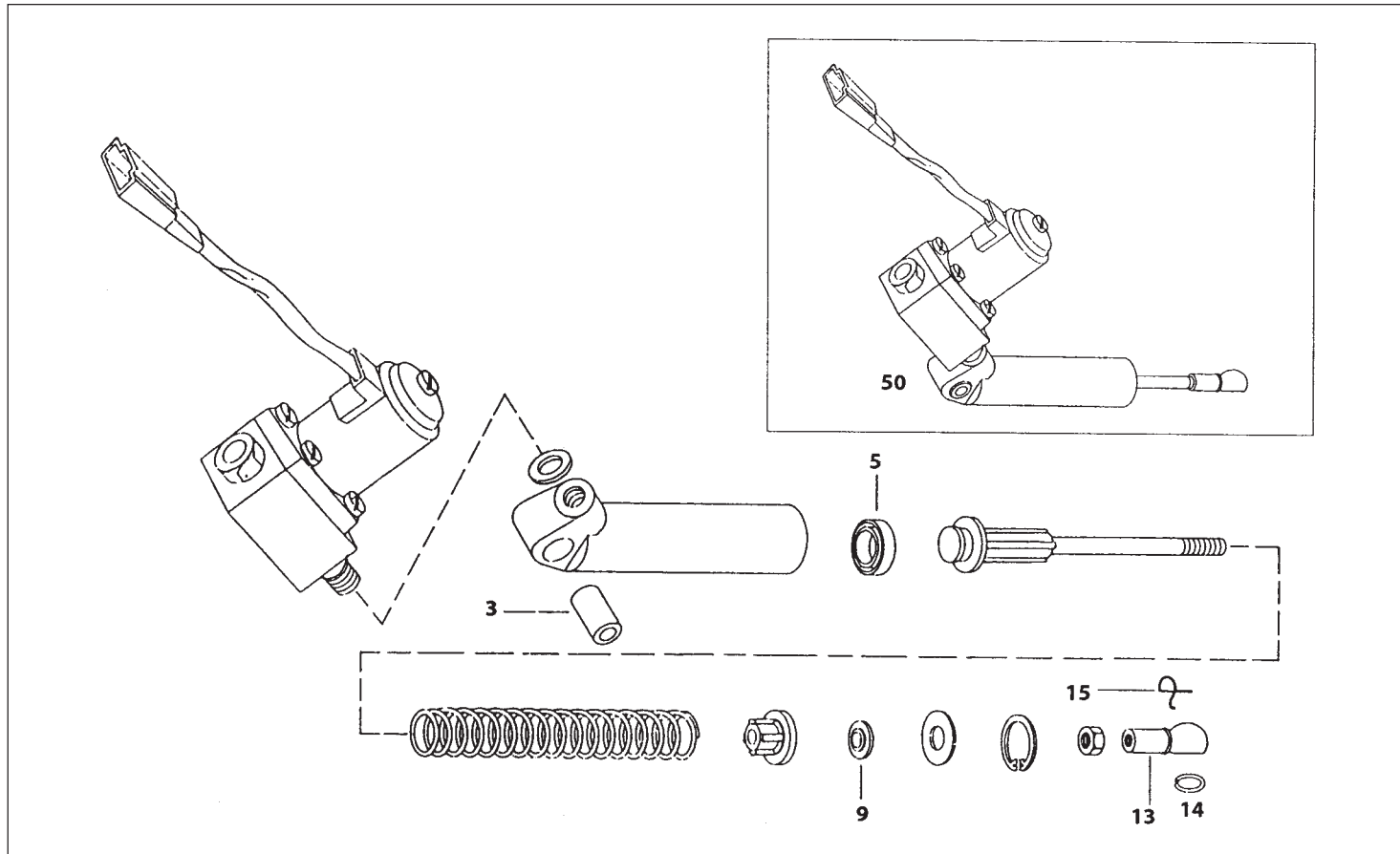


TABLE 42.11
AIR CYLINDER WITH MAGNETIC VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		AIR CYLINDER WITH MAGNETIC VALVE		
50	2641 5420 99 38	Air Cylinder With Magnetic Valve	1	
—	2523 4015 01 24	Ball Socket Joint Assy. Consisting of:	1	
13		Ball Socket	1	
14		Spring Ring	1	
15		Locking Ring	1	
—	2523 4015 01 23	Repair Kit for Air Cylinder Consisting of:	1	
3		Bush	1	
5		Piston Seal	1	
9		Wiper Seal	1	
14		Spring Ring	1	
15		Locking Ring	1	
—		Grease Sachet	1	

TABLE 46.1

STEERING WHEEL AND LINKAGE

GROUP 46

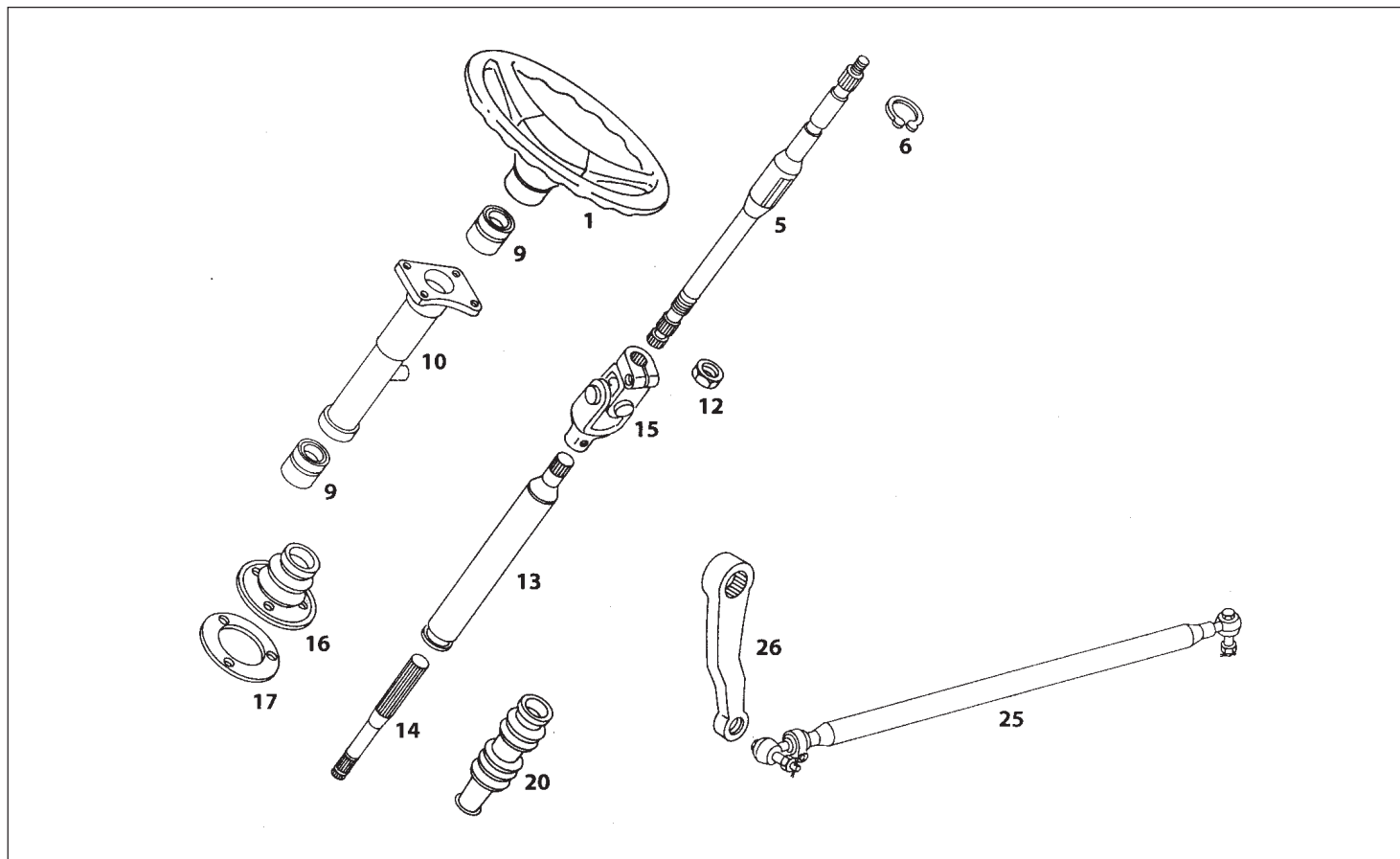


TABLE 46.1
STEERING WHEEL AND LINKAGE
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		STEERING WHEEL AND LINKAGE		
1	2651 4640 01 08	Assy. Steering Wheel (420 mm Dia.) (Black)	1	
5	2641 4620 01 89	Assy. Steering Spindle Top	1	
6	1455 060200 9	Ext. Circlip 20x1.2 N	1	
9	2640 4620 31 02	Ball Bearing 6004.2 Z	2	
10	2641 4620 01 02	Steering Column (Assy.)	1	
12	1208 099602 9	Hex. Thin Nut M 14x1.5	1	
13	2641 4621 01 20	Assy. Steering Spindle (Middle)	1	
14	2641 4620 79 30	Steering Spindle Bottom	1	
15	2651 4660 01 02	Assy. Universal Joint	2	
16	2641 4610 63 01	Rubber Bellow (Floor)	1	
17	2641 4610 82 01	Clamping Ring	1	
20	2641 4620 63 01	Rubber Bellow (U.J.)	1	
—	2651 4660 32 01	Bolt	1	
25	2641 4660 01 60	Assy. Drag Link	1	
26	2641 4630 60 18	Pitman Arm	1	

TABLE 46.2

POWER STEERING COMPONENTS AND PIPE LINES

GROUP 46

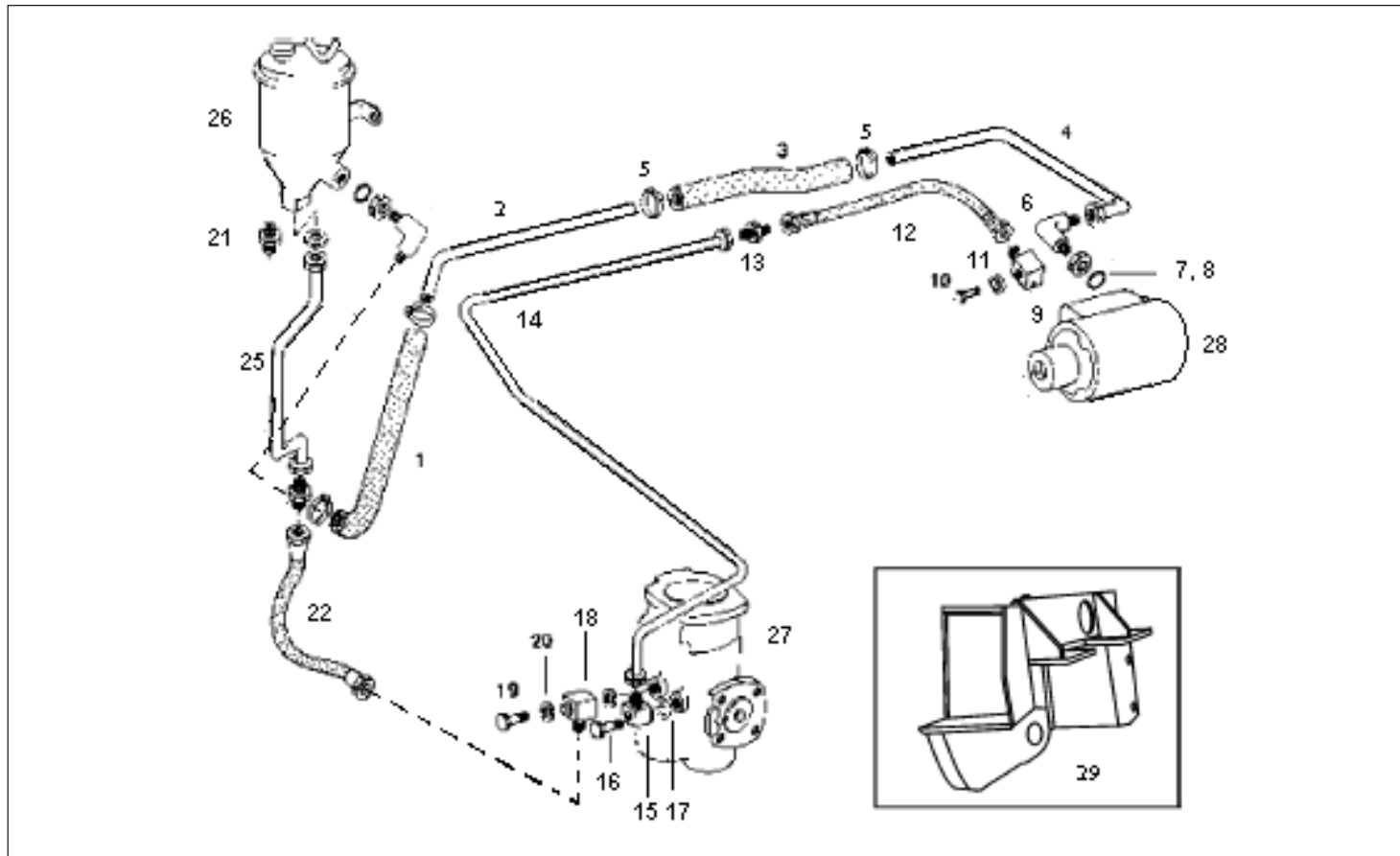


TABLE 46.2
POWER STEERING COMPONENTS AND PIPE LINES
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		POWER STEERING COMPONENTS AND PIPE LINES		
1	2574 4680 58 02	3/4 IN LP Hose (620 mm. Long) on Hyd. Tank	1	
2	2641 4680 01 15	Assy. Tube (Hyd. Tank Hose to hose)	1	
3	2601 4680 58 01	3/4 In L.P.Hose (300 mm Approx. Long)	2	
4	2641 4680 01 13	Assy Tube (Tank To Pump)	1	
5	1428 050035 7	Hose Clamp 35	4	
6	2576 4680 68 03	Elbow (On Pump Inlet)	1	
7	2574 4350 92 01	Sealing Ring (On Hyd.Pump Inlet Port)	1	
8	1705 050120 5	O Ring 25.0X2.65 (On Hyd.Pump Inlet Port)	1	
9	2641 4680 68 05	Banjo Body (On ZF Pump Outlet Port)	1	
10	2641 4680 68 06	Banjo (On ZF Pump Outlet Port)	1	
11	1622 071024 0	Sealing Washer 16X20 Cu (On ZF Pump Outlet Port)	2	
12	2651 4480 01 01	3/8 Inch High Pressure Hose Assy	1	
13	1642 080150 9	Coupling Body L15	1	
—	2641 4680 58 05	Rubber Hose	1	
14	2641 4680 01 21	Assy Tube (Pump to Steering Gear box)	1	
15	2573 4410 68 02	Banjo Body (On Strg Gear Box Inlet Port)	1	

TABLE 46.2

POWER STEERING COMPONENTS AND PIPE LINES

GROUP 46

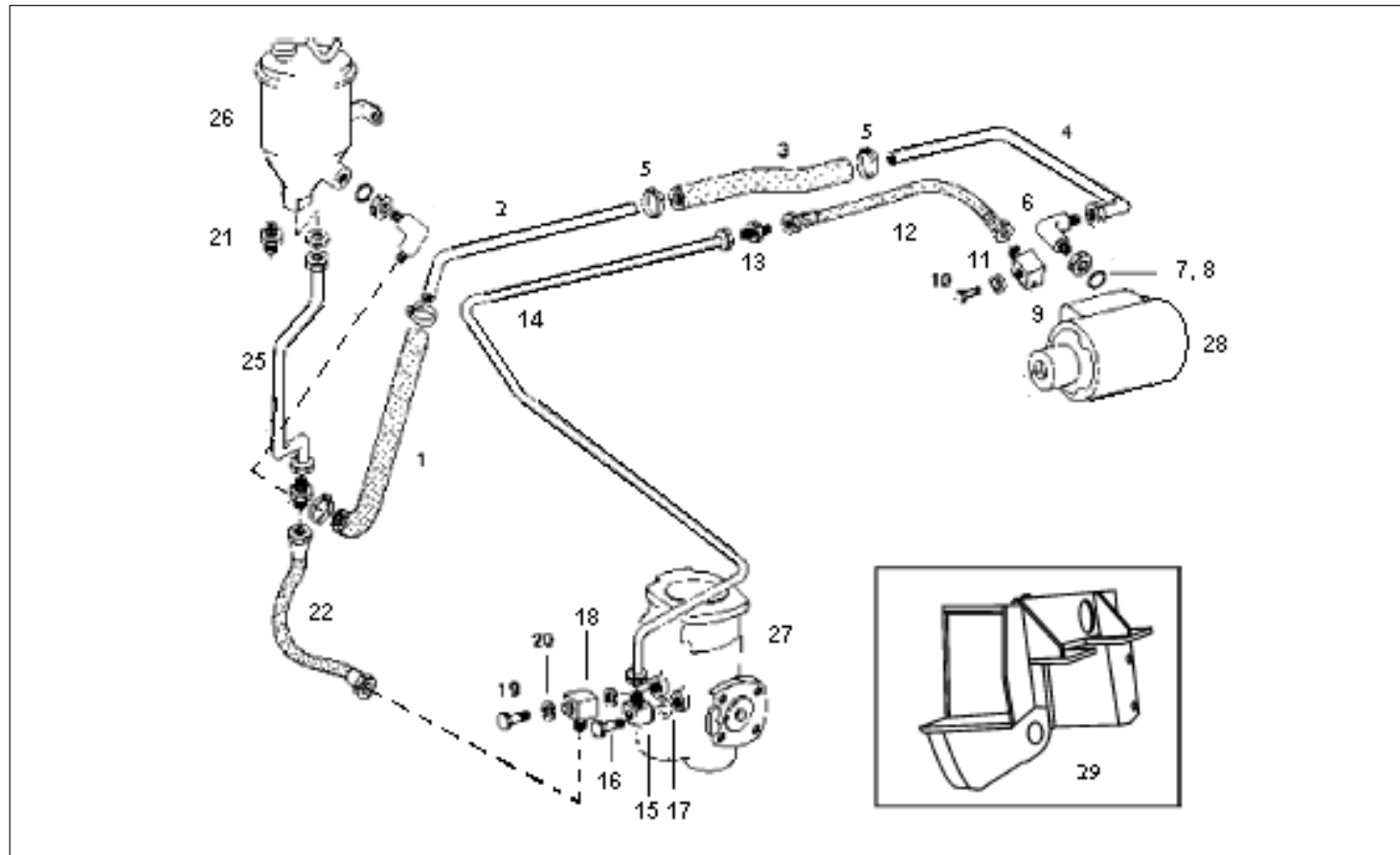


TABLE 46.2
POWER STEERING COMPONENTS AND PIPE LINES
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
16	2573 4410 68 03	Banjo (On Strg Gear Box Inlet Port)	1	
17	1622 071024 0	Sealing Washer 16X20 Cu	2	
18	2576 4680 68 01	Banjo Body (On Strg Gear Box Outlet Port)	1	
19	1653 090180 1	Banjo M18X1.5 (On Strg Gear Box Outlet Port)	1	
20	1622 071028 2	Sealing Washer 18X22 Cu	2	
21	1642 080150 9	Coupling Body L15	2	
22	2574 4680 01 04	3/8In Hp Hose Assy. With Wire Guard	1	
25	2641 4680 01 39	Asst Tube (Power strg Gear Box To Reservoir)	1	
		POWER STEERING COMPONENTS		
26	2641 4680 01 38	Assy. Power Steering Hydraulic Tank (ZF)	1	Set A, Optional to Set B
27	2641 4620 01 81	Assy. Power Steering Gear Box (ZF), RH	1	Set A, Optional to Set B
28	2527 2311 01 03	Assy. Power Steering Pump (ZF)	1	Set A, Optional to Set B
26	2641 4621 01 21	Assy. Power Strg Gear Box-RH (Chinese)	1	Set B, Optional to Set A
27	2641 4680 01 42	Assy. Reservior P-Strg (Chinese)	1	Set B, Optional to Set A
28	2641 4680 01 43	Assy. Pump Power Strg. (Chinese)	1	Set B, Optional to Set A
29	2641 4620 01 79	Assy. Bracket Steering Gear Box Mounting	1	

TABLE 46.3

POWER STEERING PUMP

GROUP 46

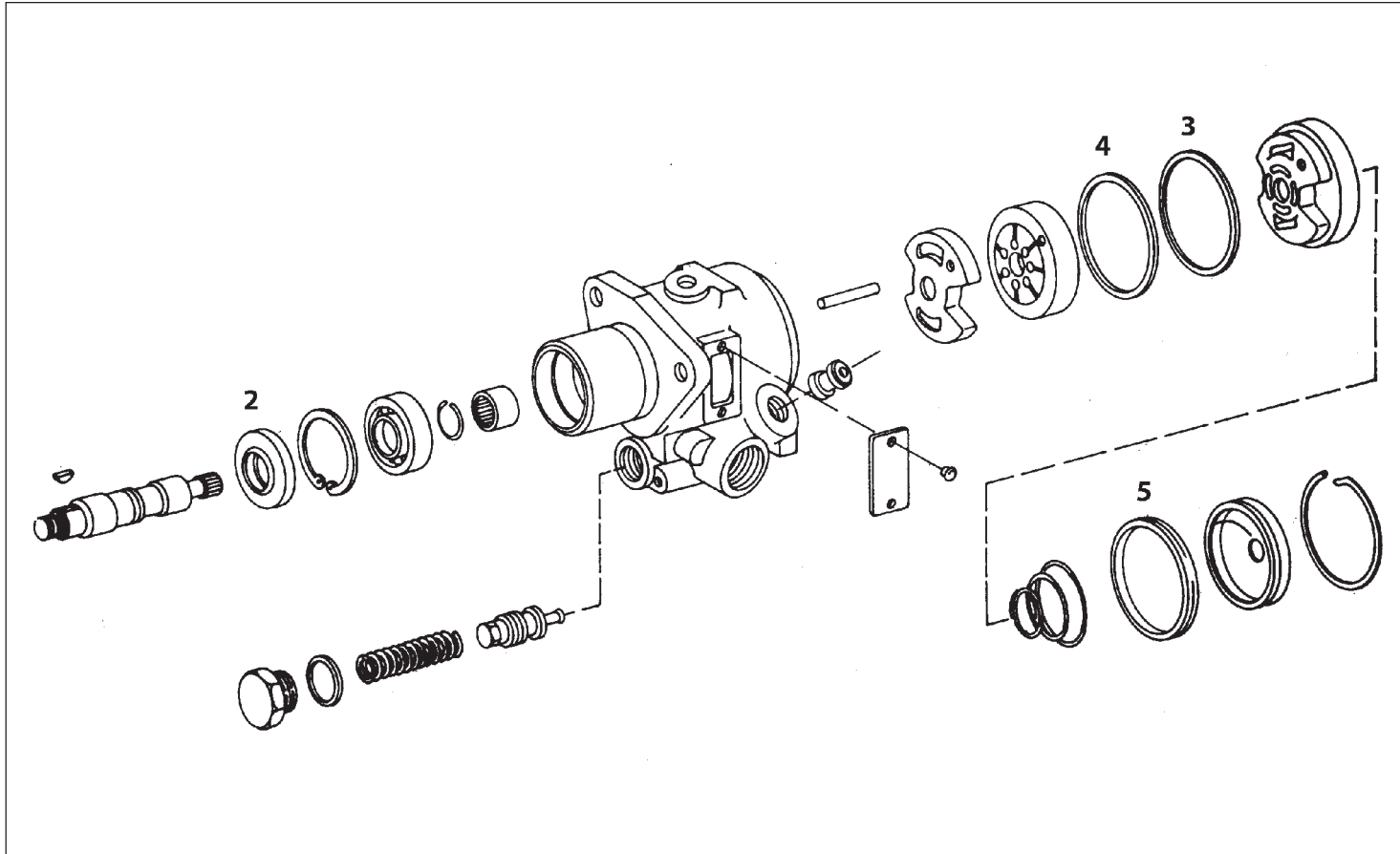


TABLE 46.3
POWER STEERING PUMP
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		POWER STEERING PUMP		
	2527 2311 01 03	Assy. Power Steering Pump (ZF)	1	
-	2573 2310 01 02	Pump Seal Kit, ZF, Consisting of :	1	
2		Oil Seal	1	
3		'O' Ring	1	
4		Support Ring	1	
5		Protecting Sealing Ring	1	

TABLE 46.4

POWER STEERING GEAR BOX (ZF)

GROUP 46

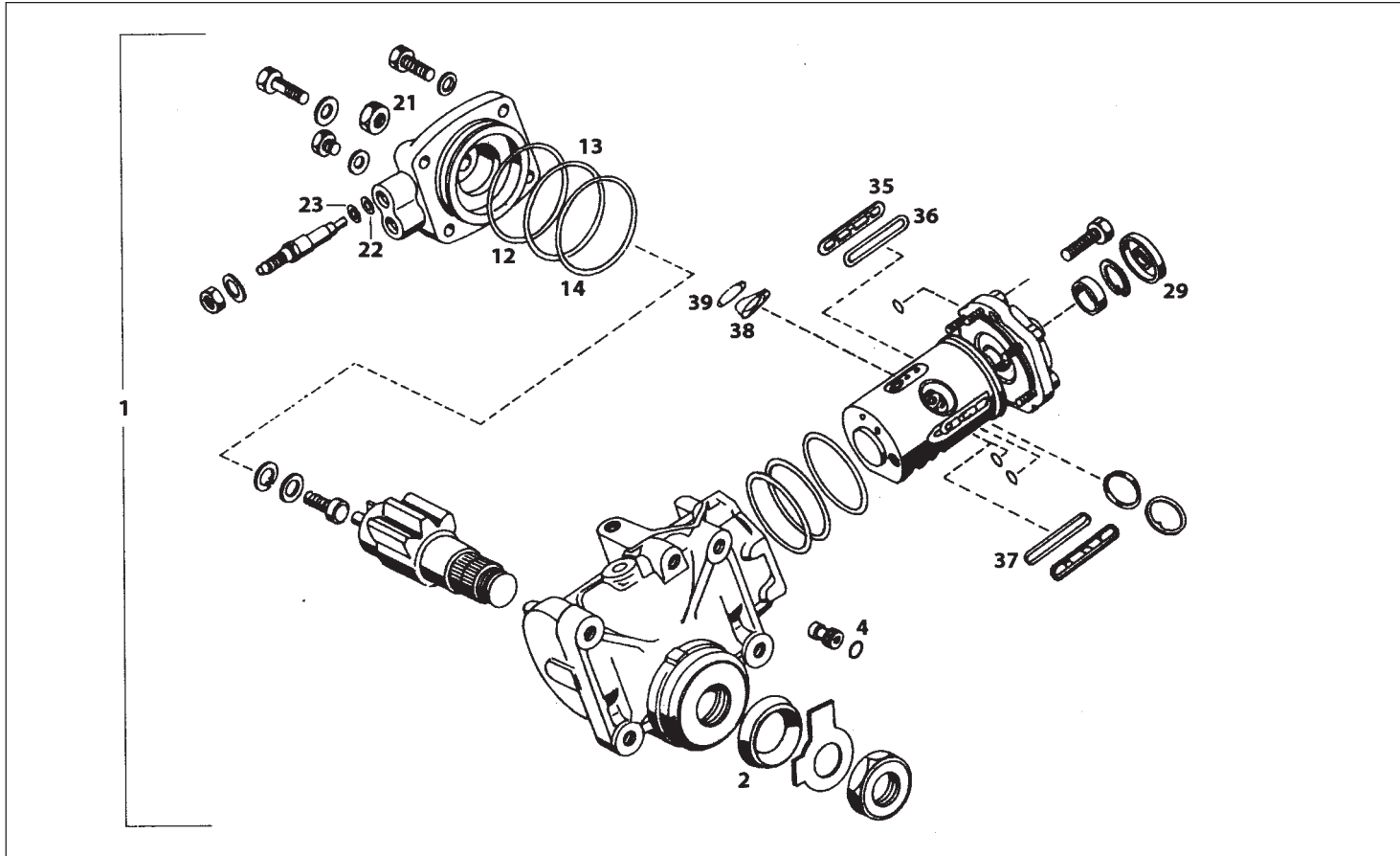


TABLE 46.4
POWER STEERING GEAR BOX (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		POWER STEERING GEAR BOX (ZF)		
	2641 4620 01 81	Assy. Power Steering Gear Box (ZF), RH	1	
—	2573 4621 01 02	Seal Kit (Power Steering Gear Box) Consisting of :	1	
2		Dust Seal	1	
—		Gasket	3	
—		Support Ring	3	
4		'O' Ring	1	
13		'O' Ring	1	
12		'O' Ring	1	
14		Sealing Ring	1	
21		Sealing Nut	1	
22		'O' Ring	2	
23		'O' Ring	2	
29		Protective Cap	1	
35		Gasket	2	
36		Gasket	2	
37		Gasket	2	

TABLE 46.4

POWER STEERING GEAR BOX (ZF)

GROUP 46

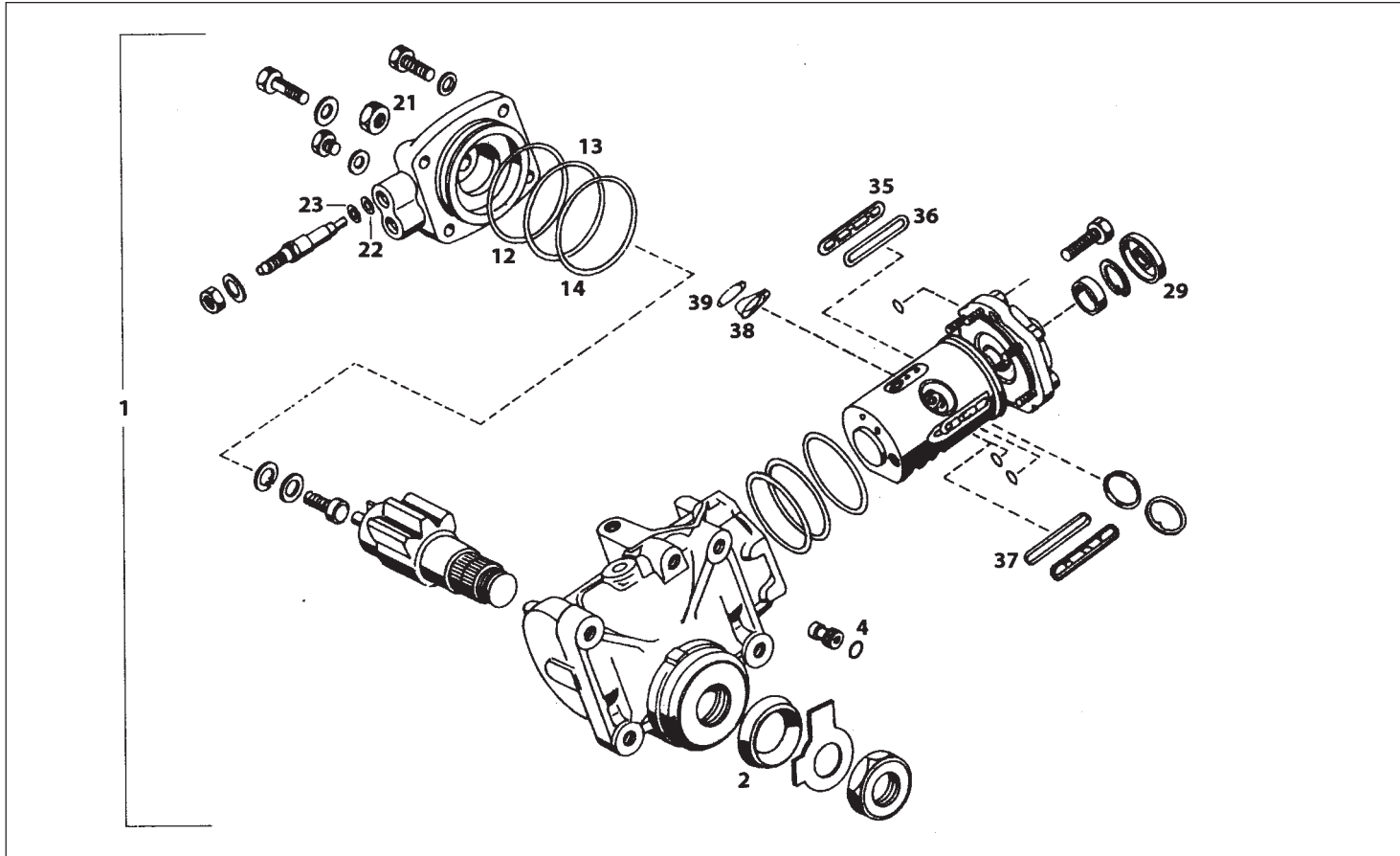


TABLE 46.4
POWER STEERING GEAR BOX (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
38		Gasket	2	
39		Gasket	2	
--		Gasket	2	

TABLE 46.5

POWER STEERING HYDRAULIC TANK (ZF)

GROUP 46

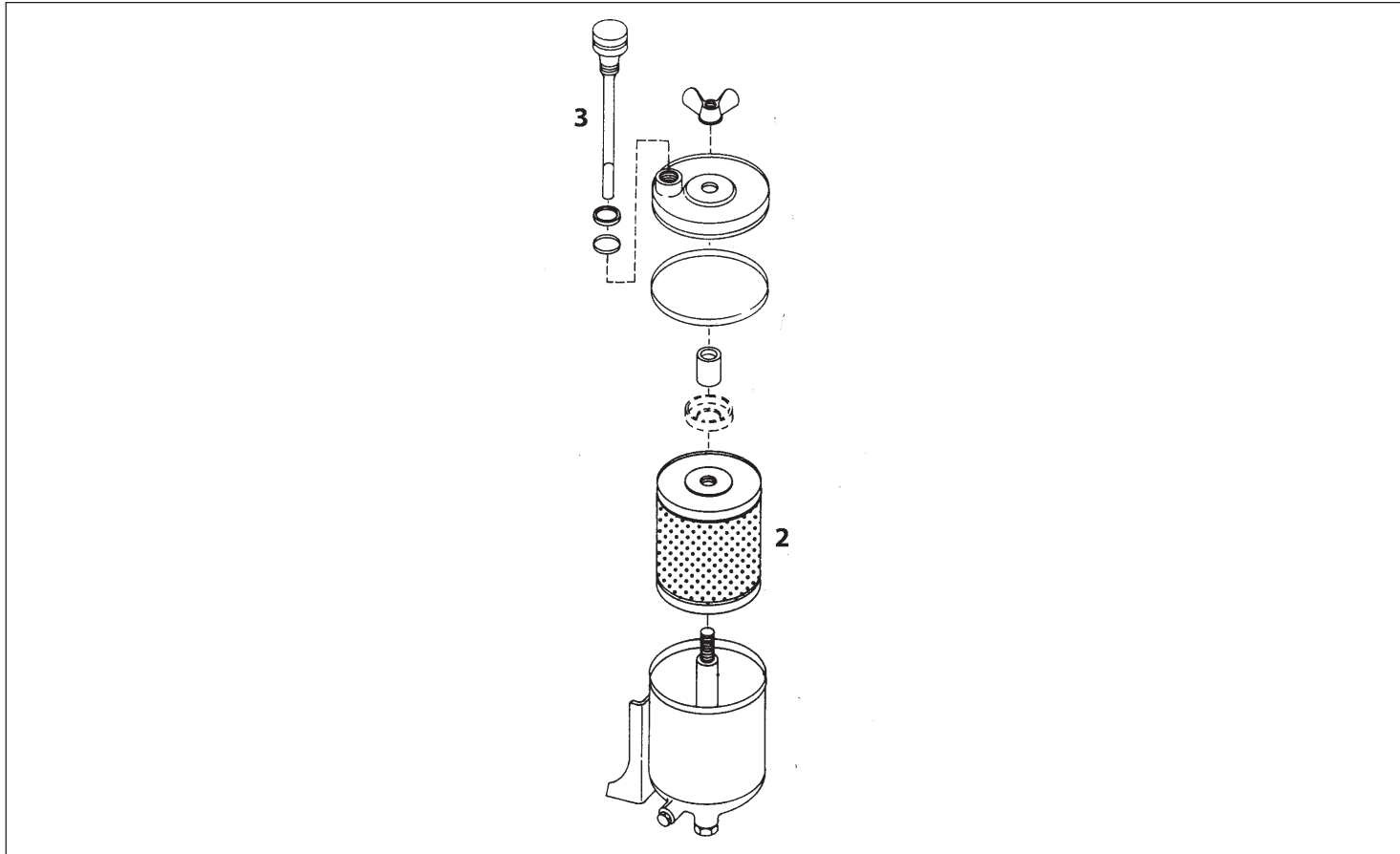


TABLE 46.5
POWER STEERING HYDRAULIC TANK (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		POWER STEERING HYDRAULIC TANK (ZF)		
	2641 4680 01 38	Assy. Power Steering Hydraulic Tank (ZF)	1	
2	2573 4440 01 28	Assy. Filter	1	
3		Dipstick Assy.	1	

TABLE 47.1

FUEL SYSTEM (LPT 709)

GROUP 47

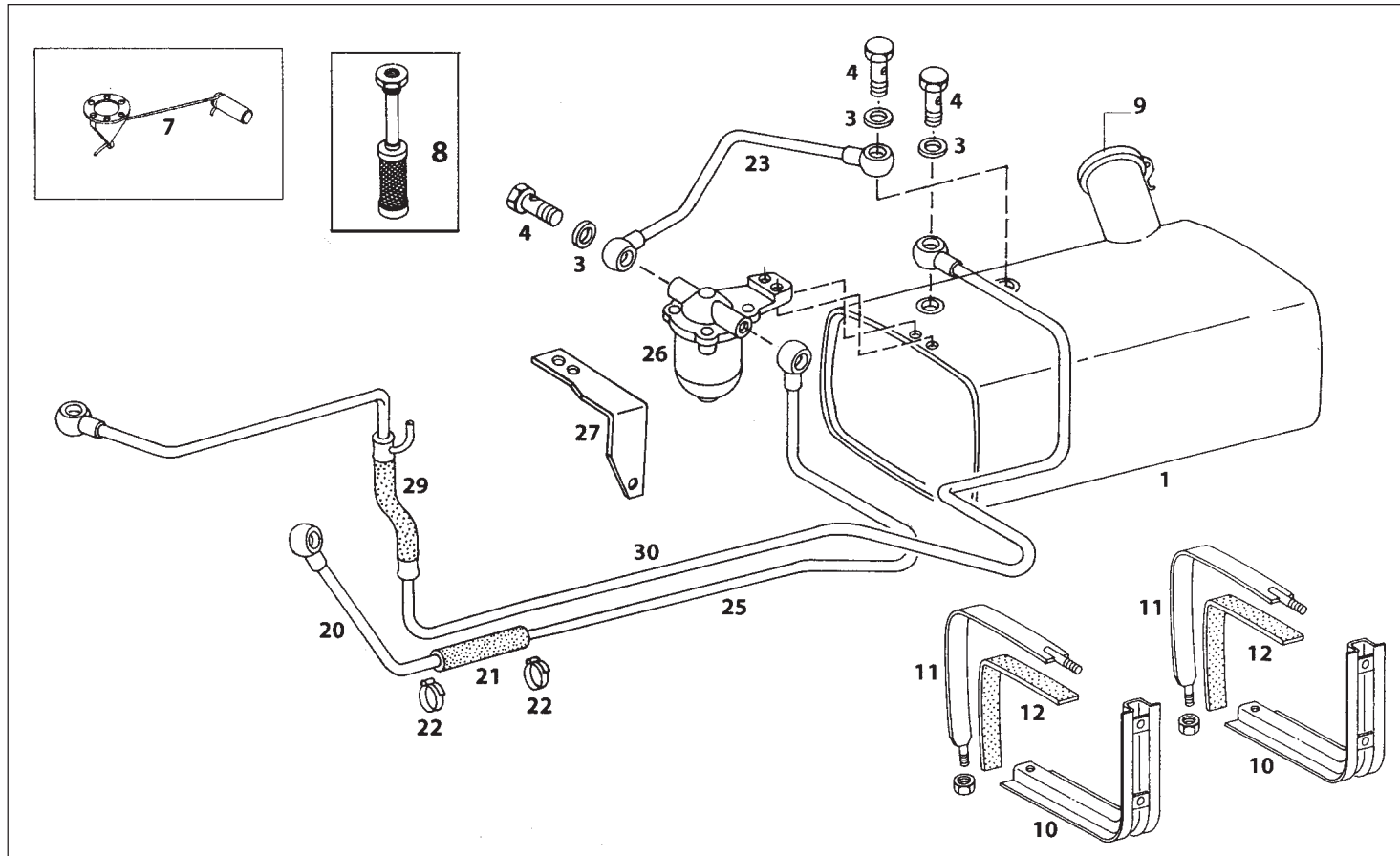


TABLE 47.1
FUEL SYSTEM (LPT 709)
GROUP 47

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		FUEL SYSTEM (LPT 709)		
1	2640 4710 01 11	Assy. Fuel Tank 120 Liter	1	
3	1622 051057 7	Sealing Washer 38x44 AL	1	
4	1653 199904 9	Pipe Union Bolt 10	1	
—	1622 051021 6	Sealing Washer 14x18 AL	4	
7	2651 5421 01 01	Tank Unit	1	
8	2651 4710 01 59	Assy. Suction Tube	1	
9	042 470 06 05J	Assy. Fuel Tank Cap	1	
10	2640 4750 01 04	Assy. Bkt. (Fuel Tank Mtg.)	2	
11	2651 4750 01 02	Assy. Strap	2	
12	2651 4750 77 01	Rubber Packing	4	
20	2643 4760 01 13	Assy. Fuel Line (Suction)	1	
21	312 476 00 26	Rubber Hose	2	
22	1427 020170 0	Hose Clip	4	
23	2707 4760 01 01	Assy. Suction Line (Fuel Tank to Water Separator)	1	
25	2707 4760 01 02	Assy. Suction Line (Water Separator to Hose)	1	
26	2641 4710 01 13	Water Separator	1	

TABLE 47.1

FUEL SYSTEM (LPT 709)

GROUP 47

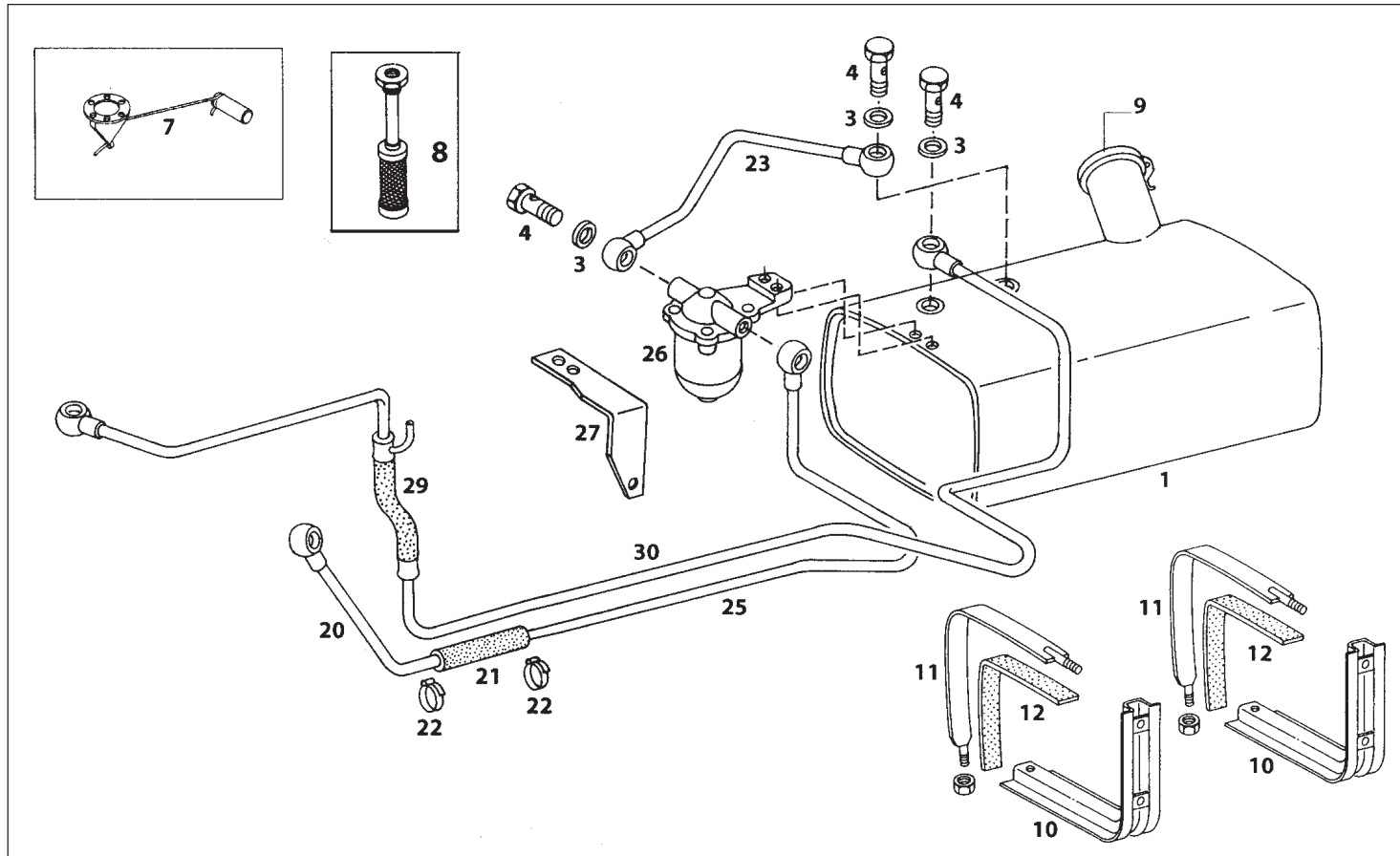


TABLE 47.1
FUEL SYSTEM (LPT 709)
GROUP 47

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
27	2641 4760 01 26	Assy. Bracket (Water Separator)	1	
29	2641 4760 58 02	Hose (Return)	1	
30	2707 4760 01 03	Assy. Return Line	1	

TABLE 49.1

EXHAUST SYSTEM (LPT 709)

GROUP 49

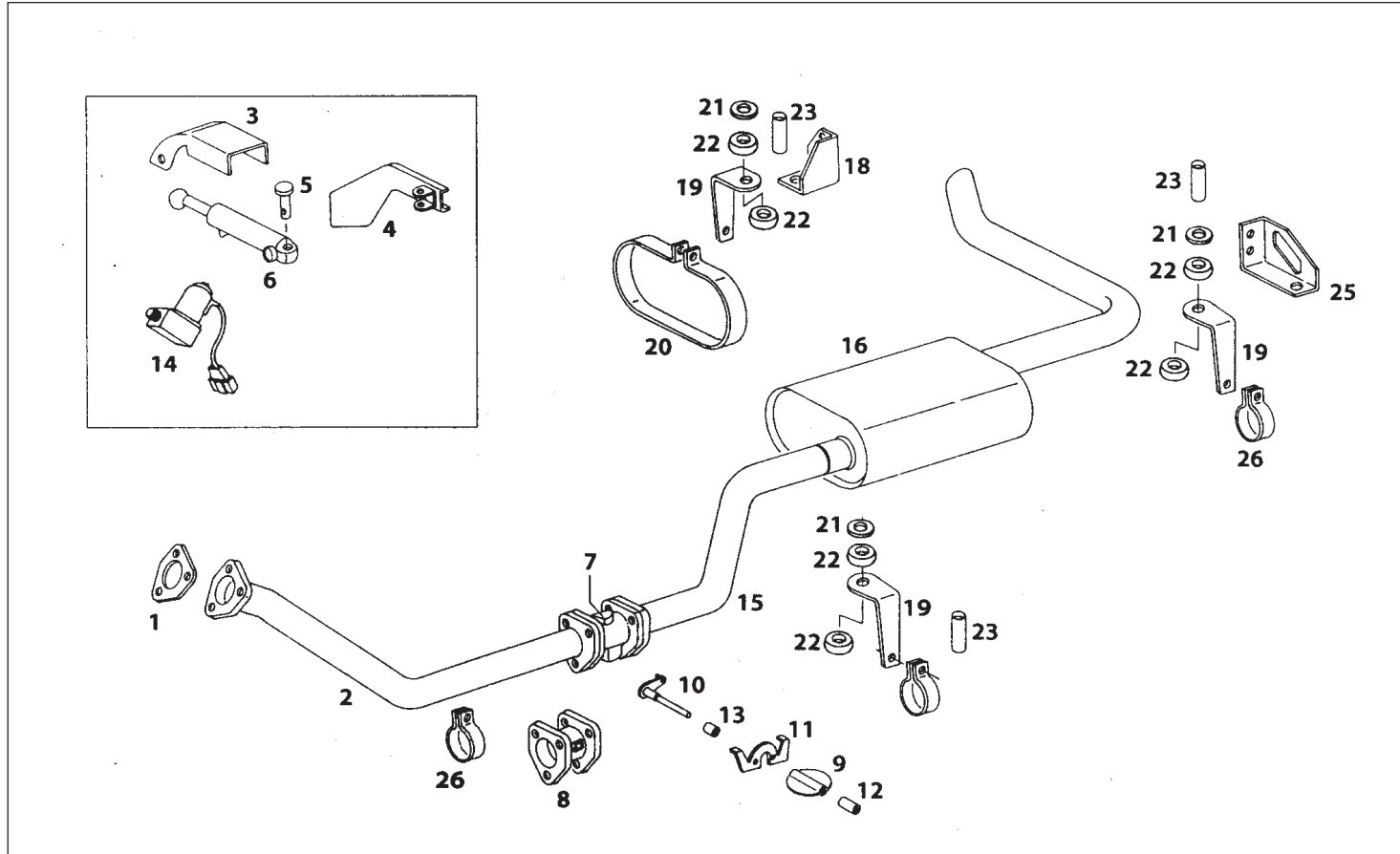


TABLE 49.1
EXHAUST SYSTEM (LPT 709)
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		EXHAUST SYSTEM (LPT 709)		
1	312 492 10 80	Gasket	1	
2	2641 4921 01 05	Assy. Front Exhaust Pipe With Flex. Bellow	1	
3	2644 4920 01 15	Assy. Exhaust Brake Cover	1	
4	2763 4920 01 31	Assy. Bracket	1	
5	2754 4920 67 01	Pin	1	
6	2641 4920 99 37	Exhaust Brake Cyl.	1	
7	2754 4920 01 37	Assy. Exhaust Brake Unit	1	
7	2641 5420 99 38	Assy. Magnetic Valve with Din Ter and Hsg.	1	
8	2754 4920 01 38	Assy. Intermediate Flange	1	
9	2754 4920 01 44	Assy. Throttle Valve	1	
10	2754 4920 01 43	Assy. Shaft (Throttle Valve)	1	
11	2754 4920 82 09	Stopper Plate	1	
12	352 144 12 50	Bush	1	
13	352 144 13 50	Bush	1	
14	2641 5420 99 38	Magnetic Valve	1	
16	2641 4910 01 10	Assy. Silencer With Tail Pipe	1	
18	2641 4920 01 70	Bracket (Silencer mounting Front)	1	

TABLE 49.1

EXHAUST SYSTEM (LPT 709)

GROUP 49

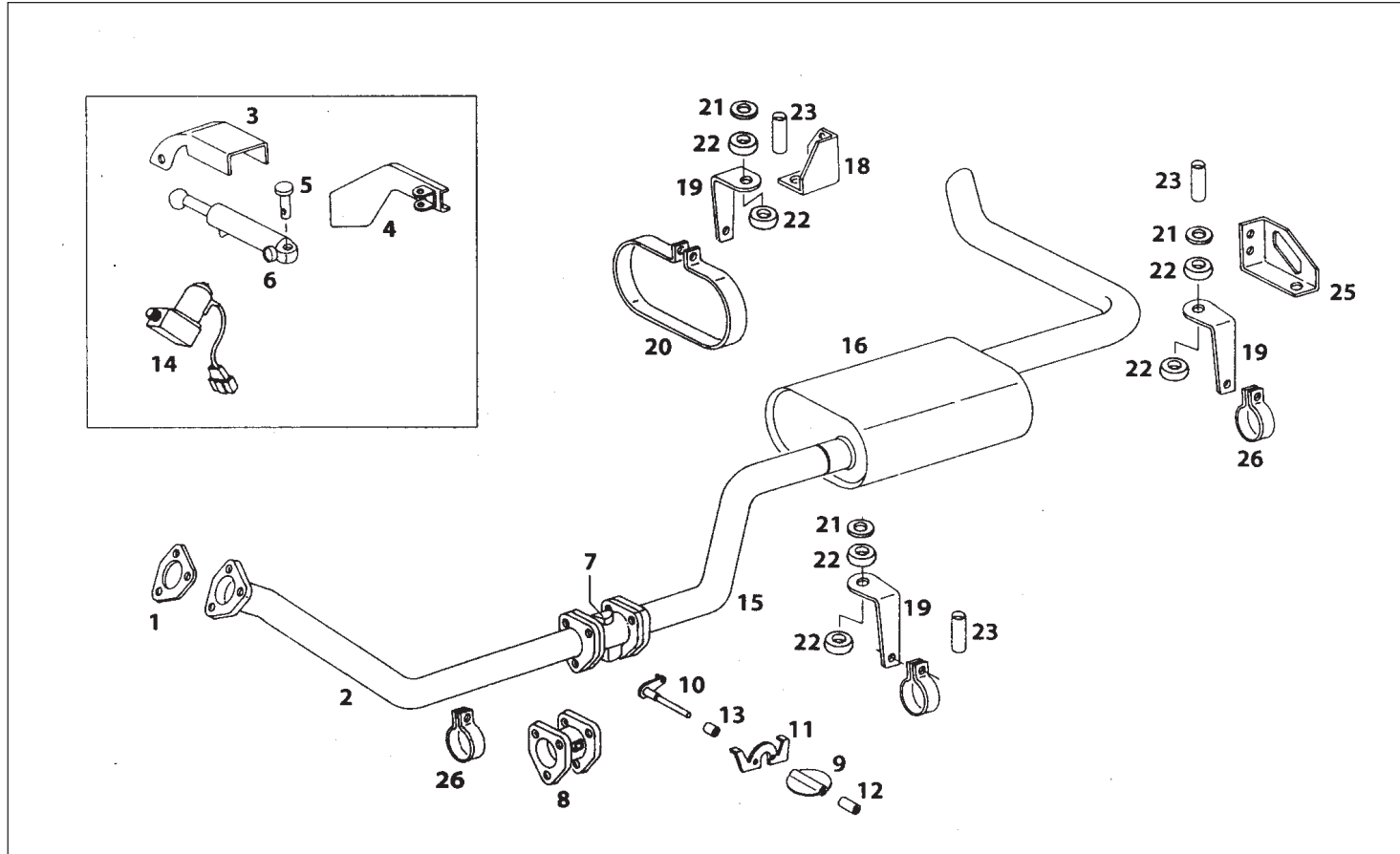


TABLE 49.1
EXHAUST SYSTEM (LPT 709)
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
19	2641 4920 33 10	Bracket (At Cross Member Front)	1	
20	2641 4921 01 06	Assy Strap, silencer Mounting	1	
21	2641 4920 01 72	Bracket (Silencer mounting Front)	1	
22		Rubber Buffer	2	
23	2576 4900 69 02	Tube (Clamping of Rear Pipe)	1	
19	2641 4920 33 01	Bracket	1	
21	2576 4900 92 02	Washer	1	
22	2576 4900 75 02	Rubber Buffer	2	
23	2576 4900 69 02	Tube (Fitment of Rear Exhaust Pipe)	1	
25	2641 4920 82 01	Bracket	1	
21	2576 4900 92 02	Washer	1	
22	2576 4900 75 02	Rubber Buffer	2	
23	2576 4900 69 02	Tube	1	
19	2641 4920 33 01	Bracket	1	
26	012 492 01 40 J	Pipe Clamp 65.5 Dia.	1	

TABLE 50.1

RADIATOR & FITMENTS (LPT 709)

GROUP 50

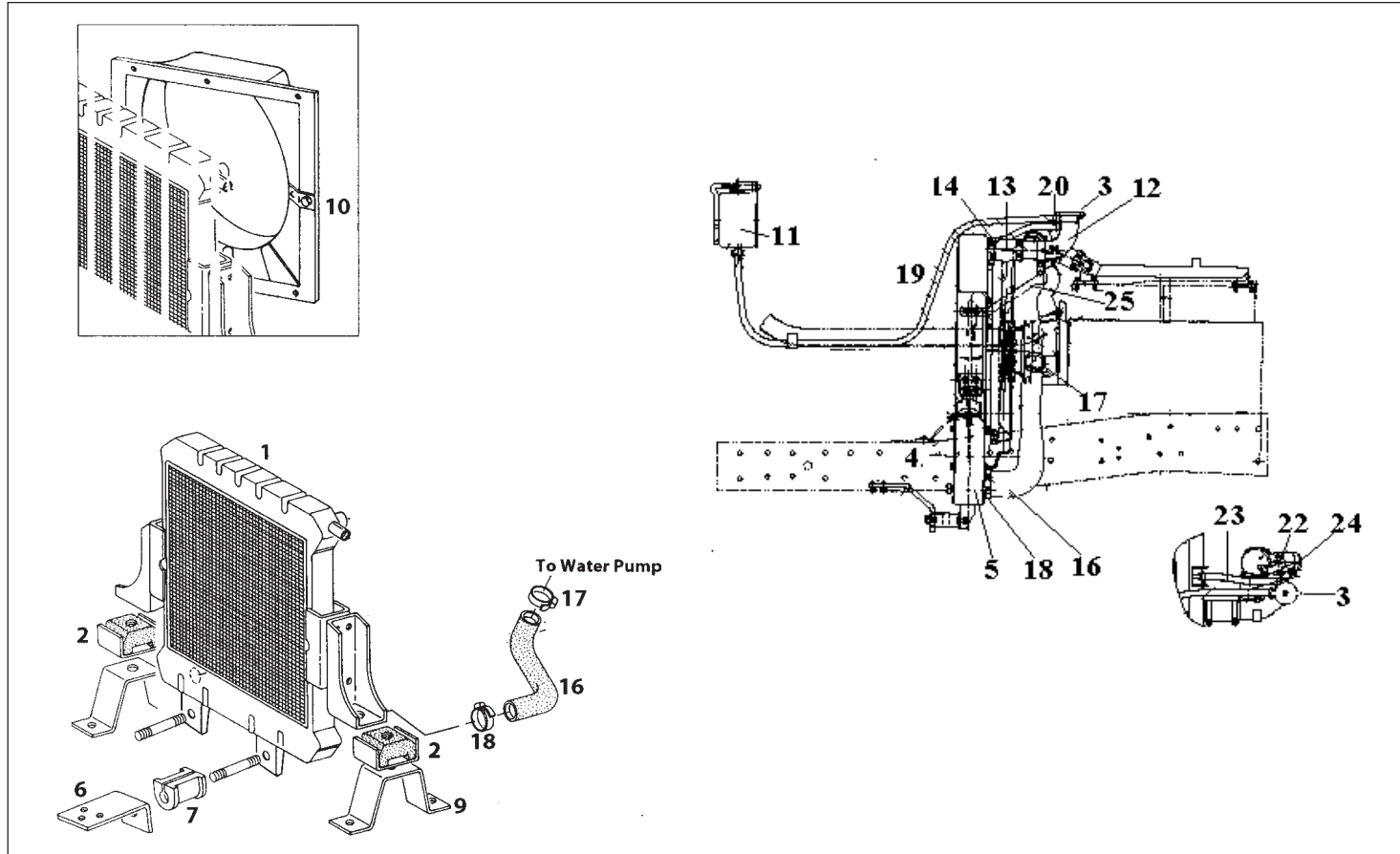


TABLE 50.1
RADIATOR & FITMENTS (LPT 709)
GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		RADIATOR & FITMENTS (LPT 709)		
1	2527 5010 03 63	Assy. Radiator	1	
2	2533 5000 01 16	Assy. Radiator Mtg. Pad Bottom 50 mm	2	
3	2527 5010 03 28	Pressure Cap	1	
4	2527 5010 03 69	Drain Cock	1	
5	2527 5010 03 62	Assy. Radiator Frame	1	
6	2527 5000 01 41	Assy. Bracket Radiator Bottom Mounting	2	
7	2527 5000 01 09	Assy. Radiator Mtg. Pad Side	2	
—	2533 5000 63 03	Rubber Buffer	2	
9	2527 5000 82 33	Radiator Mounting Bracket (On Long Member)	2	
10	2527 5050 63 11	Fan Shroud	1	
11	2525 5010 63 05	Recovery Coolant Tank	1	
12	2527 5010 03 71	Coolant Fill Pipe With Pressure Cap	1	
13	2527 5000 58 05	Rubber Hose (Coolant Fill Pipe to Radiator)	1	
14	2547 0913 42 17	Hose Clamp (58 DIA.)	2	
16	2527 5010 58 87	Rubber Hose (Radiator To Water Pump)	1	
17	2547 5010 42 21	Hose Clamp (53 DIA.)	2	
18	2547 0913 42 15	Hose Clamp (72 DIA.)	1	

TABLE 50.1

RADIATOR & FITMENTS (LPT 709)

GROUP 50

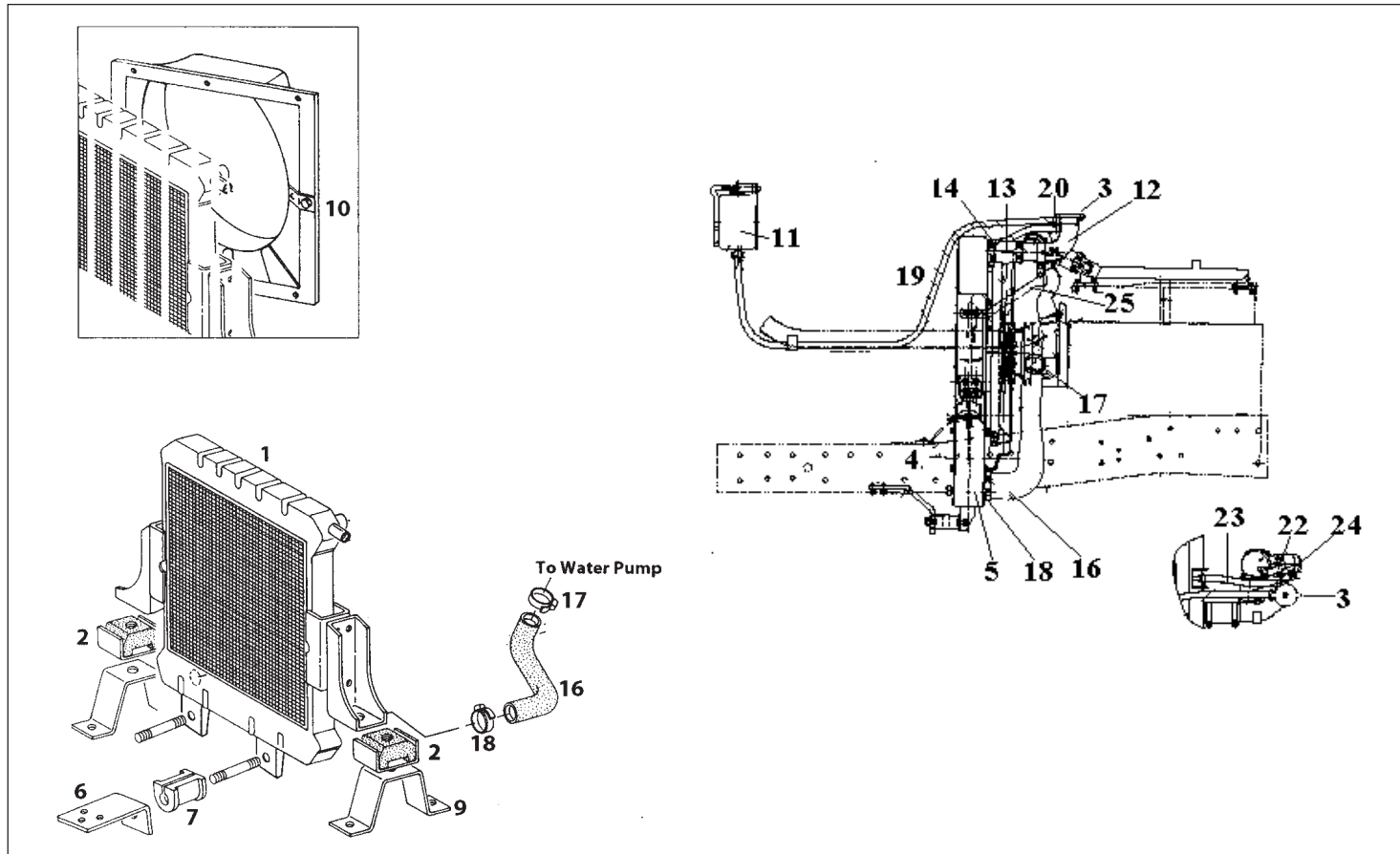


TABLE 50.1
RADIATOR & FITMENTS (LPT 709)
GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
19	2527 5000 58 03	Hose (No Loss Tank To Filler Pipe)	1	
20	2547 5010 42 25	Hose Clamp (16 DIA.)	1	
22	2527 5000 58 02	Hose (T.Vent To Coolant Filling Pipe)	1	
23	2527 5000 58 04	Hose (Coolant Filling Pipe To Rad Vent)	1	
24	2547 0117 42 12	Hose Clamp (18 DIA.)	1	
25	2527 5010 82 64	Support Plate For Coolant Filler Pipe	1	

TABLE 54.1

LIGHT AND SIGNAL

GROUP 54

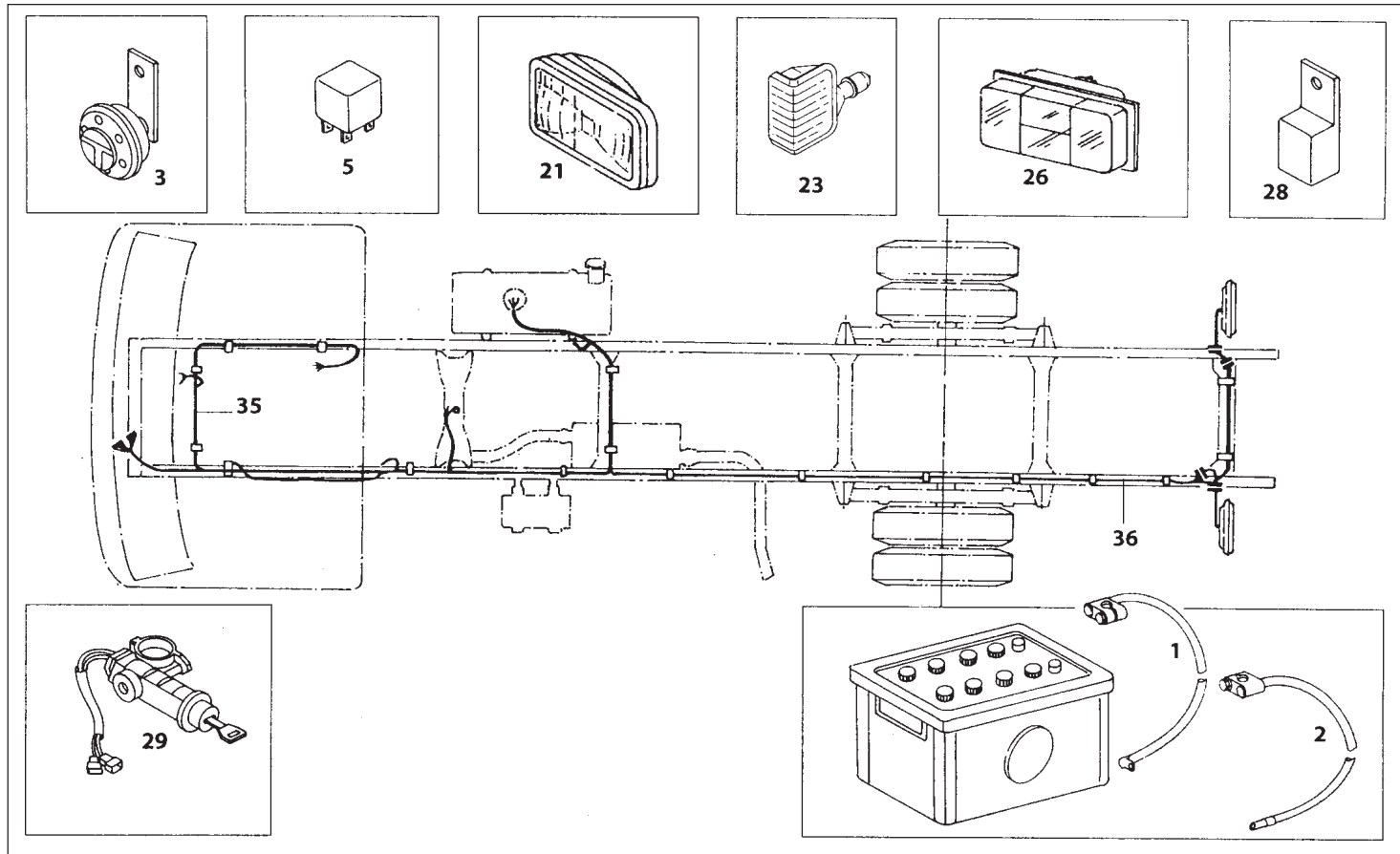


TABLE 54.1
LIGHT AND SIGNAL
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		LIGHT AND SIGNAL		
1	2641 5410 01 21	Assy. Battery Cable +ve (1.40 Lg)	1	
2	2641 5410 01 20	Assy. Battery Cable -ve (1.48 Lg)	1	
3	2699 5420 01 85	Kit Horn Cleartone	1	
—	2641 5420 82 07	Bracket (Horn Mounting)	1	
5	2659 5420 49 07	Relay (For Auxillares)	1	
—	2641 5420 01 29	Assy. Cover (Starter Relay & Fuse Link)	1	
—	2643 5420 01 06	Assy. Bracket (Starter Aux. Relay)	1	
—	2641 5420 01 56	Assy. Bracket (Starter Relay)	1	
21	2641 5440 01 59	Head Lamp W/E-Cert. Bulbs LH	1	
(21)	2641 5440 01 58	Head Lamp W/E-Cert. Bulbs RH	1	
23	2641 5440 01 35	Blinker Lamp LH	1	
23	2641 5440 01 36	Blinker Lamp RH	1	
26	2641 5440 99 05	Assy. Tail Lamp 5 Chamber with Bulb RH	1	
26	2641 5440 99 04	Assy. Tail Lamp 5 Chamber with Bulb LH	1	
—	2641 5442 01 43	Tail Lamp Bracket RH	1	
—	2641 5442 01 44	Tail Lamp Bracket LH	1	
—	2641 5440 01 39	Assy. Side Ind. Lamp LH with Bulb	1	

TABLE 54.1

LIGHT AND SIGNAL

GROUP 54

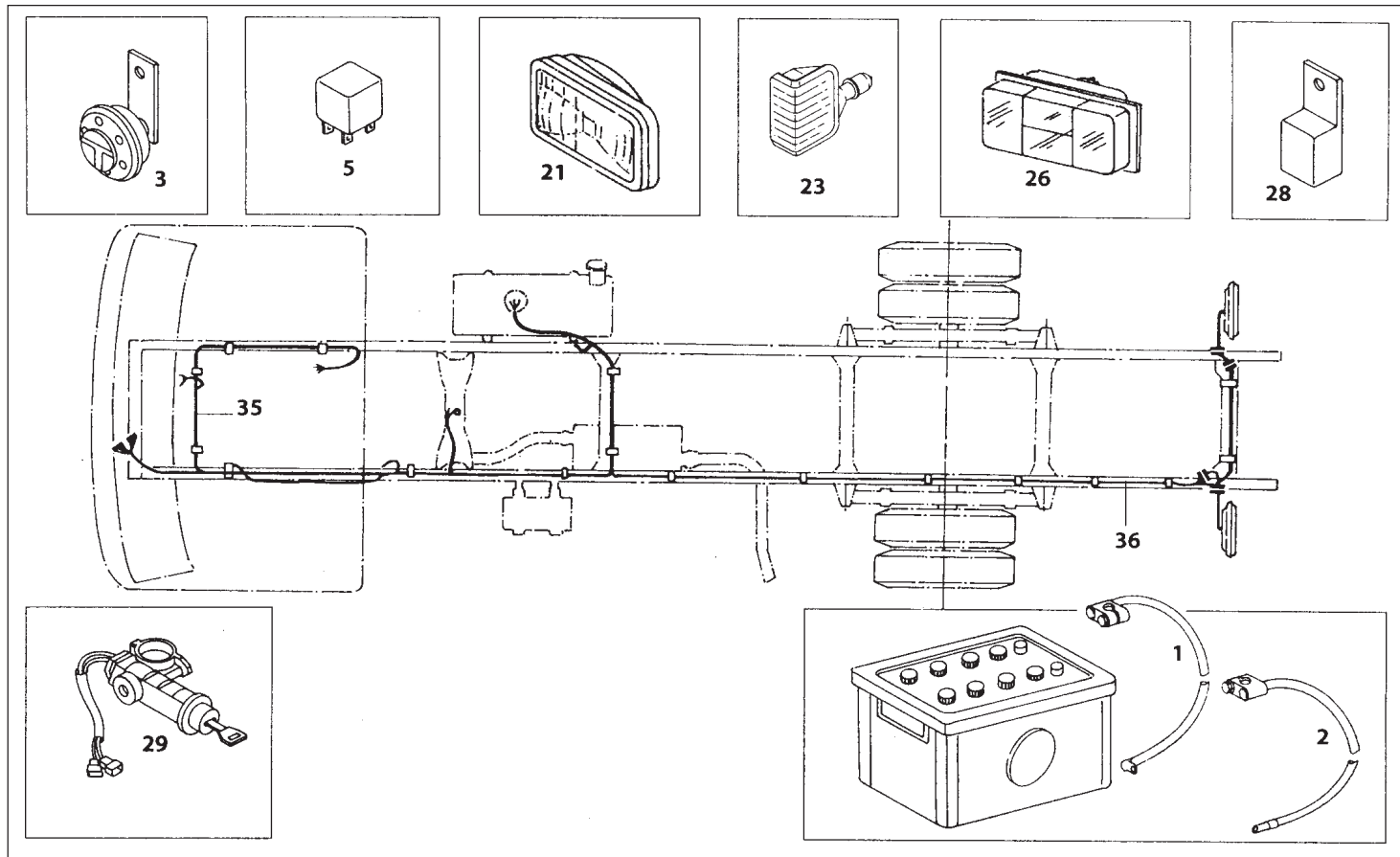


TABLE 54.1
LIGHT AND SIGNAL
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
—	2641 5440 01 40	Assy. Side Ind. Lamp RH with Bulb	1	
—	2641 5441 01 68	Assy. Engine Lamp	1	
—	2574 5450 99 53	Mech. Stop Light Switch	1	
—	2651 5420 01 58	Electric Buzzer	2	
—	2576 5440 01 11	Assy. Cab Lamp	1	
—	2643 5440 01 29	Assy. Front Fog Lamp	2	
—	2647 5440 01 19	Assy. End Outline Marker Lamp	2	
35	2641 5466 01 86	Wiring Harness Main	1	
36	2641 5466 01 87	Wiring Harness (Front to Tail)	1	
—	2707 5460 01 06	Wiring Harness (Blower)	1	
—	2641 5462 01 96	Wiring Harness Roof	1	Optional
—	2641 5466 01 27	Wiring Harness Roof	1	Optional
—	2641 5462 01 05	Wiring Harness Seat Belt	1	

TABLE 54.2

INSTRUMENT CLUSTER

GROUP 54

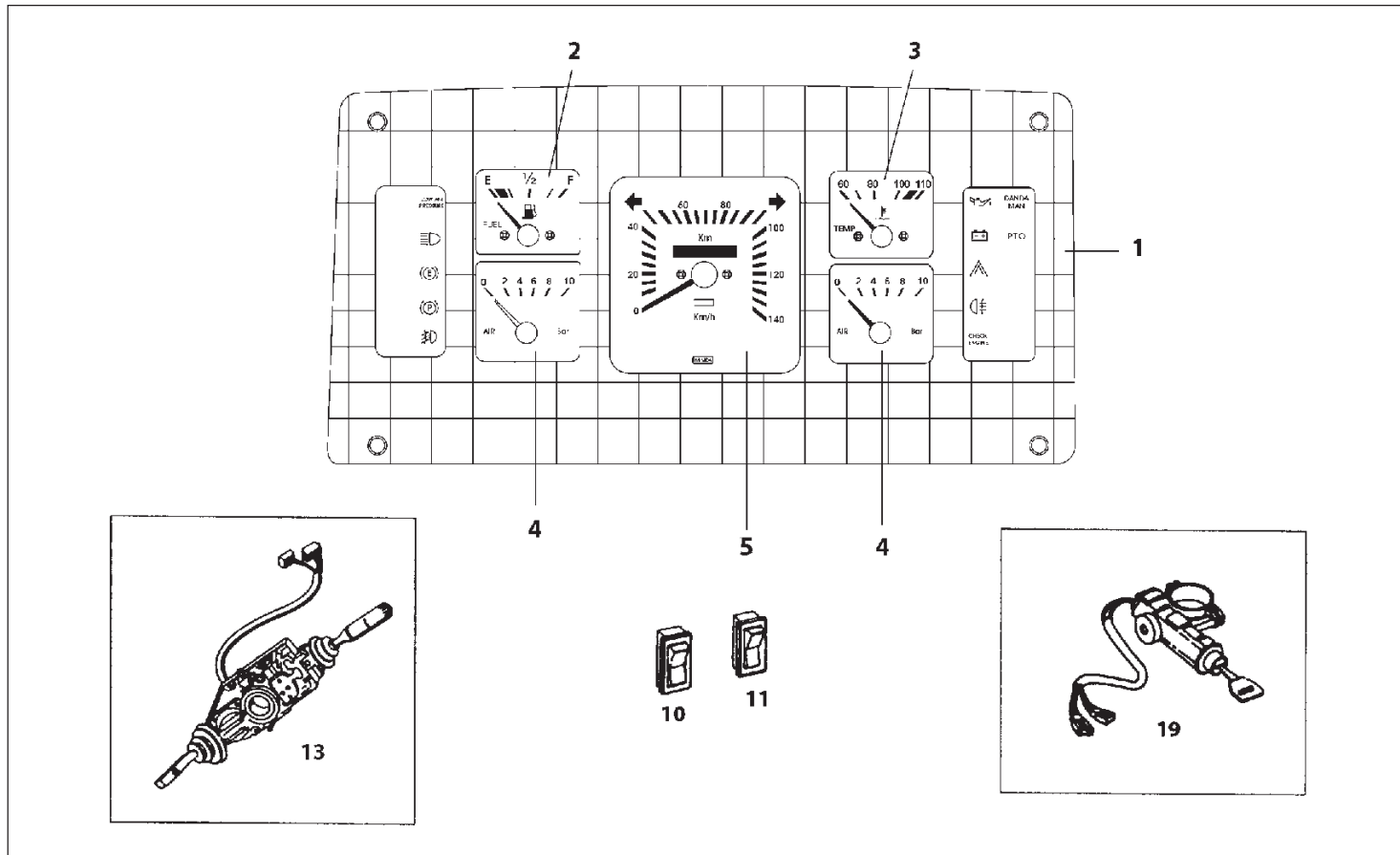


TABLE 54.2
INSTRUMENT CLUSTER
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		INSTRUMENT CLUSTER		
1	2641 5421 01 14	Instrument Cluster 1:0.76 EMOS	1	
2	2641 5420 99 70	Fuel Gauge (Backlit)	1	Serviceable Ins cluster part
3	2641 5420 99 71	Temperature Gauge (Backlit)	1	Serviceable Ins cluster part
4	2641 5420 99 72	Air Pressure Gauge	2	Serviceable Ins cluster part
5	2641 5420 99 98	Speedometer (Ratio 0.76)	1	
—	2641 5421 01 16	Wiring Harness (Cluster)	1	Serviceable Ins cluster part
—	2707 5420 01 07	EMOS Controller	1	
—	2574 5450 99 85	Low Pressure Indicator Switch	1	
—	2698 5450 01 11	Head Lamp Leveling Switch	1	
10	2641 5450 69 11	Piano Switch (Exhaust Brake On)	1	
11	2641 5450 69 12	Piano Switch (Engine Lamp)	1	
13	2654 5451 01 19	Assy. Combi Switch	1	
—	2706 5450 69 01	Piano Switch (3 terminal) Fog Lamp	1	
—	2754 5450 69 18	Piano Switch Fog Lamp	1	
—	2770 5450 99 01	Electronic service Indicator Switch	1	
19	2698 5450 01 18	Ignition Cum Steering Lock	1	

TABLE 60.1

CAB (LPT 709)

GROUP 60

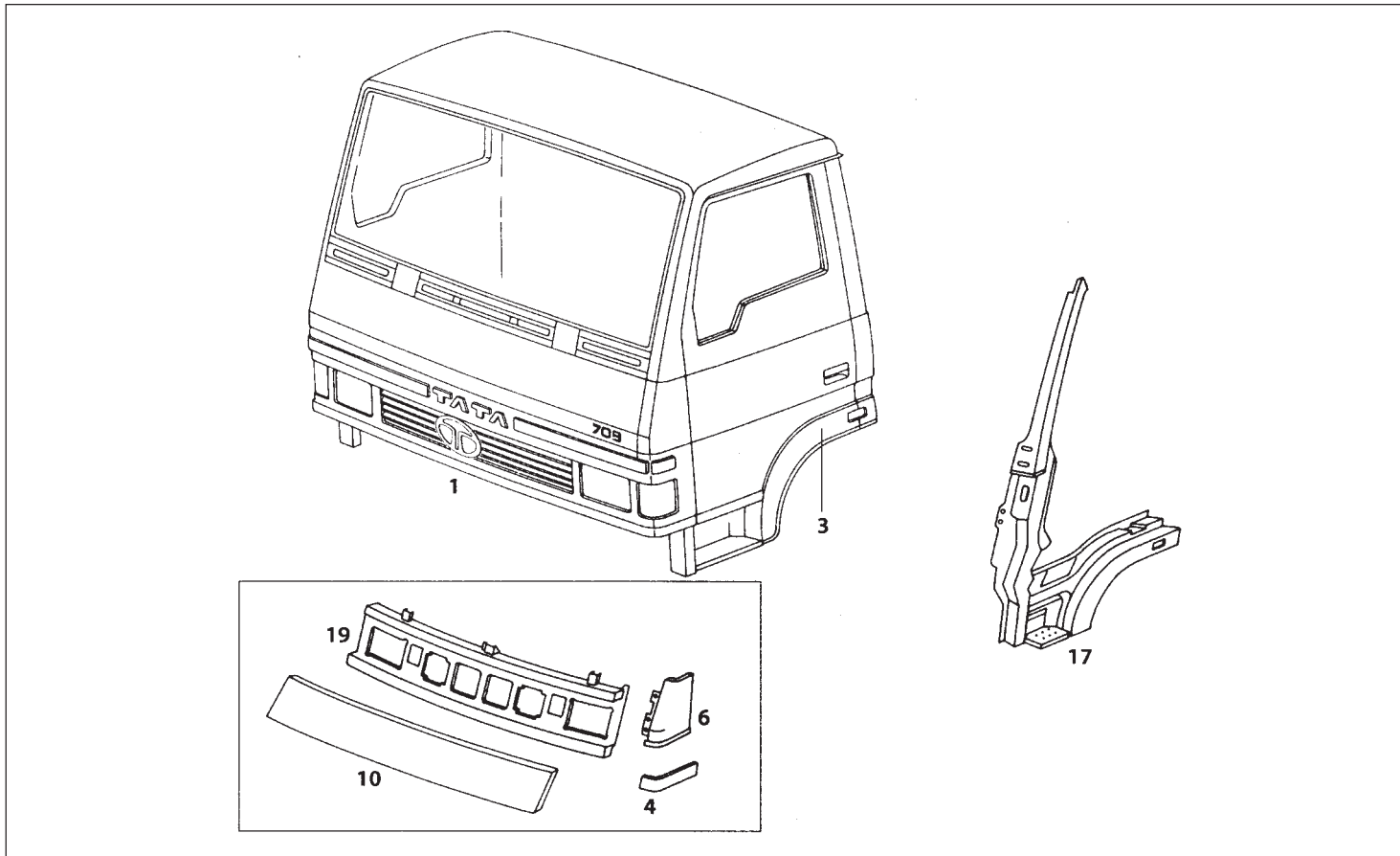


TABLE 60.1
CAB (LPT 709)
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		CAB (LPT 709)		
—	2641 6000 02 75	Assy. Cab Complete	1	
1	2673 6000 01 45	Assy. Cab (Bare)	1	
—	2641 6000 03 46	Assy. Cab Complete (LPK 909 Ex)	1	
1	2641 6000 03 47	Assy. Cab (Bare) LPK 909 Ex	1	
3	2641 6310 01 29	Assy Fender Complete LH	1	
(3)	2641 6310 01 30	Assy Fender Complete RH	1	
4	2641 6010 01 04	Assy. Panel Corner Bottom LH	1	
(4)	2641 6010 01 05	Assy. Panel Corner Bottom RH	1	
6	2641 6010 01 12	Assy. Outer Panel Corner (Front) LH	1	
(6)	2641 6010 01 13	Assy. Outer Panel Corner (Front) RH	1	
17	2641 6300 01 01	Assy. Side Wall Complete LH	1	
17	2641 6300 01 02	Assy. Side Wall Complete RH	1	
19	2673 6010 01 06	Assy. Front Support	1	
—	2641 6010 82 17	Step Board	1	

TABLE 60.2

CENTRE FLAP

GROUP 60

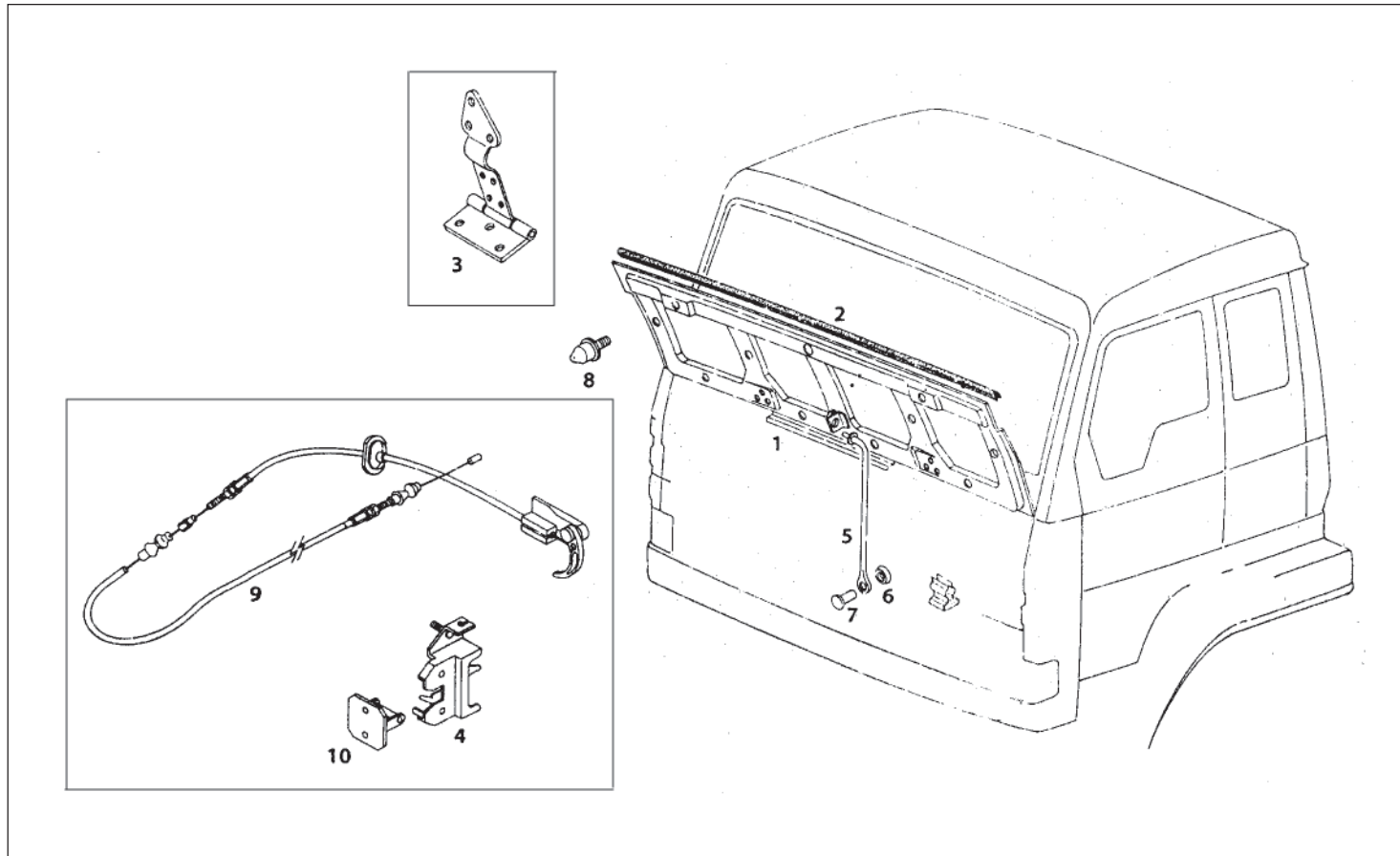


TABLE 60.2
CENTRE FLAP
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		CENTRE FLAP		
1	2673 7510 01 01	Assy. Centre Flap	1	
2	2641 8880 63 01	Beading Front Panel	1	
3	2641 7520 01 16	Assy. Hinge (Centre Flap)	2	
4	2641 7520 01 07	Assy. Lock (Centre Flap)	2	
5	2641 7520 01 19	Assy. Stay Rod	1	
8	2651 8870 01 13	Assy. Rubber Buffer	2	
9	2641 7520 01 12	Assy. Release Cable (Centre Flap)	1	
10	2641 7520 01 22	Assy. Striker (Centre Flap)	1	

TABLE 67.1

WINDSHIELD GLASS

GROUP 67

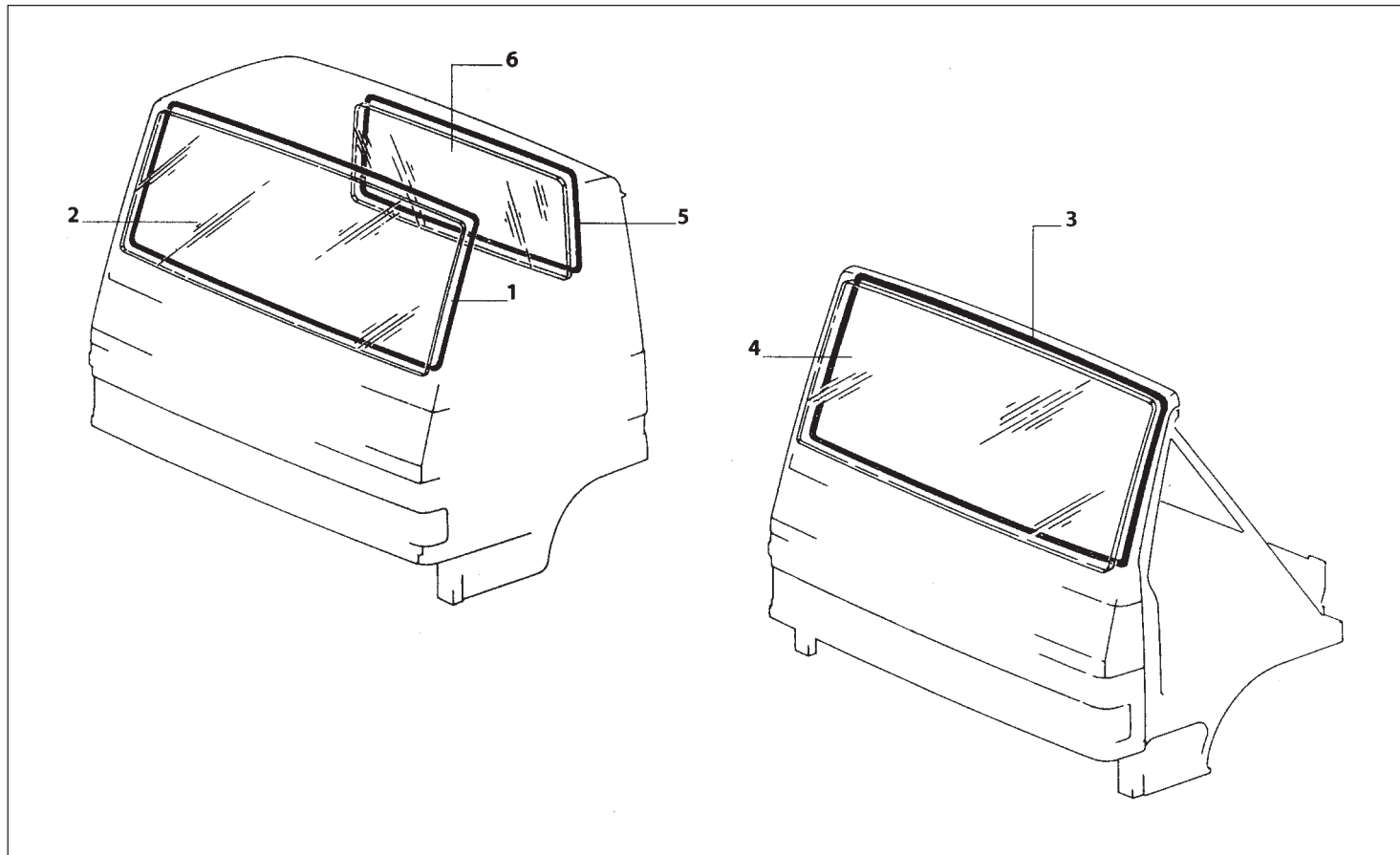


TABLE 67.1
WINDSHIELD GLASS
GROUP 67

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		WINDSHIELD GLASS		
1	2641 6710 63 05	Rubber Mould (Windshield Glass 5.76 Thick)	1	
2	2747 6710 23 01	Windshield (Tinted Band)	1	
5	2641 6780 63 01	Rubber Mould (Rear Window)	1	
6	2651 6780 23 02	Glass Pane Rear Window	1	

TABLE 68.1

DASHBOARD (LPT 709)

GROUP 68

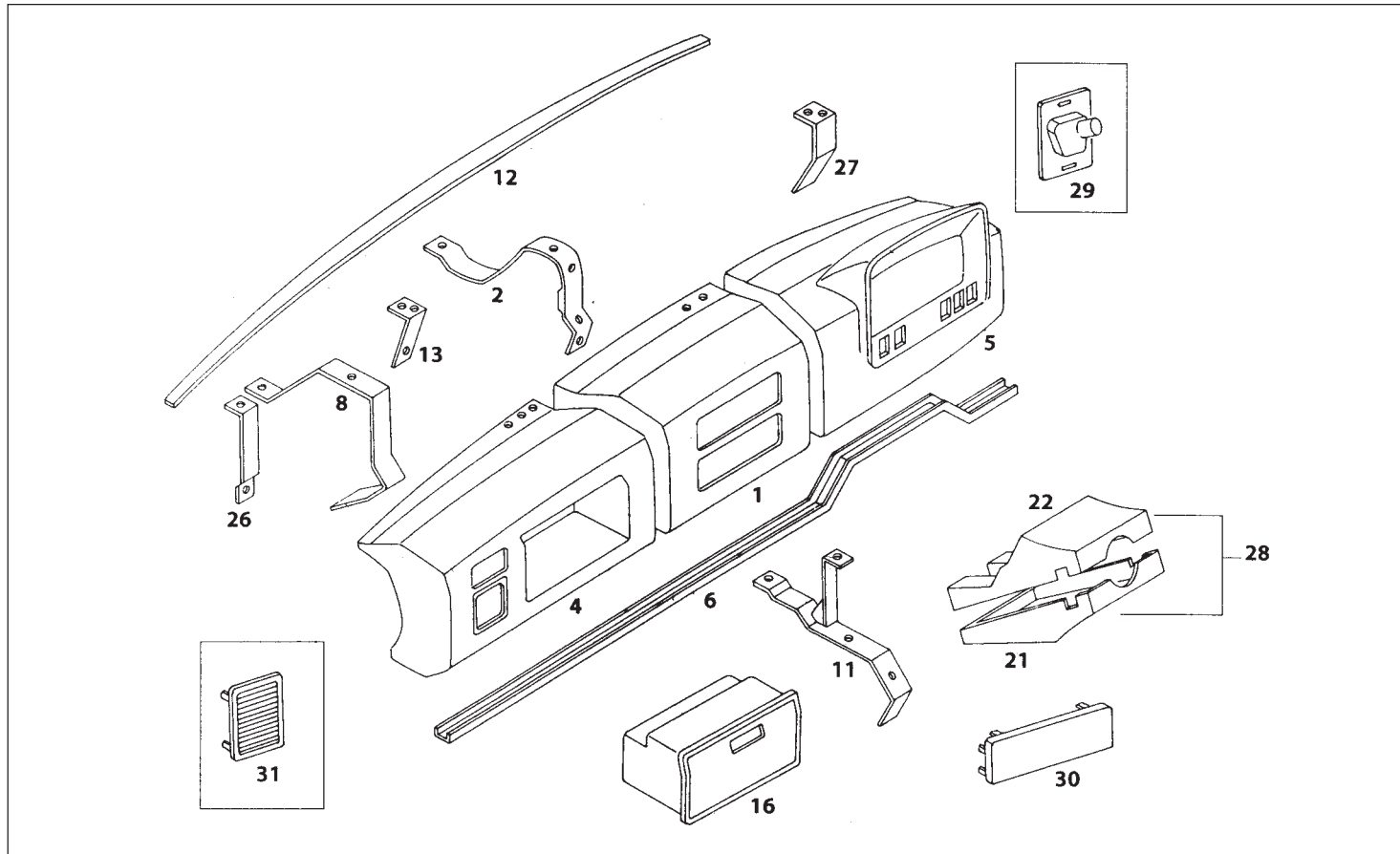


TABLE 68.1
DASHBOARD (LPT 709)
GROUP 68

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		DASHBOARD (LPT 709)		
—	2641 6891 01 05	Assy. Dashboard Complete (Grey Pigmented)	1	
1	2641 6890 63 54	Dashboard (Centre) (Grey)	1	
2	2641 6890 01 28	Assy. Reinforcement Middle LH	1	
(2)	2641 6890 01 29	Assy. Reinforcement Middle RH	1	
4	2641 6890 63 55	Dashboard LH (Grey)	1	
5	2641 6890 63 56	Dashboard RH (Grey)	1	
6	2747 6890 82 05	Reinforcement (Front)	1	
—	2641 6890 01 31	Assy. Reinforcement Inside (Glove Box)	1	
8	2641 6890 01 32	Assy. Reinforcement Outside (Glove Box)	1	
11	2641 6890 01 34	Assy. Reinforcement (Outside)	1	
12	2641 6890 01 35	Assy. Reinforcement Top	1	
16	2641 6890 01 95	Assy. Glove Box (Grey)	1	
—	2641 6890 63 58	Cover Dash Mounting (Grey)	2	
	2651 8310 01 66	Defrost Duct	1	
26	2641 6890 01 13	Assy. Bracket LH	1	
27	2641 6890 01 14	Assy. Bracket RH	1	
—	2651 6890 01 52	Ventilation Nozzle Assy.	4	

TABLE 68.1

DASHBOARD (LPT 709)

GROUP 68

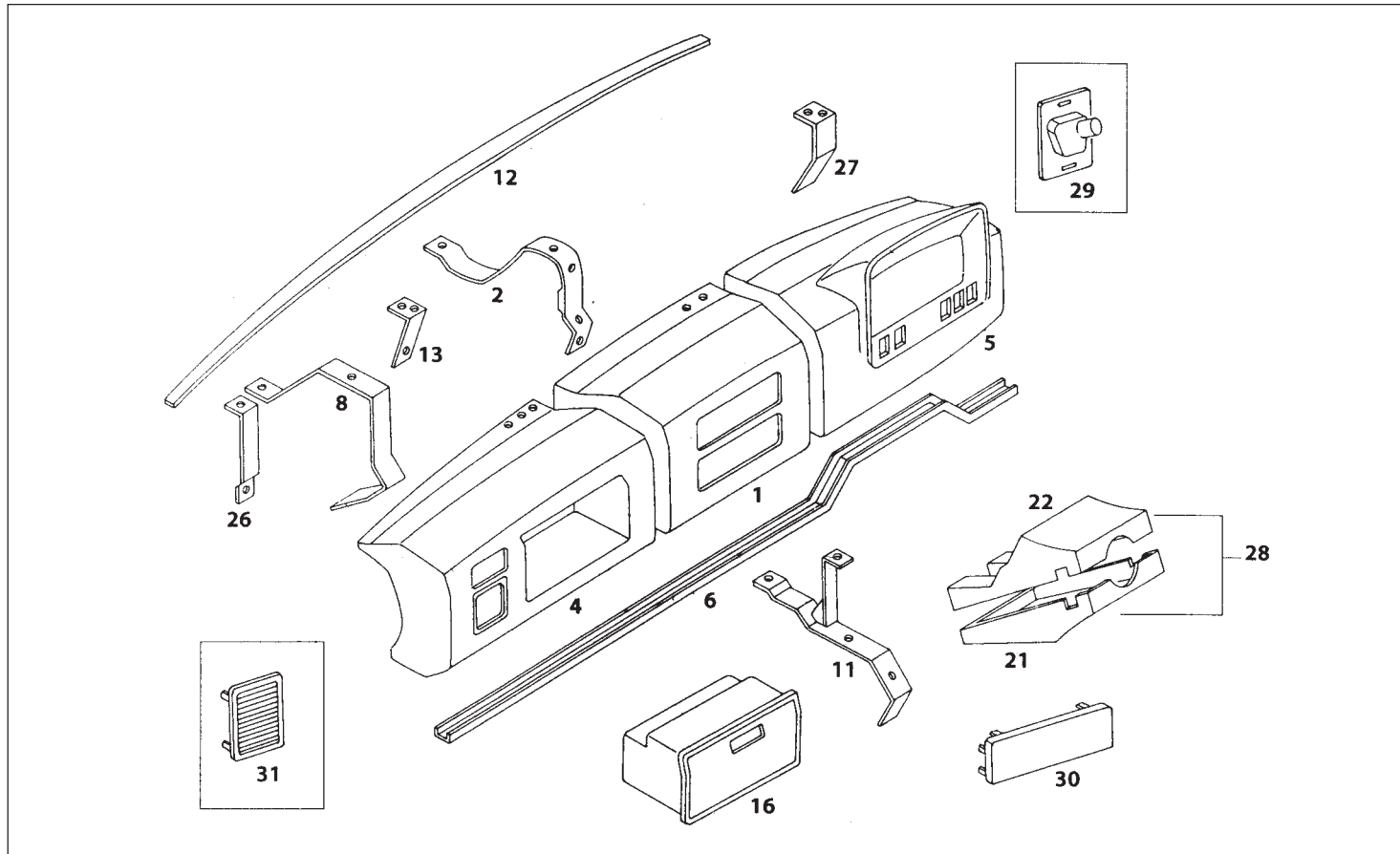


TABLE 68.1
DASHBOARD (LPT 709)
GROUP 68

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
—	2641 6890 63 14	Cover (T - Emblem) Dashboard	1	Order Set
28	2641 6890 01 66	Set of Nacelle	1	
21		Nacelle Front	1	
22		Nacelle Rear	1	
29	2641 6890 63 31	Speaker Grill	2	
30	2651 6891 63 14	Cover for Radio Cutout	1	
31	2641 6890 63 57	Cover Clutch Bottle	1	

TABLE 72.1

DOOR (LPT 709)

GROUP 72

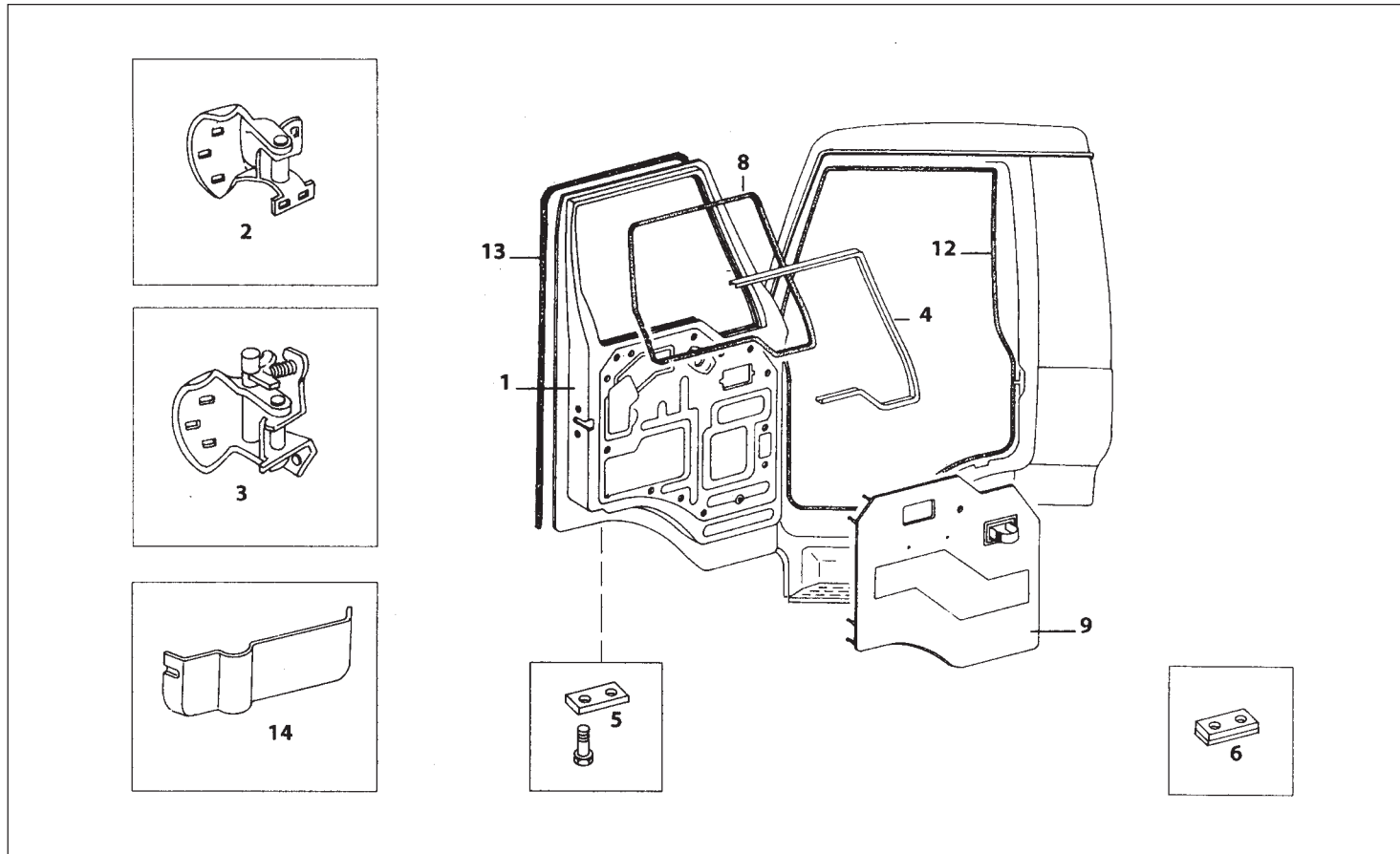


TABLE 72.1
DOOR (LPT 709)
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		DOOR (LPT 709)		
1	2641 7220 01 35	Assy. Door Shell LH	1	
(1)	2641 7220 01 36	Assy. Door Shell RH	1	
2	2641 7230 01 11	Assy. Hinge Top LH (Door)	1	
(2)	2641 7230 01 12	Assy. Hinge Top RH (Door)	1	
3	2641 7230 01 18	Assy. Hinge Bottom LH (Door)	1	
(3)	2641 7230 01 19	Assy. Hinge Bottom RH (Door)	1	
4	2641 7220 01 13	Assy. Guide Channel LH	1	
(4)	2641 7220 01 14	Assy. Guide Channel RH	1	
5	2641 7230 01 24	Assy. Dovetail Bottom (Door)	2	
6	2641 7230 63 03	Dovetail Bottom (Body Side)	2	
8	2641 7250 25 01	Velvet Channel	2	
9	2641 7270 01 03	Assy. Padding Door LH	1	
(9)	2641 7270 01 04	Assy. Padding Door RH	1	
12	2641 7230 01 22	Assy. Sealing Mould LH (Outer)	1	
(12)	2641 7230 01 23	Assy. Sealing Mould RH (Outer)	1	
13	2641 7230 01 37	Assy. Sealing Inner LH	1	
(13)	2641 7230 01 38	Assy. Sealing Inner RH	1	

TABLE 72.1

DOOR (LPT 709)

GROUP 72

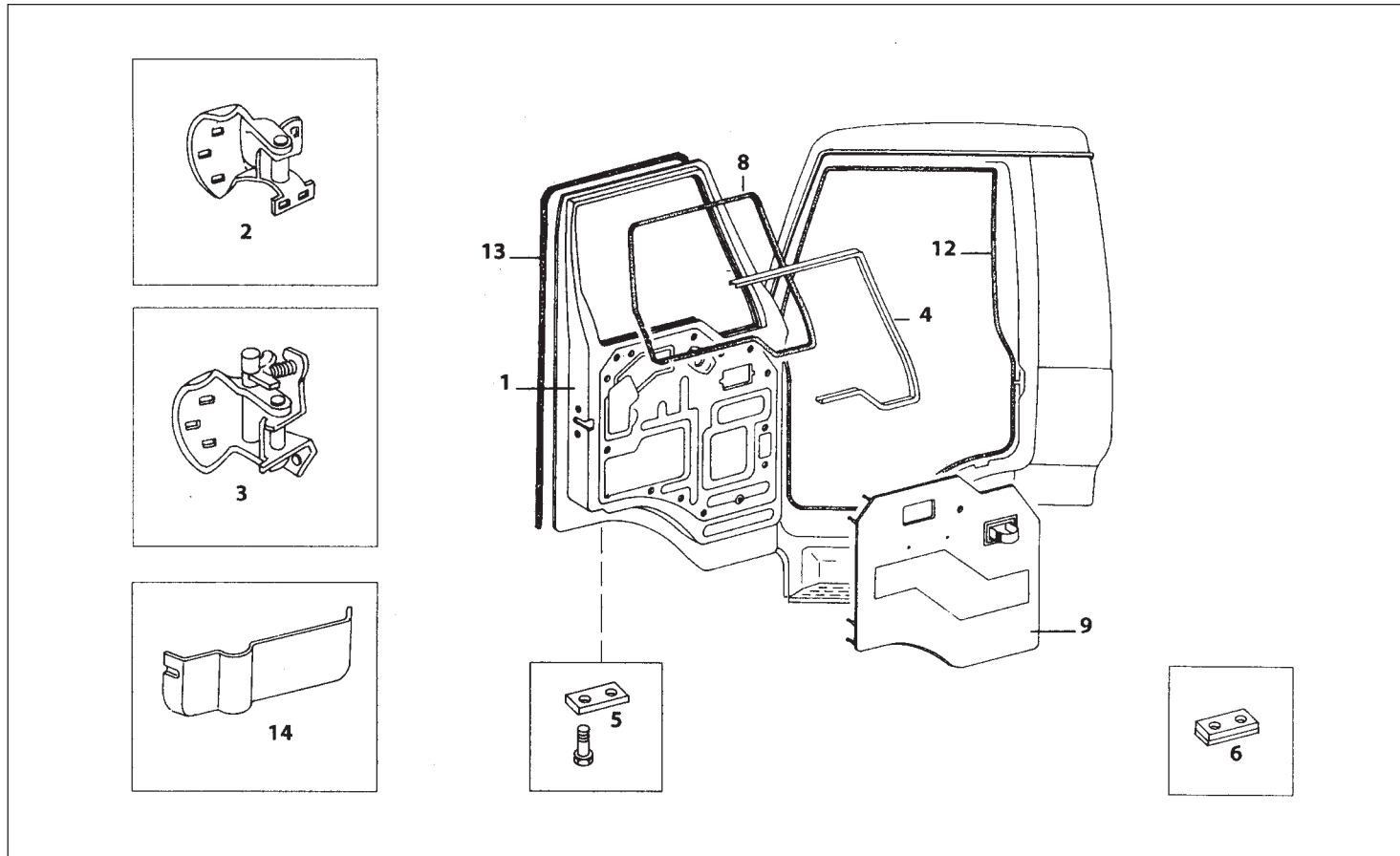


TABLE 72.1
DOOR (LPT 709)
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
14 (14)	2654 7270 63 17	Magazine Pocket (Grey) LH	1	
	2654 7270 63 18	Magazine Pocket (Grey) RH	1	
	2654 6890 01 89	Assy Ash Tray	2	
	2678 8110 63 05	Reflex Reflector (Front Door)	2	

TABLE 72.2

DOORLOCK (LPT 709)

GROUP 72

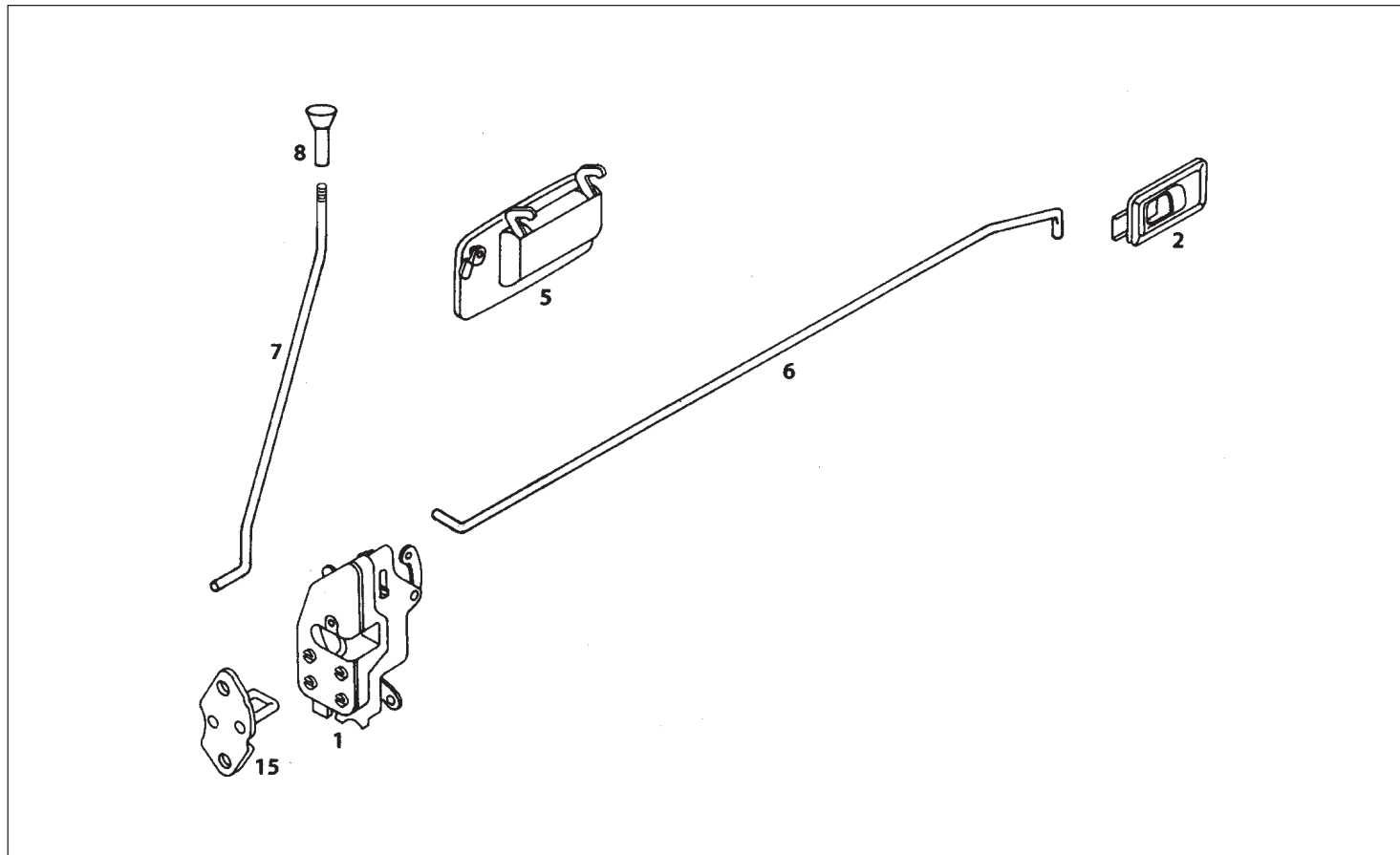


TABLE 72.2
DOORLOCK (LPT 709)
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		DOOR LOCK (LPT 709)		
		DOOR LOCK LH		
(1)	2641 7230 01 43	Door Lock Front LH	1	
2	2658 7230 01 17	Assy. Inner Handle	2	
(6)	2641 7230 60 04	Link LH (Inner Handle)	1	
(5)	2654 7230 01 24	Assy. Outer Handle LH	1	
(7)	2641 7230 60 06	Link (Pop - up Knob) LH	1	
15	2654 7230 01 13	Assy. Striker (Door Lock)	2	Optional
15	2654 7230 01 90	Assy. Striker (Door Lock)	2	Optional
15	2658 7230 01 82	Assy. Striker (Door Lock)	2	Optional
		DOOR LOCK RH		
1	2641 7230 01 44	Door lock Front RH	1	
5	2654 7230 01 25	Assy. Outer Handle RH	1	
7	2641 7230 60 07	Link RH (Pop-up Knob)	1	
6	2641 7230 60 05	Link RH (Inner Handle)	1	
8	2641 7230 63 02	Knob (Inner Lock)	2	

TABLE 72.2

DOORLOCK (LPT 709)

GROUP 72

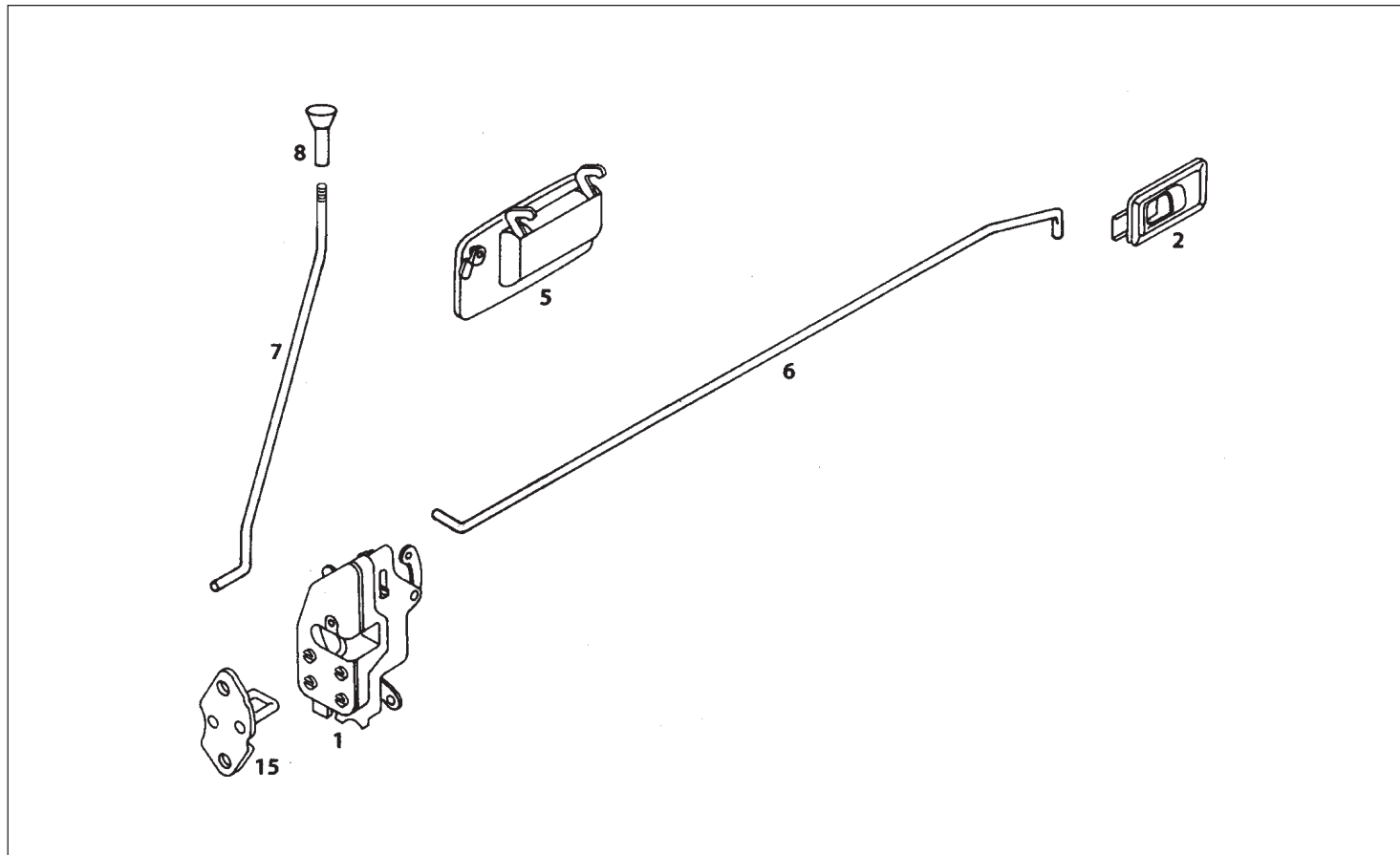


TABLE 72.2
DOORLOCK (LPT 709)
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
5	2641 7230 01 41	LOCK KITS	1	
5		Kit for Locks Consisting of :	1	
		Assy. Outer Door Handle LH	1	
		Assy. Outer Door Handle RH	1	Optional with
		Assy. Key	3	2651 7230 01 71
		Assy. Glove Box Lock	1	2641 7230 01 39
		Steering Lock Cum Ignition Switch	1	

TABLE 72.3

WINDING REGULATOR AND GLASS

GROUP 72

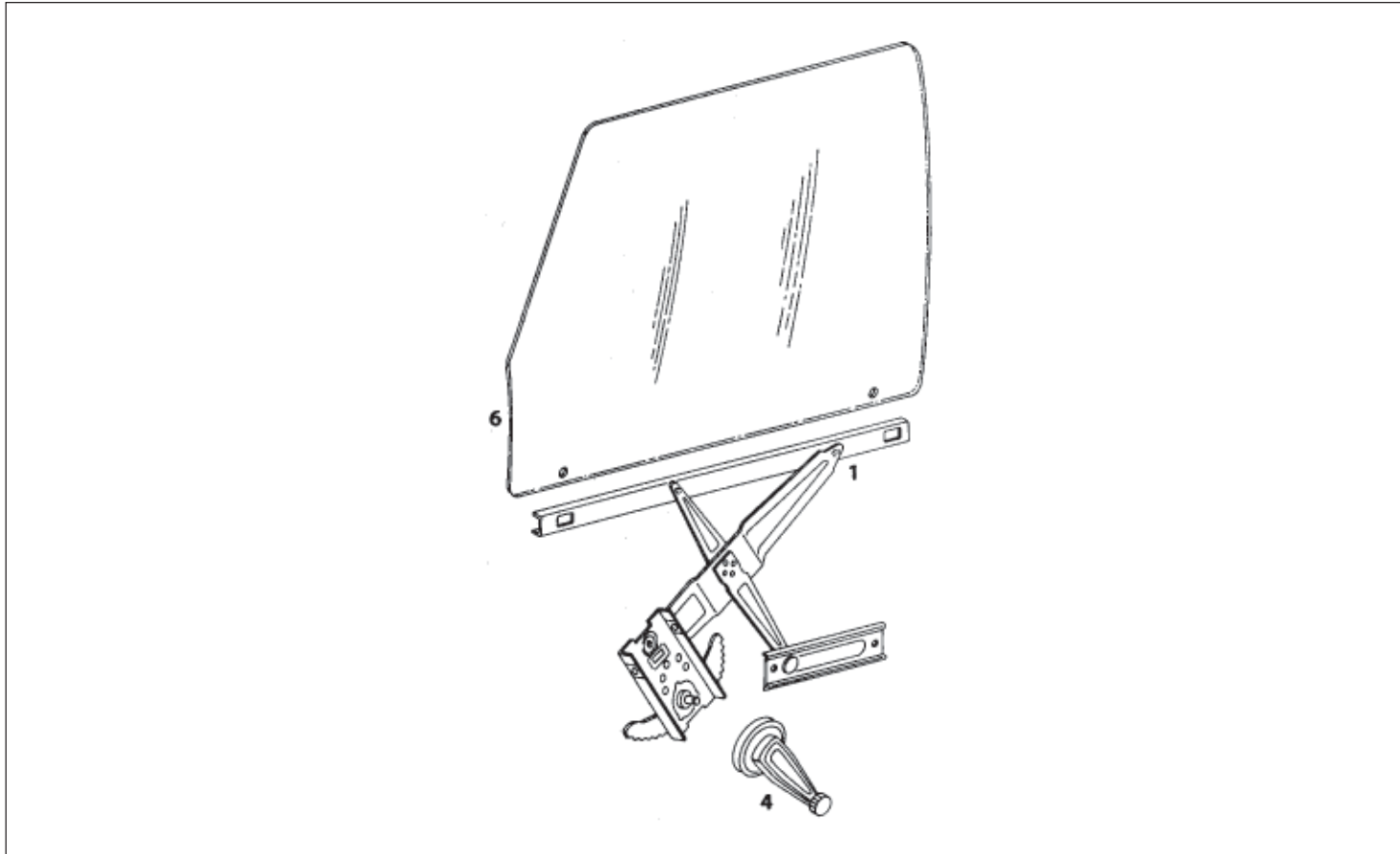


TABLE 72.3
WINDING REGULATOR AND GLASS
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		WINDING REGULATOR AND GLASS		
(1)	2641 7250 01 01	Assy. Winding Regulator LH	1	
1	2641 7250 01 02	Assy. Winding Regulator RH	1	
4	2654 7230 01 62	Assy. Handle (Winding Regulator)	2	
6	2747 7250 23 01	Door Glass LH Tinted (Light Green)	1	
6	2747 7250 23 02	Door Glass RH Tinted (Light Green)	1	
	2641 7230 01 40	Assy. Door Strap Complete	2	

TABLE 81.1

INTERNAL AND EXTERNAL FITMENTS

GROUP 81

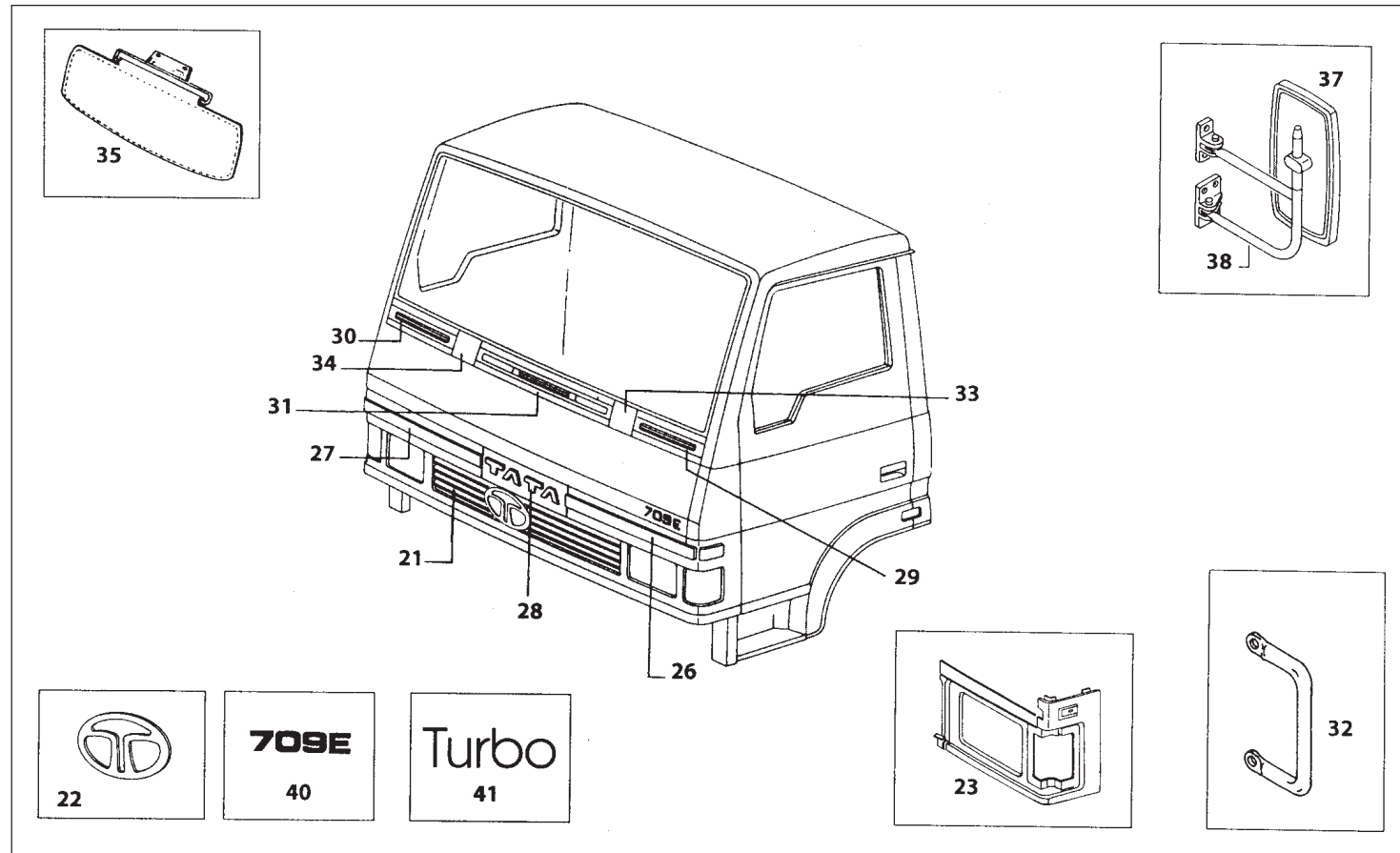


TABLE 81.1 **INTERNAL AND EXTERNAL FITMENTS** **GROUP 81**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		INTERNAL AND EXTERNAL FITMENTS		
21	2641 8190 63 02	Centre Grill (Front)	1	
22	2641 8190 01 27	'T' Emblem Oval Stylised	1	
23	2641 8190 01 01	Assy. Bazzle RH	1	
(23)	2641 8190 01 02	Assy. Bazzle LH	1	
	2641 8190 01 15	Assy. Cover Bazzle RH	1	
	2641 8190 01 14	Assy. Cover Bazzle LH	1	
26	2641 8190 01 50	Assy. Cover Side LH, Center Flap	1	
27	2641 8190 01 51	Assy. Cover Side RH, Center Flap	1	
28	2641 8190 01 59	Assy. Cover Middle With 'TATA' Letters	1	
29	2641 8190 63 32	Grill Side LH (W/S)	1	
30	2641 8190 63 33	Grill Side RH (W/S)	1	
31	2641 8190 63 31	Grill Middle (W/S)	1	
32	2747 8150 69 01	Grab Handle	2	
33	2641 8110 01 75	Assy. Cover LH (Centre Flap Hinge)	1	
34	2641 8110 01 76	Assy. Cover RH (Centre Flap Hinge)	1	
35	2641 8110 01 11	Assy. Sunvisor RH	1	
35	2641 8110 01 12	Assy. Sunvisor LH	1	

TABLE 81.1

INTERNAL AND EXTERNAL FITMENTS

GROUP 81

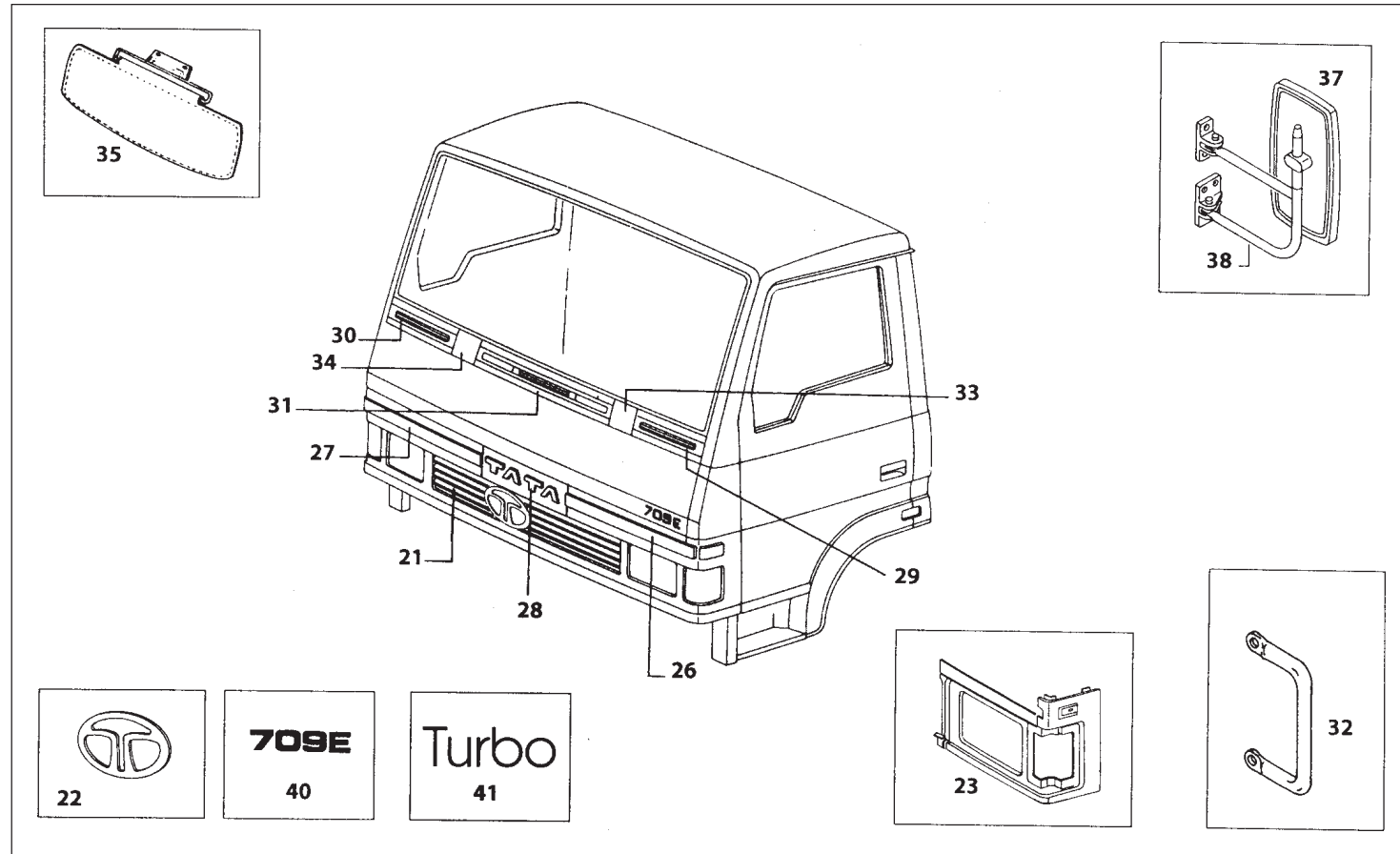


TABLE 81.1
INTERNAL AND EXTERNAL FITMENTS
GROUP 81

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
37	2576 8110 01 53	Rear View Mirror Outside LH	1	
(37)	2576 8110 01 52	Rear View Mirror Outside RH	1	
38	2641 8110 01 38	Assy. Frame Complete LH	1	
(38)	2641 8110 01 39	Assy. Frame Complete RH	1	
—	2658 8110 01 19	Assy. Inner Handle (Front w/o Hanger)	1	
40	2641 8190 01 17	Assy. 709 E Mascot	1	
	2651 8100 63 04	Letter 'T'	1	
	2651 8100 63 05	Letter 'A'	1	
	2641 8110 01 08	Lid Fuel Priming	1	

TABLE 82.1

WIPER MOTOR AND LINKAGES

GROUP 82

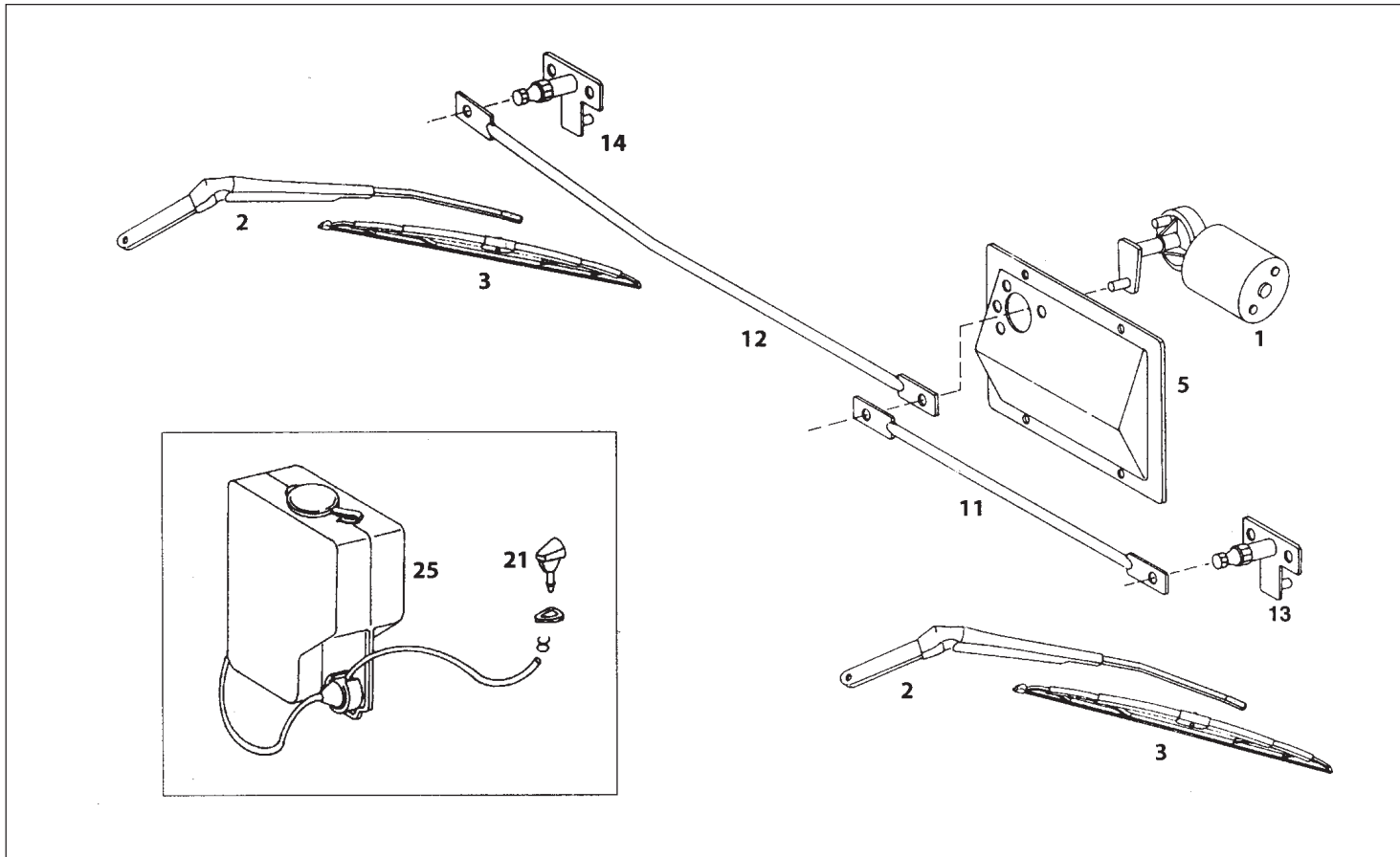


TABLE 82.1
WIPER MOTOR AND LINKAGES
GROUP 82

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		WIPER MOTOR AND LINKAGES		
1	2641 8240 99 54	17W - Hi - Power Wiper Motor	1	
2	2641 8240 01 09	Assy. Wiper Arm	2	
3	2780 8240 01 01	Assy. Wiper Blade	1	
—	2641 8240 99 06	Hex. Screw	2	
(5)	2641 8240 82 01	Assy. Bracket (Wiper Motor Mtg.)	1	
—	2641 8240 75 01	Gasket (Bracket to Fire Wall)	1	
—	2641 8240 01 38	Repair Kit for Accessories Wiper	1	
		Consisting of :		
13		Assy. Wheel Box (58.13 mm)	1	
11		Assy. Link (792)	1	
12		Assy. Link (183)	1	
14		Assy. Wheel Box Co-Driver (45 mm)	1	
	2641 8240 01 42	kit W/s Washer Unit, Consisting of :	1	
21		Assy. Twin Self Nozzle	1	
—		Tube (1750 mm Long)	1	
25		Pump with Motor And Tank	1	
—		Omega Clip	2	

TABLE 83.1

HEATING DEMISTING

GROUP 83

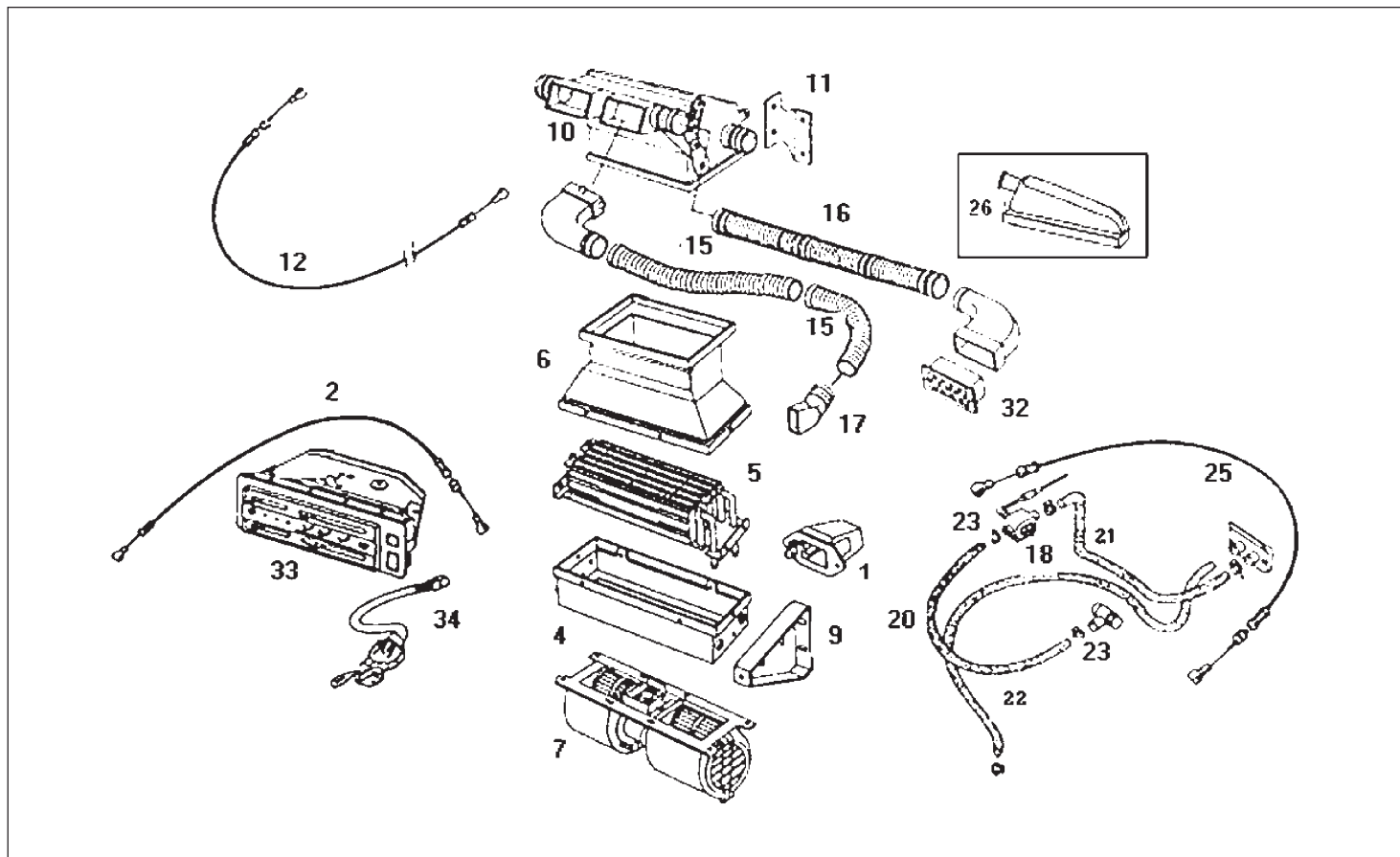


TABLE 83.1
HEATING DEMISTING
GROUP 83

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		HEATING DEMISTING		
1	2659 8311 01 24	Assy.Fresh Air Valve RHD (W/O. Assy. Cable)	1	
2	2659 8330 01 78	Assy.Push Pull Cable	1	
4	2641 8310 01 30	Assy. Coil Housing		
5	2154 8340 01 01	Assy. Heater Coil Compl.	1	
6	2641 8310 63 24	Adaptor Housing Plenum Chamber.		
7	2651 5470 01 13	Assy.Twin Blower With MSSSL Ters & Hsg.	1	
—	2651 8340 01 35	Assy.Strip (Twin Blower Mtg.)	2	
9	2641 8350 01 05	Assy. Bkt.For Coil Hsg.Mtg. R.H.		
9	2641 8350 01 06	Assy. Bkt.For Coil Hsg. Mtg. L.H.		
10	2651 8310 01 11	Assy. Plenum Chamber Compl.	1	
11	2641 8310 01 20	Assy.Bracket (Plenum Mtg.) RH	1	
11	2641 8310 01 19	Assy.Bracket (Plenum Mtg.) LH	1	
12	2659 8330 01 59	Assy.Push Pull Cable -Black	1	
15	2654 8310 63 62	Hose (Leg Room Connector)	2	
16	2654 8310 63 22	Hose (ventilation)	1	
17	2654 8310 63 50	Diffuser(Leg Room Ventilation)	2	
—	2654 8350 01 09	Assy.Lever (Water Valve)	1	

TABLE 83.1

HEATING DEMISTING

GROUP 83

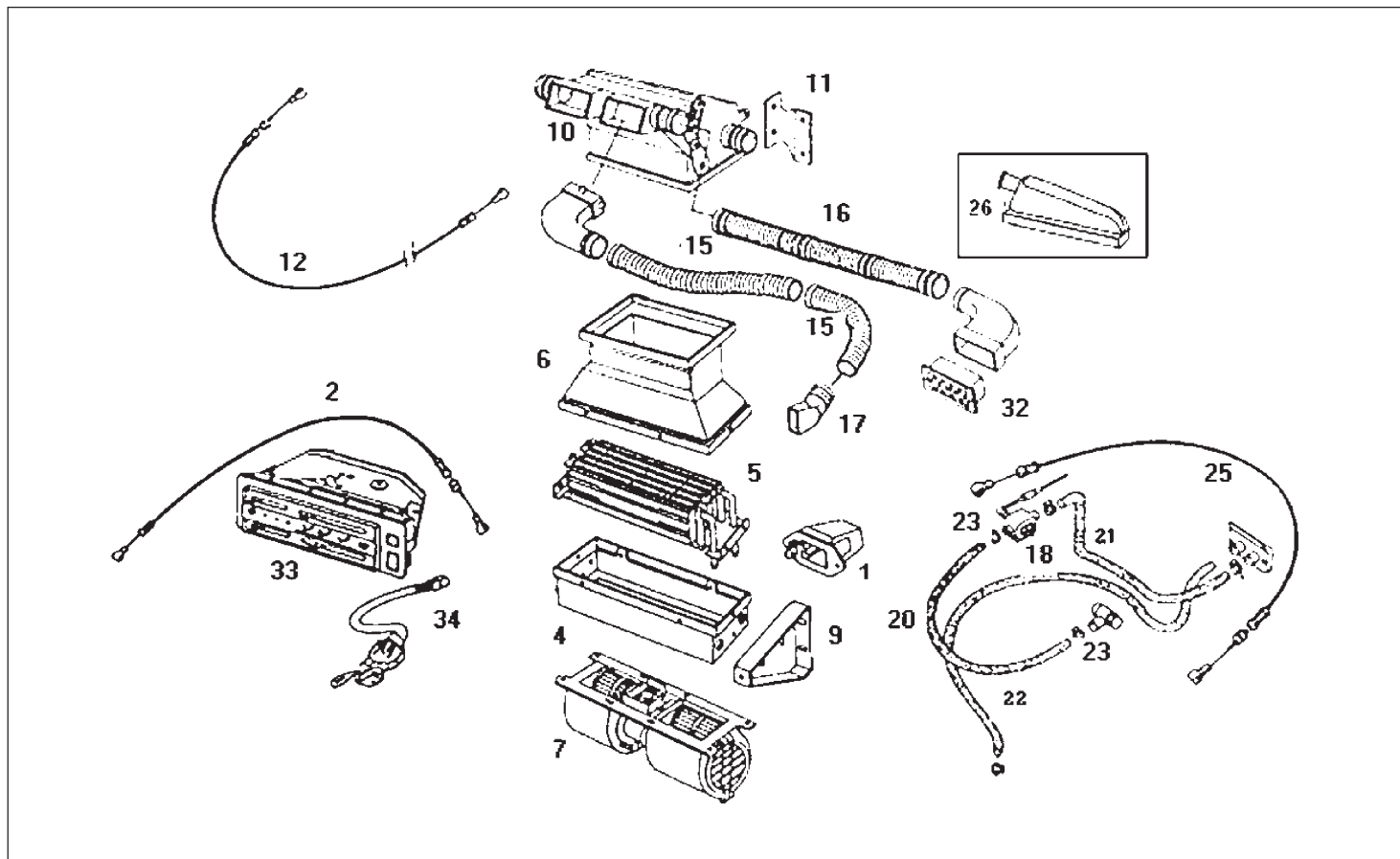


TABLE 83.1
HEATING DEMISTING
GROUP 83

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
18	2654 8350 01 08	Assy.Water Valve	1	
—	2651 8350 01 19	Assy.Brkt.-LHD [Water Valve Mtg.]	1	
20	2654 8350 58 03	Rubber Hose (Thermostate To Water Valve).	1	
21	2641 8350 58 01	Rubber Hose (Water Valve To Heating Coil)	1	
22	2654 8350 58 02	Rubber Hose (Heating Coil To Engine).	1	
23	2654 8330 01 77	Hose Clamp-25	6	
25	2641 8330 01 08	Assy.Push Pull Cable `Z' Type	1	
26	2641 8350 63 01	Cover (Heater Coil) RHD	1	
32	2651 6890 01 52	Assy.Ventilation Nozzle	2	
33	2651 6891 01 18	Control Mounting Bracket (Heater)	1	
34	2654 5470 01 59	Blower Switch	1	
	2647 5460 01 06	Wiring Harness Back Lighting	1	
—	2651 8330 01 32	Assy.Control Cover.- Heater	1	
—	2659 8330 63 38	Control Knob	4	

TABLE 88.1

BUMPER

GROUP 88

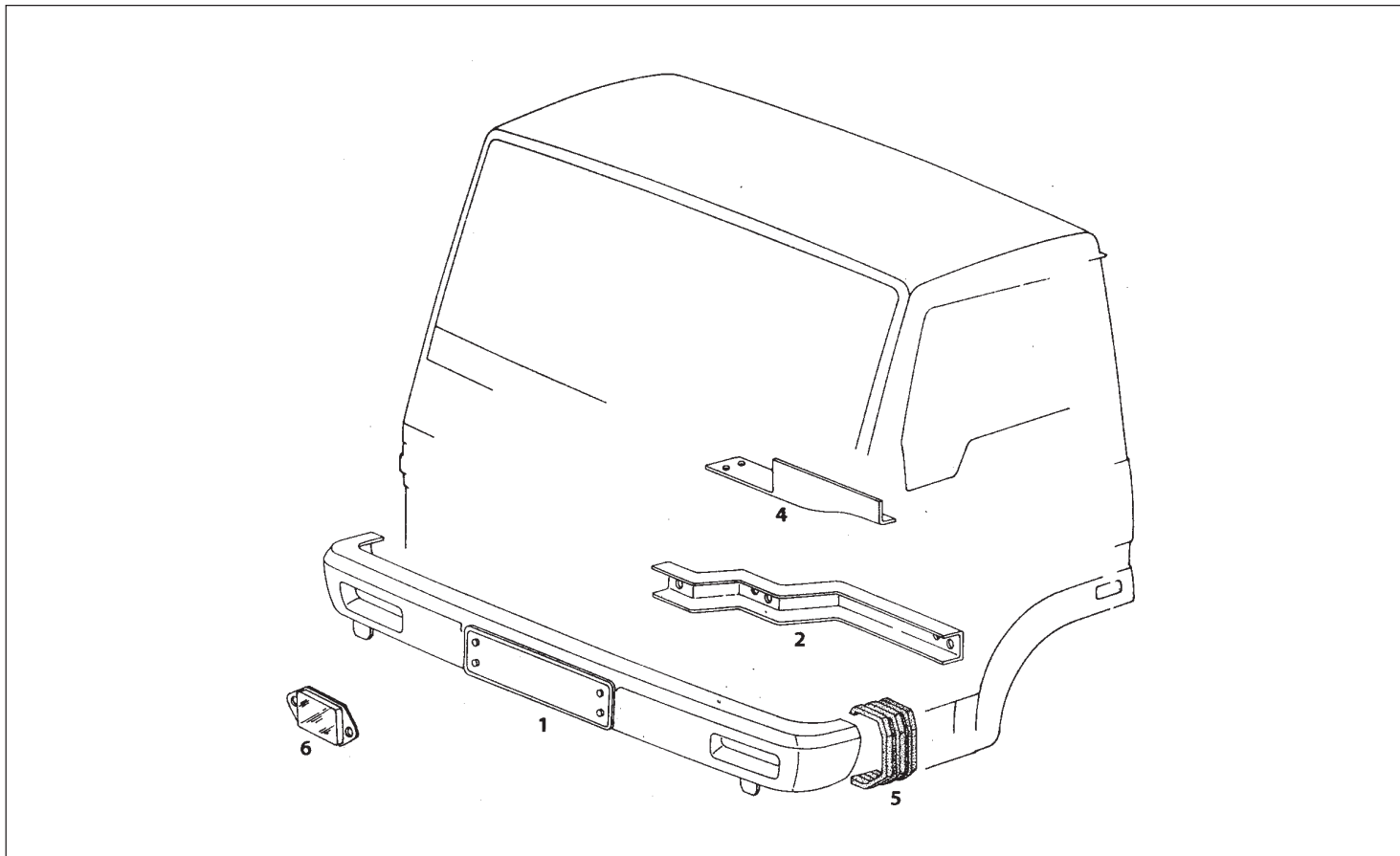


TABLE 88.1
BUMPER
GROUP 88

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		BUMPER		
1	2641 8850 01 15	Assy. Bumper Complete	1	
2	2641 8850 01 01	Assy. Support LH (Bumper Mtg.)	1	
(2)	2641 8850 01 02	Assy. Support RH (Bumper Mtg.)	1	
4	2641 8850 01 10	Bracket LH (Bumper Mtg.)	1	
(4)	2641 8850 01 11	Bracket RH (Bumper Mtg.)	1	
5	2641 8850 01 04	Assy. End Cover LH	1	Optional
5	2641 8850 01 18	Assy. End Cover LH	1	Optional
(5)	2641 8850 01 05	Assy. End Cover RH	1	Optional
(5)	2641 8850 01 19	Assy. End Cover RH	1	Optional
6	2651 5440 99 15	Assy. Reflex Reflector	2	

TABLE 89.1

CAB MOUNTING (FRONT)

GROUP 89

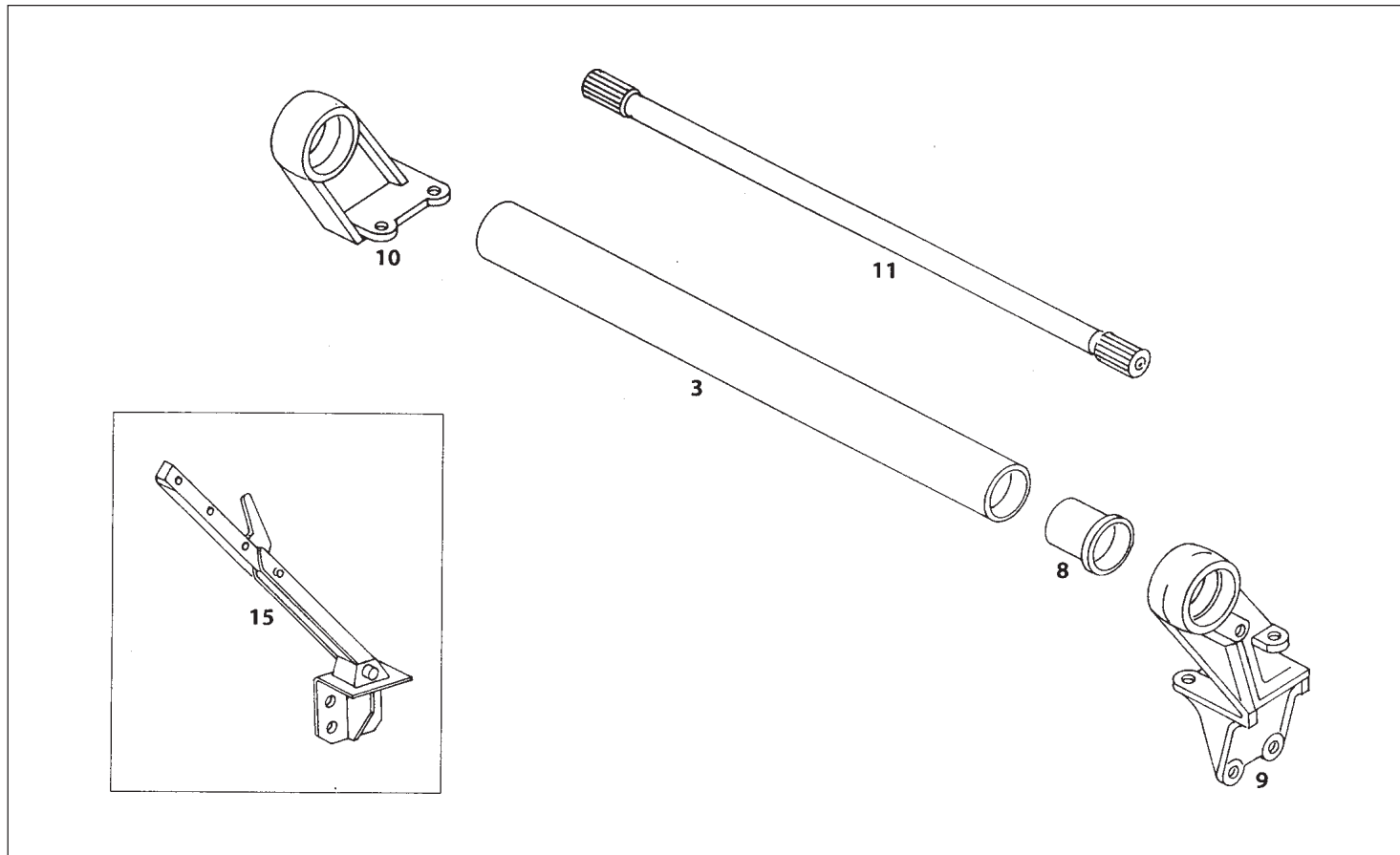


TABLE 89.1
CAB MOUNTING (FRONT)
GROUP 89

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		CAB MOUNTING (FRONT)		
—	2641 8910 01 97	Assy. Mtg. Bracket Front Complete LH	1	
—	2641 8910 01 45	Assy. Mtg. Bracket Front Complete RH	1	
3	2673 8910 01 01	Cross Tube (Front Mounting)	1	
—	2641 8910 34 03	Serrated Bush RH (Cross Tube)	1	
—	2641 8910 34 04	Spacer Bush	2	
8	2641 8910 01 54	Assy. Rubber Bush (Front Mtg.)	2	
9	2641 8910 37 01	Mounting Bracket Bottom LH	1	
10	2641 8910 37 02	Mounting Bracket Bottom RH	1	
11	2641 8910 79 03	Torsion Bar	1	
—	2641 8910 37 03	Adjuster RH (Torsion Bar)	1	
—	2641 8910 80 04	Special Bolt (For Adjuster)	1	
15	2641 8910 01 39	Assy. Stay Complete	1	

TABLE 89.2

CAB MOUNTING (REAR)

GROUP 89

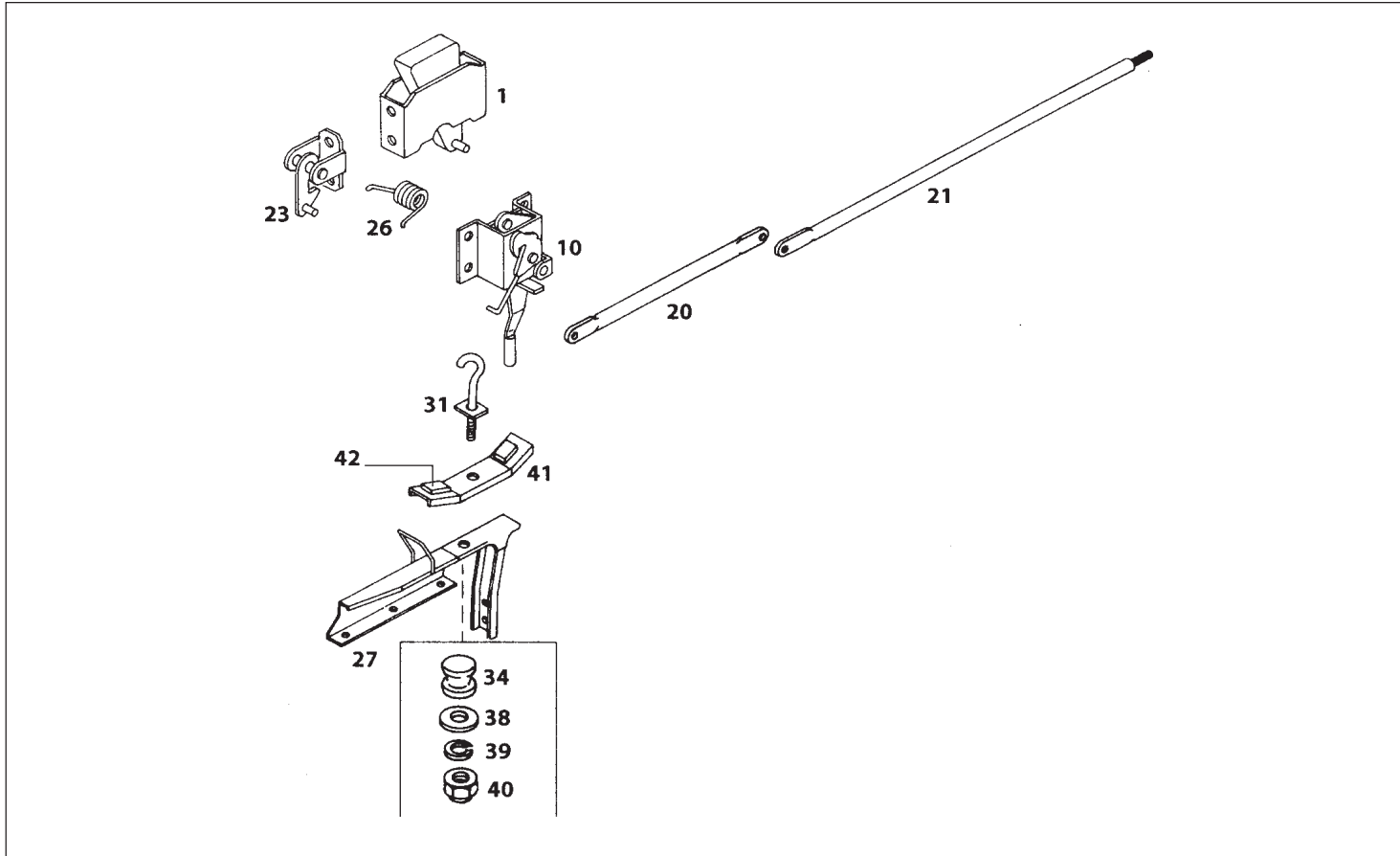


TABLE 89.2
CAB MOUNTING (REAR)
GROUP 89

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		CAB MOUNTING (REAR)		
1	2641 8910 01 48	Assy. Housing Bracket Complete RH	1	
(1)	2641 8910 01 47	Assy. Housing Bracket Complete LH	1	
—	2641 8910 01 40	Assy. Final Link (Locking Mechanism)	2	
—	2641 8910 87 03	Torsion Spring (Locking Mechanism)	2	
—	2641 8910 67 05	Pin (Lock Mechanism)	2	
10	2641 8910 01 46	Assy. Handle Mounting (Cab Locking Mechanism)	1	
		Consists of :		
20	2641 8910 01 34	Assy. Connecting Link LH	1	
21	2641 8910 01 35	Assy. Connecting Link RH	1	
—	2641 8910 01 51	Assy. Secondary Lock (Locking Mechanism)	1	
23	2641 8910 01 36	Assy. Lever (Secondary Lock)	1	
26	2641 8910 87 04	Torsion Spring (Secondary Lock)	1	
27	2641 8910 01 41	Assy. Mounting Bracket LH (Chassis Side)	1	
(27)	2673 8910 01 06	Assy. Mounting Bracket RH (Chassis Side)	1	
—	2641 8910 01 73	Assy. Tie Member (Rear Mounting)		
(31)	2641 8910 01 85	Assy. Mounting Hook (Cab Locking Mechanism)	2	

TABLE 89.2

CAB MOUNTING (REAR)

GROUP 89

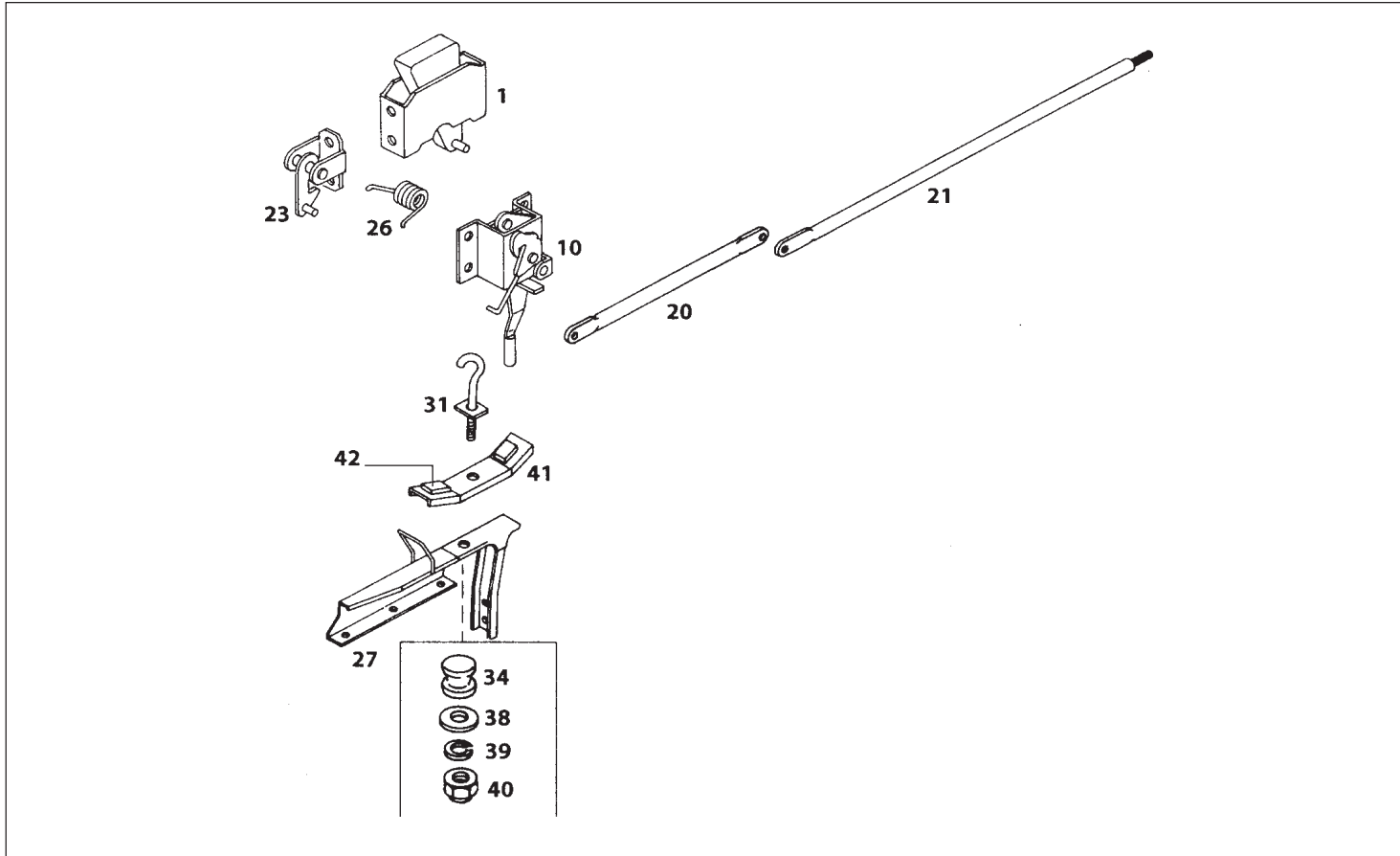


TABLE 89.2
CAB MOUNTING (REAR)
GROUP 89

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
—	2641 8910 82 72	Plate (Cab Locking Mechanism)	2	
—	2641 8910 82 70	Mounting Cup (Cab Locking Mechanism)	6	
—	2641 8910 63 14	Rubber Mounting (Upper) (Cab Locking Mechanism)	2	
(34)	2641 8910 01 15	Assy. Rubber Mounting (Lower)	2	
—	2641 8910 69 13	Spacer (Rear Mounting)	2	
38	1246 050170 7	Bright Washer 17	2	
39	1252 069802 5	Spring Washer B 8	2	
40	1214 060160 6	Nyloc Nut M 16x1.5	2	
41	2641 8910 01 82	Assy. Bracket Upper (Chassis Side)	2	
42	2641 8910 01 84	Assy. Mounting Pad	4	

TABLE 89.3

MUDGUARD AND MUDFLAP

GROUP 89

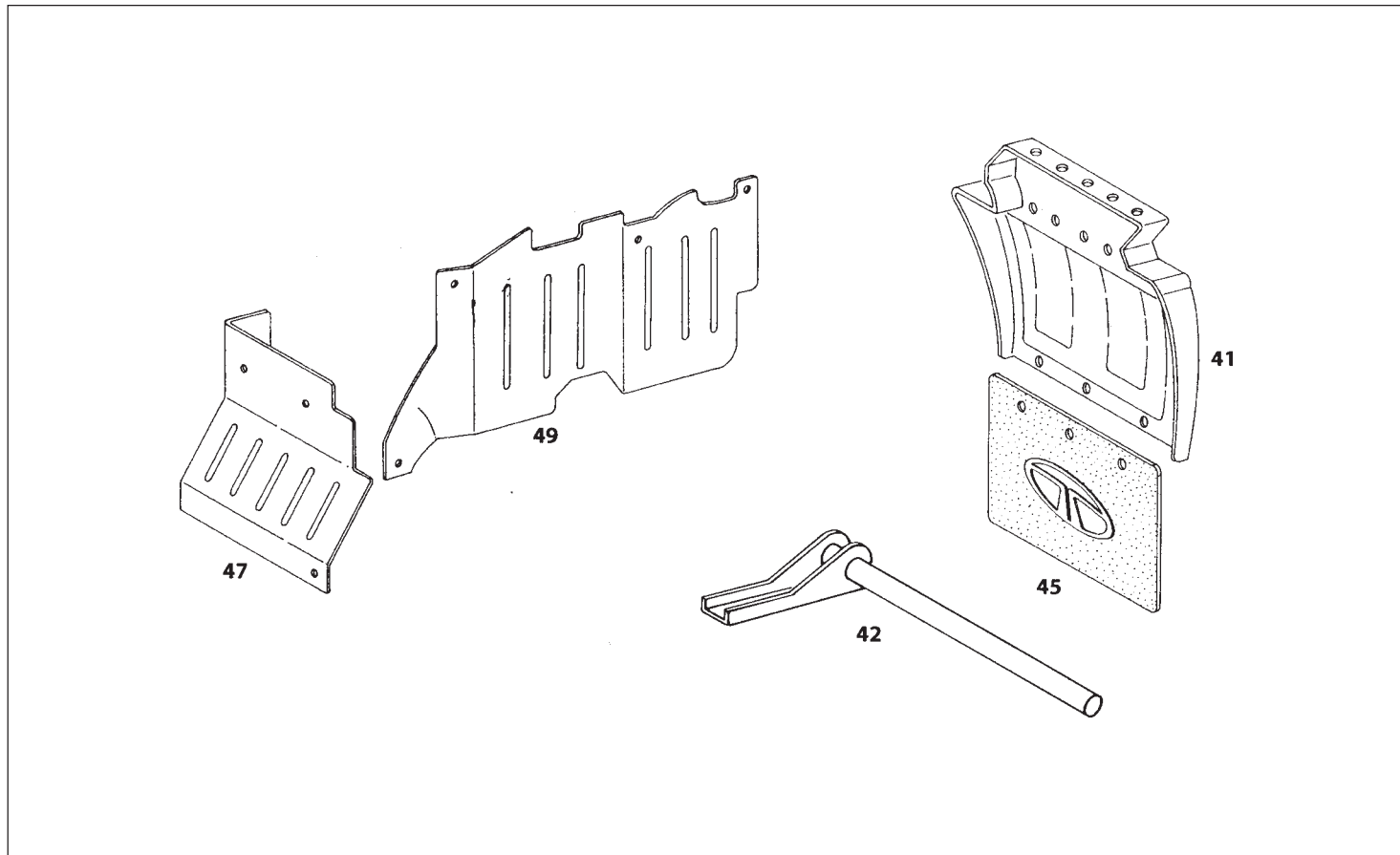


TABLE 89.3
MUDGUARD AND MUDFLAP
GROUP 89

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		MUDGUARD AND MUDFLAP		
(41)	2641 8910 63 31	Mud Guard LH	1	
41	2641 8910 63 32	Mud Guard RH	1	
(42)	2641 8910 01 65	Assy. Support (Bottom) LH	1	
42	2641 8910 01 66	Assy. Support (Bottom) RH	1	
	2673 8910 63 02	Mud Flap Middle Inner RH	1	
	2673 8910 63 01	Mud Flap Middle Inner LH	1	
	2641 8910 82 68	Assy. Support (Rear Mudguard Mounting)	6	
	2673 8910 63 04	Sealing Mudflap RH	1	
	2673 8910 63 03	Sealing Mudflap LH	1	
—	2641 8910 82 57	Clamp Rear Mudguard Mounting	6	
—	2641 8910 63 07	Sealing (Rear Mudguard)	4	
45	2641 8910 63 30	Assy. Mud Flap Rear	2	
(47)	2641 8911 01 21	Mud Flap Front Inner LH	1	
47	2641 8911 01 22	Mud Flap Front Inner RH	1	
(49)	2747 8910 01 71	Mud Flap Front Outer LH	1	
49	2747 8910 01 72	Mud Flap Front Outer RH	1	

TABLE 91.1

SEAT AND SEAT BELTS

GROUP 91

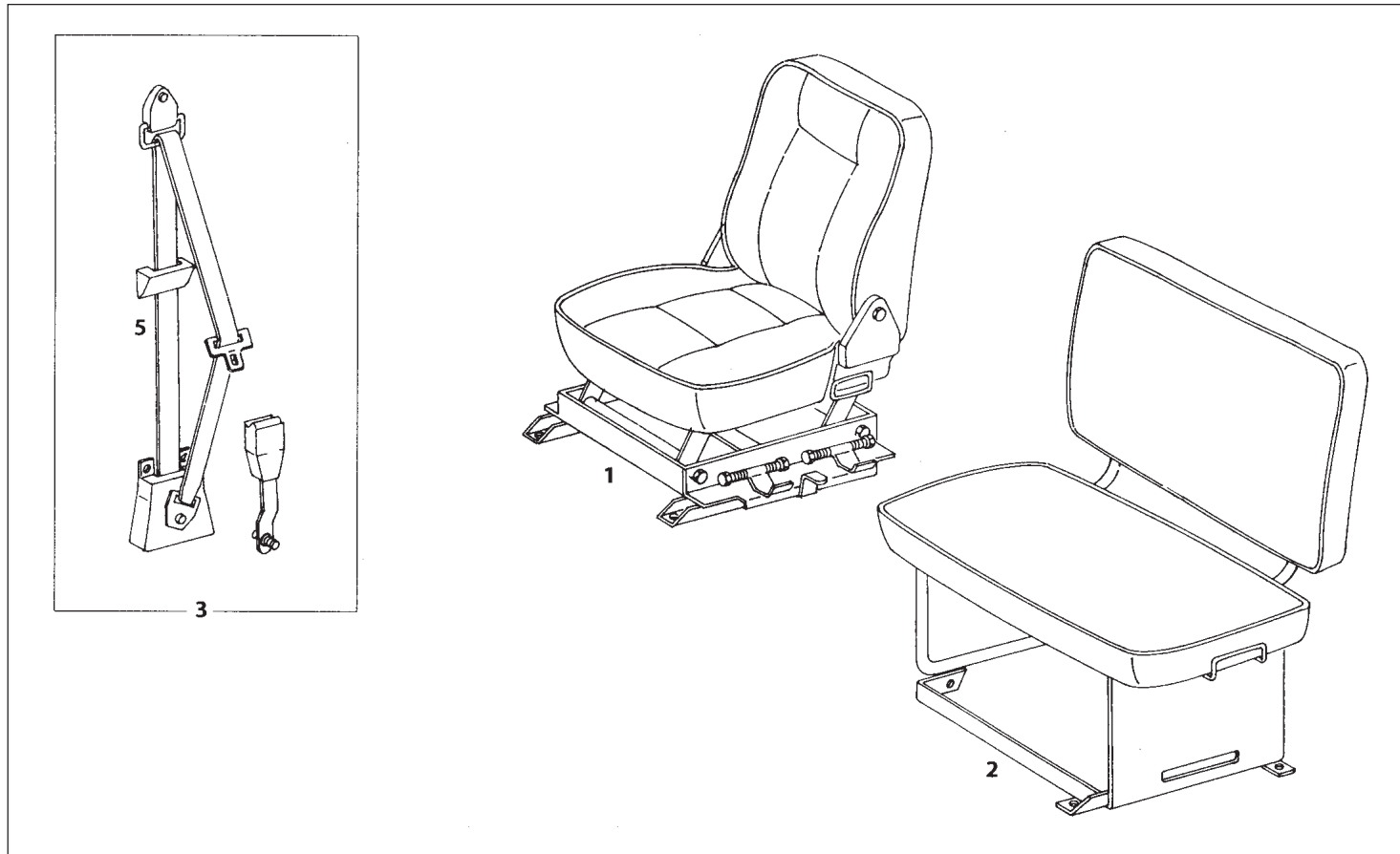


TABLE 91.1
SEAT AND SEAT BELTS
GROUP 91

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPT 709/34 EX TCIC EURO II	REMARKS
		SEAT AND SEAT BELTS		
1	2641 9100 01 18	Assy. Driver's Seat RH	1	
2	2641 9400 01 01	Assy. Co-Driver's Seat	1	
		SEAT BELT		
3	2641 9150 01 09	Assy. Seat Belt Kit Complete	1	
		Consisting of :		
—		Seat Belt (Middle Passenger)	1	Not Serviced Loose
—		Seat Belt (Co - Driver Side)	1	Not Serviced Loose
5		Seat Belt (Driver Side)	1	Not Serviced Loose